

866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

ASSEMBLY INSTRUCTIONS FOR THE ST. ANTHONY'S FACE TO FACE GLIDERS ADULT



| | No. | 1 | 2 | 3 | 4 | 5 | 9 | 7 | 8 | 6 |
|------------------|-------------|------|-----------------|---------------------------------|------------------------------------|----------------------|------------|----------|----------------------|-------|
| CONTENT OF BOXES | Drawing | | | | | | | \oplus | | |
| | Description | Legs | Top Leg Support | Base Leg Support (Long side) | Base Leg Supports (Short sides) | Internal Knee Braces | Roof Frame | Straps | External Knee Braces | Floor |
| | Qty. | 4 | 2 | 2 | 1 | 4 | 1 | 4 | 4 | 1 |

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

| | No. | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
|------------------|-------------|-------------|---------------------|----------------------|-----------------|------------|--------|-------------|------|------|
| CONTENT OF BOXES | Drawing | | | | | | | | | |
| | Description | Bench Seats | Long Bench Supports | Short Bench Supports | Bench Backrests | Bench Arms | Covers | Roof Panels | Slat | Arms |
| | Qty. | 2 | 4 | 4 | 2 | 4 | 2 | 7 | 1 | 4 |

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

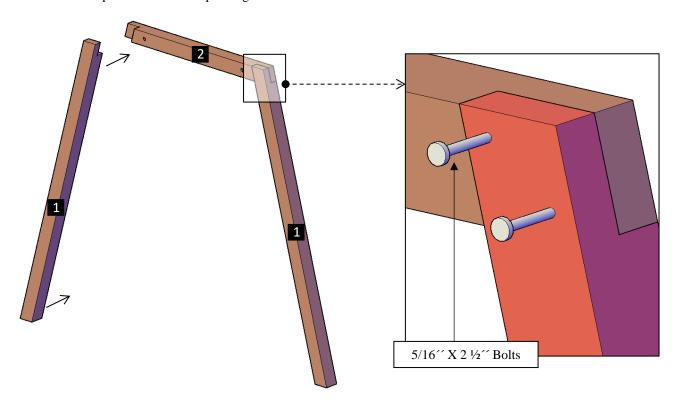
| To attach the legs to the top leg supports). To attach the legs to the top leg supports). To attach the internal knee braces to the legs). Side "X 5 W Bolts To attach the straps to the roof frame. To attach the reme legs on the roof frame. To attach the external knee braces to the roof frame. To attach the external knee braces to the roof attach the external knee braces to the roof attach the bench seats. To attach the bench seats of the straps of the external knee braces to the frame legs. To attach the bench seats. To attach the bench seats. To attach the bench seats. To attach the braces to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. To attach the base leg support to the frame legs. | | HARDWARE LIST | |
|--|---|---------------|-----|
| | Description | Drawing | No. |
| | $5/16^{\prime\prime} \times 2 \frac{1}{2}$ Bolts (To attach the legs to the top leg supports). | | А |
| | $5/16^{\prime\prime} \times 5 \%^{\prime\prime}$ Bolts (To attach the internal knee braces to the legs). | | В |
| | 3/8′′ X 10″ Bolts (To attach the frame legs to the roof frame / To attach the straps to the frame legs and to the roof frame). | | C |
| | (To attach the external knee braces to the roof frame / To attach the bench seat to the straps / To attach the bench supports to the bench seat and to the straps / To attach the bench backrest to the bench seat / To attach the bench arms to the straps and to the bench seats / To attach the covers). | | D |
| 3/8′ X 6 ½′ Bolts (To attach the arms to the frame legs). 2 ½′ Deck Screws (To attach the salat to the roof panels). | 5/16" X 4 1/2" Bolts (To attach the base leg supports together. /To attach the external knee braces to the frame legs / To attach the base leg support to the frame legs / To attach the covers to the frame legs / To attach the arms to the frame legs). | | E |
| 5/16" X 6" Bolts (To attach the arms to the frame legs). 2 1/2" Deck Screws (To attach the slat to the roof panels). | 3/8" X 6 ½" Bolts (To attach the floor to the straps), | | Ħ |
| 2 ½′′ Deck Screws (To attach the slat to the roof panels). | 5/16" X 6" Bolts (To attach the arms to the frame legs). | | Ð |
| | 2 ½′′ Deck Screws (To attach the slat to the roof panels). | | Н |

Note: Dimensions of your hardware will vary depending on size.

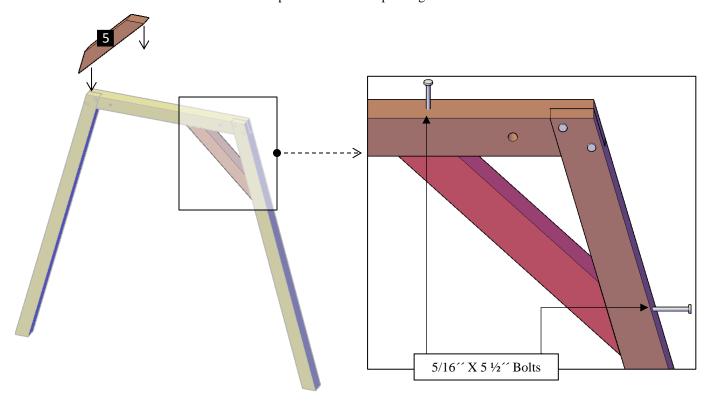
| DESCRIPTION | No |
|-------------------------------|----|
| Legs | - |
| Top Leg Support | 2 |
| Base Leg Support (Long Side) | 3 |
| Base Leg Support (Short Side) | 4 |
| Internal Knee Braces | 5 |
| Roof Frame | 9 |
| Straps | 7 |
| External Knee Braces | 8 |
| Floor | 6 |
| Bench Seats | 10 |
| Bench Supports | 11 |
| Bench Backrests | 12 |
| Bench Arms | 13 |
| Covers | 14 |
| Roof Panels | 15 |
| Slat | 16 |
| Arms | 17 |

Note: Part numbers in the <u>Drawing</u> are for reference only. These do not match to the numbers marked on the parts sent.

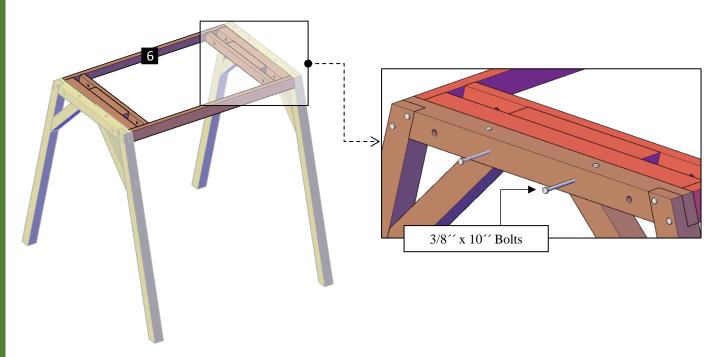
Step 1: Attach the legs (1) to the top leg support (2) with $5/16^{\prime\prime}$ x $2\frac{1}{2}^{\prime\prime}$ bolts (A). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



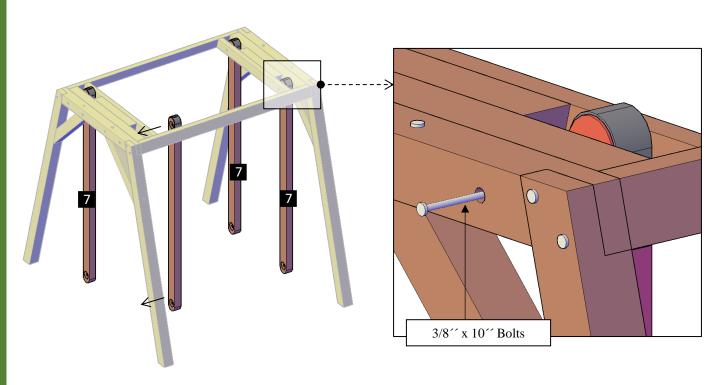
Step 2: Use 5/16 'x $5 \frac{1}{2}$ bolts (**B**) to attach the internal knee braces (**5**) to the legs and to the top leg support. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



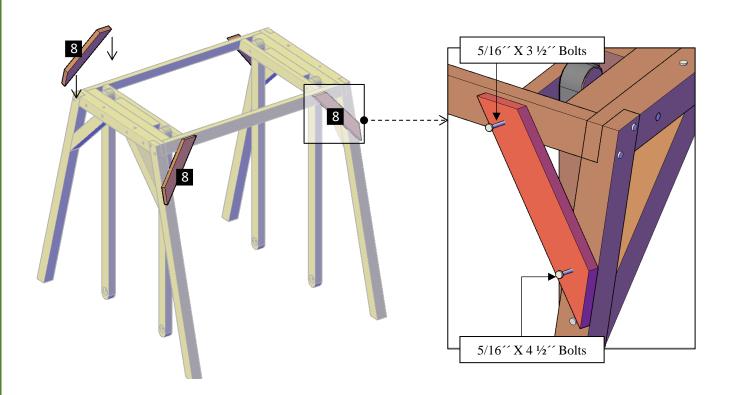
Step 3: Use 3/8" x 10" bolts (**C**) to attach the frame legs to the roof frame (**6**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



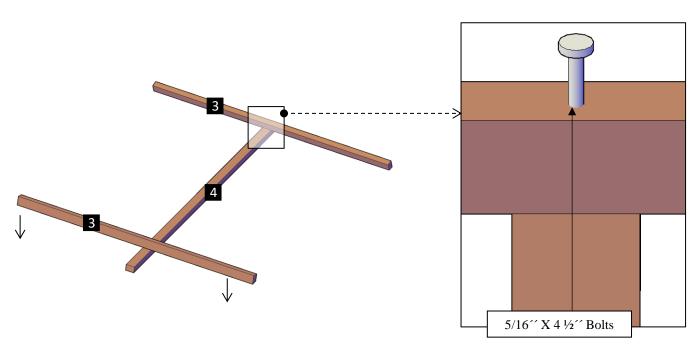
Step 4: Use 3/8" x 10" bolts **(C)** to attach the straps **(7)** to the roof frame and to the frame legs. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



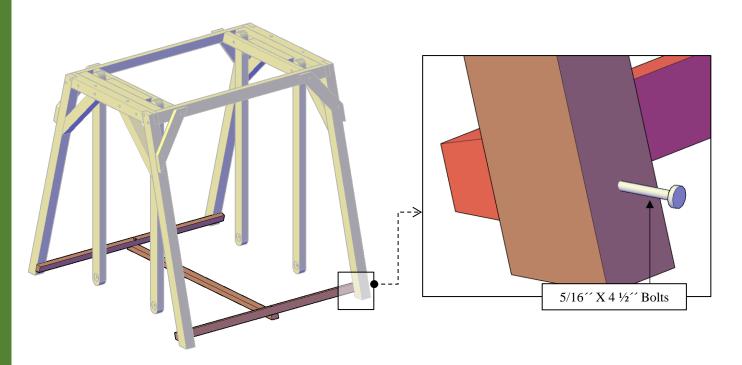
Step 5: Attach the external knee braces (8) to the roof frame with $5/16^{\prime\prime}$ x $3\frac{1}{2}^{\prime\prime}$ bolts (**D**). After that, attach to the frame legs with $5/16^{\prime\prime}$ x $4\frac{1}{2}^{\prime\prime}$ bolts (**E**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



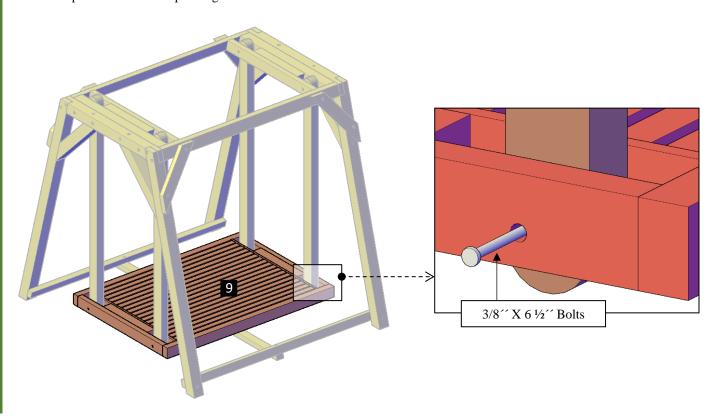
Step 6: Assemble the base leg support (3,4) with $5/16^{\prime\prime}$ x $4\frac{1}{2}^{\prime\prime}$ bolts (E), as shown Each part has a series of numbers that indicate where to attach the part with the corresponding number.



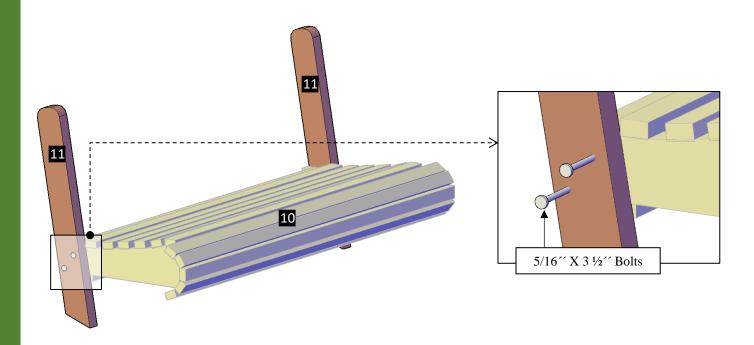
Step 7: Use 5/16" x 4 ½" bolts (**E**) to attach the base leg support to the frame legs. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



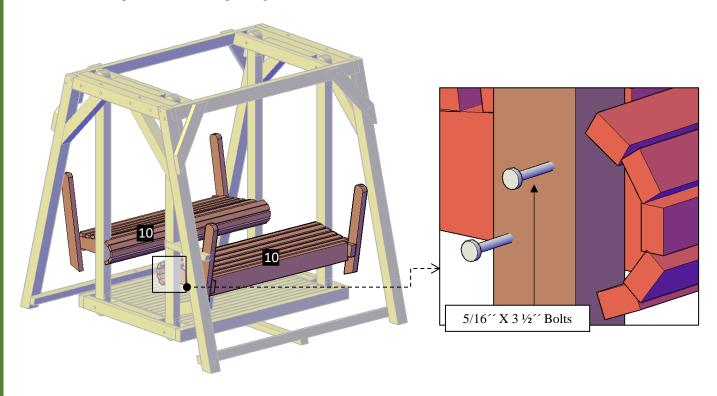
Step 8: Attach the floor (9) to the straps with 3/8" x 6 $\frac{1}{2}$ " bolts (**F**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



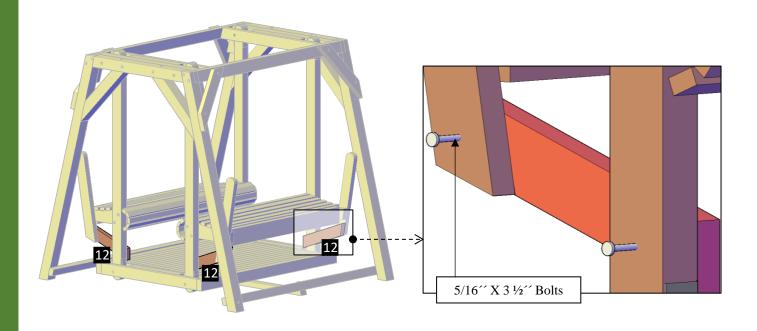
Step 9: Use 5/16" x 3 ½" bolts (**D**) to attach the long bench supports (**11**) to the bench seat (**10**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



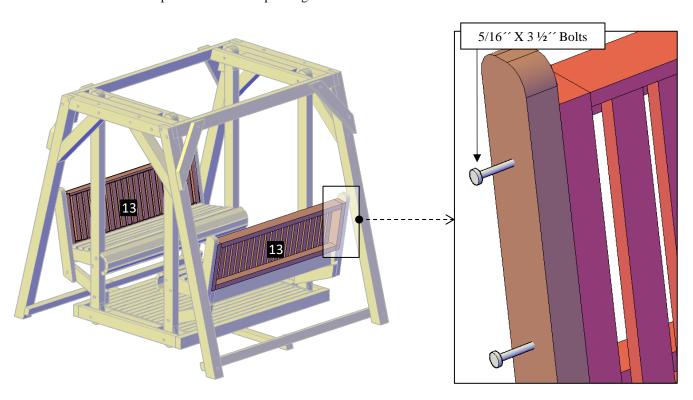
Step 10: Use 5/16 'x $3\frac{1}{2}$ ' bolts **(D)** to attach the bench seat **(10)** to the straps. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



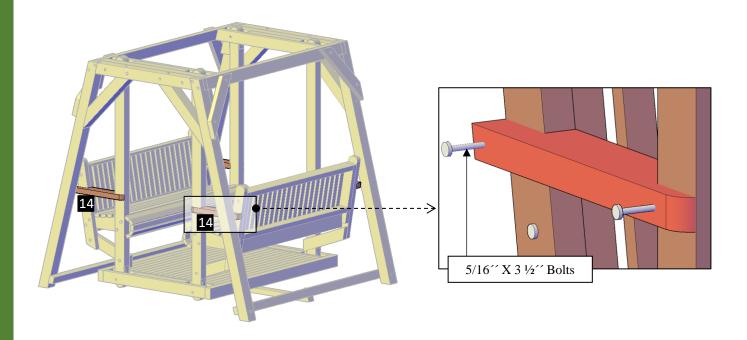
Step 11: Attach the short bench supports (12) to the bench seats and to the straps with 5/16 x $3 \frac{1}{2}$ bolts (**D**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



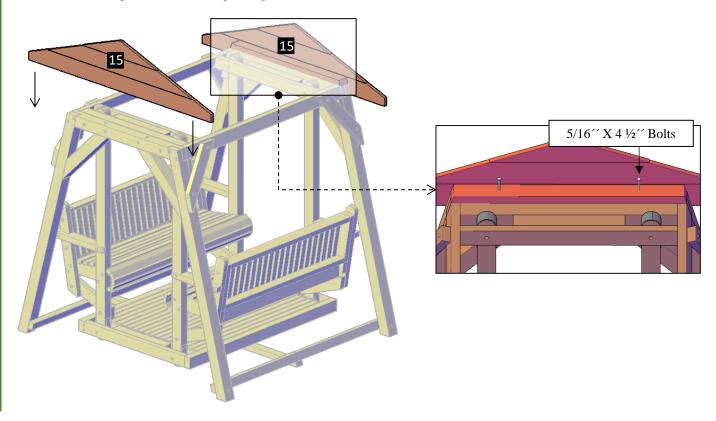
Step 12: Attach the bench backrests (13) to the bench seats with $5/16^{\prime\prime\prime}$ x $3\frac{1}{2}^{\prime\prime\prime}$ bolts (**D**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



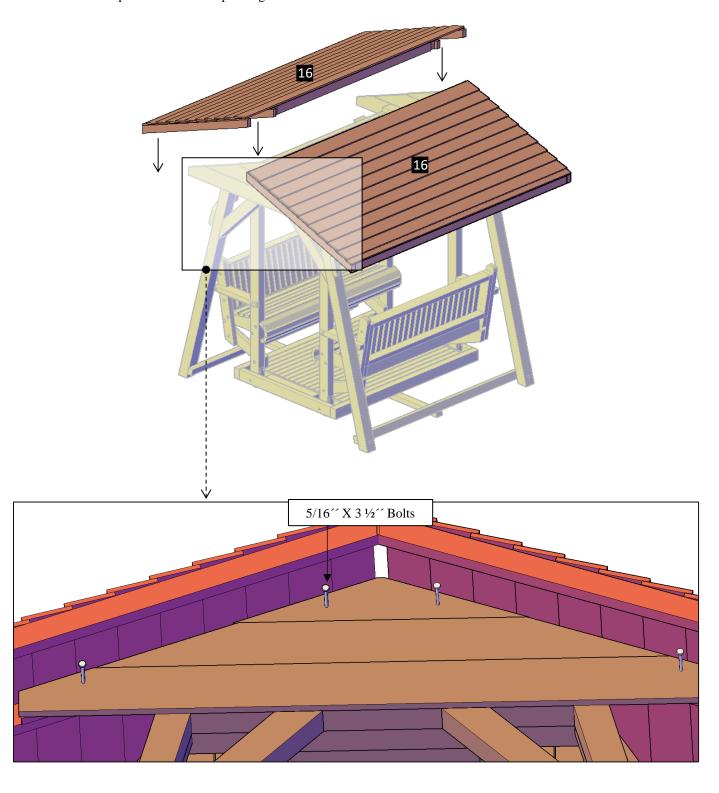
Step 13: Use 5/16 ' x 3 ½' bolts (**D**) to attach the bench arms (**14**) to the straps and to the bench seats. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



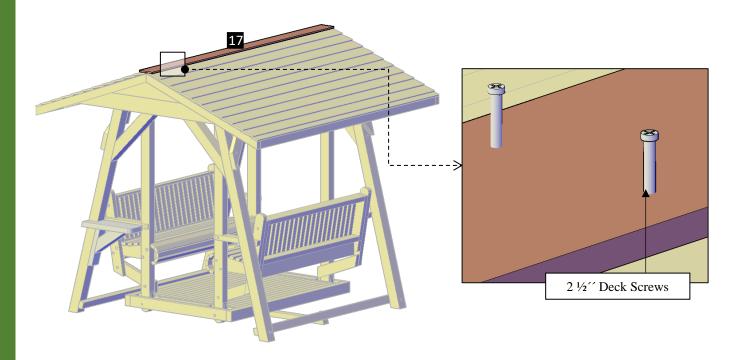
Step 14: Use 5/16 'x $4\frac{1}{2}$ ' bolts (**E**) to attach the covers (**15**) to the roof frame. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



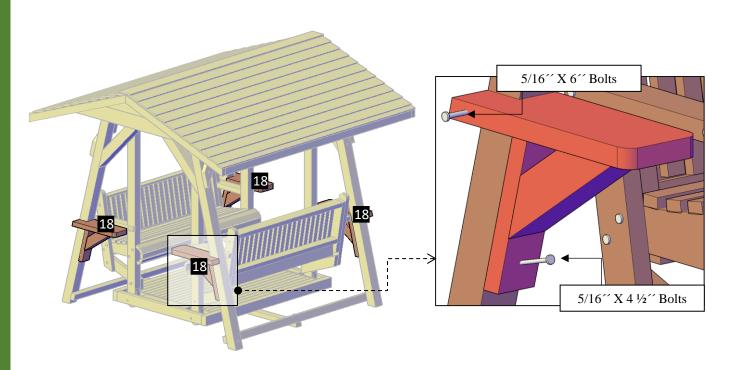
Step 15: Attach the roof panels (16) to the covers with $5/16^{\prime\prime}$ x $3\frac{1}{2}^{\prime\prime}$ bolts (**D**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



Step 16: Attach the slat (17) to the roof panels with 2 ½ ' deck screws (H). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



Step 17: Finally, use 5/16 'x 6' bolts (**G**) and 5/16 'x $4\frac{1}{2}$ bolts (**E**) to attach the arms (**18**) to the roof frame. Each part has a series of numbers that indicate where to attach the part with the corresponding number.





This completes the Glider assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.