



FOREVER REDWOOD

From the Forest, For the Forest since 1995

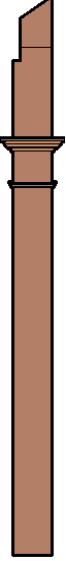
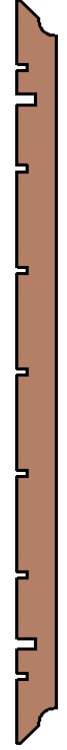
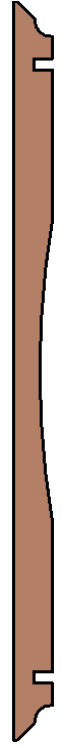
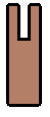
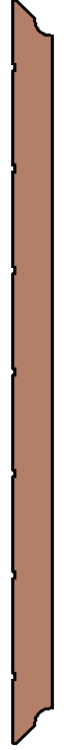
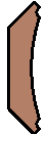
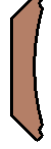
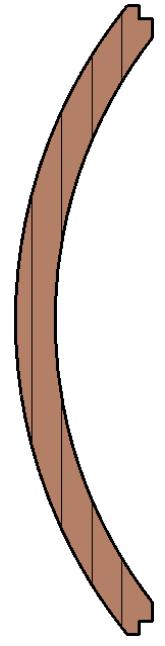
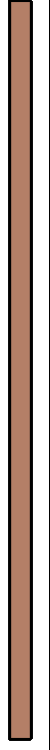
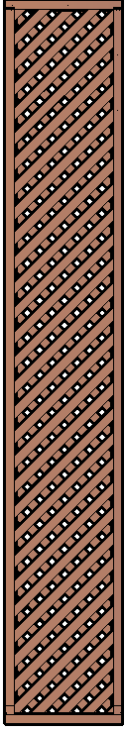



866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

ASSEMBLY INSTRUCTIONS FOR THE VIKING PERGOLA DIY KITS




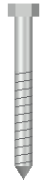
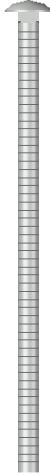

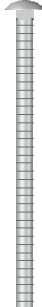

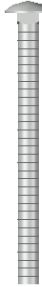





CONTENT OF BOXES

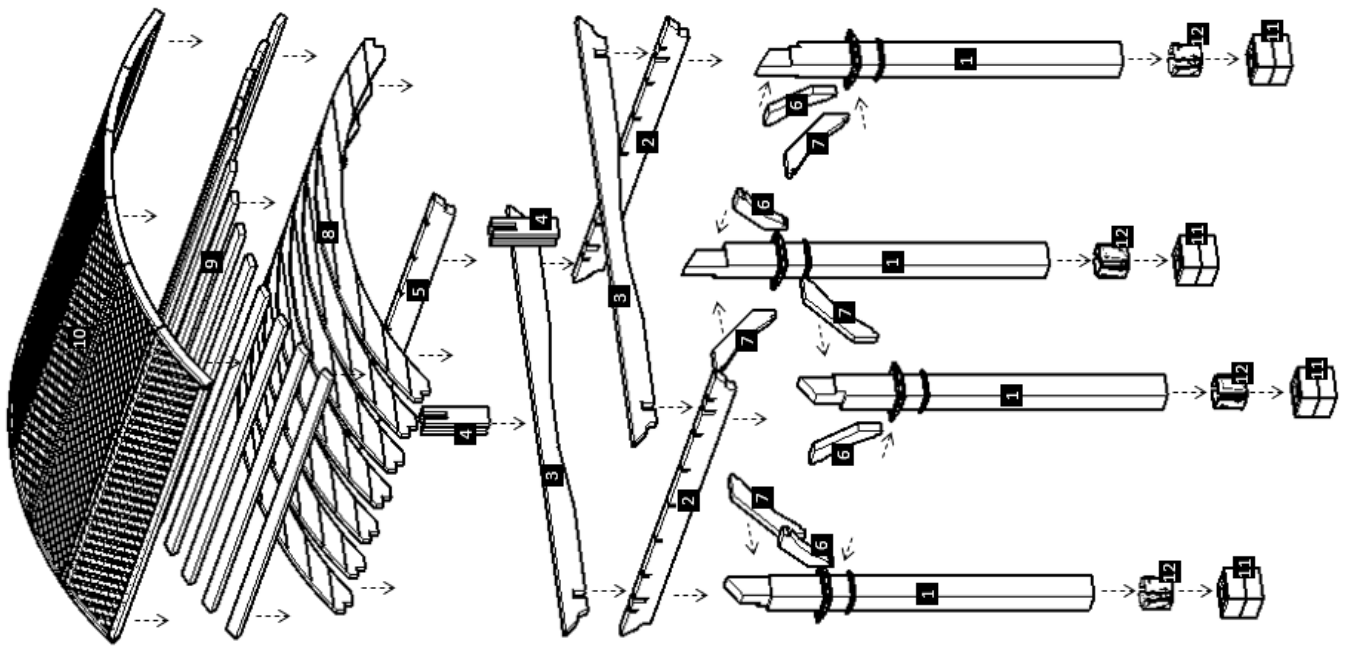
Qty.	Description	Drawing	No.
	Posts		1
	Lateral Supports		2
	Frontal Supports		3
	Ridge Beam Holders		4
	Ridge Beam		5
	Main Knee Braces		6
	Secondary Knee Braces		7
Will Vary	Arched Rafters		8
	Slats		9
	Roof Lattice Panels		10
	Boots If ordered		11
	Standard or High Wind Anchors Bases. If ordered.		12
			

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

HARDWARE LIST

Description	Drawing	No.
<p>$\frac{1}{2}$" x 4" Anchor Bolts or Lag Bolts (To attach the anchor bases to the ground). If ordered Standard Anchor Bases</p>		A
<p>$\frac{5}{16}$" x 3" Lag Bolts (To attach the anchor bases to the posts).</p>		B
<p>$\frac{3}{8}$" x 8 $\frac{1}{2}$" Bolts (To attach the lateral supports and the perimeter arched rafters to the posts).</p>		C
<p>$\frac{3}{8}$" x 6" Lag Bolts (To attach the frontal supports to the lateral supports).</p>		D
<p>$\frac{5}{16}$" x 5 $\frac{1}{2}$" Bolts (To attach the ridge beam holders to the frontal supports).</p>		E
<p>3" Deck Screws (To attach the ridge beam to the ridge beam holders. / To attach the slats to the arched rafters. / To attach the boots to the posts).</p>		F
<p>$\frac{3}{8}$" x 5" Bolts (To attach the main knee braces to the lateral supports. / To attach the secondary knee braces to the frontal supports).</p>		G
<p>$\frac{3}{8}$" x 12" Bolts (To attach the knee braces to the posts).</p>		H
<p>5" Deck Screws (To attach the rafters to the supports and to the ridge beam).</p>		I
<p>$3 \frac{1}{2}$" Deck Screws (To attach the roof lattice panels to the slats).</p>		J

Note: Dimensions of your hardware will vary depending on size.

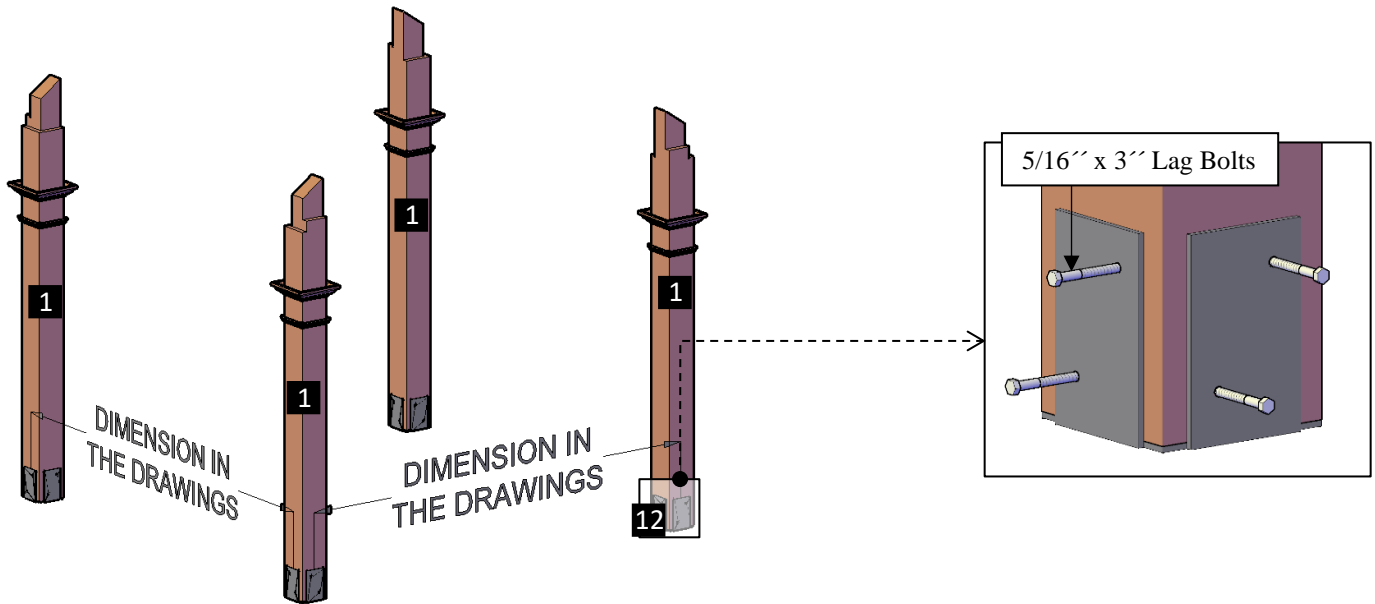


DESCRIPTION	No
Posts	1
Lateral Supports	2
Frontal Supports	3
Ridge Beam Holders	4
Ridge Beam	5
Main Knee Braces	6
Secondary Knee Braces	7
Arched Rafters	8
Slats	9
Roof Lattice Panels	10
Boots	11
Anchor Bases	12

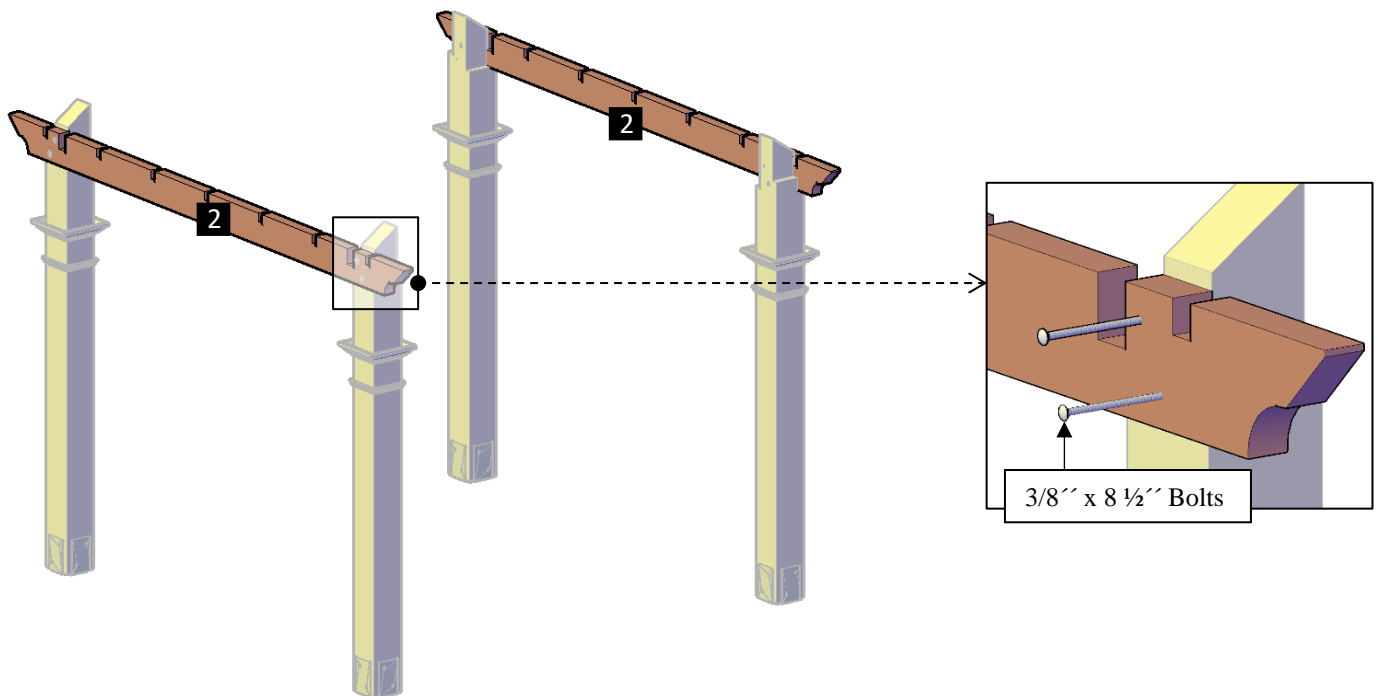
Note: Part numbers in the Drawing are for reference only. These do not match to the numbers marked on the parts sent.

NOTE: In order to know where the post needs to be placed, check the numbers on them. If the post is not marked, then place the single Supports on the ground to locate the markings for each post position and clearly set your bearings. (“Don’t attach yet, only place them on the ground to begin with”).

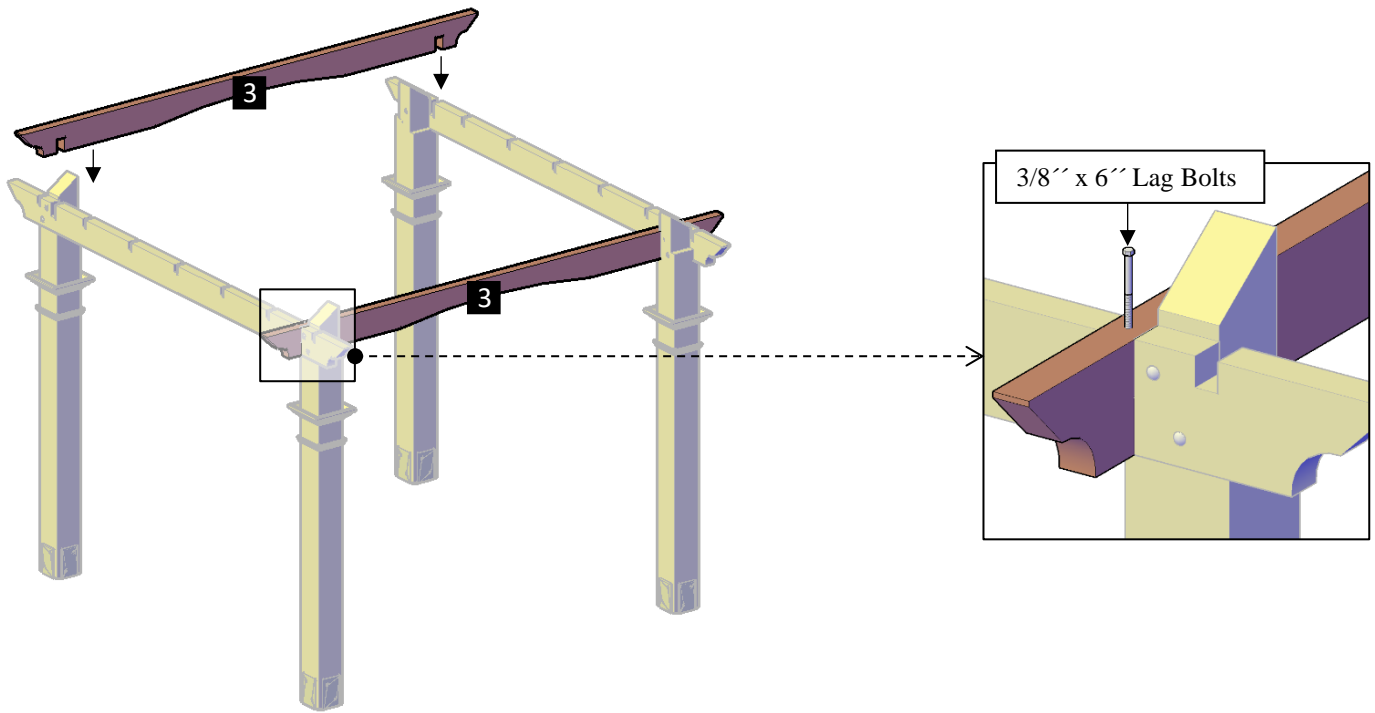
Step 1: Use $\frac{1}{2}$ " x 4" anchor bolts or lag bolts (A) to install the anchor bases (12). Please see the “How to anchor your pergola document” for all details. Set your posts (1) in the saddle of the anchor bases. Drill a $\frac{7}{16}$ " hole in the post prior to anchoring to facilitate the ratcheting of the hardware. After that, use a $\frac{5}{16}$ " x 3" lag bolts (B) to attach each post to its respective anchor base.



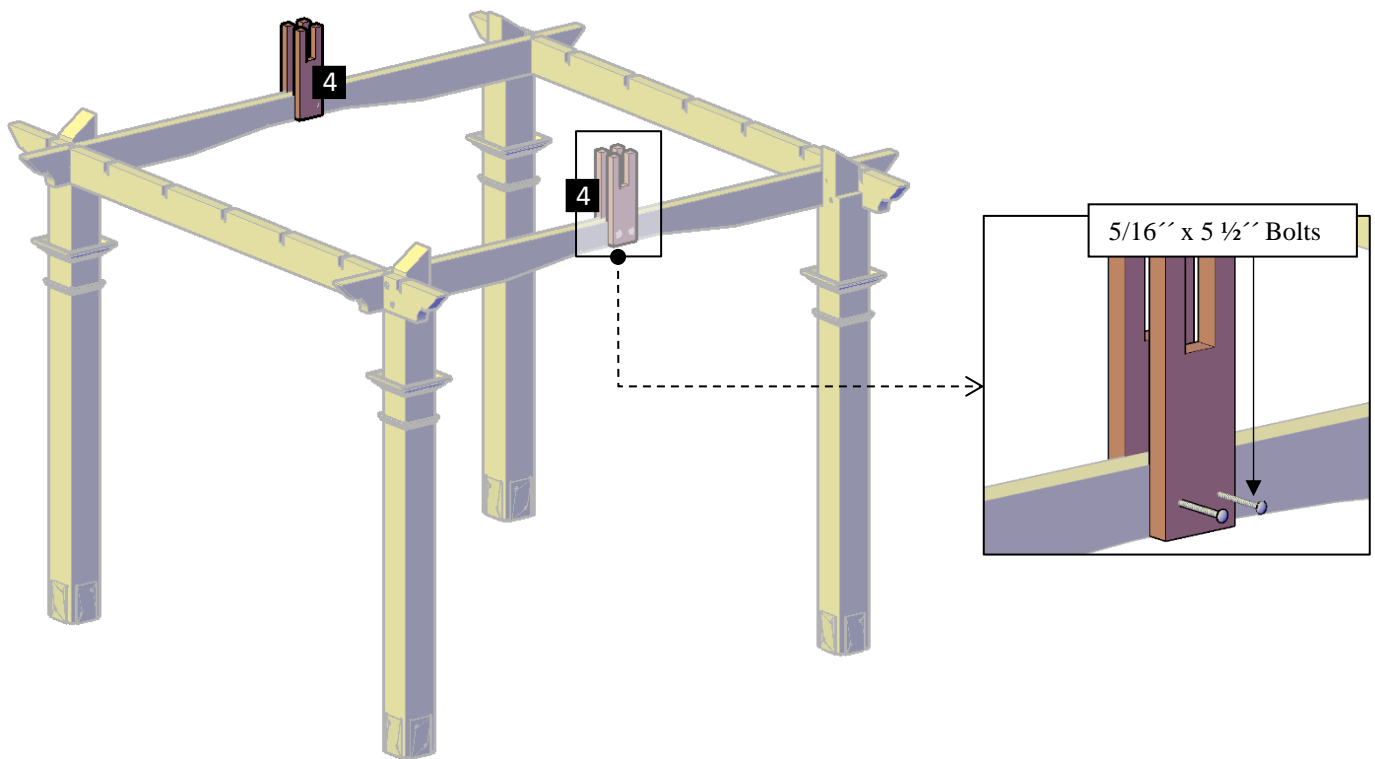
Step 2: Attach the lateral supports (2) to the posts with $\frac{3}{8}$ " x $8\frac{1}{2}$ " bolts (C). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



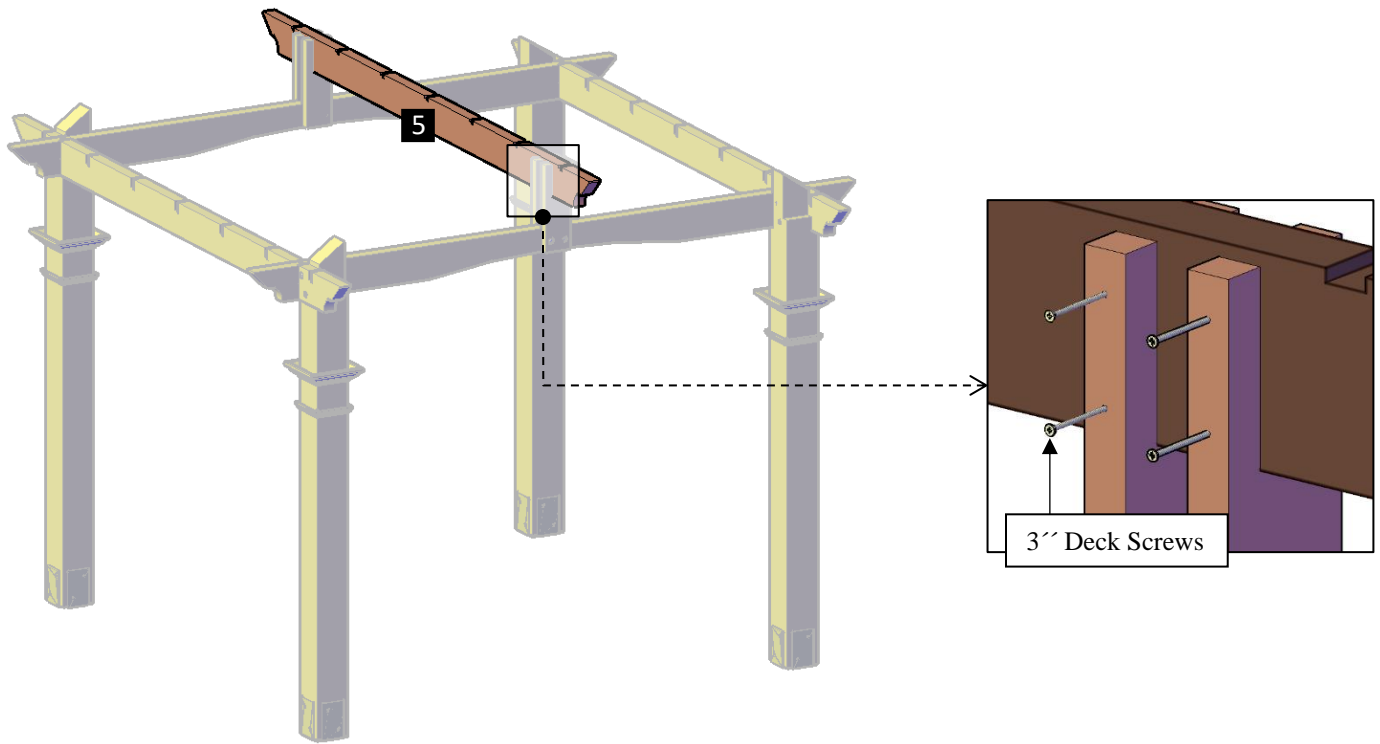
Step 3: Place the frontal supports (3), into the lateral supports, as demonstrated below. Then attach every corner with 3/8" x 6" lag bolts (D). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



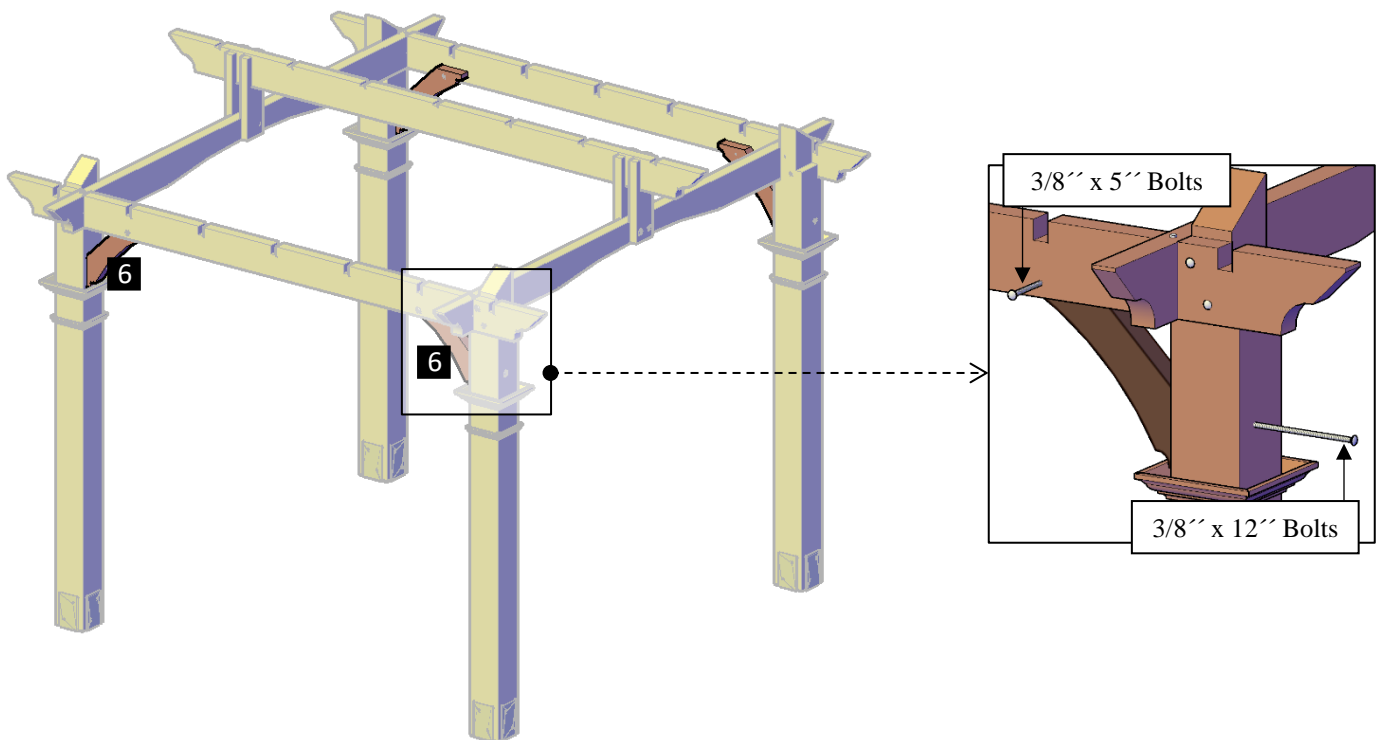
Step 4: Attach the ridge beam holders (4) to the frontal supports with 5/16" x 5 1/2" bolts (E). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



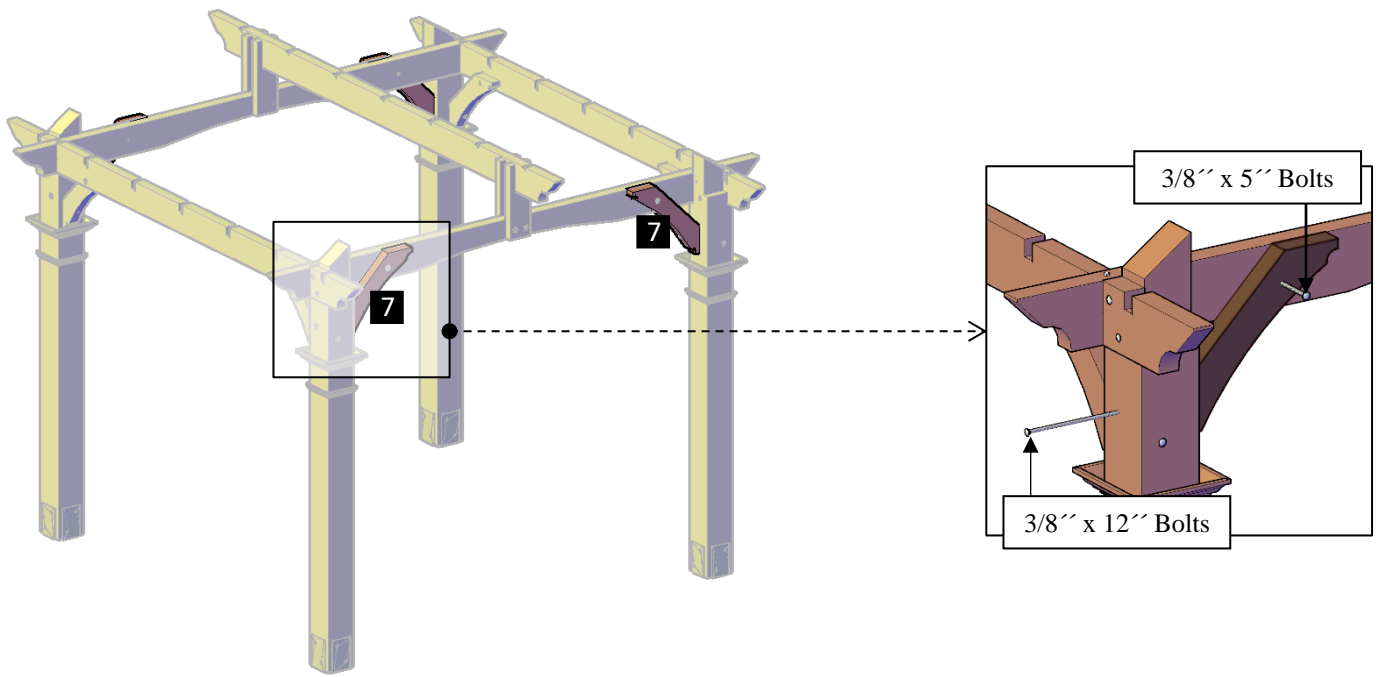
Step 5: Attach the ridge beam (5) to the ridge beam holders with 3'' deck screws (F). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



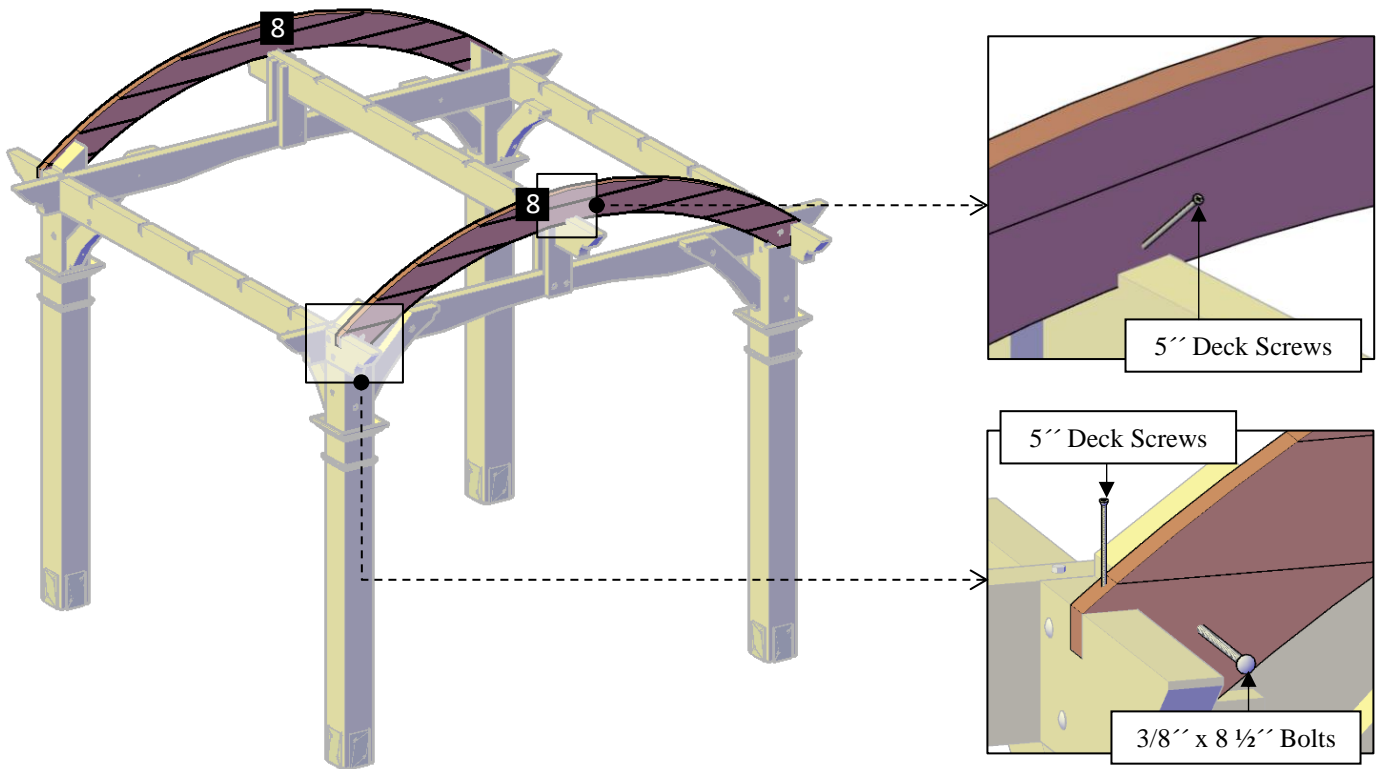
Step 6: Attach the main knee braces (6) to the lateral supports with 3/8'' x 5'' bolts (G) and to the posts with 3/8'' x 12'' bolts (H). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



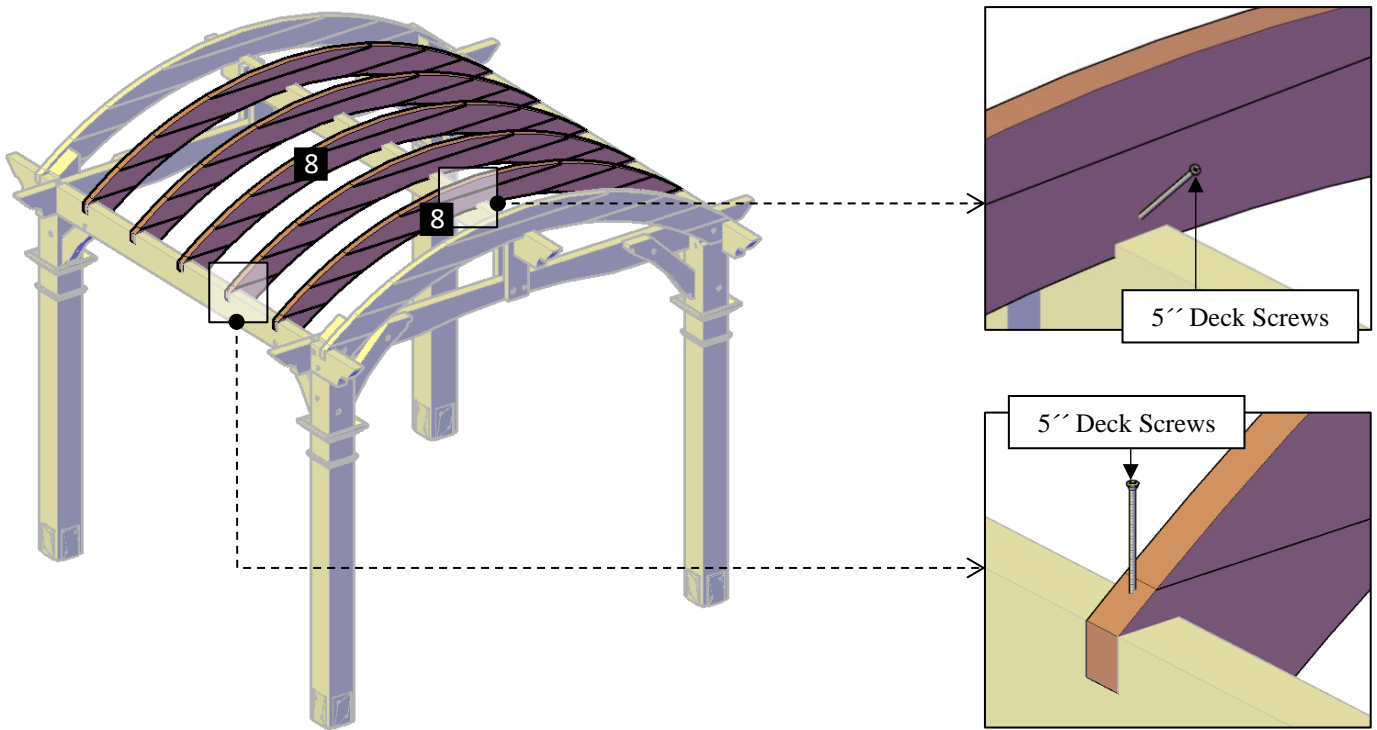
Step 7: Attach the secondary knee braces (7) to the frontal supports with 3/8" x 5" bolts (G) and to the posts with 3/8" x 12" bolts (H). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



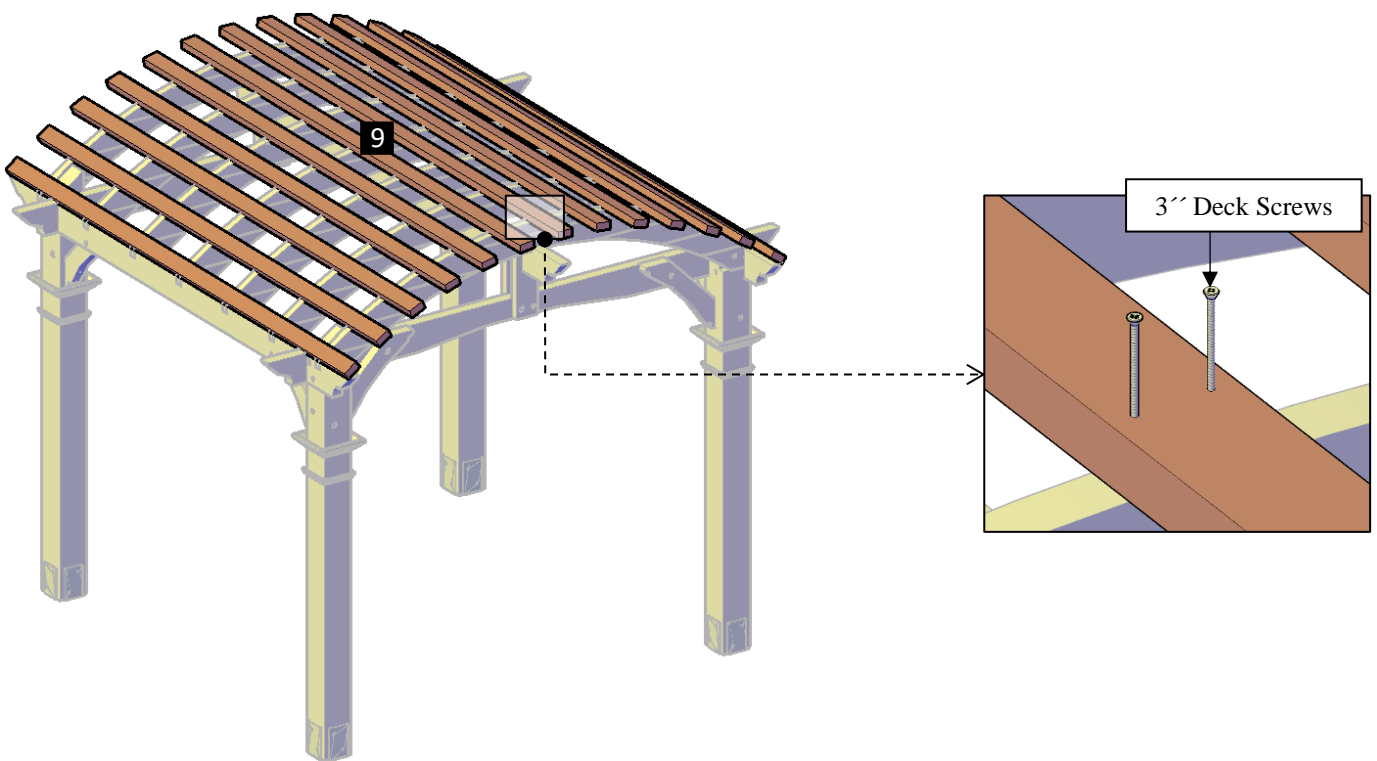
Step 8: Use 3/8" x 8 1/2" bolts (C) to attach the perimeter arched rafters (8) to the posts. After that, attach the perimeter arched rafters to the lateral supports and to the ridge beam with 5" deck screws (I). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



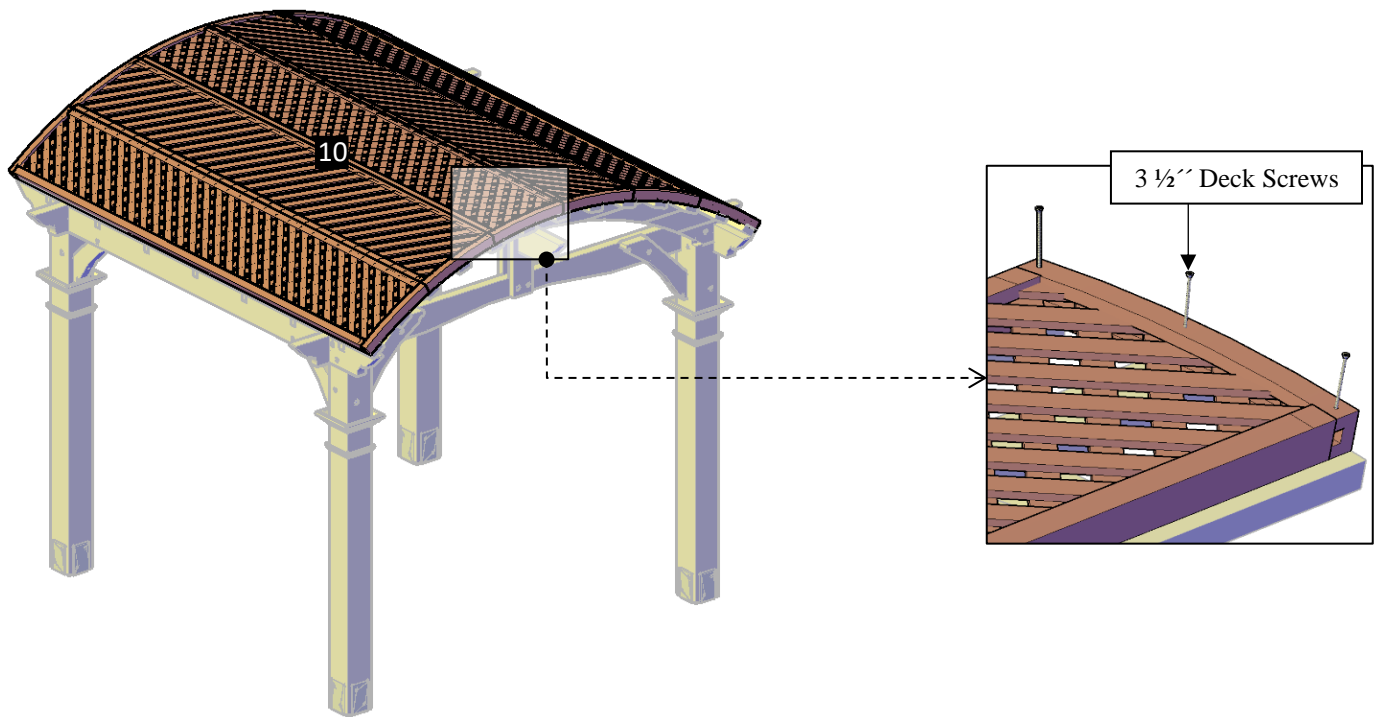
Step 9: Attach the rest of the arched rafters (8) to the lateral supports and to the ridge beam with 5'' deck screws (I). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



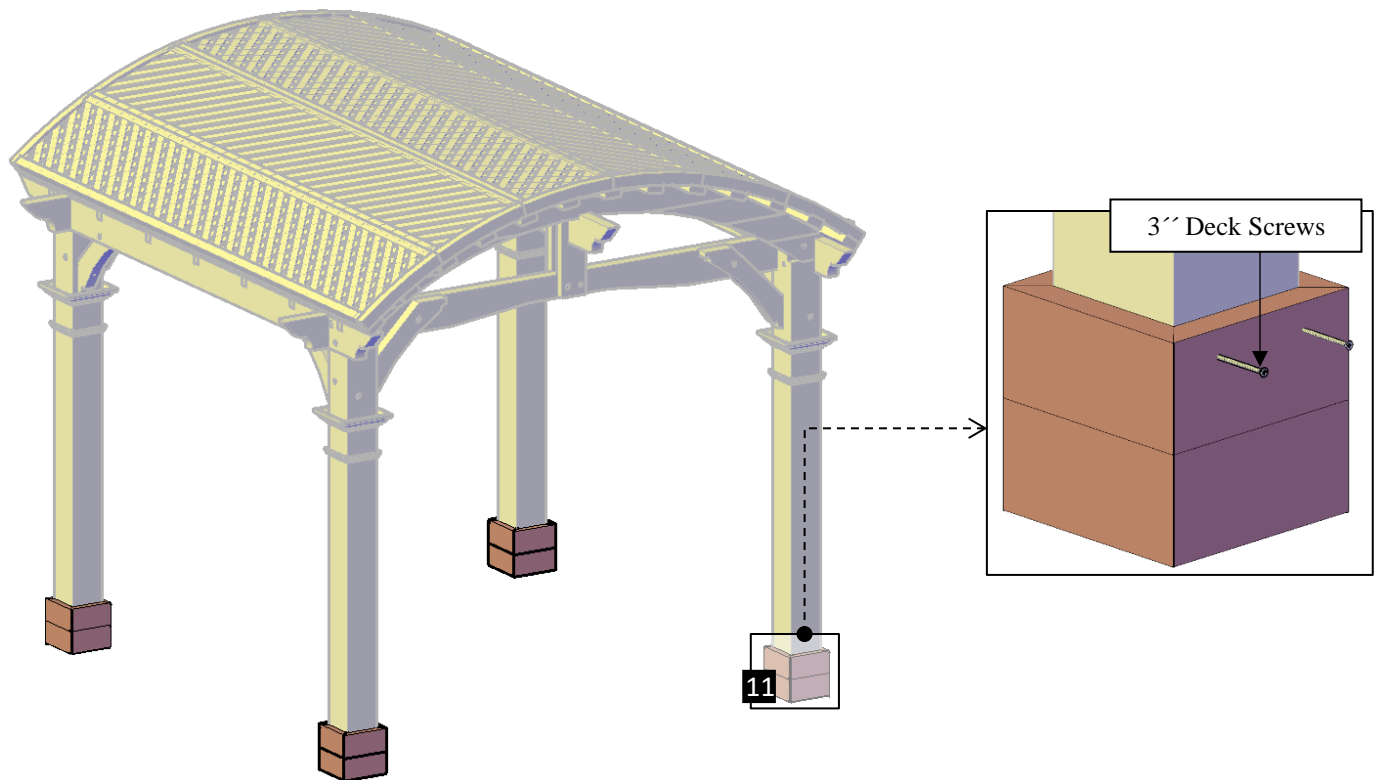
Step 10: Attach the slats (9) to the arched rafters with 3'' deck screws (F). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



Step 11: Attach the roof lattice panels (10) to the slats with 3 ½" deck screws (J). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



Step 12: Finally, use 3" deck screws (F) to attach the boots (11) to the posts. Each part has a series of numbers that indicate where to attach the part with the corresponding number.





This completes the Pergola assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.