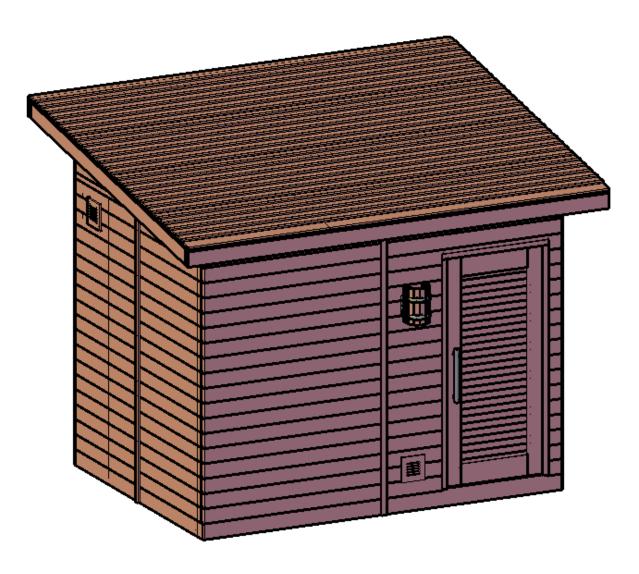


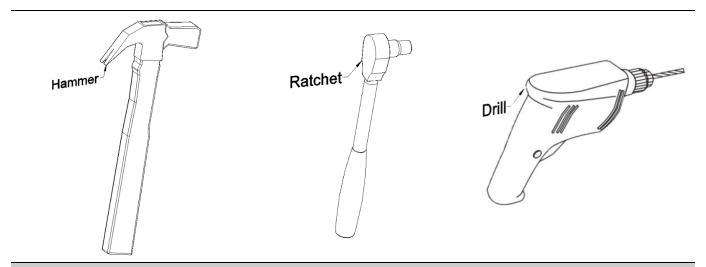
866.332.2403 (TOLL FREE) (707) 640.29.05 (Option 4) Direct Line for the Design Department; 7am – 7pm Pacific Time, Monday-Saturday

ASSEMBLY INSTRUCTIONS FOR **DRY SAUNA**



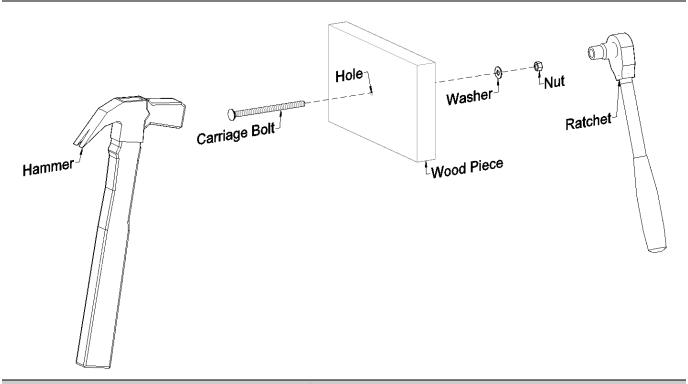
Order 125288

NOTE: Assembly is best done by two people. To assemble your product, you need a Hammer, a Ratch or a wrench and if required a Drill.



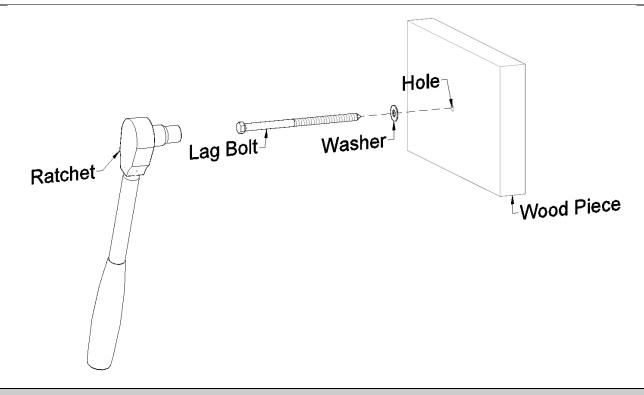
Required Tools (Are not included in your hardware packing).

PROCESS TO INSTALL THE HARDWARE PROVIDED.



To install the bolts.

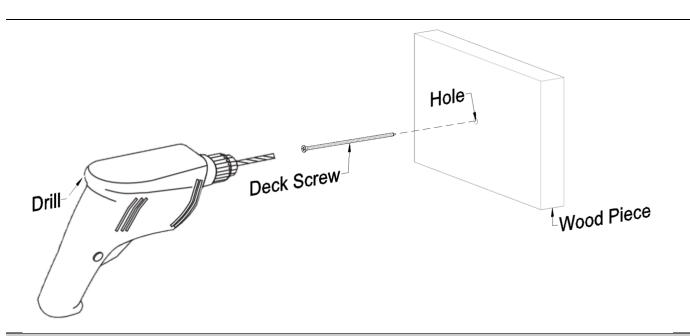
Insert the carriage bolts into the holes and lightly tap with a hammer until the square neck fit in the wood piece and the bolt head must flush with the wood piece. Finally, place the washer and the nut and carefully tighten it using a ratch with the necessary socket or a wrench.



To install the lag bolts.

Place the washers in their lag bolts. After that, insert the lag bolts into the holes and carefully tighten it using a ratch with the necessary socket.

Use the washers only for the Wood Pieces.



To install the deck screws.

Insert the deck screws into the holes and carefully tighten it using a drill.

CONTENT OF BOXES				
Qty.	Description	Drawings	No.	
2	Floor Panel -A&B		1	
16	Roof Panel -A&B		1.1	
33	Roof Boards -A&B		1.2	
1	Floor Panel -C		1.3	
9	Roof Panel -C		1.4	
8	Roof Boards		1.5	
	Increase Floor		2	
1	Frontal Walls		3	
1	Back Walls		4	
		I	I	

CONTENT OF BOXES					
Qty.	Description	Drawings	No.		
2	Lateral Walls		5		
4	Floor Trims		6		
7/1	Wood Panels & Door Frame Panel		7		
40	Roof Panels		7.1		
144	Roof Boards		7.2		
8	Exterior and Interior Vertical Trims		8		
4	Superior Supports -A		9		
1/2	Rain Guard Panels		10		
1/2	Rain Guard Wood Panels		11		
1	Superior Support -B		12		
3	Roof Frame Panels		13		
3	Interior Roof Siding Panels		14		

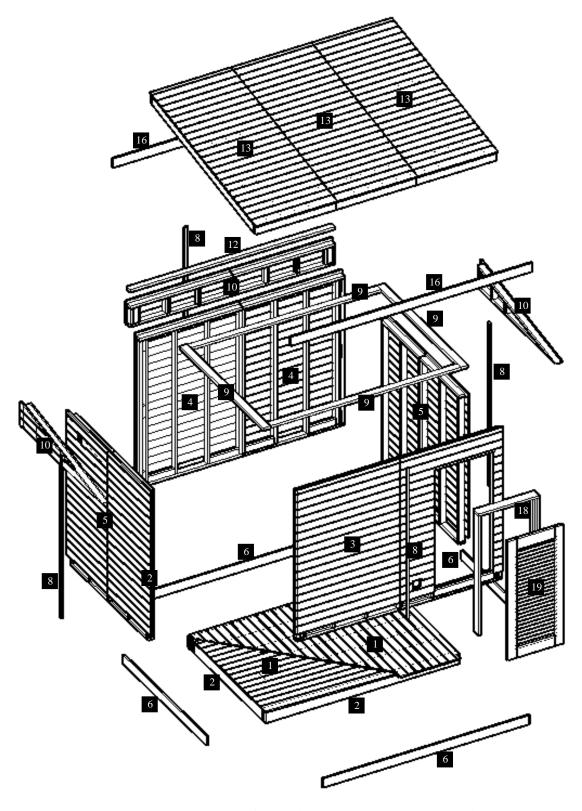
		CONTENT OF BOXES	
Qty.	Description	Drawing	No.
2	Interior Roof Trims		15
2	Fascias		16
2	Ventilation Grills		17
3	Door Frame		18
1	Door		19
2	Benchs (This are urnarmed)		20
1/7	Legs		20.1
4	Backrest		20.2
4	Seat		20.3
2	Armrest		20.4
2	Leg Supports		20.5
1	Ligth Cover		21

Note: Part numbers in the <u>Content of Boxes Table</u> are for reference only. These do not match to the numbers marked on the parts sent.

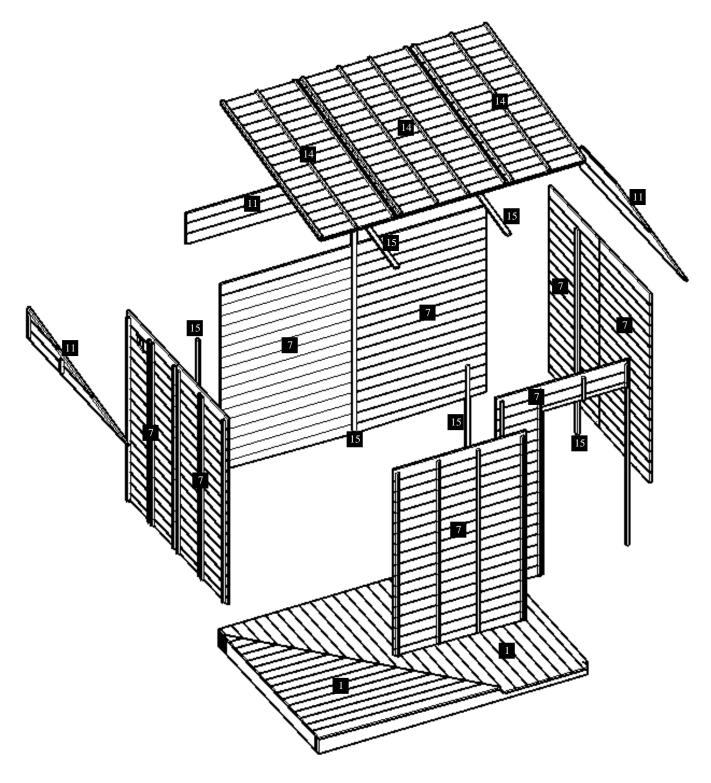


HARDWARE LIST					
Qty.	Desciption	Drawing	No.		
	3/8" x 5" Lag Bolts	<ur><ur>Image: 10 molecular</ur></ur>	LB1		
	3/8" x 4 ½" Lag Bolts	< nmm	LB2		
	5/16" x 3" Lag Bolts		LB3		
	3/8" x 3 ½" Lag Bolts		LB4		
	3" Deck Screws	<	DS1		
	2" Deck Screws	Samin's minimum in minimum in incoming a	DS2		
	1 5/8" Deck Screws	<=====================================	DS3		
	1 1/4" Deck Screws	<1111111111111111111111111111111111111	DS4		
	5/16" x 3 1/4" Bolts		BL1		

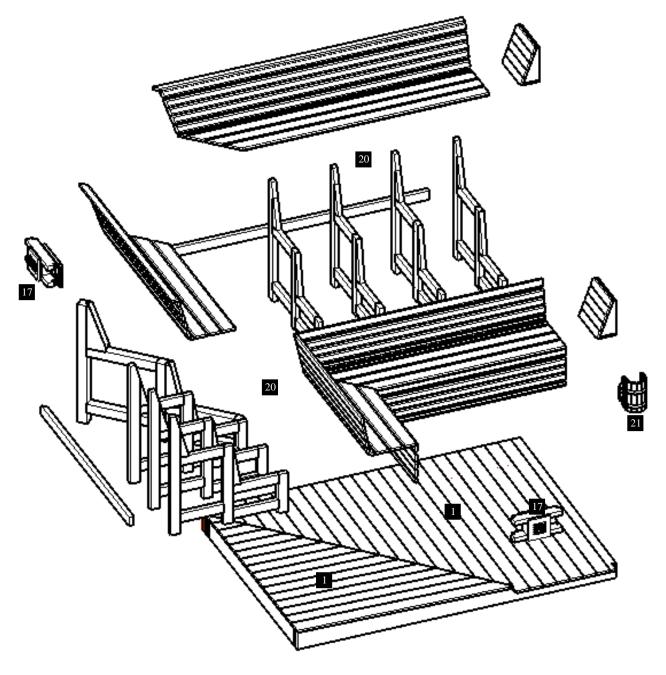
DESCRIPTION	No.
Floor Panels -A, B, C	1
Increase Floor	2
Frontal Wall	3
Back Wall	4
Lateral Wall	5
Floor Trims	6
Wood Panels & Door Frame Panel	7
Exterior & Interior Vertical Trims	8
Superior Support -A	9
Rain Guard Panels	10
Rain Guard Wood Panels	11
Superior Support -B	12
Roof Panels	13
Interior Roof Siding Panels	14
Interior Roof Trims	15
Fascias	16
Ventilation Grills	17
Door Frame	18
Door	19
Benchs	20
Ligth Cover	21



Note: Part numbers in the <u>Drawing</u> are for reference only. First Section



Note: Part numbers in the <u>Drawing</u> are for reference only. Second Section

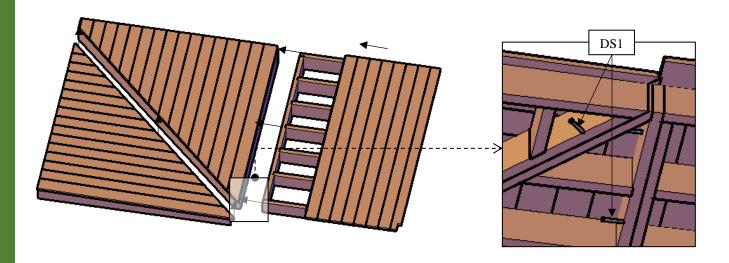


Note: Part numbers in the <u>Drawing</u> are for reference only. **Third Section**

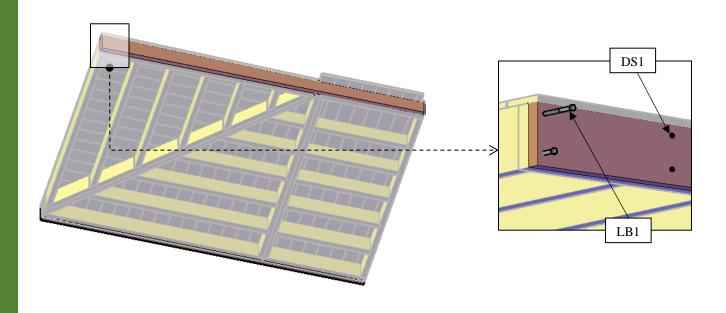
Note: Part numbers in the <u>Drawing</u> are for reference only. These do not match to the numbers marked on the parts sent.

Step 1: The floor panel (1) will be attached together with 3" deck screws (**DS1**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

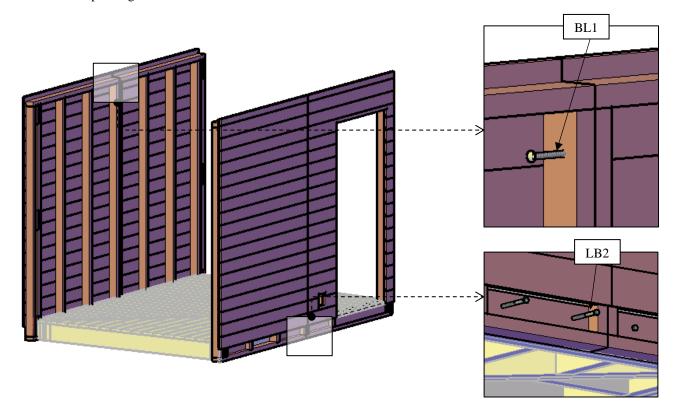
Note: remove the necessary boards and replace then later.



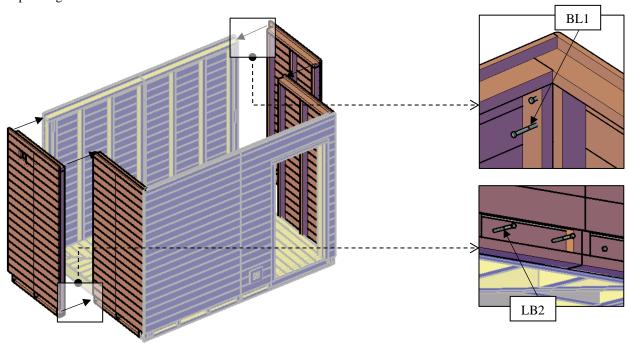
Step 2: Attach increase floor (2) to the floor with 3" deck screws (**DS1**) and 3/8" x 5" lag bolts (**LB1**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



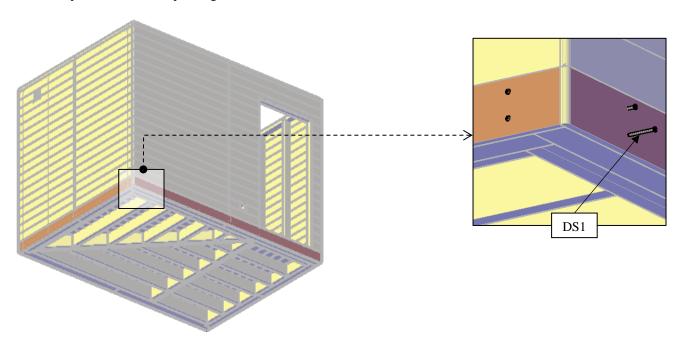
Step 3: Attach the frontal wall and back wall panels (3,4) to the floor with 3/8" x 4 ½" lag bolts (**LB2**). After that use 5/16" x 3 ½" bolts (**BL1**) to attach wall panels (3,4) between them. Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



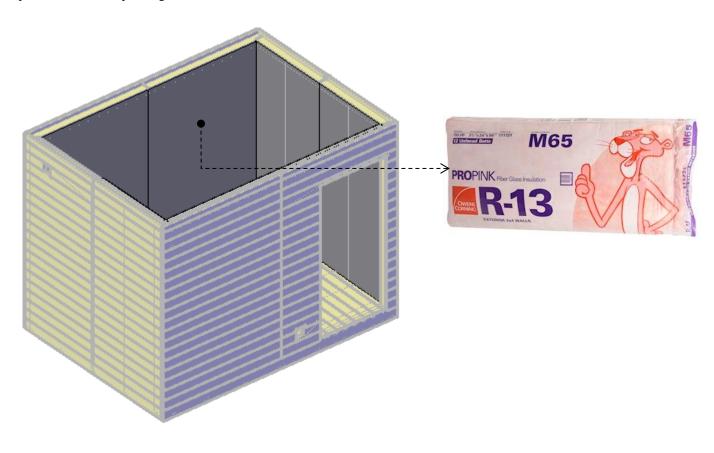
Step 4: Attach the lateral wall panels (5) to the floor with 3/8" x 4 ½" lag bolts (**LB2**). After that use 5/16" x 3 ½" bolts (**BL1**) to attach wall panels (3,4) between them. Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



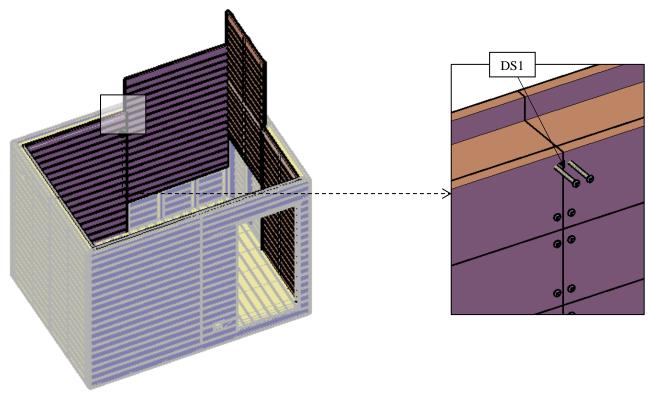
Step 5: Attach the floor trim **(6)** to the floor with 3" deck screws **(DS1)**. Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



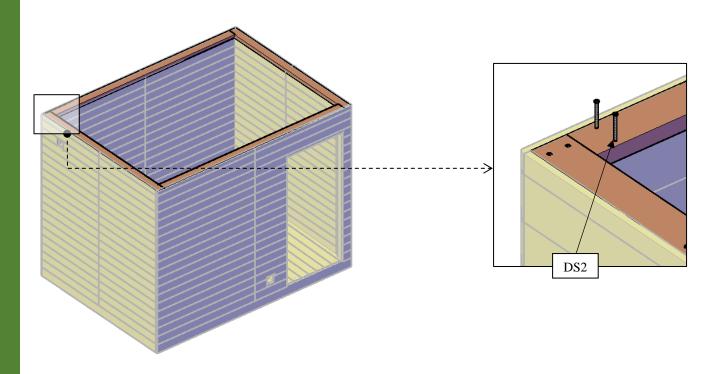
Step 6: Put the fiber glass insulation R13 to the between walls. Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



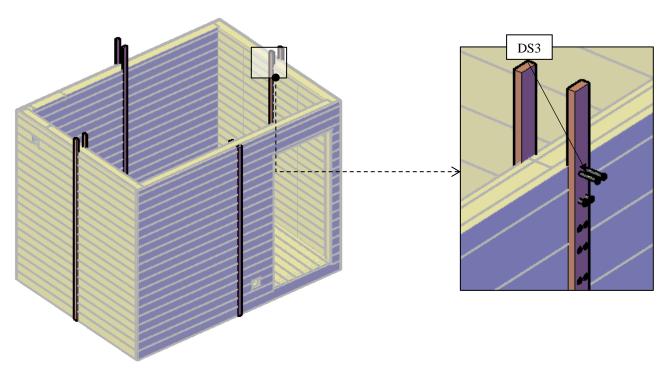
Step 7: Attach the wood panel (7) to the wall frame with 3" deck screws (**DS1**). Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



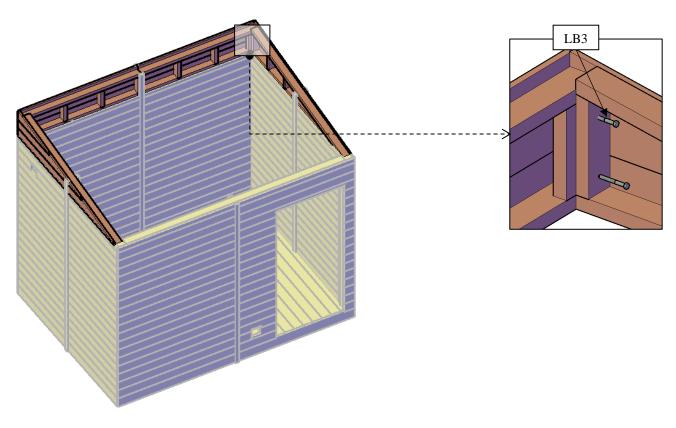
Step 8: Attach the superior support -A (9) to the wall frame with 2" deck screws (**DS2**). Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



Step 9: Attach the exterior & interior vertical trim (8) to the wall frame with 1 5/8" deck screws (**DS3**). Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



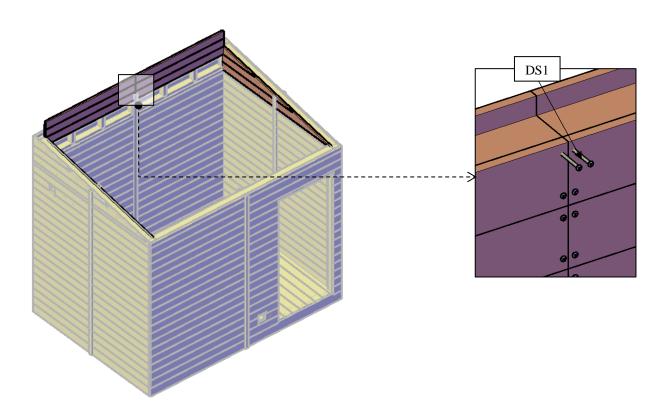
Step 10: Attach the rain guard panel (**10**) to the wall panels (**3,4,5**) with 5/16" x 3" lag bolts (**LB3**) and between them. Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



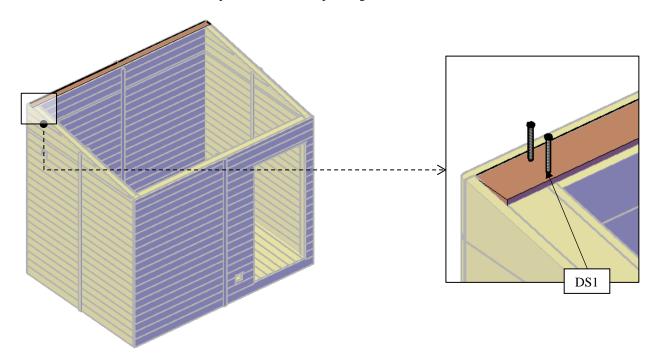
Step 11: Put the fiber glass insulation R13 to the rain guard wood panel (10). Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



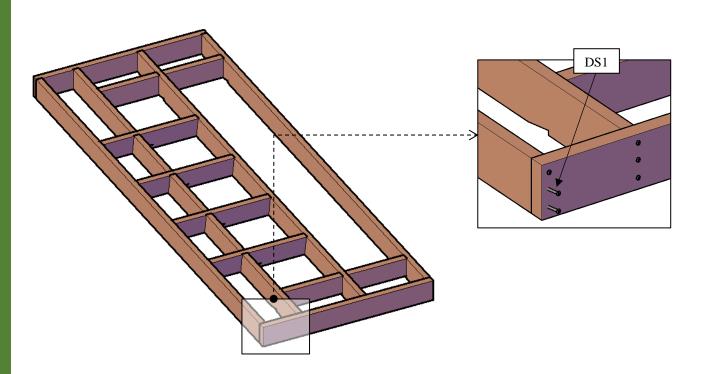
Step 12: Attach the wood panel (7) to the wall frame (3,4,5) with 3" deck screws (**DS1**). Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



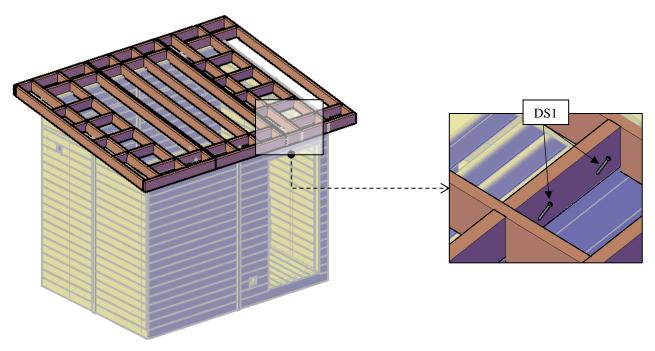
Step 13: Attach the superior support -B (12) to the wall frame (3,4,5) with 3" deck screws (**DS1**). Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



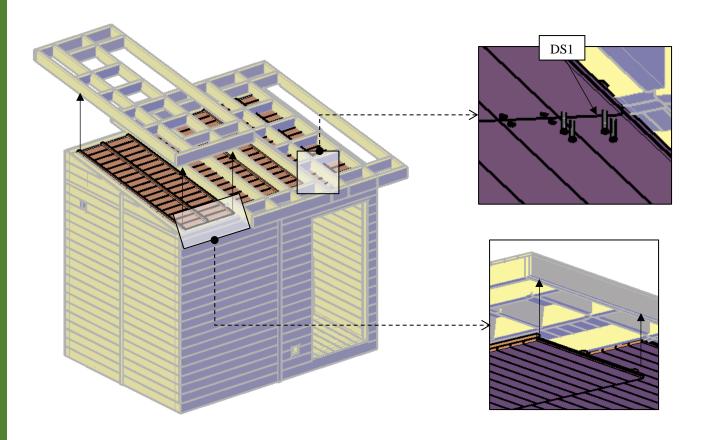
Step 14: Attach the roof frame panel (13) with 3" deck screws (**DS1**). Check the marked number on each roof panel and place as drawings shown



Step 15: Attach the roof frame panel (13) to the wall panels (3,4,5) with 3" deck screws (DS1). Check the marked number on each roof panel and place as drawings shown



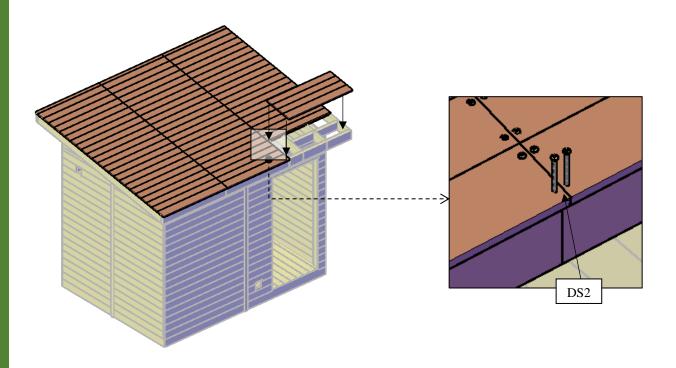
Step 16: Attach the interior roof panel siding (14) to the roof panels (13) with 3" deck screws (**DS1**). Check the marked number on each interior roof panel siding and place as drawings shown



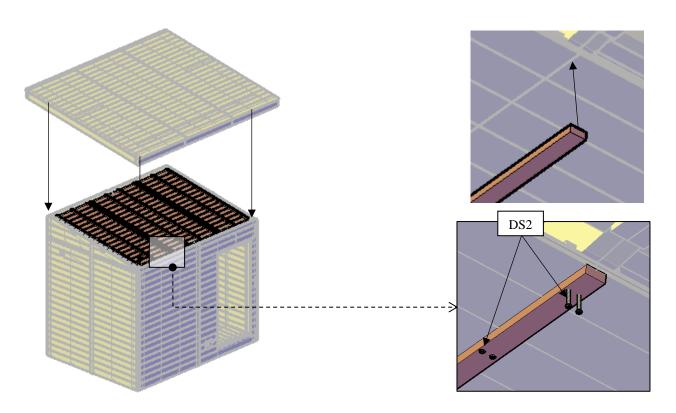
Step 17: Put the fiber glass insulation R13 to the roof panels. Each part has a series of numbers /that indicate where to attach the part with the corresponding number.



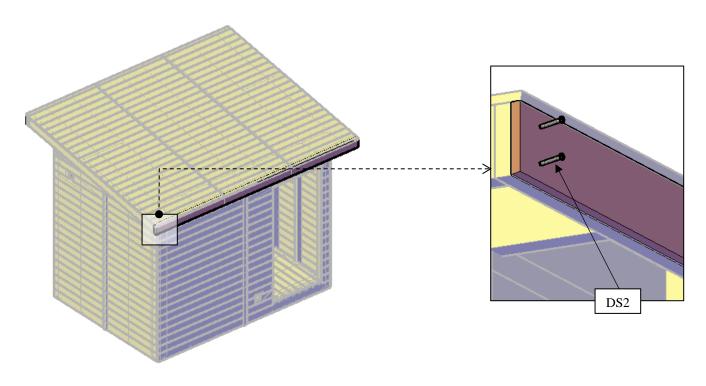
Step 18: Place the roof boards that were removed from the roof panels (13) with 2" deck screws (DS2).



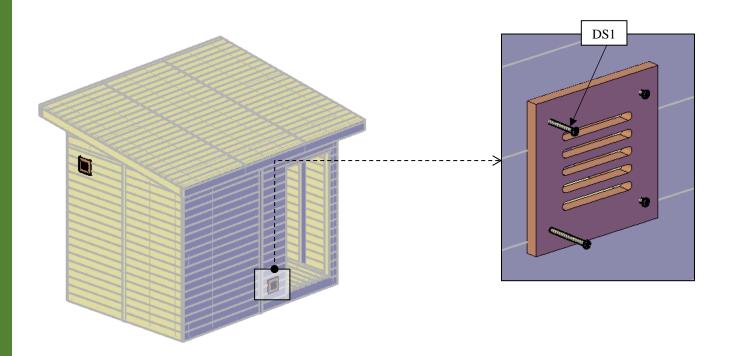
Step 19: Attach the interior roof trim (15) to the interior roof panels (14) with 2" deck screws (DS2). Check the marked number on each interior roof trim and place as drawings shown



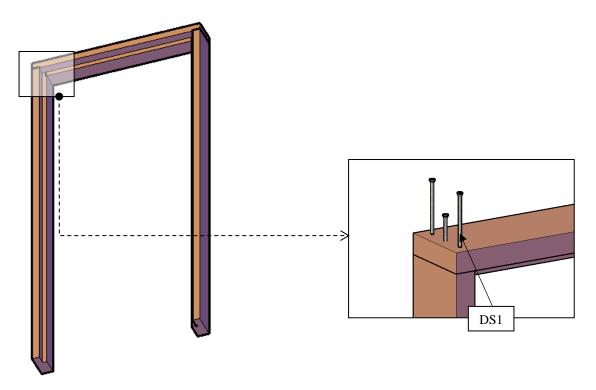
Step 20: Attach the fascia (16) to the roof panels (13) with 2" deck screws (DS2). Check the marked number on each fascia and place as drawings shown



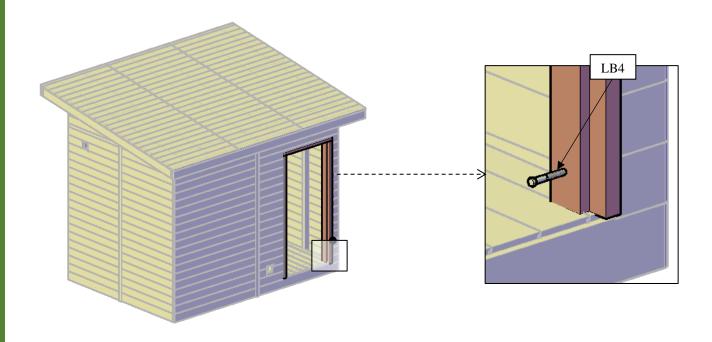
Step 21: Attach the ventilation grill (17) to the wall panels (3,5) with 3" deck screws (**DS1**). Check the marked number on each ventilation grill and place as drawings shown



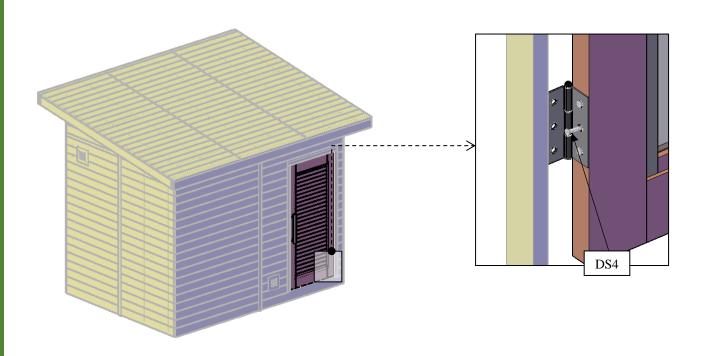
Step 22: Attach the door frame (18) with 3" deck screws (DS1). Check the marked number on each door frame and place as drawings shown



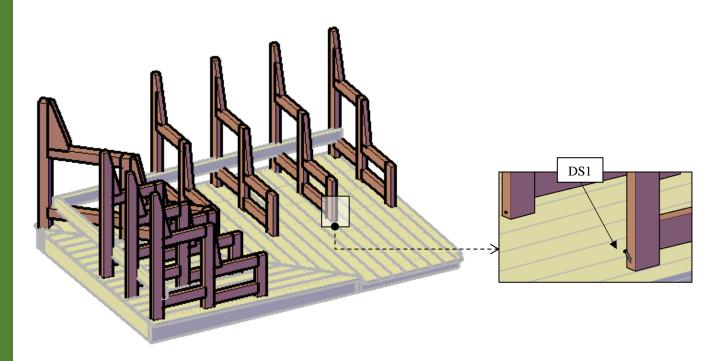
Step 23: Attach the door frame (**18**) to the wall panels (**3,5**) with 3/8" x 3 ½" lag bolts (**LB4**). Check the marked number on each door frame and place as drawings shown



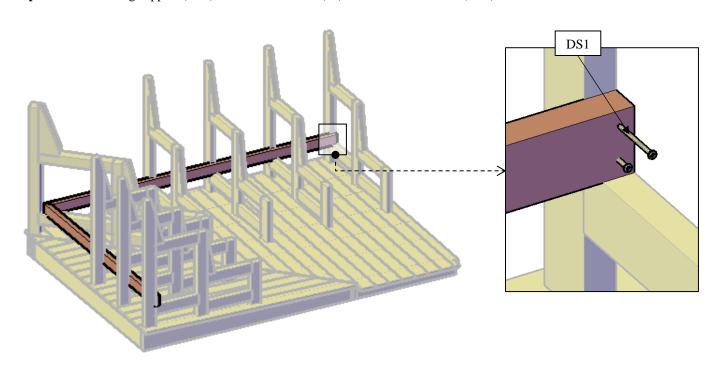
Step 24: Attach the door (19) to the door frame panel (18) with 1 1/4" decks screws (DS4) and hinges.



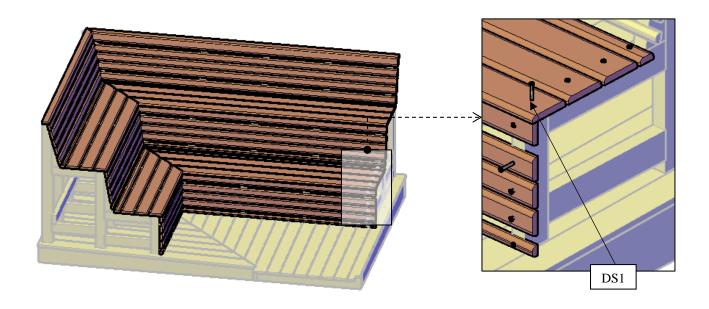
Step 25: Attach the bench frame (20.1) to the floor (1) with 3" decks screws (DS1).



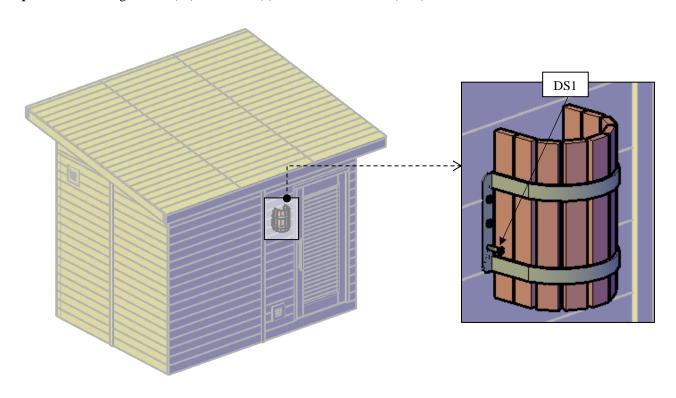
Step 26: Attach the leg support (20.5) to the bench frame (20) with 3" decks screws (DS1).

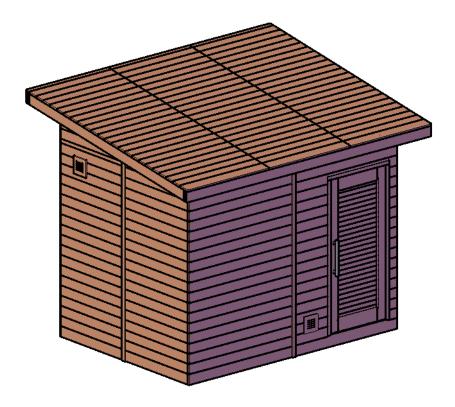


Step 27: Attach the backrest and seat (20.2, 20.3) to the bench frame (20) with 3" decks screws (DS1).



Step 28: Attach the light cover (21) to the wall (3) with 3" decks screws (DS1).





This completes the Dry Sauna Assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.