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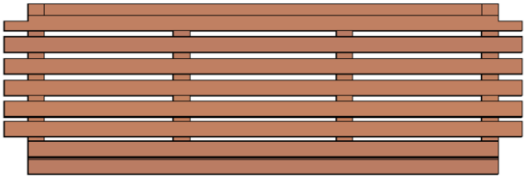
866.332.2403 (Toll Free); 7am-7pm Pacific Time, Monday-Saturday

## Assembly instructions for: **LUNA MEMORIAL BENCHES**

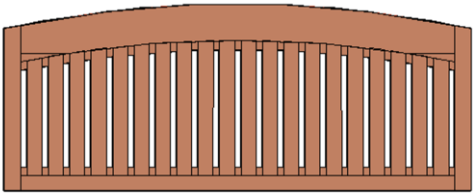



**Number of boxes: 3**

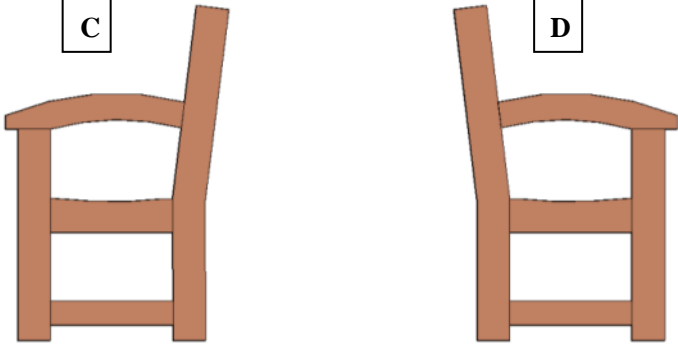
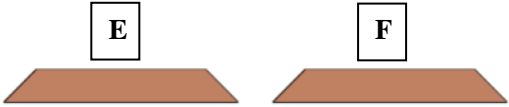
**Box 1 of 3:**

<b>Quantity</b>	<b>Description</b>	<b>Drawing</b>
8	Carriage bolts 4 1/2" x 5/16", Washers and Nuts	
4	Carriage bolts 5 1/2" x 5/16", Washers and Nuts	
2	Carriage bolts 3 1/2" x 5/16", Washers and Nuts	
1	Seat (A)	

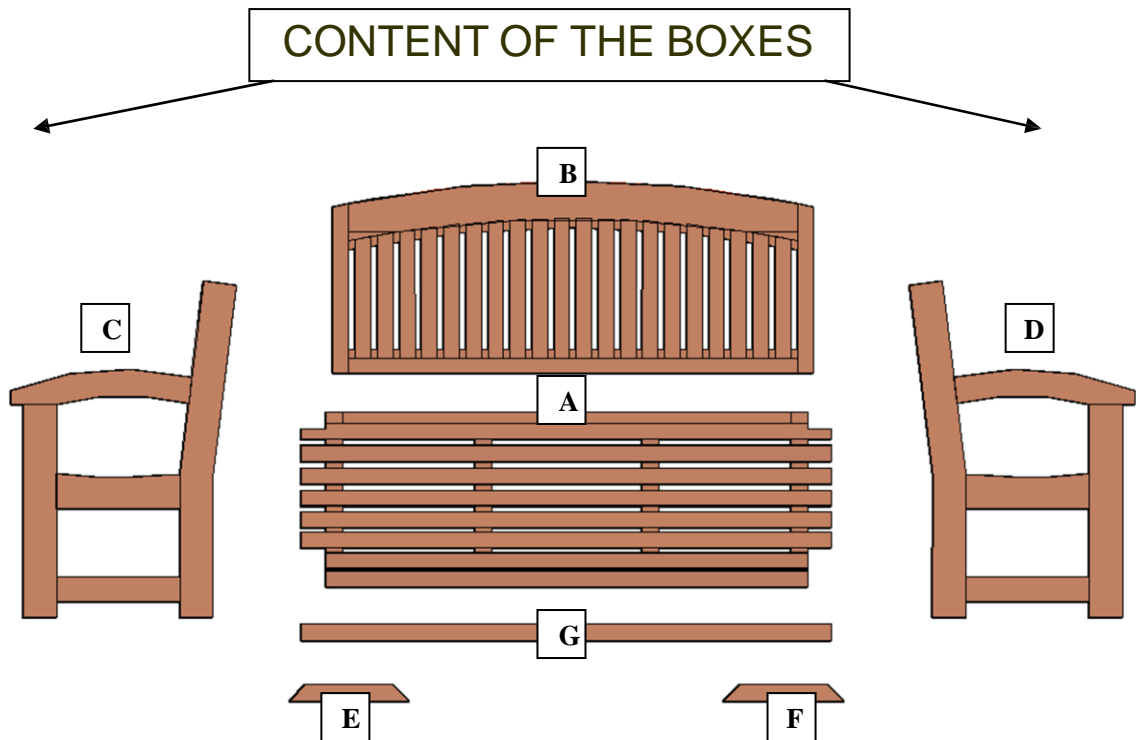
**Box 2 of 3:**

<b>Quantity</b>	<b>Description</b>	<b>Drawing</b>
1	Backrest (B)	
1	Front brace (G)	

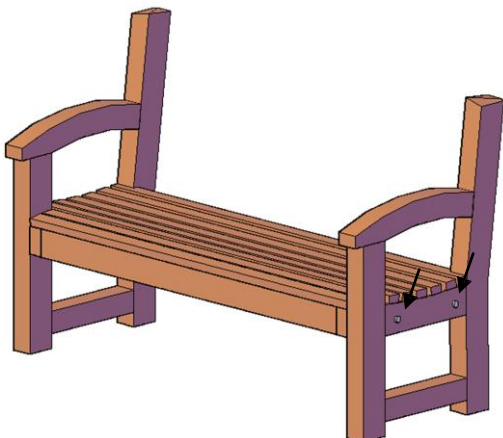
**Box 3 of 3:**

<b>Quantity</b>	<b>Description</b>	<b>Drawing</b>
2	Arm assemblies left (C) & right (D)	
2	Rear cross supports (E, F)	

# ASSEMBLY INSTRUCTIONS

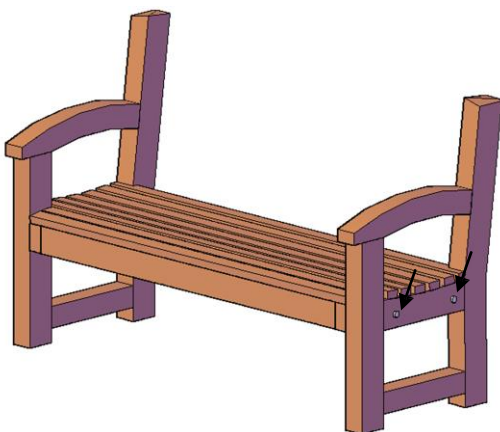


The parts that go together have the same numbers written next to the predrilled holes they attach to. Align the parts with the numbers as shown for ease of reference.



## **STEP 1:**

Attach part C (arm assembly left) to part A (seat), with two bolts (4 1/2" x 5/16"), washers & nuts (into two holes marked "1"). Tap the bolt all the way into the wood to set it. Then add a washer and nut and lightly tighten.



## **STEP 2:**

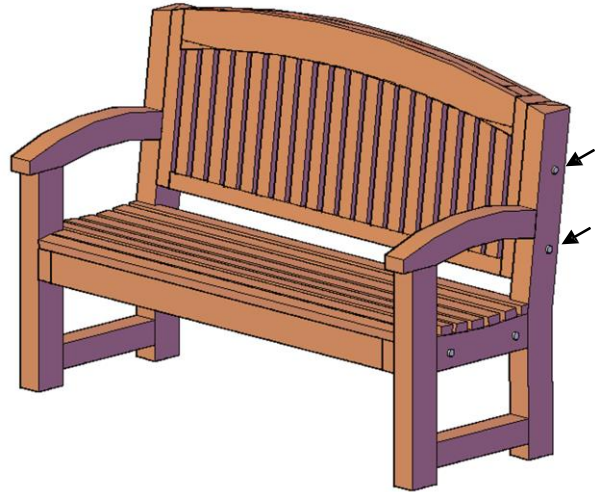
Attach part D (arm assembly right) to part A (seat), with two bolts (4 1/2" x 5/16"), washers & nuts (into two holes marked "2"). Tap the bolt all the way into the wood to set it. Then add a washer and nut and lightly tighten.

**STEP 3:**

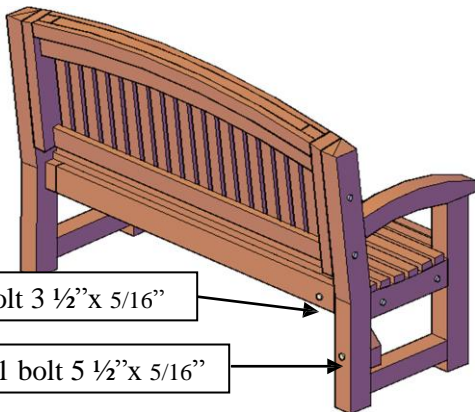
Attach part D (arm assembly right) to part B (Backrest), with two bolts (4 1/2" x 5/16"), washers & nuts (into two holes marked "3"). Tap the bolt all the way into the wood to set it. Then add a washer and nut and lightly tighten.

**STEP 4:**

Attach part C (arm assembly left) to part B (Backrest), with two bolts (4 1/2" x 5/16"), washers & nuts (into two holes marked "4"). Tap the bolt all the way into the wood to set it. Then add a washer and nut and lightly tighten.

**STEP 5:**

Attach part E (rear cross support) to part A (seat) & part C (arm assembly left), with two bolts (4 1/2" x 5/16"), washers & nuts (into two holes marked "5" and "X"). Tap the bolt all the way into the wood to set it. Then add a washer and nut and lightly tighten.

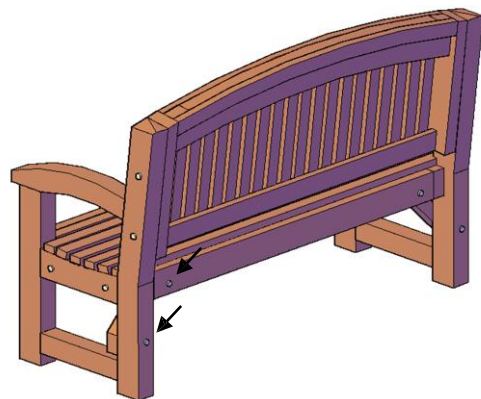


1 bolt 3 1/2" x 5/16"

1 bolt 5 1/2" x 5/16"

**STEP 6:**

Attach part F (rear cross support) to part A (seat) & part D (arm assembly right), with two bolts (4 1/2" x 5/16"), washers & nuts (into two holes marked "6" and "X"). Tap the bolt all the way into the wood to set it. Then add a washer and nut and lightly tighten.

**STEP 7:**

Attach part G (front brace) to part C (arm assembly right) and Part D, with two bolts (5 1/2" x 5/16"), washers & nuts (into one holes marked "7" & "8"). Tap the bolt all the way into the wood to set it. Then add a washer and nut and lightly tighten.