

866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

ASSEMBLY INSTRUCTIONS FOR THE SANTA ROSA FACE TO FACE GLIDER



	No.	1	2	3	4	5	9	7	8	6
CONTENT OF BOXES	Drawing							$lackbox{}{\oplus}$		
	Description	Legs	Top Leg Support	Base Leg Support (Long side)	Base Leg Supports (Short sides)	Internal Knee Braces	Roof Frame	Straps	External Knee Braces	Floor
	Qty.	4	2	2	1	4	1	4	4	-

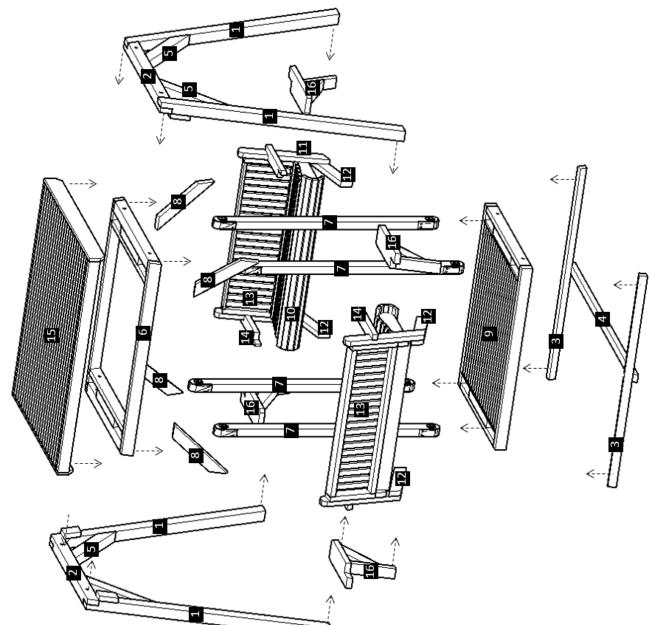
Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

	No.	10	11	12	13	14	15	16
CONTENT OF BOXES	Drawing							
	Description	Bench Seats	Long Bench Supports	Short Bench Supports	Bench Backrests	Bench Arms	Roof Panel	Beverage Armrests If ordered
	Qty.	2	4	4	2	4	-	4

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

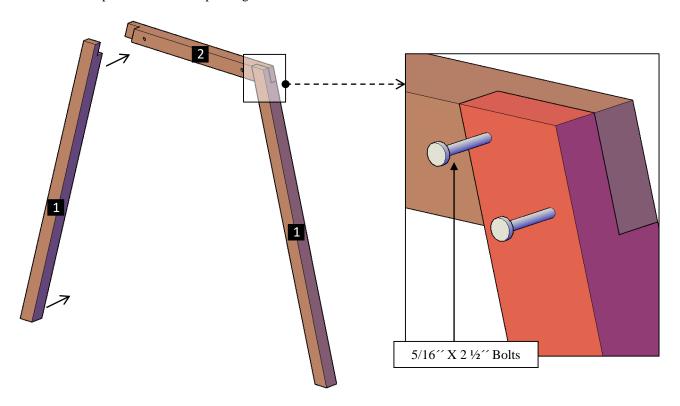
Note: Dimensions of your hardware will vary depending on size.

DESCRIPTION	No
Legs	1
Top Leg Support	2
Base Leg Support (Long Side)	3
Base Leg Support (Short Side)	4
Internal Knee Braces	5
Roof Frame	9
Straps	7
External Knee Braces	8
Floor	6
Bench Seats	10
Long Bench Supports	11
Short Bench Supports	12
Bench Backrests	13
Bench Arms	14
Roof Panel	15
Beverage Armrests	16

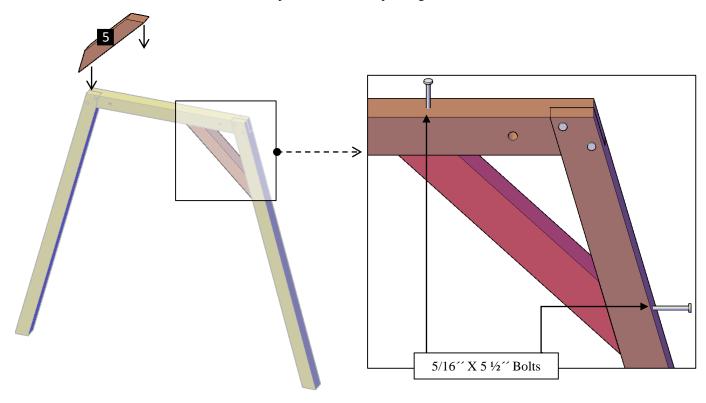


Note: Part numbers in the <u>Drawing</u> are for reference only. These do not match to the numbers marked on the parts sent.

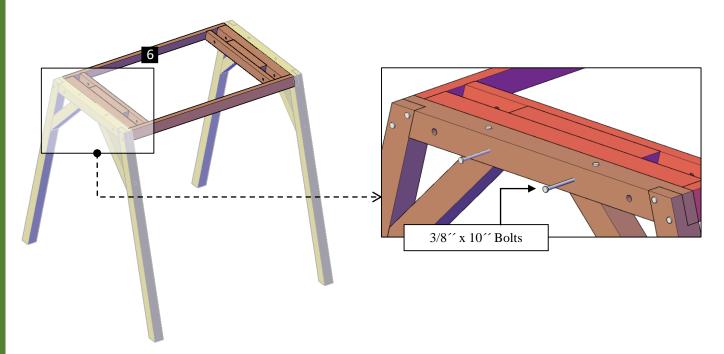
Step 1: Attach the legs (1) to the top leg support (2) with $5/16^{\prime\prime}$ x $2\frac{1}{2}^{\prime\prime}$ bolts (A). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



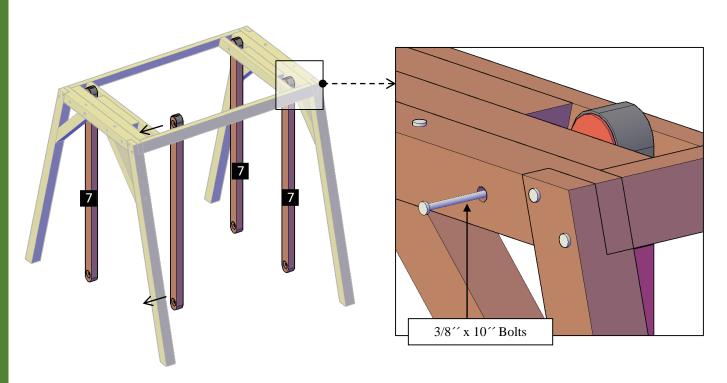
Step 2: Use 5/16 'x $5 \frac{1}{2}$ 'bolts (**B**) to attach the internal knee braces (**5**) to the legs and to the top leg support. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



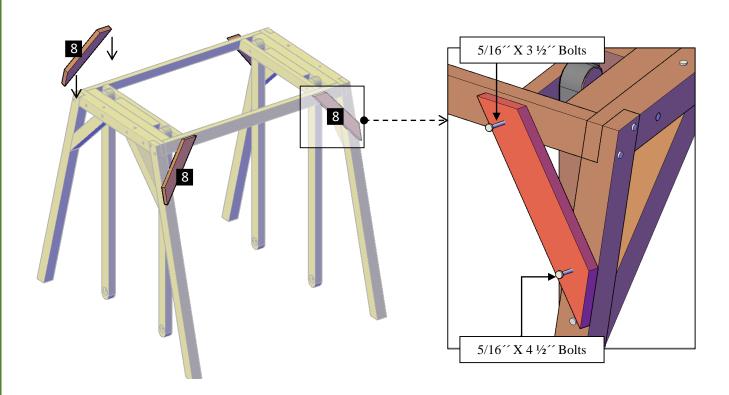
Step 3: Use 3/8" x 10" bolts **(C)** to attach the frame legs to the roof frame **(6)**. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



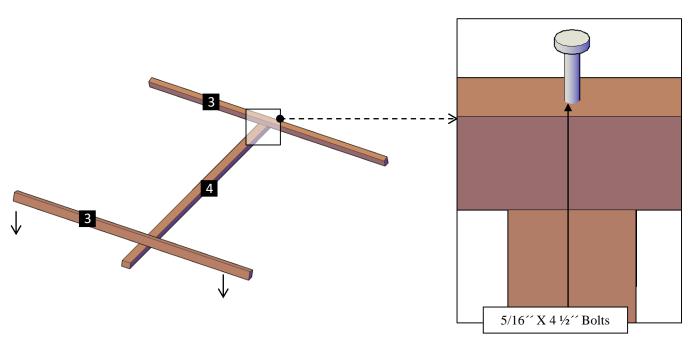
Step 4: Use 3/8" x 10" bolts **(C)** to attach the straps **(7)** to the roof frame and to the frame legs. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



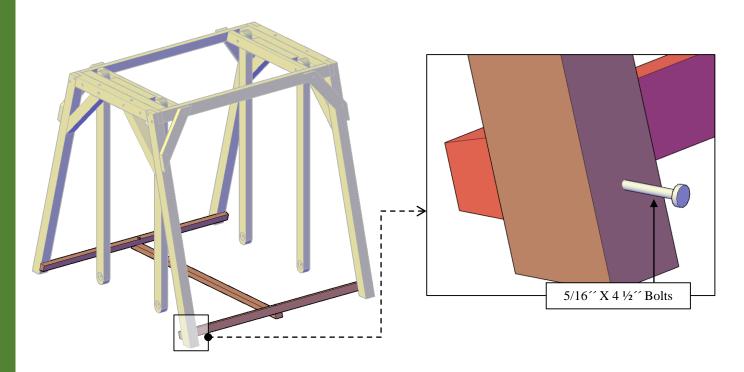
Step 5: Attach the external knee braces (8) to the roof frame with 5/16" x 3 1/2" bolts (D). After that, attach to the frame legs with 5/16" x 4 1/2" bolts (E). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



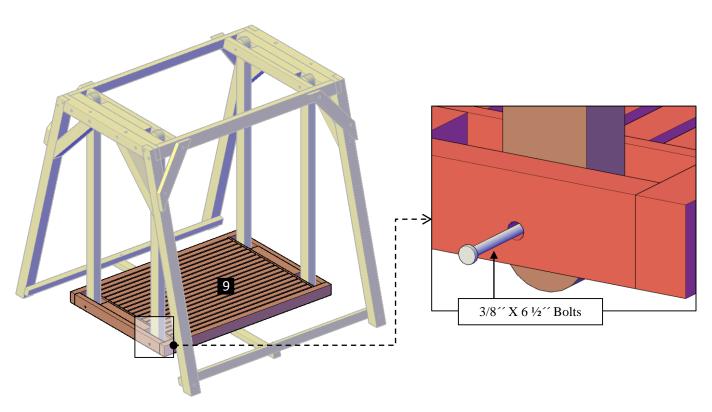
Step 6: Assemble the base leg support (3,4) with 5/16" x 4 1/2" bolts (E), as shown Each part has a series of numbers that indicate where to attach the part with the corresponding number.



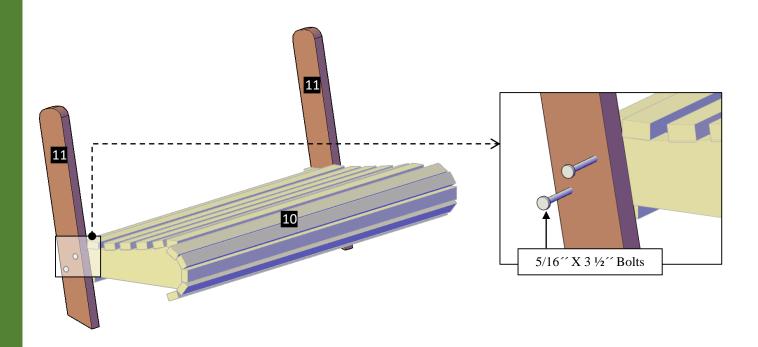
Step 7: Use $5/16^{\prime\prime}$ x $4\frac{1}{2}^{\prime\prime}$ bolts (E) to attach the base leg support to the frame legs. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



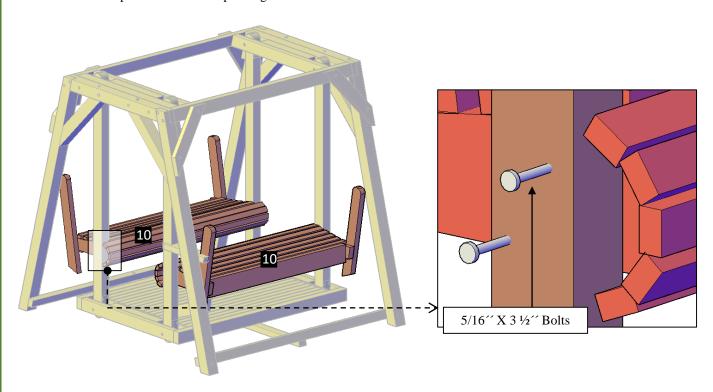
Step 8: Attach the floor (9) to the straps with 3/8" x 6 $\frac{1}{2}$ " bolts (**F**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



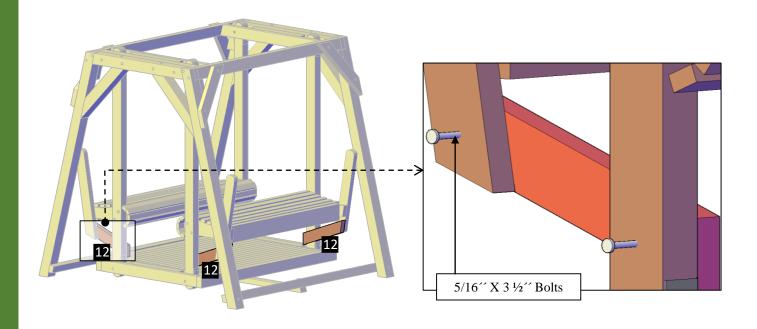
Step 9: Use 5/16" x 3 ½" bolts (**D**) to attach the long bench supports (**11**) to the bench seat (**10**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



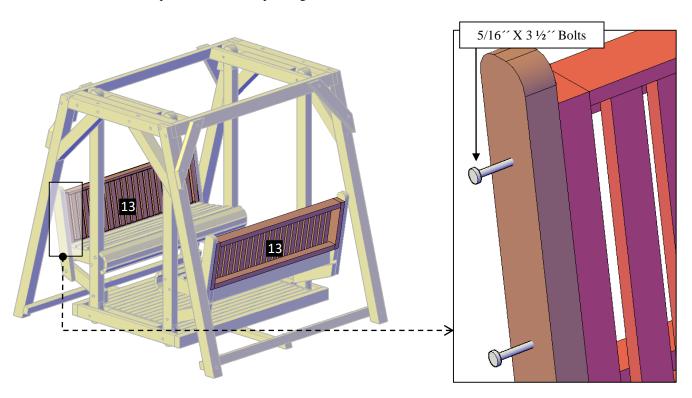
Step 10: Use 5/16 'x $3\frac{1}{2}$ ' bolts **(D)** to attach the bench seat **(10)** to the straps. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



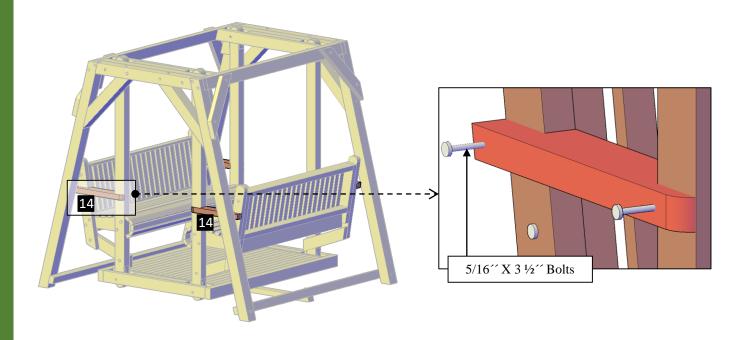
Step 11: Attach the short bench supports (12) to the bench seats and to the straps with 5/16 x $3 \frac{1}{2}$ bolts (**D**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



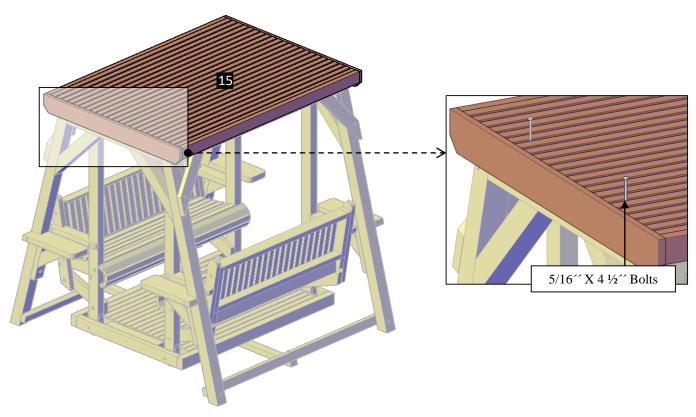
Step 12: Attach the bench backrests (13) to the bench seats with 5/16" x 3 ½" bolts (**D**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



Step 13: Use 5/16" x 3 ½" bolts (**D**) to attach the bench arms (**14**) to the straps and to the bench seats. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

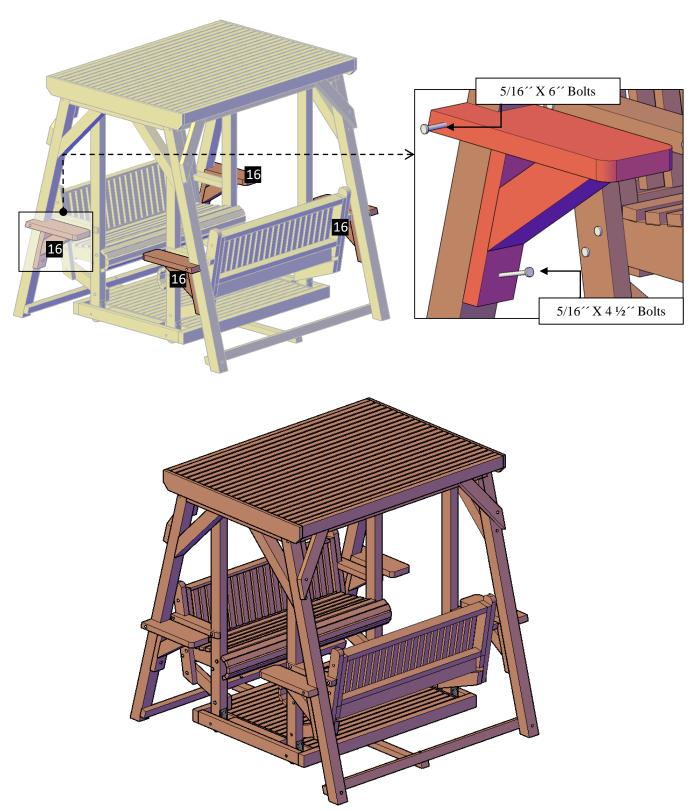


Step 14: Use $5/16^{\prime\prime}$ x $4\frac{1}{2}^{\prime\prime}$ bolts (**E**) to attach the roof panel (**15**) to the roof frame. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



If your Glider includes Beverage Armrest, then follow this instruction.

Step 15: Finally, use 5/16 '' x 6'' bolts (**G**) and 5/16 '' x $4\frac{1}{2}$ '' bolts (**E**) to attach the beverage armrest (**16**) to the roof frame. Each part has a series of numbers that indicate where to attach the part with the corresponding number.





This completes the Glider assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.