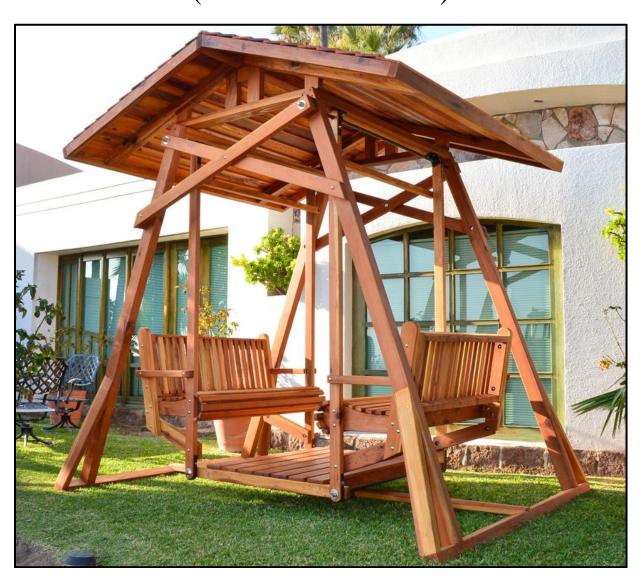


866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

## ASSEMBLY INSTRUCTIONS FOR THE **DUSTIN'S FACE TO FACE GLIDERS** (WITH XW ROOF)



	No.		2	3	4	5
CONTENT OF BOXES	Drawing					
	Description	Leg Supports	Base Leg Supports	Straps Supports	Floor Frame	Removable Floor
	Qty.	2		2	-	-

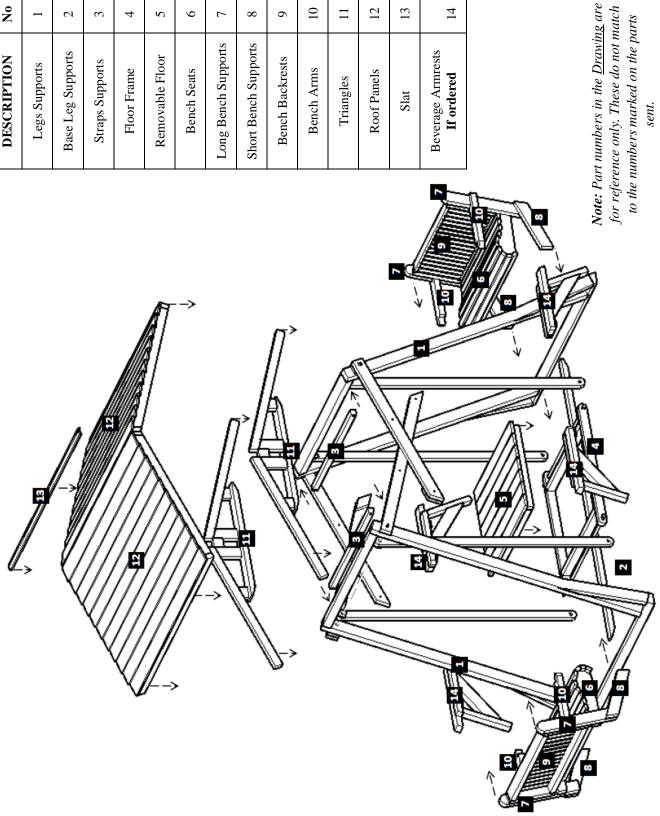
Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

	No.	9	7	8	6	10	111	12	13	14
CONTENT OF BOXES	Drawing									
	Description	Bench Seats	Long Bench Supports	Short Bench Supports	Bench Backrests	Bench Arms	Triangles	Roof Panels	Slat	Beverage Armrests  If ordered
	Qty.	2	4	4	2	4	2	2	1	4

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

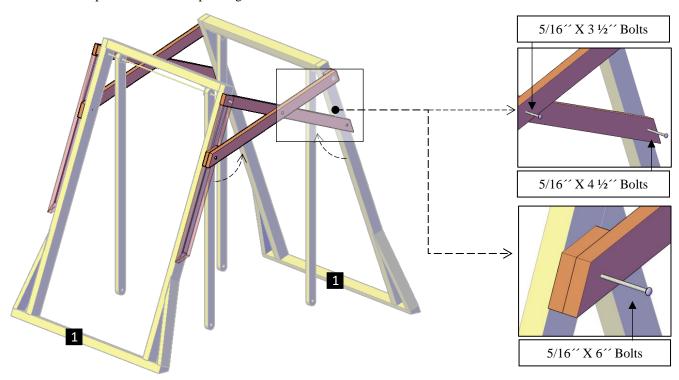
Note: Dimensions of your hardware will vary depending on size.

DESCRIPTION	οN
Legs Supports	1
Base Leg Supports	2
Straps Supports	3
Floor Frame	7
Removable Floor	5
Bench Seats	9
Long Bench Supports	L
Short Bench Supports	8
Bench Backrests	6
Bench Arms	10
Triangles	11
Roof Panels	12
Slat	13
Beverage Armrests If ordered	14

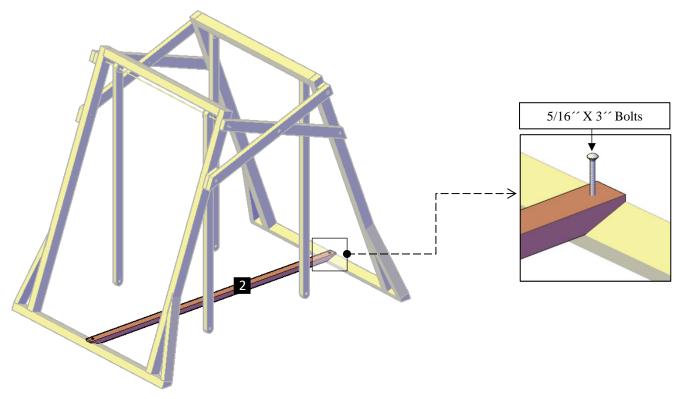


sent.

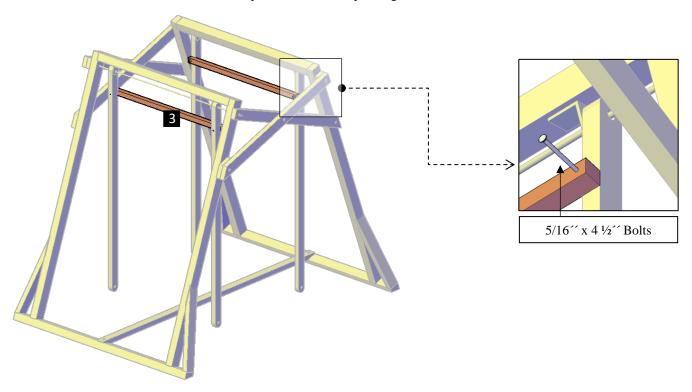
**Step 1:** Attach the braces in the legs supports (1) together with 5/16 x  $4 \frac{1}{2}$  bolts (A) & 5/16 x 6 bolts (B) as shown in the image. After attach the braces in the legs supports with 5/16 x  $3 \frac{1}{2}$  Bolts (C). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



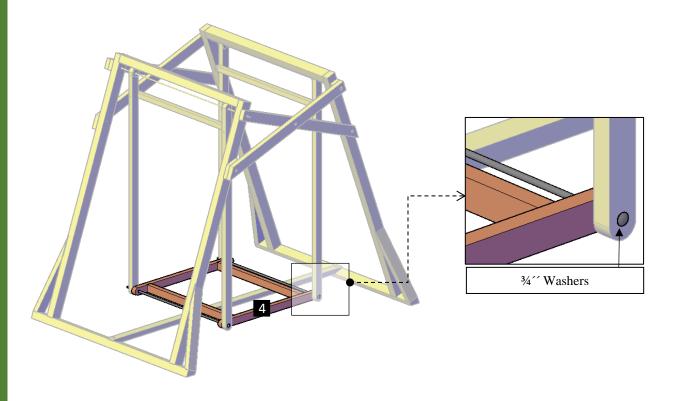
**Step 2:** Assemble the base leg support (2) to the legs supports with  $5/16^{\prime\prime}$  x  $3^{\prime\prime}$  bolts (**D**) as shown. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 3:** Use 5/16 ' x  $4\frac{1}{2}$  ' bolts (A) to attach the straps supports (3) to the straps in the legs supports (1). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



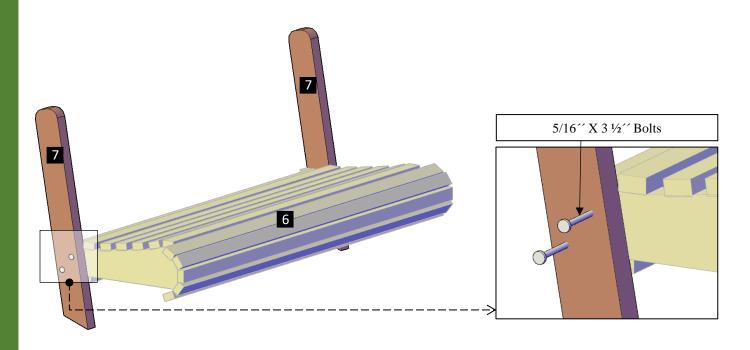
**Step 4:** Attach the floor frame (4) to the straps in the legs supports with  $\frac{3}{4}$  washers & nuts (**I & J**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



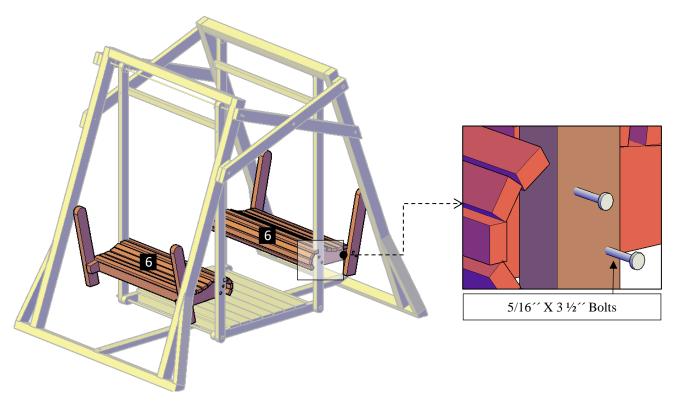
**Step 5:** Later the **Step 4** put the removable floor (5) over the floor frame. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



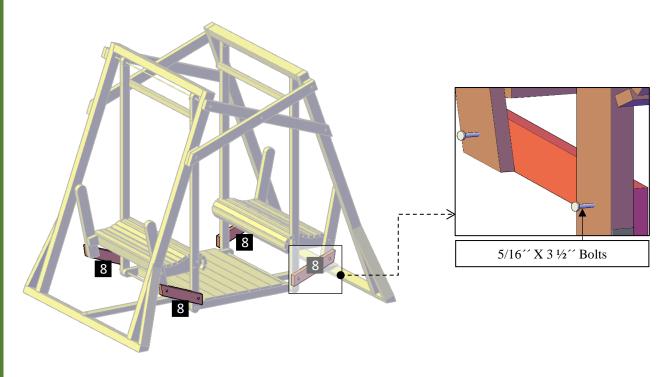
**Step 6:** Use 5/16 ' x  $3\frac{1}{2}$  ' bolts (C) to attach the long bench supports (6) to the bench seat (7). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



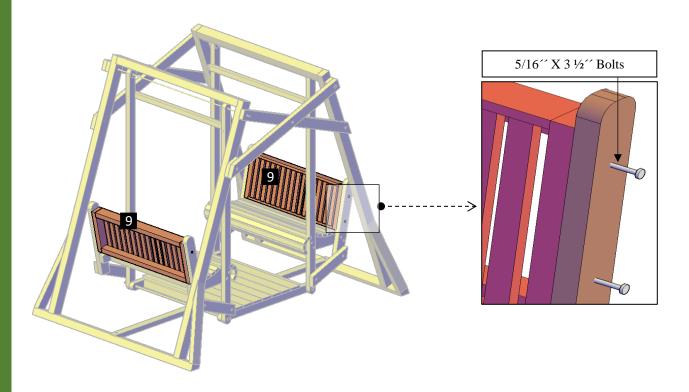
**Step 7:** Use 5/16" x 3 ½" bolts (**C**) to attach the bench seat (**6**) to the straps in the legs supports. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



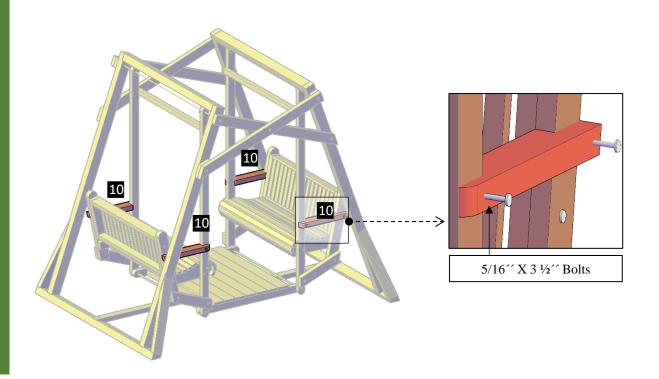
**Step 8:** Attach the short bench supports (8) to the bench seats and to the straps in the legs supports with 5/16" x 3 ½" bolts (C). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



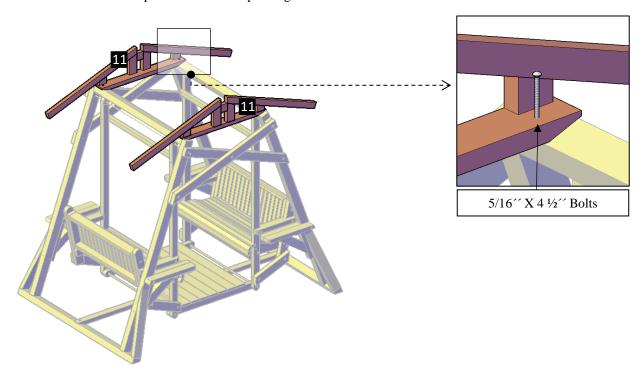
**Step 9:** Attach the bench backrests (9) to the bench seats with  $5/16^{\prime\prime}$  x  $3\frac{1}{2}^{\prime\prime}$  bolts (C). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



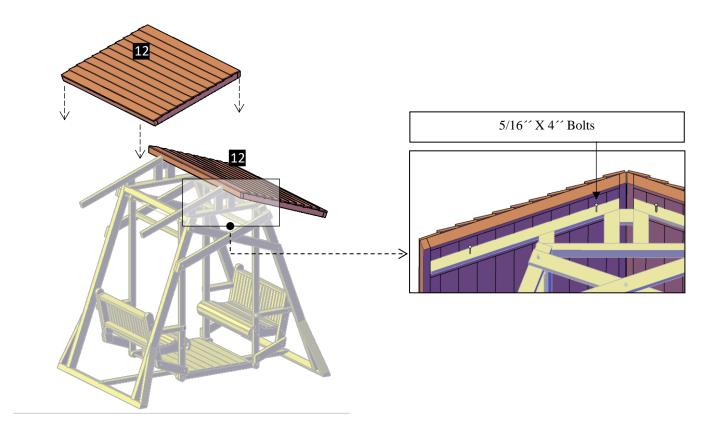
**Step 10:** Use 5/16" x 3 ½" bolts (**C**) to attach the bench arms (**10**) to the straps in the legs supports and to the bench seats. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



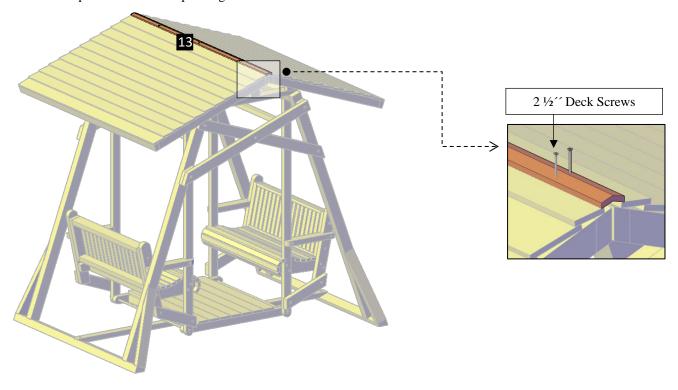
**Step 11:** Use 5/16" x 4 1/2" bolts (**A**) to attach the triangles (**11**) to the legs supports. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



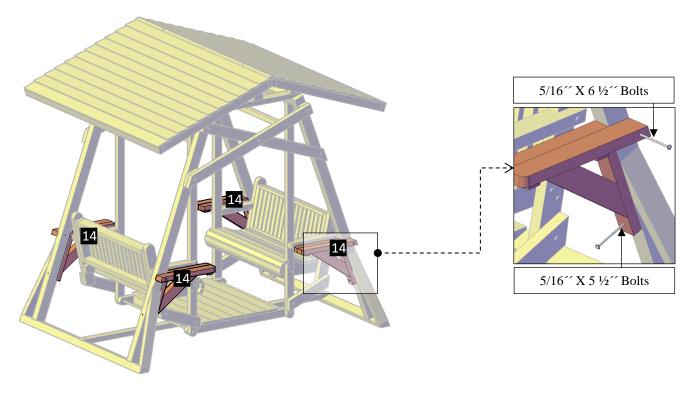
**Step 12:** Attach the roof panels (12) to the triangles with  $5/16^{\prime\prime}$  x  $4^{\prime\prime}$  bolts (E). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

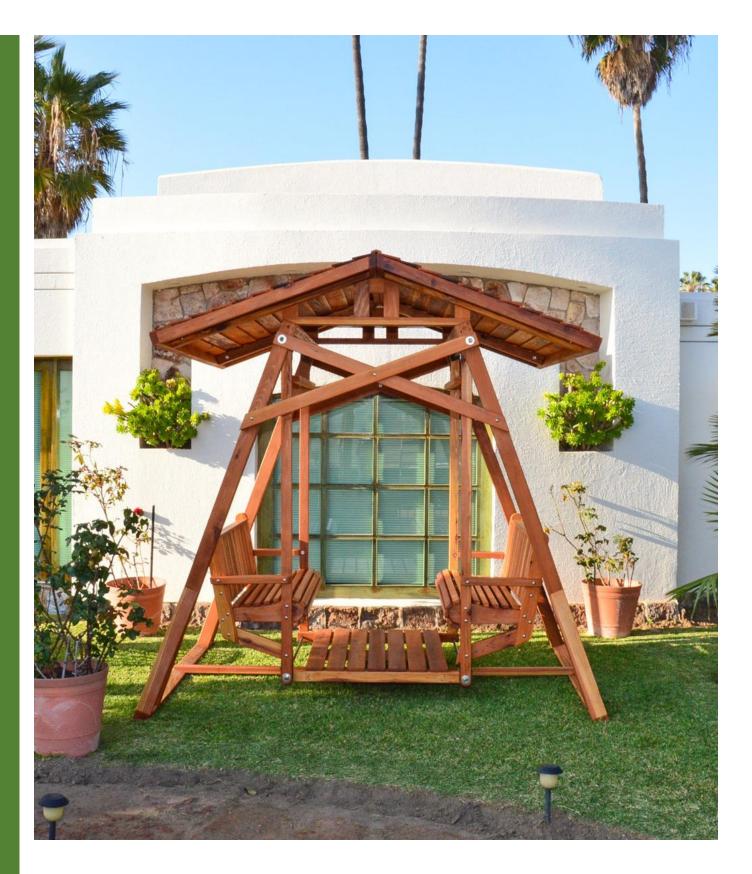


**Step 13:** Attach the slat (13) to the roof panels with  $2\frac{1}{2}$  deck screws (**F**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 14:** Finally, use  $5/16'' \times 5 \frac{1}{2}''$  bolts (**G**) &  $5/16'' \times 6 \frac{1}{2}''$  bolts (**H**) to attach the arms (**14**) to the legs supports. Each part has a series of numbers that indicate where to attach the part with the corresponding number.





This completes the Glider assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.