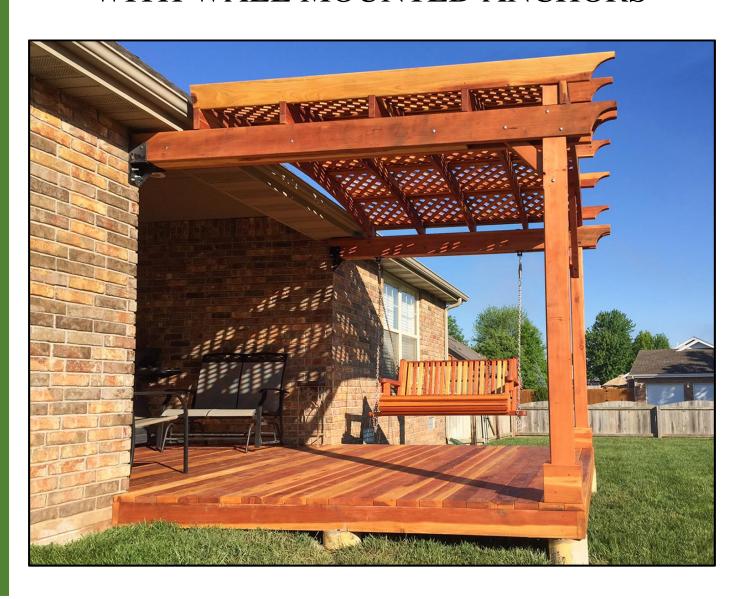


866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

ASSEMBLY INSTRUCTIONS FOR THE ATTACHED ARCHED PERGOLA KITS WITH WALL MOUNTED ANCHORS



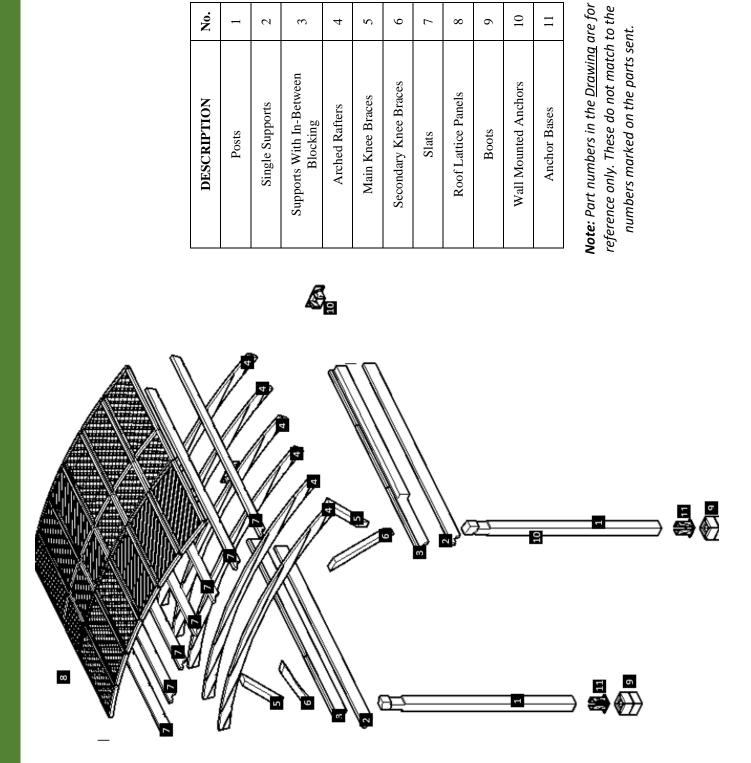
| | No. | 1 | 2 | 3 | 4 | 2 | 9 | 7 | 8 | 6 | 10 | | 11 | |
|------------------|-------------|-------|-----------------|--------------------------------------|------------------------|------------------|-----------------------|------------------------|----------------------------------|-------|------------------------|----------------------|---|-----------|
| | | | | | | | | | | | | Vertical | | Hurricane |
| KES | Drawing | | | | | 1 | | | | | | | | Gale Wind |
| CONTENT OF BOXES | Dra | | | - | | | | | | | | | | Gale |
| COI | | | | | | | | _ | | | | Horizontal | | Standard |
| | Description | Posts | Single Supports | Supports with In-Between Blocking | Arched Rafters | Main Knee Braces | Secondary Knee Braces | Slats | Roof Lattice Panels If ordered. | Boots | Horizontal or Vertical | wan mounted Anchols. | Standard, Gale Wind or Hurricane Anchors Bases. If ordered. | |
| | Qty. | 4 | 2 | 2 | Quantity will vary. | 4 | 4 | Quantity will vary. | Quantity will vary. | 4 | Quantity | will vary. | 4 | |

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

| L |
|---|
| |
| |
| |
| |
| |
| |
| |
| l |
| |

Note: Dimensions of your hardware will vary depending on size.

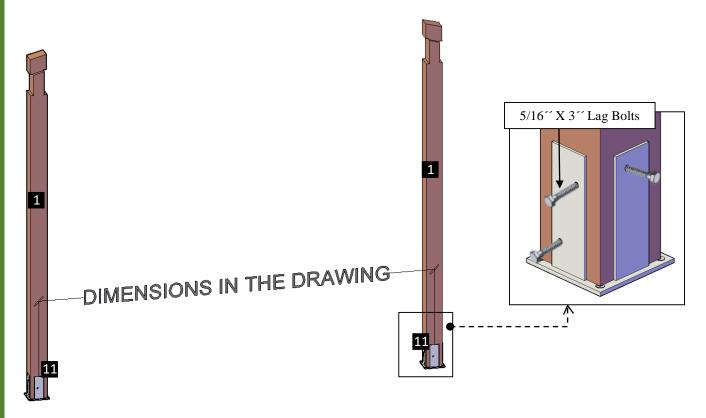
| DESCRIPTION | No. |
|--------------------------------------|-----|
| Posts | 1 |
| Single Supports | 2 |
| Supports With In-Between Blocking | 3 |
| Arched Rafters | 4 |
| Main Knee Braces | 5 |
| Secondary Knee Braces | 9 |
| Slats | 7 |
| Roof Lattice Panels | 8 |
| Boots | 6 |
| Wall Mounted Anchors | 10 |
| Anchor Bases | 11 |
| | |



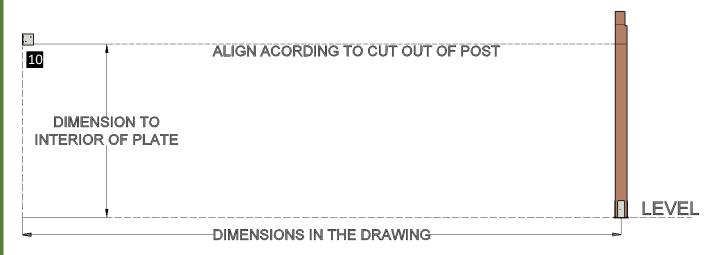
numbers marked on the parts sent.

NOTE: In order to know where the post needs to be placed, check the numbers on them. If the post is not marked, then place the single Supports on the ground to locate the markings for each post position and clearly set your bearings. ("Don't attach yet, only place them on the ground to begin with").

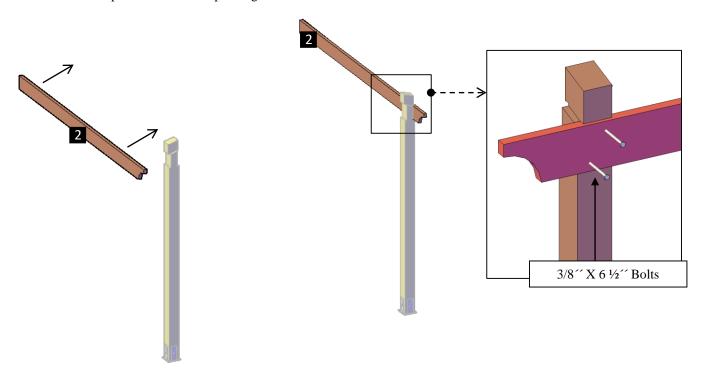
Step 1: Install the anchor base (11) with $\frac{1}{2}$ X 4" anchor bolts (A) or lag bolts. Please see the "How to anchor your pergola document" for all details. Set your post (1) in the saddle of the anchor bases (11). Drill a $\frac{0}{4}$ hole in the post prior to anchoring to facilitate the ratcheting of the hardware. After that, use a $\frac{5}{16}$ X 3" lag bolts (B) to attach each post to the its respective anchor base (11).



Step 2: Attach the wall mounted anchors (10) to the wall with $\frac{1}{2}$ X 4" anchor bolts (H) (for concrete wall) or lag bolts (for wood wall).



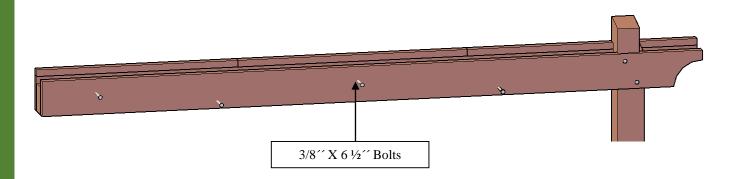
Step 3: Attach the single supports (2) to the posts (1) with 3/8 Y $6 \frac{1}{2}$ bolts (C). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



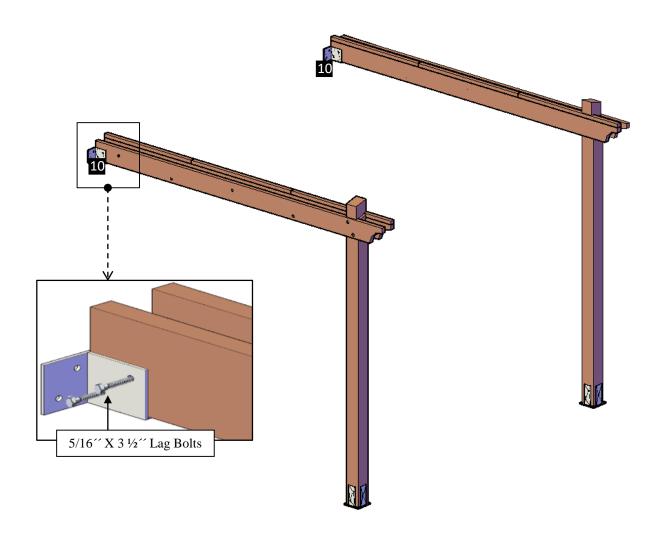
Step 4: Place the supports with in-between blocking (3), into the post notches as shown and attach to the posts with the single support bolts (C). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



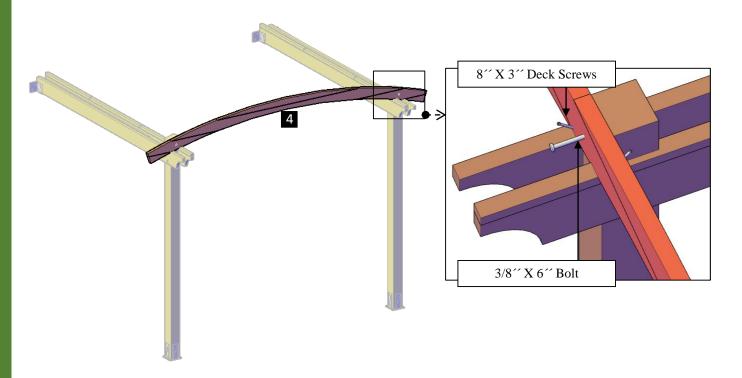
Step 5: Attach the single supports (2) to the supports with in-between supports (3), use 3/8 'X $6 \frac{1}{2}$ ' bolts (C). The quantity of bolts depends on the length of the supports. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



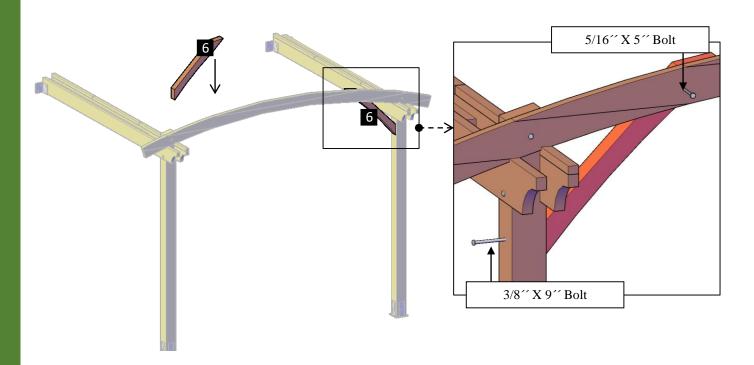
Step 6: Use 5/16 '' x $3\frac{1}{2}$ '' lag bolts **(H)** to attach the wall mounted anchors **(10)** to the supports.



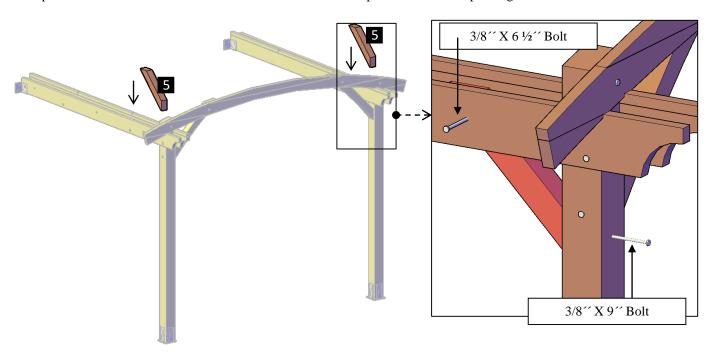
Step 7: Attach a perimeter arched rafter first (4) to the posts with 3/8" x 6" bolts (**D**) and to the supports with 8" x 3" deck screws (**G**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



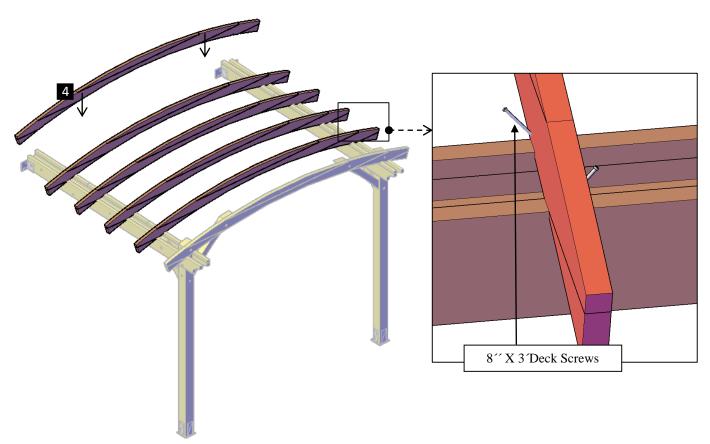
Step 8: Attach the secondary knee braces (6) to the posts with 3/8" x 9" bolts (**F**) and to the arched rafters with 5/16" x 5" bolts (**E**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



Step 9: Attach the main knee braces (5) to the posts with 3/8" x 9" bolts (**F**) and to the supports with 3/8" x 6 ½" bolts (**E**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

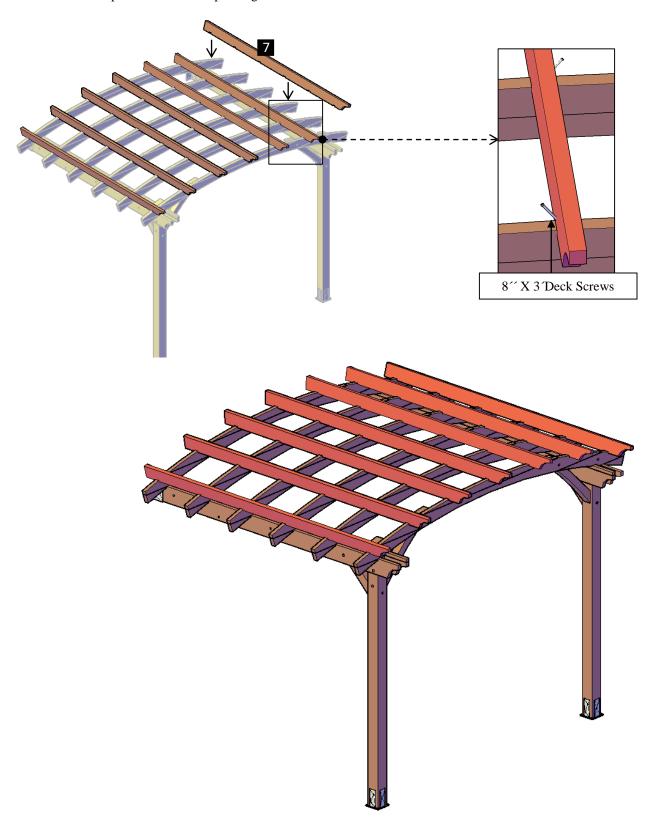


Step 10: Use 8" x 3" deck screws (**G**) to attach the other arched rafters (**4**) to the supports. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



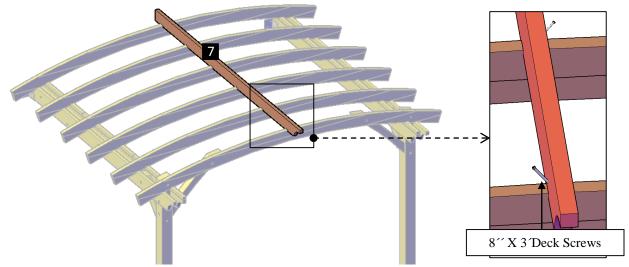
Option A – Without Lattice Roof Panel

Step 11: Use 8" x 3" deck screws (**G**) to attach the slats (**7**) to the arched rafters. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



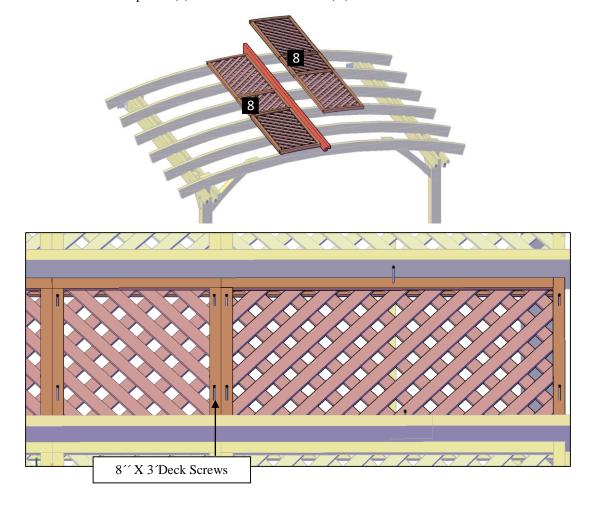
Option B – With Lattice Roof Panel

Step 12: Check you set of drawings and see if on the center top there is a roof lattice panel or a slat (7). You must attach this piece first with 8" X 3" deck screws (G). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

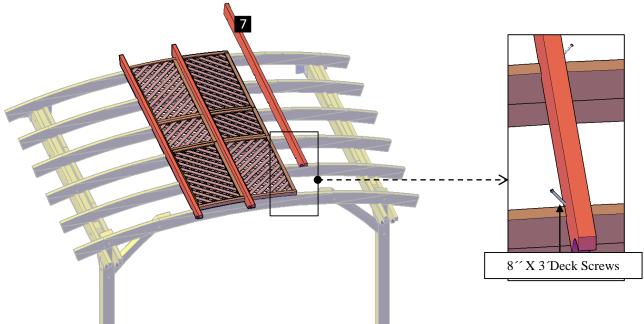


Step 13: Continue attaching the roof lattice panels (8) and the slats (7) to the arched rafters. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

Step 13.1: Attach a row of lattice panels (8) with 8" x 3" deck screw (G).

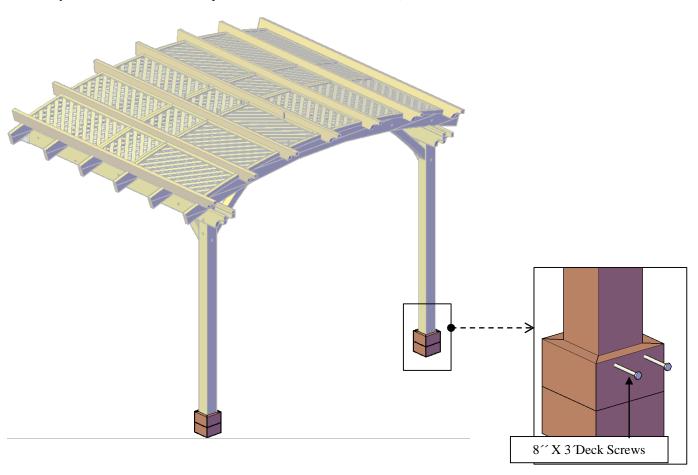


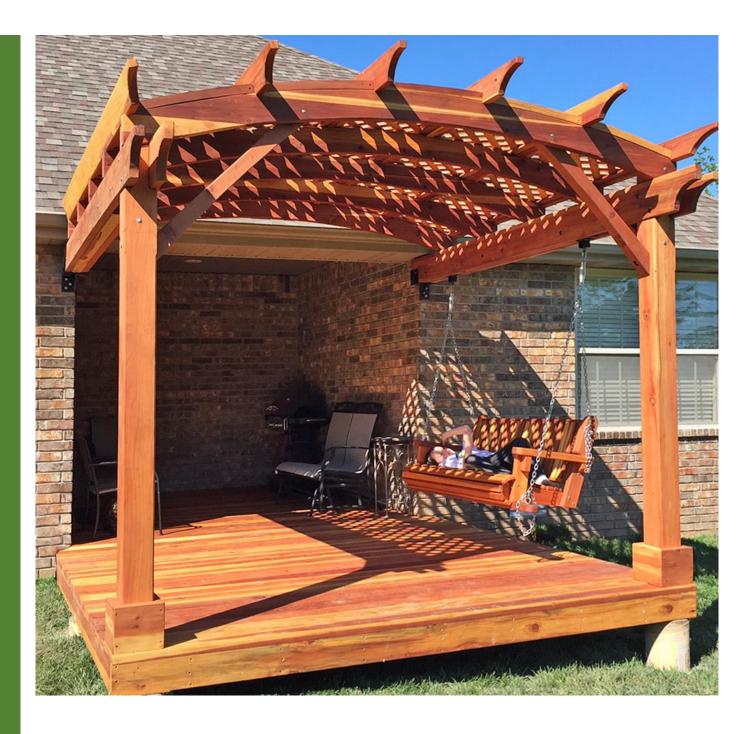
Step 13.2: Attach a slat (7) with 8" x 3" deck screw (G). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



Repeat the operation until the installation is complete.

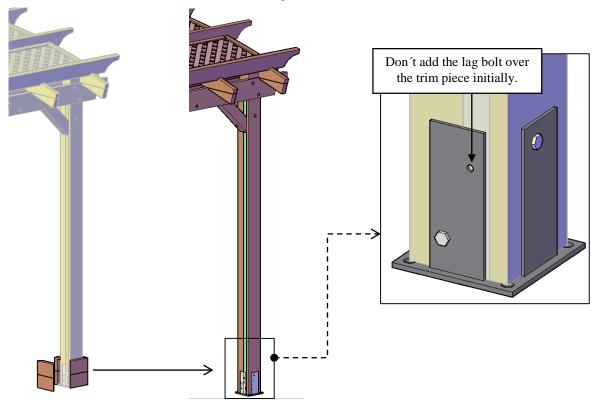
14: Finally, attach the boots (9) to the posts with 8" x 3" deck screws (G).



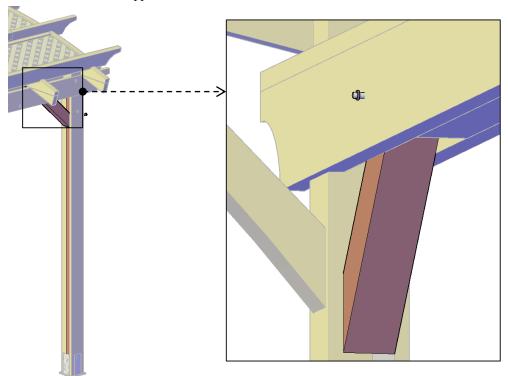


This completes the Pergola assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.

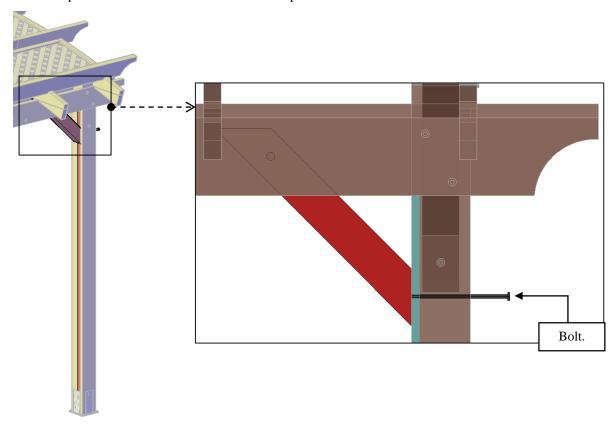
Step 1: First remove the deck screws to remove the boots of the post.



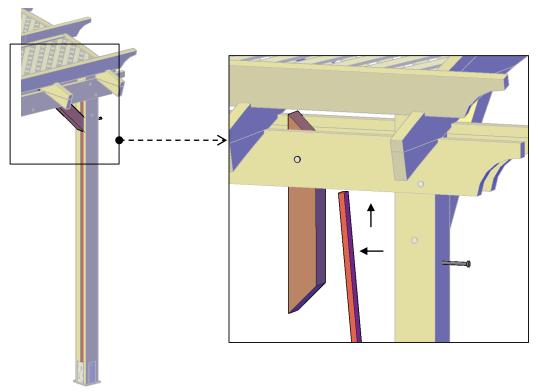
Step 2: Loosen the nut on the bolt support.



Step 3: The bolt of the post and the brace must be flush with the post.



Step 4: Swing the brace aside. After that, remove the trim.



Note: The dimensions of the trim are standard, adjust if necessary.