

866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

## ASSEMBLY INSTRUCTIONS FOR THE **DUSTIN'S FACE TO FACE GLIDERS** (WITHOUT ROOF)



	No.	-1	2	3	4	5
CONTENT OF BOXES	Drawing					
	Description	Leg Supports	Base Leg Supports	Straps Supports	Floor Frame	Removable Floor
	Qty.	2	1	2	1	-

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

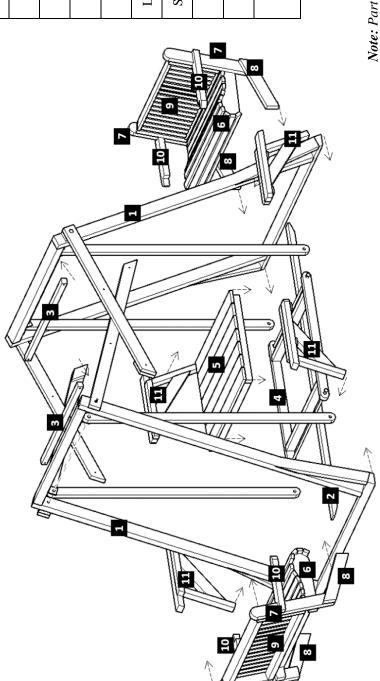
	No.	9	7	~	6	10	111
CONTENT OF BOXES	Drawing						
	Description	Bench Seats	Long Bench Supports	Short Bench Supports	Bench Backrests	Bench Arms	Beverage Armrests If ordered
	Qty.	2	4	4	2	4	4

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

	HARDWARE LIST	
	Drawing	No.
5/16" X 4 1/2" Bolts (To attach the braces of the legs supports together/To attach the straps support to the straps in the legs supports).		A
5/16" X 6" Bolts (To attach the braces of the legs supports together).		В
5/16" X 3 ½" Bolts (To attach the braces of the legs supports together/To attach the long bench supports to the bench seat/To attach the bench seat to the straps in the legs supports/To attach the short bench supports to the bench and to the straps in the legs supports/To attach the backrest to the bench seats/To attach the bench arms to the straps in the legs support & to the bench seats).		C
5/16" X 3" Bolts (To attach the base leg support to the legs supports ).		D
		E
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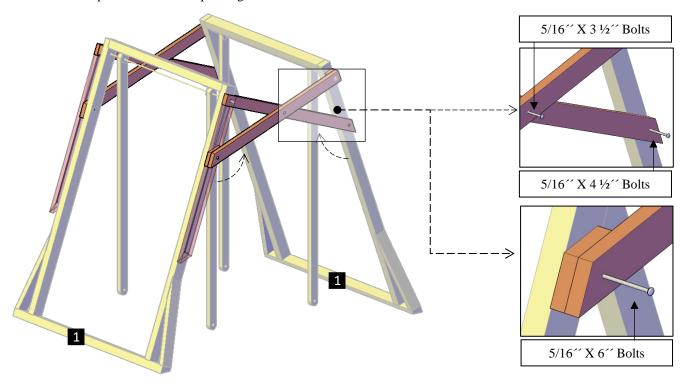
Note: Dimensions of your hardware will vary depending on size.

	<b>2</b>
DESCRIPTION	No
Legs Supports	1
Base Leg Supports	2
Straps Supports	3
Floor Frame	4
Removable Floor	5
Bench Seats	9
Long Bench Supports	L
Short Bench Supports	8
Bench Backrests	6
Bench Arms	10
Beverage Armrests If ordered	11

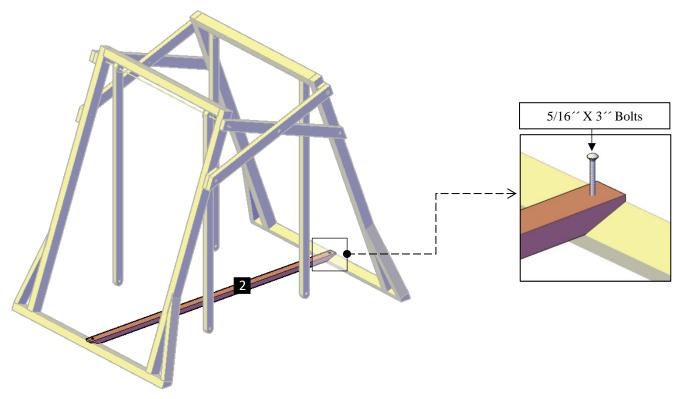


Note: Part numbers in the <u>Drawing</u> are for reference only. These do not match to the numbers marked on the parts

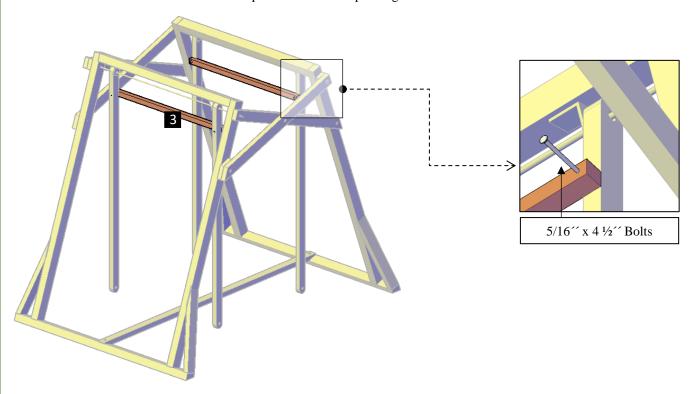
**Step 1:** Attach the braces in the legs supports (1) together with 5/16 x  $4 \frac{1}{2}$  bolts (A) & 5/16 x 6 bolts (B) as shown in the image. After attach the braces in the legs supports with 5/16 x  $3 \frac{1}{2}$  Bolts (C). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



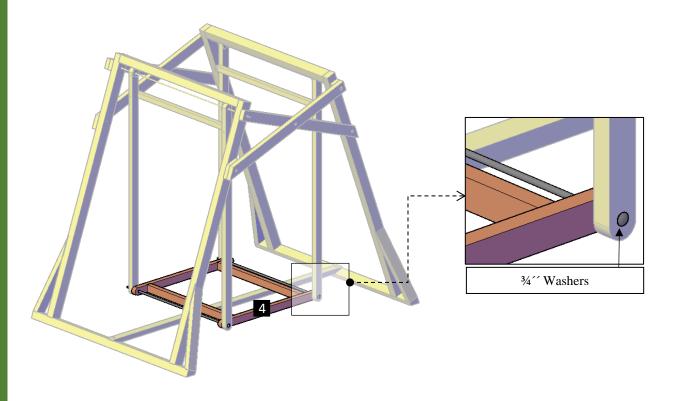
**Step 2:** Assemble the base leg support (2) to the legs supports with  $5/16^{\prime\prime}$  x  $3^{\prime\prime}$  bolts (**D**) as shown. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



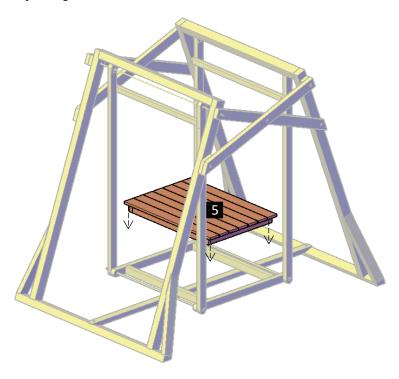
**Step 3:** Use 5/16 ' x  $4\frac{1}{2}$  ' bolts (A) to attach the straps supports (3) to the straps in the legs supports (1). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



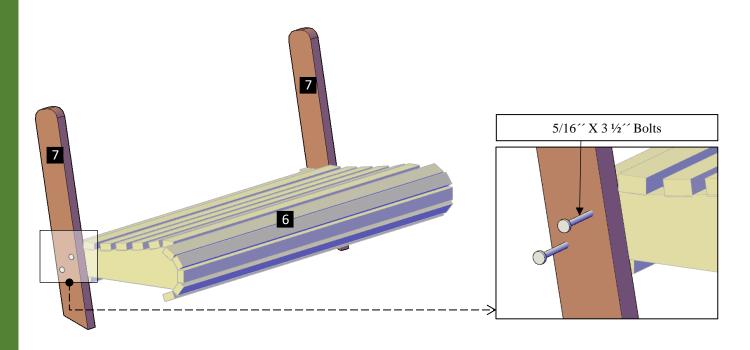
**Step 4:** Attach the floor frame (4) to the straps in the legs supports with ¾ " washers & nuts (**G & H**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



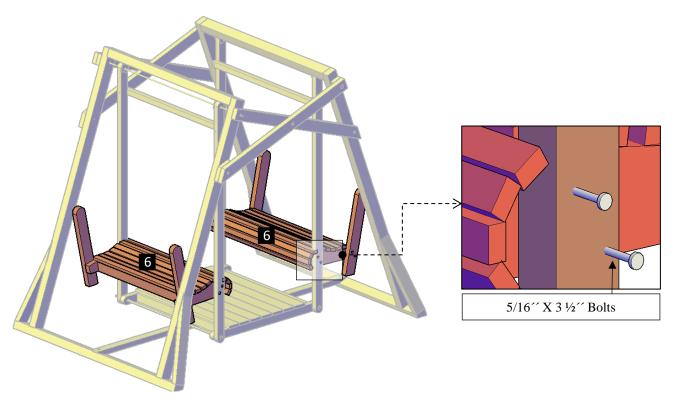
**Step 5:** Later the **Step 4** put the removable floor (5) over the floor frame. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



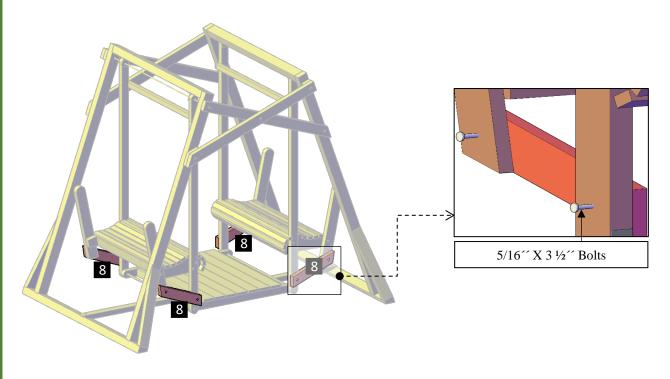
**Step 6:** Use 5/16" x 3 ½" bolts (**C**) to attach the long bench supports (**6**) to the bench seat (**7**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



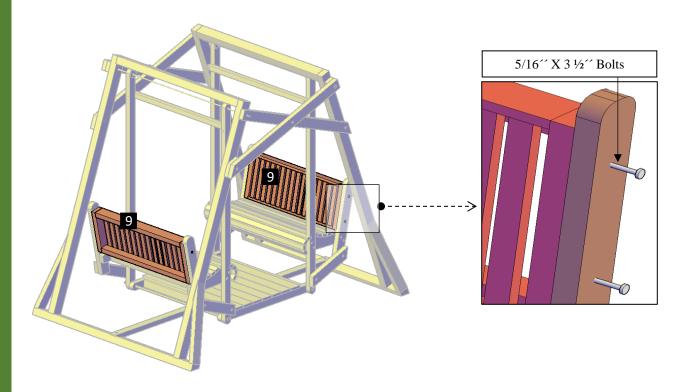
**Step 7:** Use 5/16" x 3 ½" bolts (**C**) to attach the bench seat (**6**) to the straps in the legs supports. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



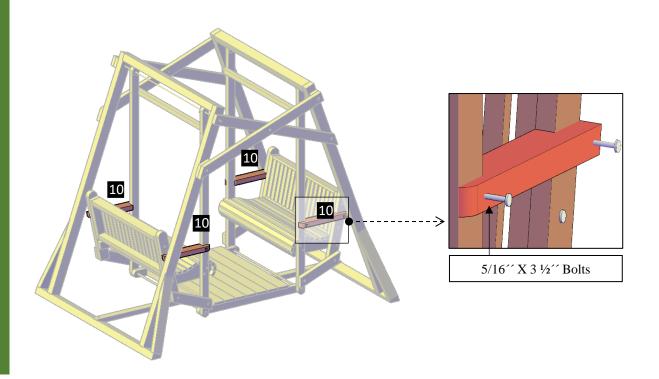
**Step 8:** Attach the short bench supports (8) to the bench seats and to the straps in the legs supports with 5/16" x 3 ½" bolts (C). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



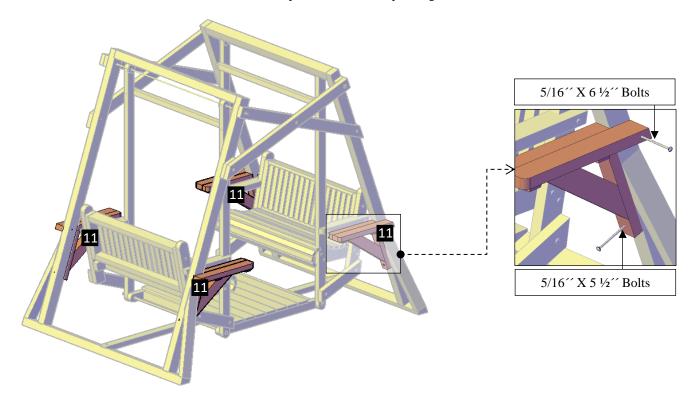
**Step 9:** Attach the bench backrests (9) to the bench seats with  $5/16^{\prime\prime}$  x  $3\frac{1}{2}^{\prime\prime}$  bolts (C). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 10:** Use 5/16" x 3 ½" bolts (**C**) to attach the bench arms (**10**) to the straps in the legs supports and to the bench seats. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 11:** Finally, use 5/16 'x  $5\frac{1}{2}$ ' bolts (**E**) & 5/16 'x  $6\frac{1}{2}$ ' bolts (**F**) to attach the arms (**11**) to the legs supports. Each part has a series of numbers that indicate where to attach the part with the corresponding number.





This completes the Glider assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.