



FOREVER REDWOOD

From the Forest, For the Forest since 1995

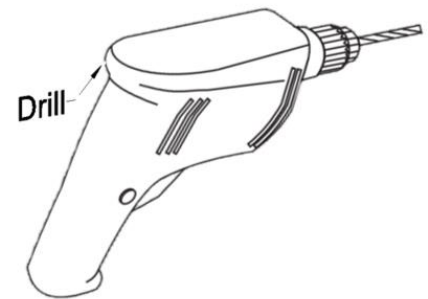
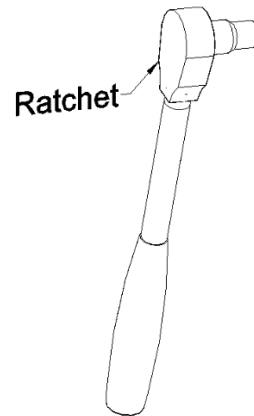
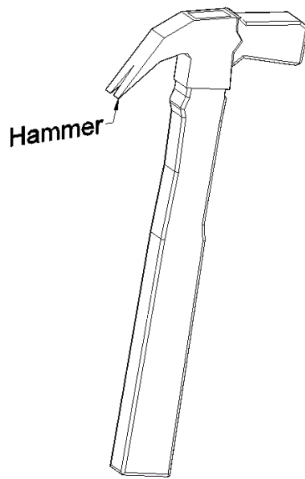
866.332.2403 (TOLL FREE) (707) 640.29.05 (Option 4) Direct Line for the

Design Department; 7am – 7pm Pacific Time, Monday-Saturday

ASSEMBLY INSTRUCTIONS FOR THE **SUN GAZEBO WITH SLIDING DOORS**

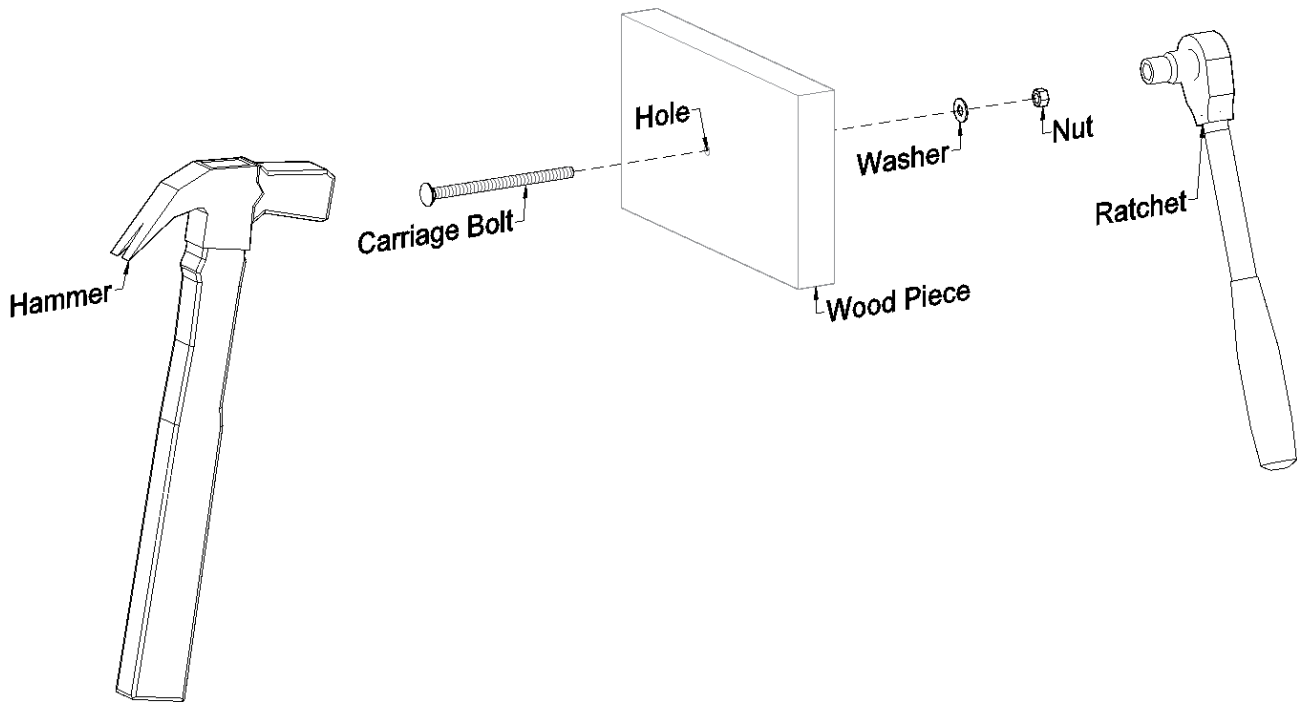


NOTE: Assembly is best done by two people. To assemble your product, you need a Hammer, a Ratch or a wrench and if required a Drill.



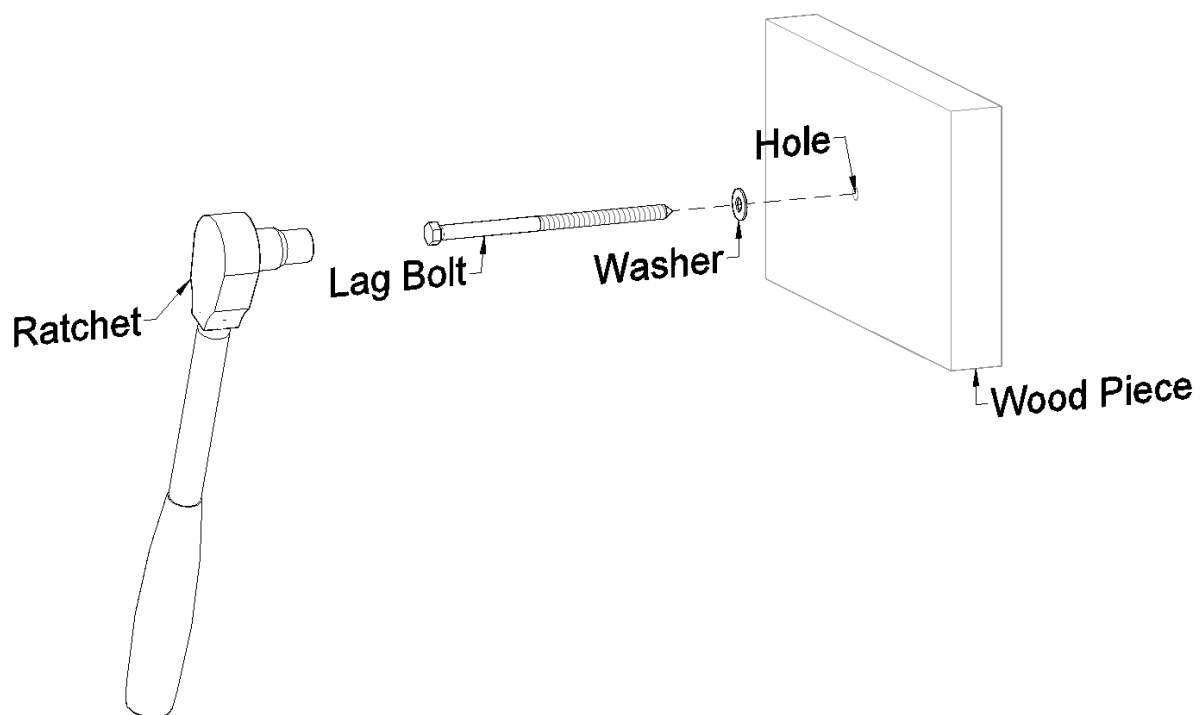
Required Tools (Are not included in your hardware packing).

PROCESS TO INSTALL THE HARDWARE PROVIDED.



To install the bolts.

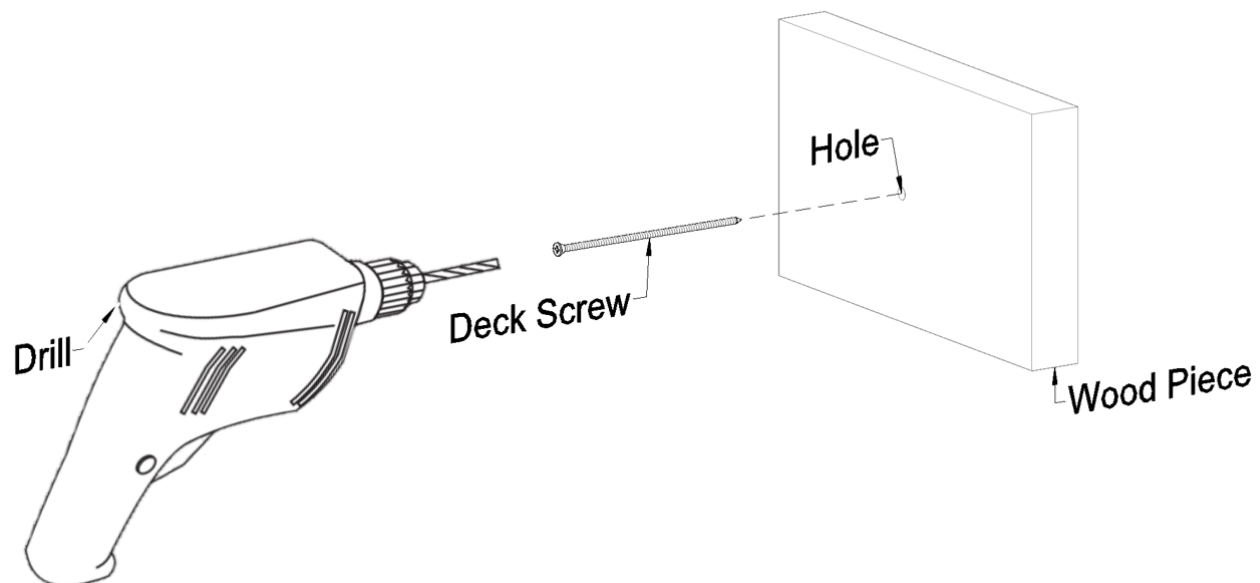
Insert the carriage bolts into the holes and lightly tap with a hammer until the square neck fit in the wood piece and the bolt head must flush with the wood piece. Finally, place the washer and the nut and carefully tighten it using a ratchet with the necessary socket or a wrench.



To install the lag bolts.




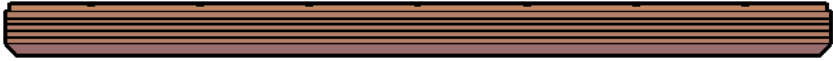



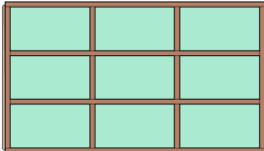
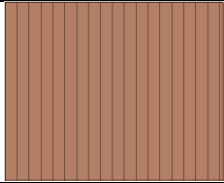





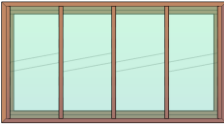
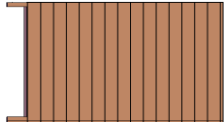
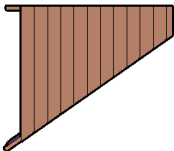
Place the washers in their lag bolts. After that, insert the lag bolts into the holes and carefully tighten it using a **ratchet** with the necessary **socket**.



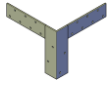


Use the washers only for the Wood Pieces.













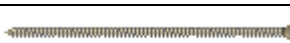


To install the deck screws.

Insert the deck screws into the holes and carefully tighten it using a drill.

CONTENT OF BOXES			
Qty.	Description	Drawing	No.
4	Post		1
4	Floor panel		2
4	Increase floor		3
3	Floor frame		4
3	Wall Frames with metal rails		5
6	Lateral Wall Frame		6
4	Supports		7
12	Doors		8
2	Wood wall panel		9
4	Exterior trims		10
4	Interior trims		11
4	Post trims		12
16	Roof trims		13
68/36	overlapping board/overlapping board walls		14
1	Skylight		15
6	Central roof panel		16
8	Diagonal roof panel		17

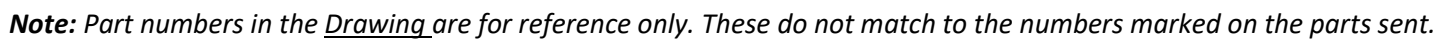
CONTENT OF BOXES			
Qty.	Description	Drawing	No.
4	Metal plaques		18
4	L-plaques		19
4	T-plaques		20
4	Anchor bases		21
4	Boots		22

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

HARDWARE LIST			
Qty.	Description	Drawing	No.
12	½" x 4" anchor bolts		AB1
88	5/16" x 3" lag bolts		LB1
32	3/8" x 3" lag bolts		LB2
18	3/8" x 6" lag bolts		LB3
8	3/8" x 10" lag bolts		LB4
32	5/16" x 2 ½" lag bolts		LB5
8	3/8" x 8" lag bolts		LB6
8	5/16" x 4 ½" bolts		BL1
60	4" deck screws		DS1
150	2 ½" deck screws		DS2
50	6" deck screws		DS3
330	3" deck screws		DS4
850	1 5/8" deck screws		DS5

Note: Dimensions of your hardware will vary depending on size.

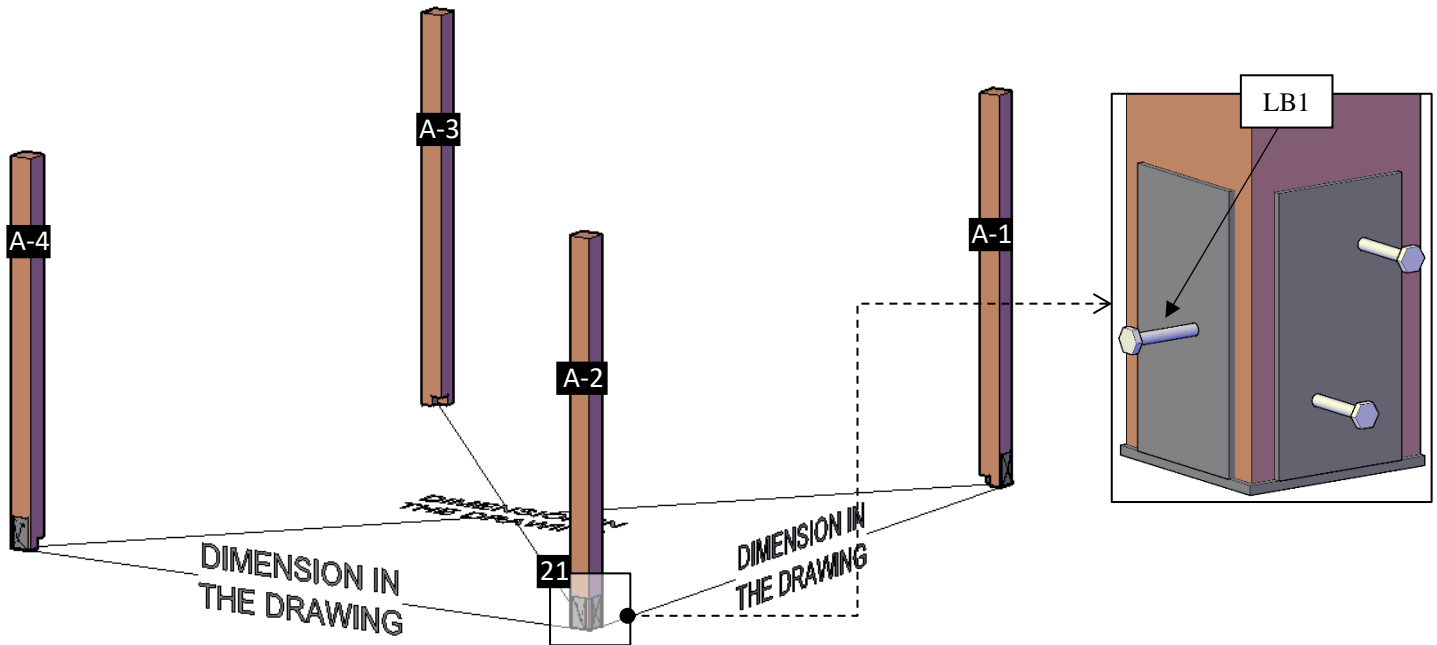
Description	No.
Post	1
Floor panel	2
Increase floor	3
Floor frame	4
Wall Frames with metal rails	5
Lateral Wall Frame	6
Supports	7
Doors	8
Wood wall panel	9
Exterior trims	10
Interior trims	11
Post trims	12
Roof trims	13
overlapping board/ overlapping board wall	14
Skylight	15
Central roof panel	16
Diagonal roof panel	17
Metal plaques	18
L-plaques	19
T-plaques	20
Anchor bases	21
Boots	22



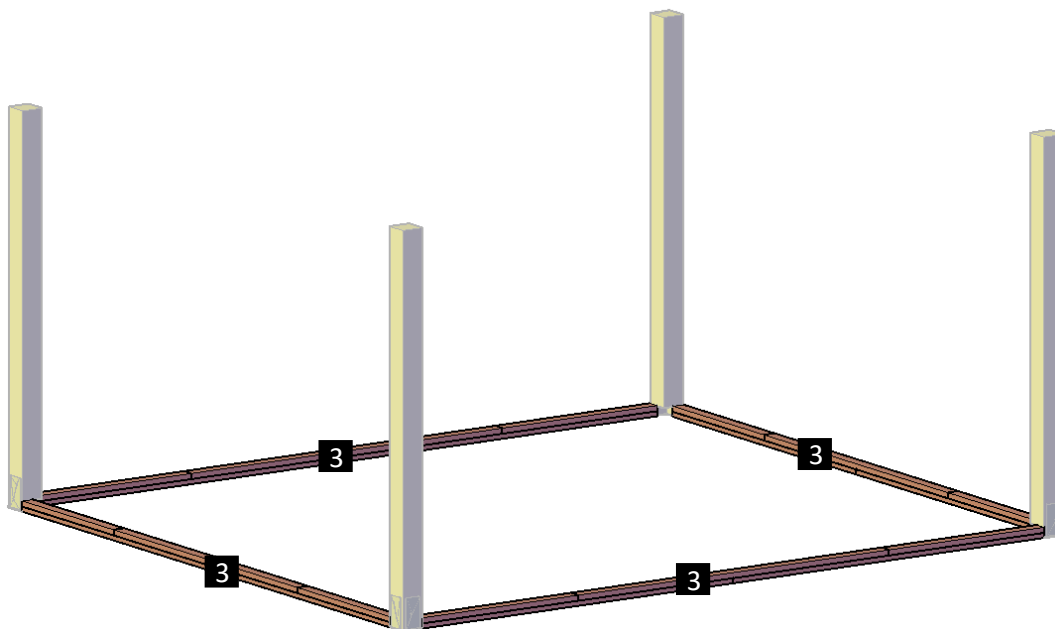
NOTE: In order to know where the post needs to be placed, check the numbers on them. If the post is not marked, then place the single Supports on the ground to locate the markings for each post position and clearly set your bearings. (“Don’t attach yet, only place them on the ground to begin with”).

Note: Before install the anchor bases make sure that

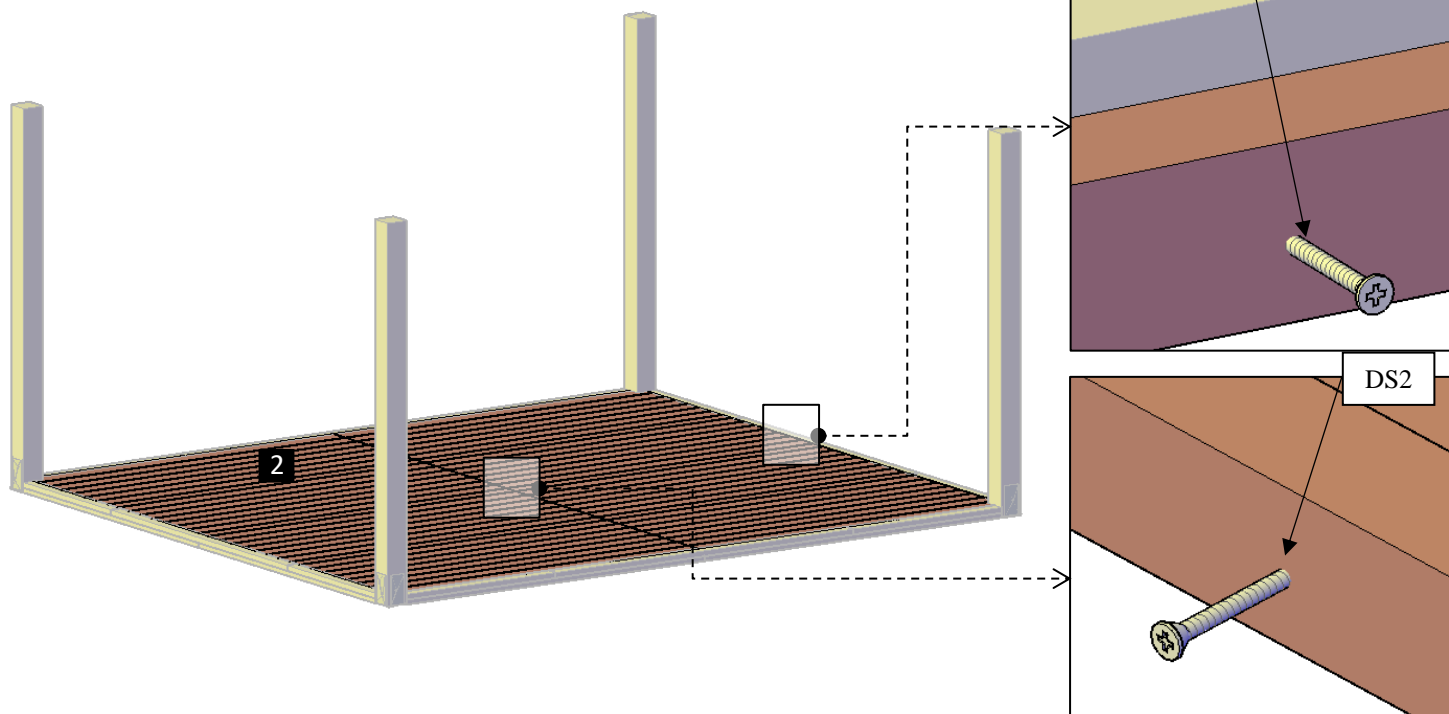
Step 1: Install the anchor bases (21) with $\frac{1}{2}$ " x 4" anchor bolts (AB1), for concrete floor. Please see the “How to anchor your pergola document” for all details. Set your post (1) in the saddle of the anchor bases. Drill a $\phi \frac{1}{4}$ " hole prior to anchoring in each post to facilitate the ratcheting of the hardware. After that, use $\frac{5}{16}$ " x 3" lag bolts (LB1) to attach each post to the anchor bases (20).



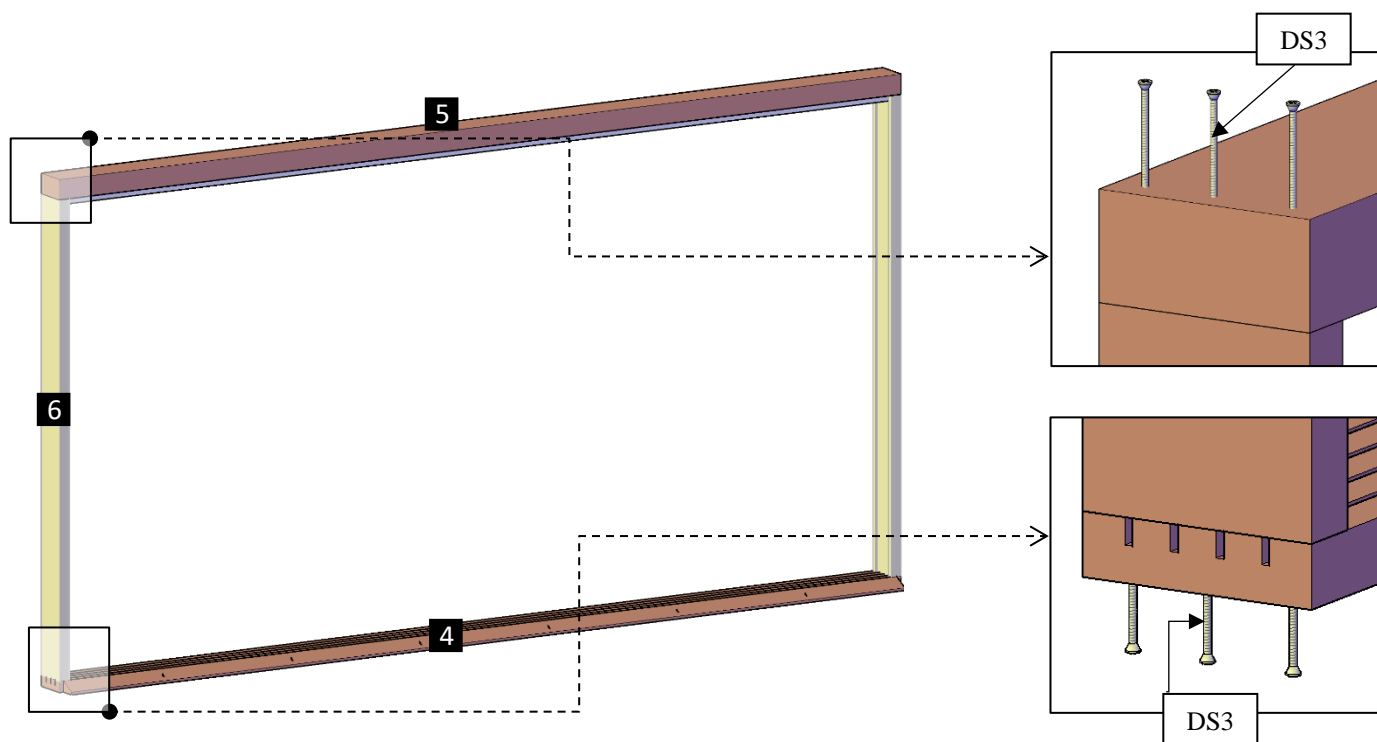
Step 2: place the increase floor (3) to the ground. check the marked number on each increase floor and place as drawings shown.



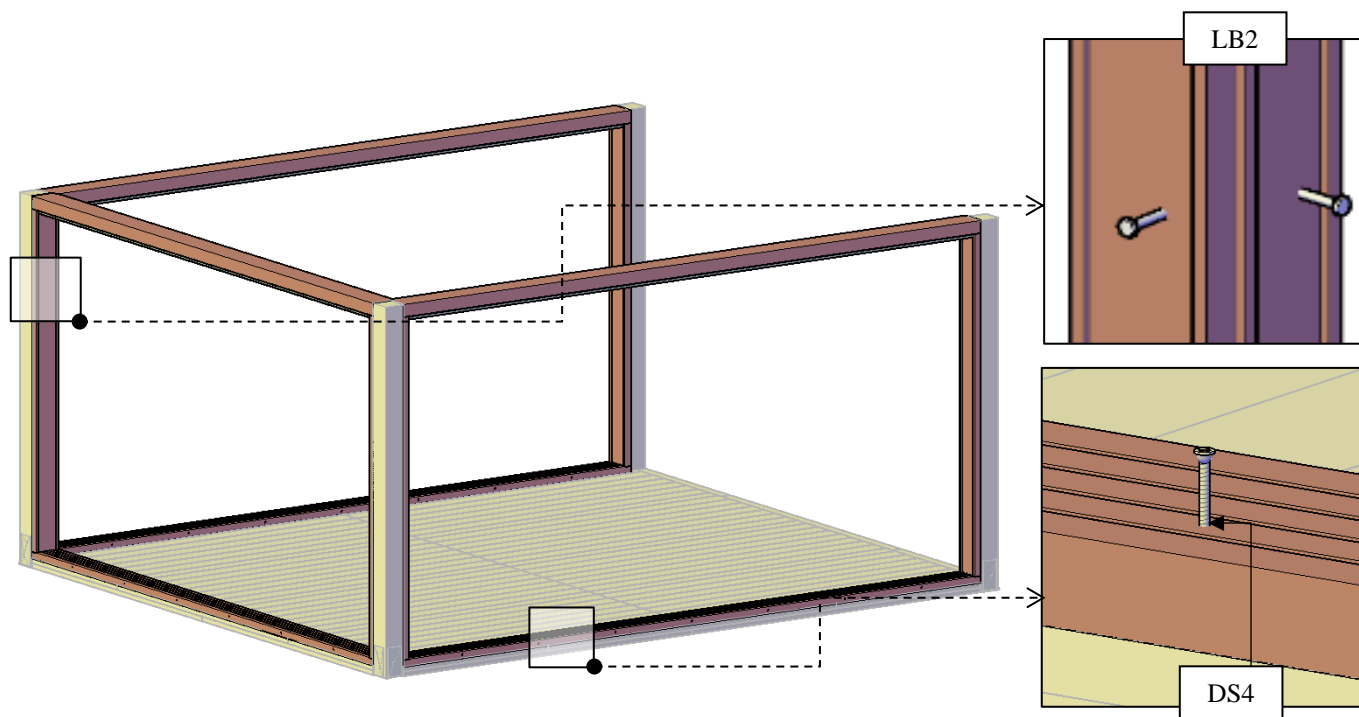
Step 3: Use 4" deck screws (**DS1**) to attach the floor panels (**2**) to the increase floor (**3**). After that, use 2 ½" deck screws (**DS2**) to attach floor panels together. check the marked number on each floor panel and place as drawings shown.
note: remove the boards necessary for panel installation.



Step 4: Use 6" deck screws (**DS3**) to attach the floor frame (**4**) and the wall frames with metal rails (**5**) to the lateral wall frames (**6**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

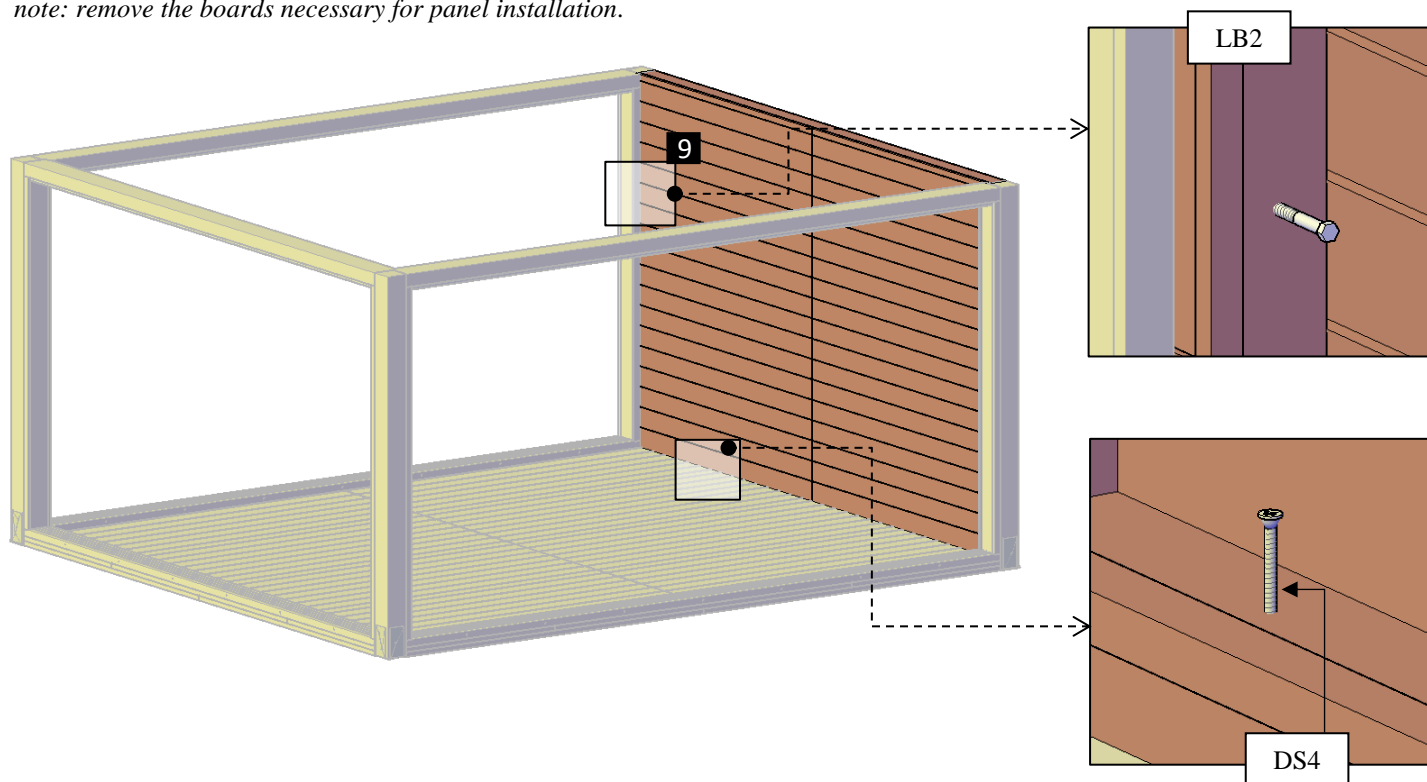


Step 5: Use 3/8" x 3" lag bolts (**LB2**) to attach the wall frames to the posts, and use 3" deck screws (**DS4**) to attach the door frame to the floor panels. check the marked number on each wall frame and place as drawings shown.

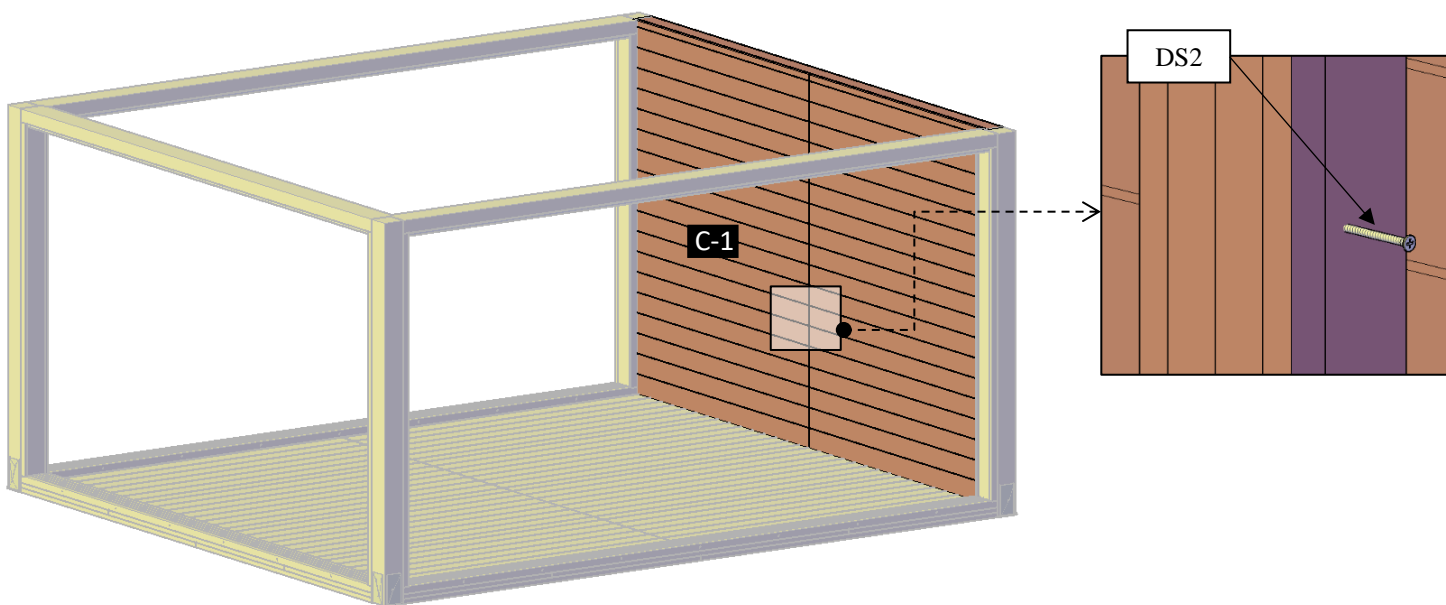


Step 6: Use 3/8" x 3" lag bolts (**LB2**) to attach the wood wall panel (**9**) to the posts, and use 3" deck screws (**DS4**) to attach the wall frame to the floor panels. check the marked number on each wood wall frame and place as drawings shown.

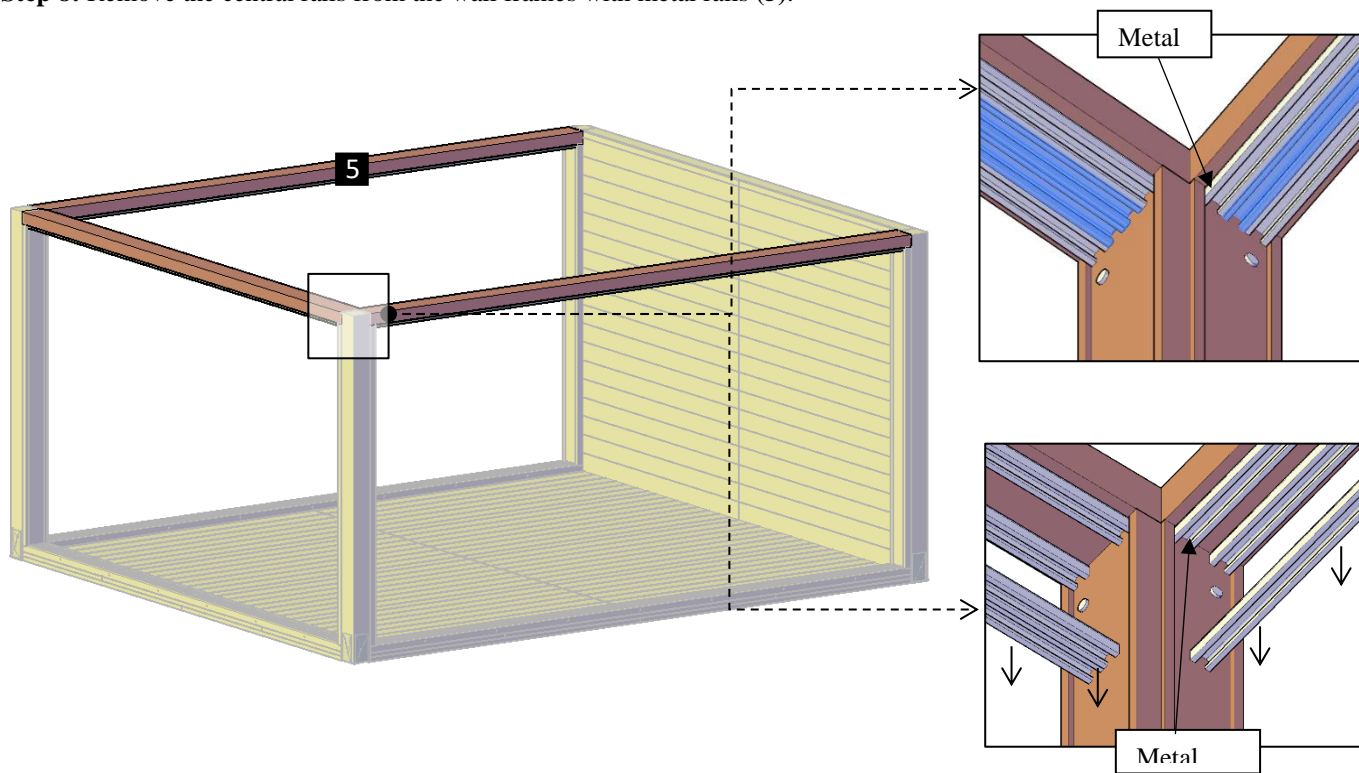
note: remove the boards necessary for panel installation.



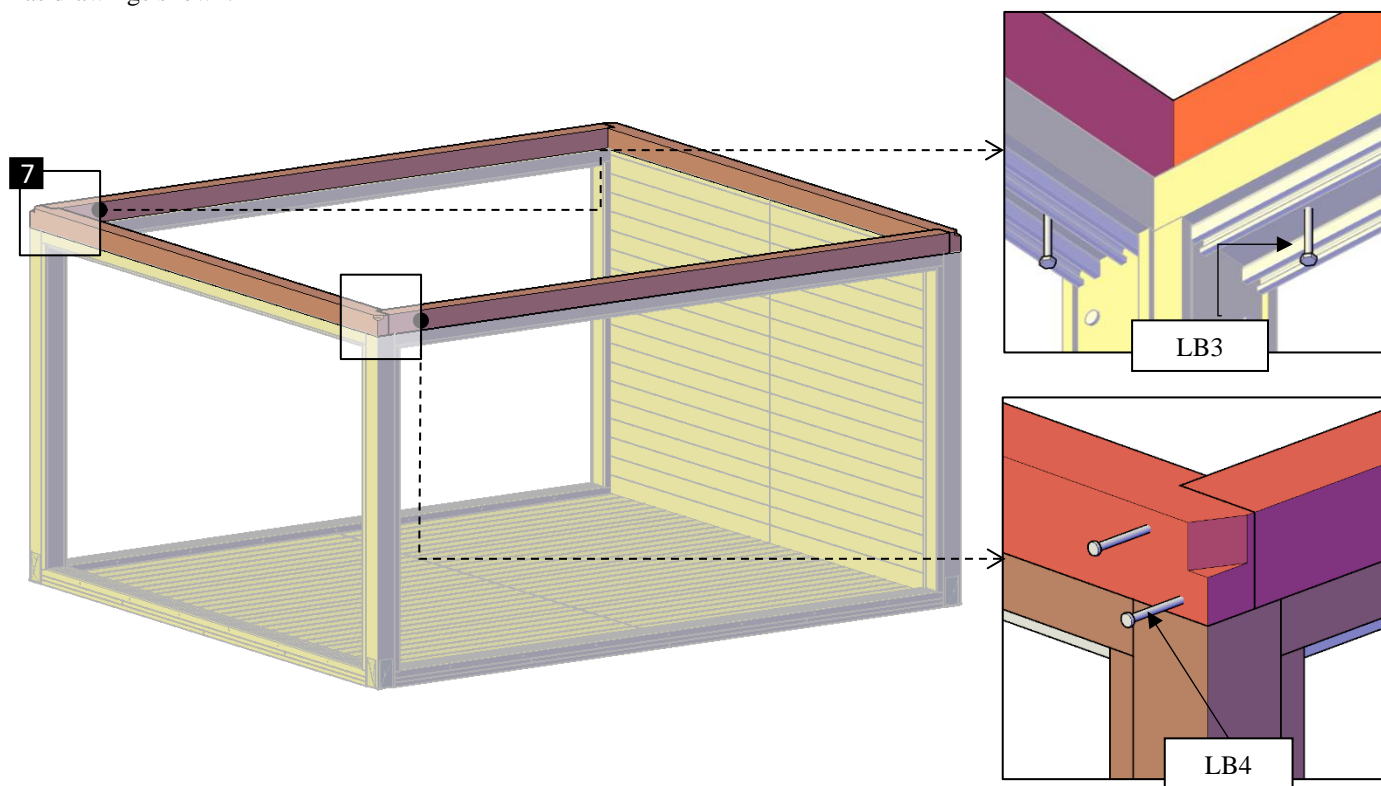
Step 7: Use 2 ½" deck screws (**DS2**) to attach the wood wall frames together.
note: remove the boards necessary for panel installation.



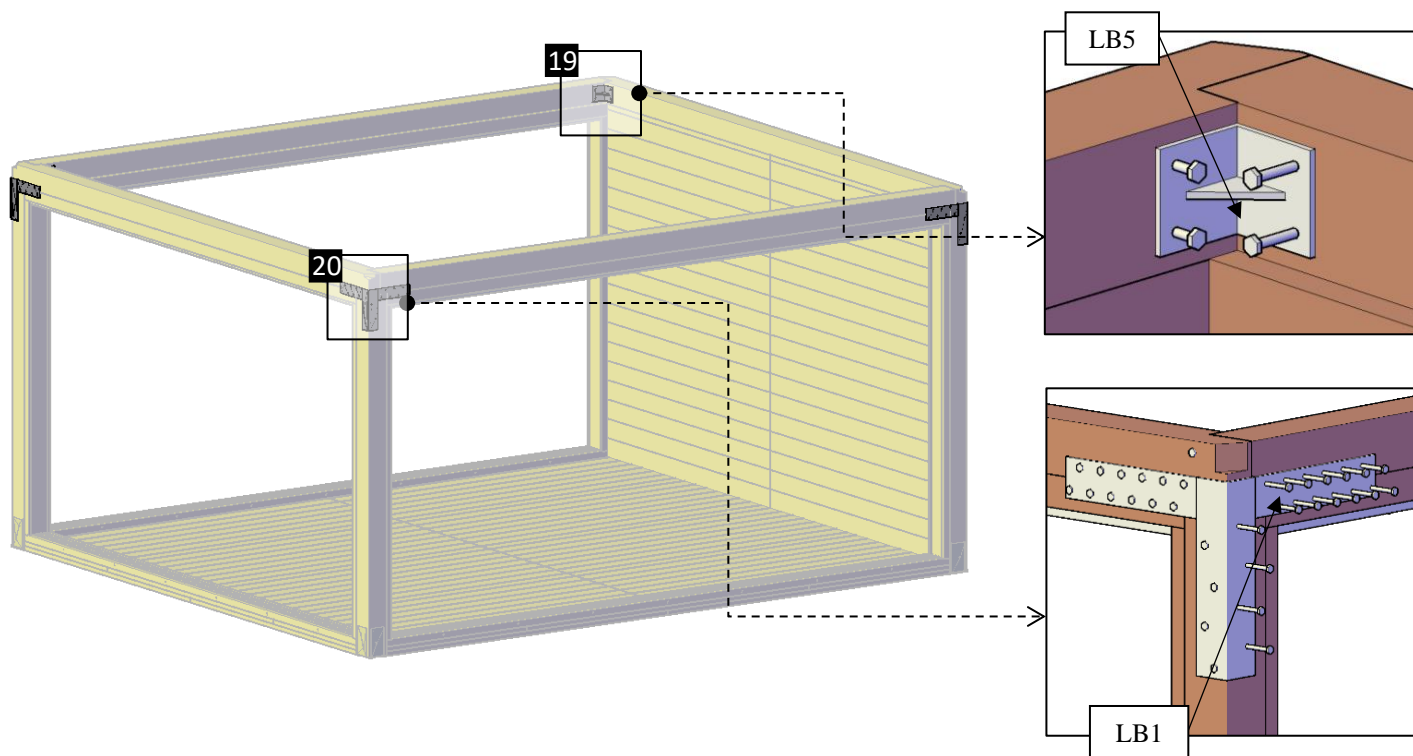
Step 8: Remove the central rails from the wall frames with metal rails (5).



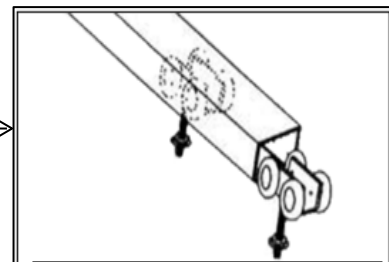
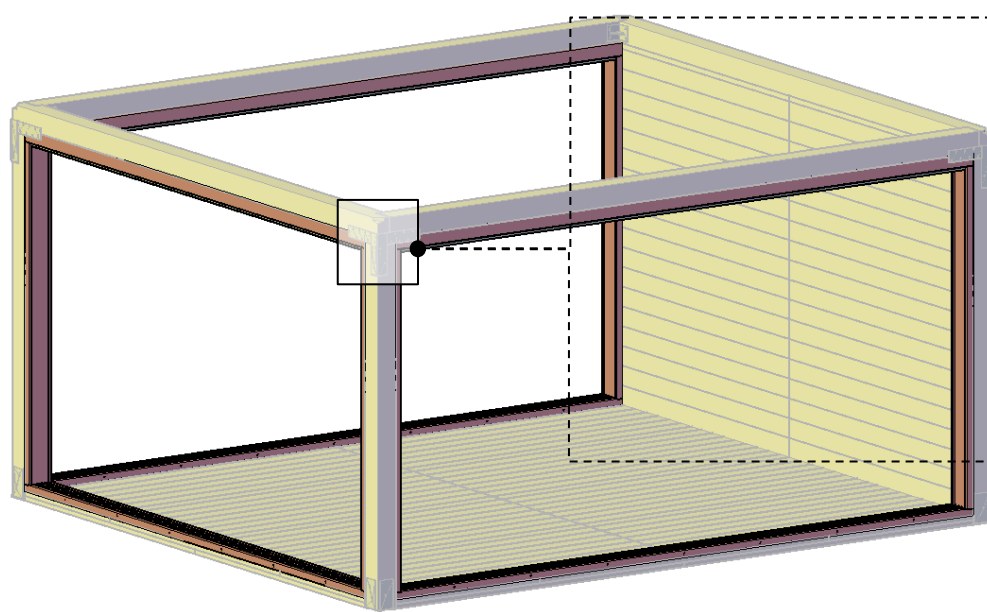
Step 9: Use 3/8" x 6" lag bolts (**LB3**) to attach the wall frames with metal rails (**3**) to the supports (**7**). The first frame will be attached together with 3/8" x 10" lag bolts (**LB4**) as demonstrated below. check the marked number on each support and place as drawings shown.



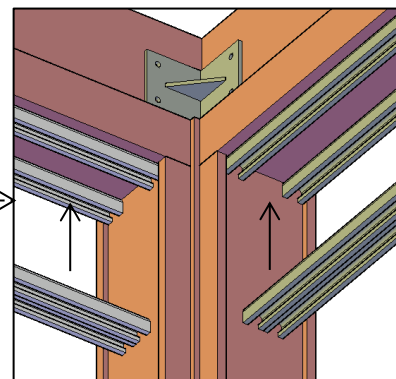
Step 10: Use 5/16" x 2 1/2" lag bolts (**LB5**) to attach the L- plaques (**19**) to the roof frames. After that, use 5/16" x 3" lag bolts (**LB1**) to attach the T-Supports (**20**) to the roof frame and to wall frames.



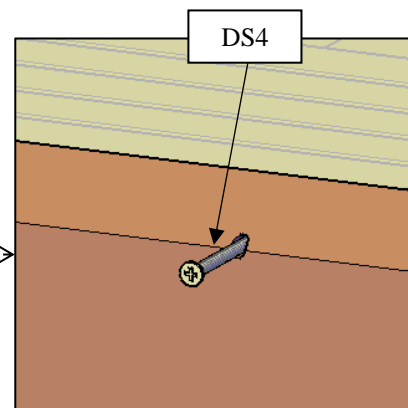
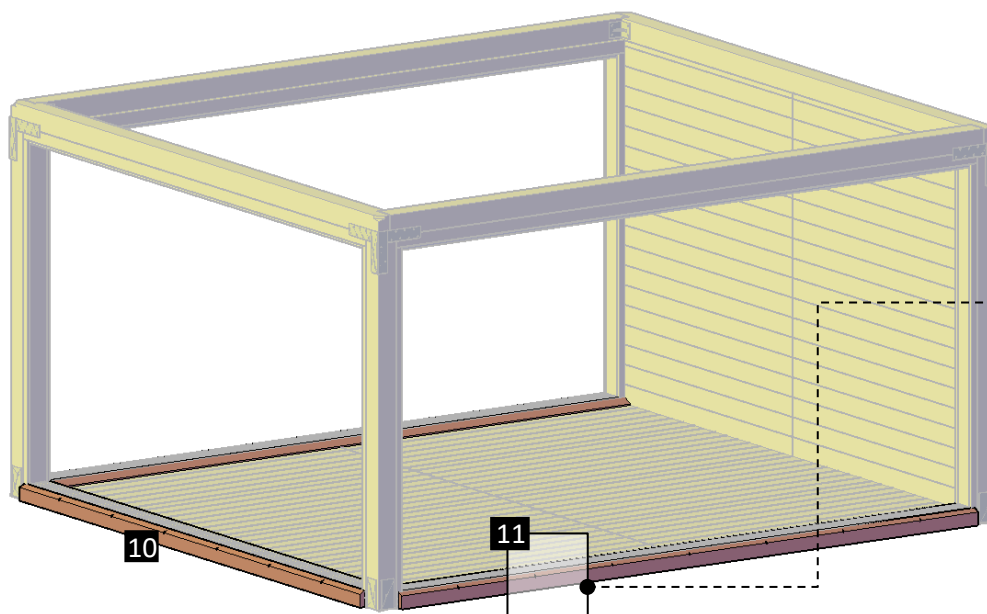
Step 11: Place the Hanging Door Rolling Mechanism in the door track by fitting trough the hanger mounting space between the door track and the jamb. After that, Place again the metal rails in their place.



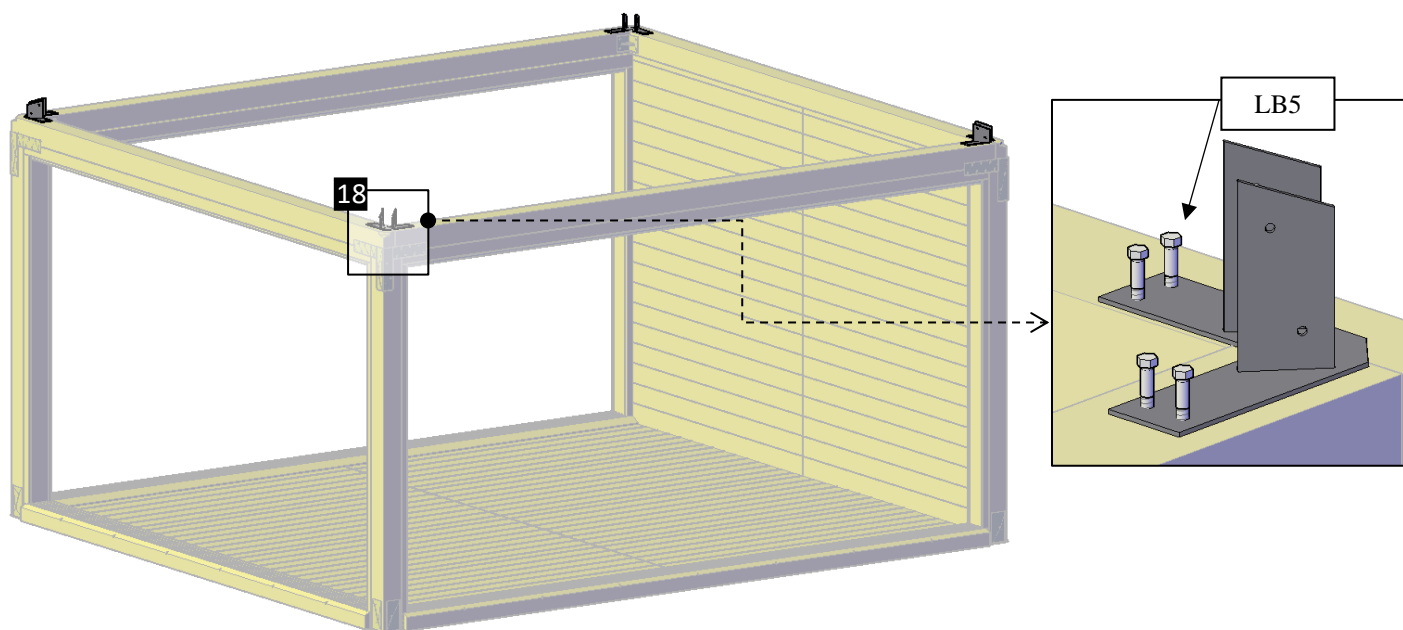
Hanging Door Rolling Mechanism



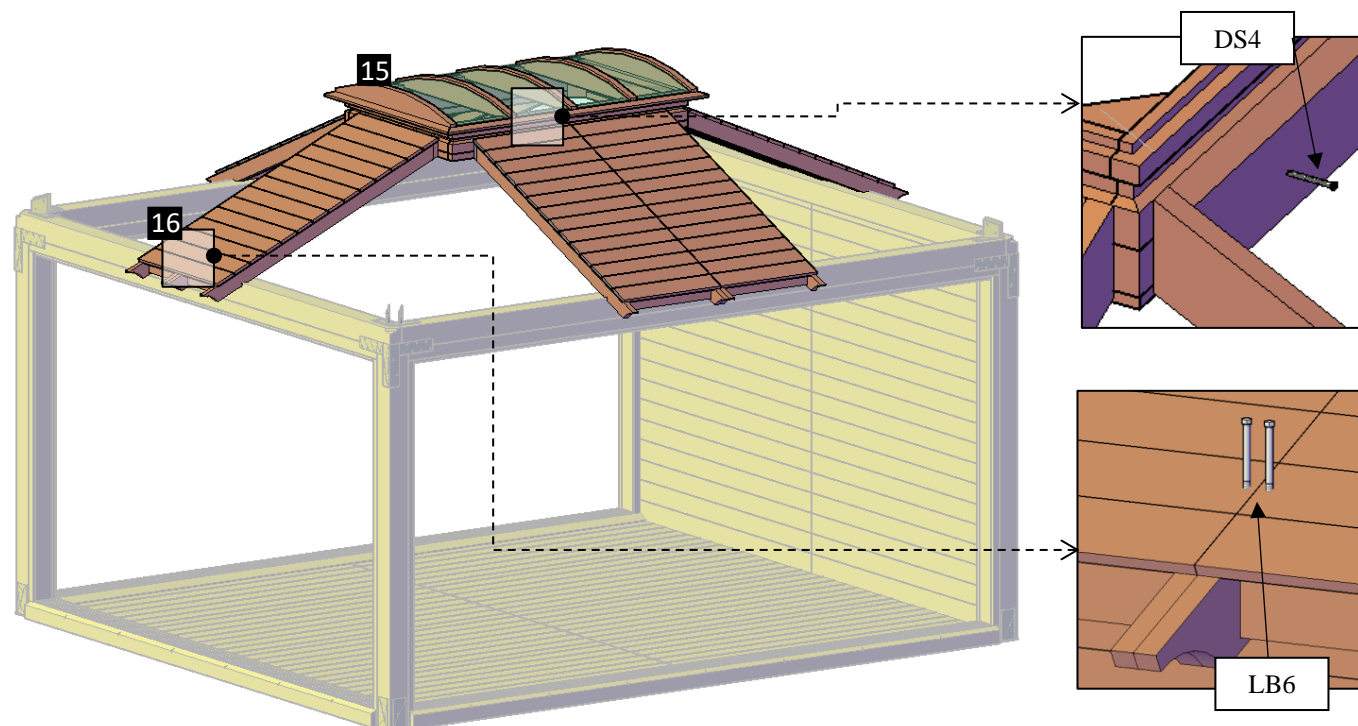
Step 12: Attach the exterior/interior floor trims (10,11) to the floor with 3" deck screws (DS4). check the marked number on each exterior trim and place as drawings shown.



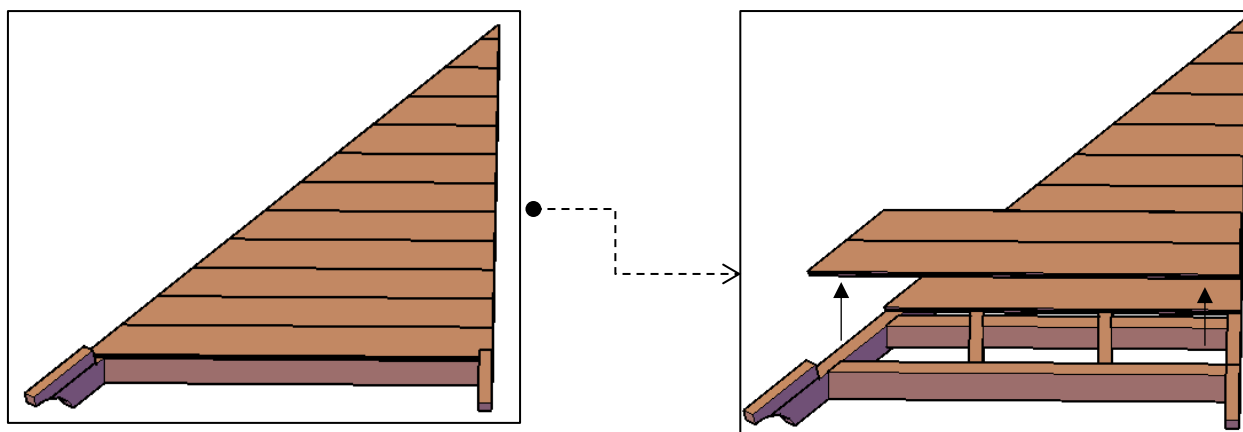
Step 13: Attach the metal plaques (18) to the roof frames with 5/16" x 2 1/2" lag bolts (LB5).



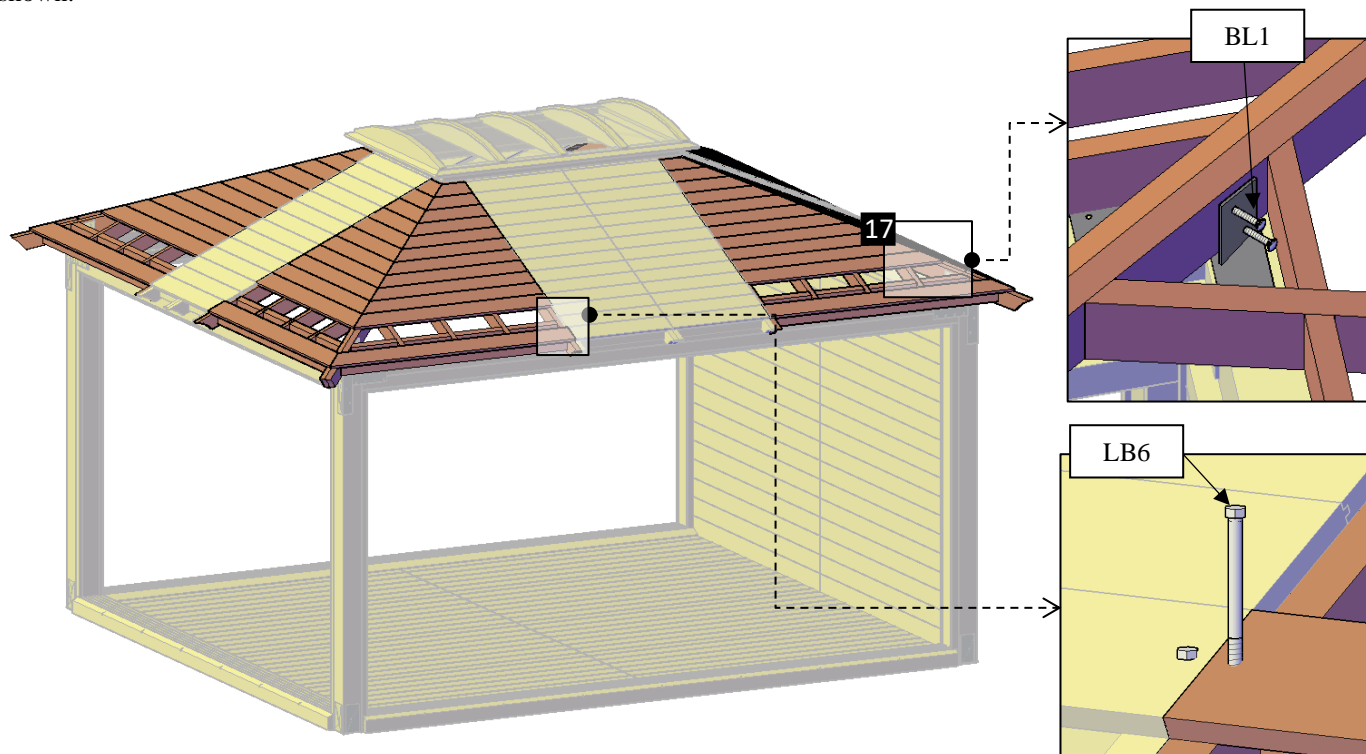
Step 14: Attach the central roof panels (15) to the skylight (15) with 3" deck screws (DS4) and use 3/8" x 8" lag bolts (LB6) to attach the central roof panels (16) to the roof frame. check the marked number on each roof panels and place as drawings shown.



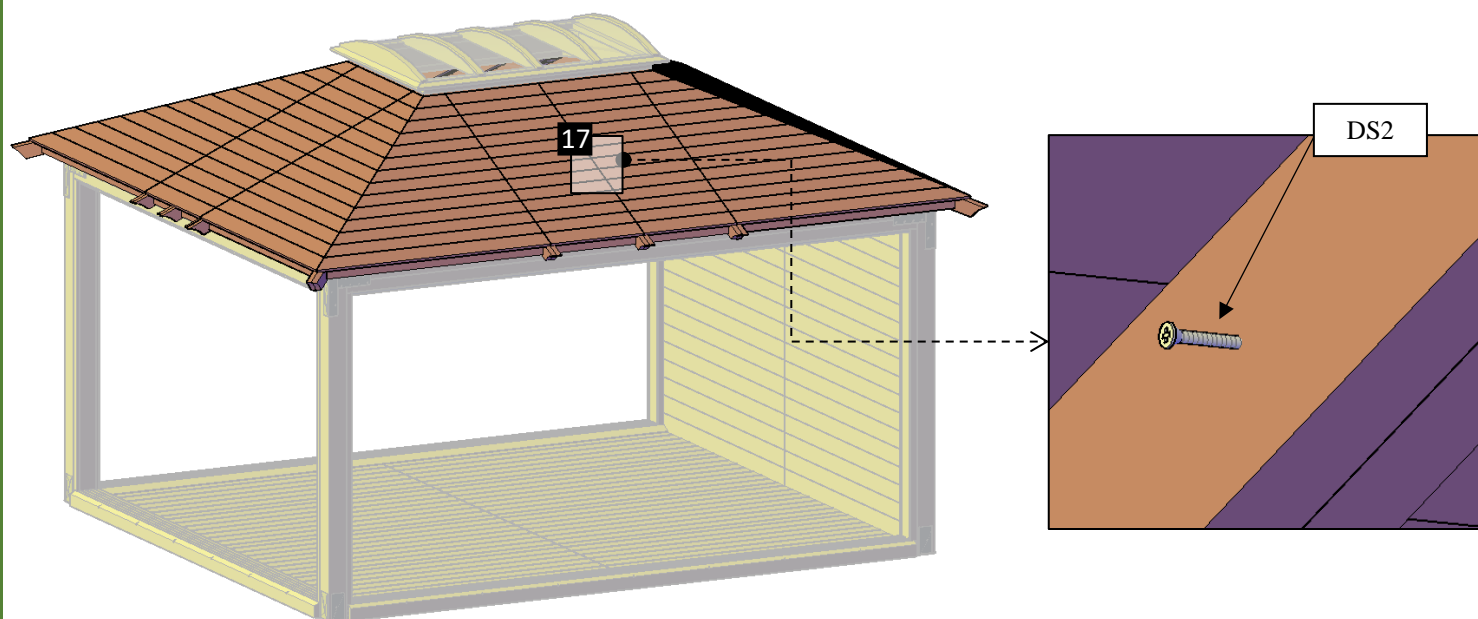
Step 15: Remove the lower tables from the bottom of the corner roof panels, as is shown below.



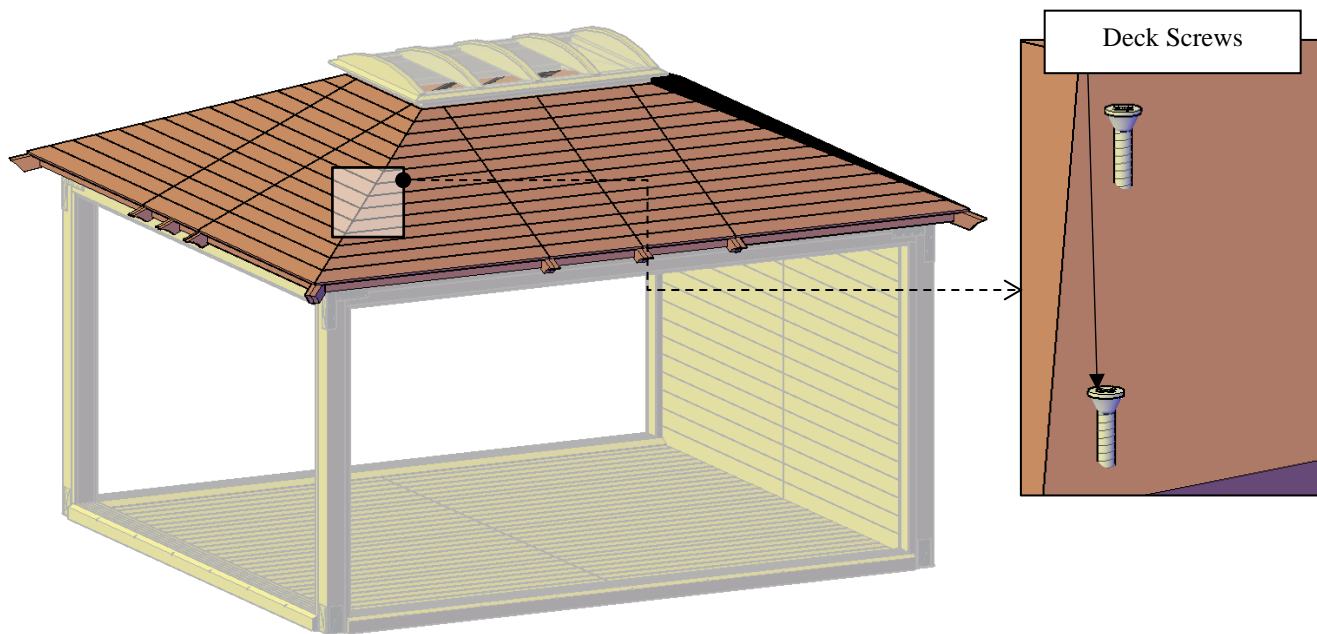
Step 16: Attach corner roof panels (17) to the metal plaques (18) with 5/16" x 4 1/2" bolts (BL1) and use 3/8" x 8" lag bolts (LB6) to attach the corner roof panels (17) to the roof frame. check the marked number on each roof panels and place as drawings shown.



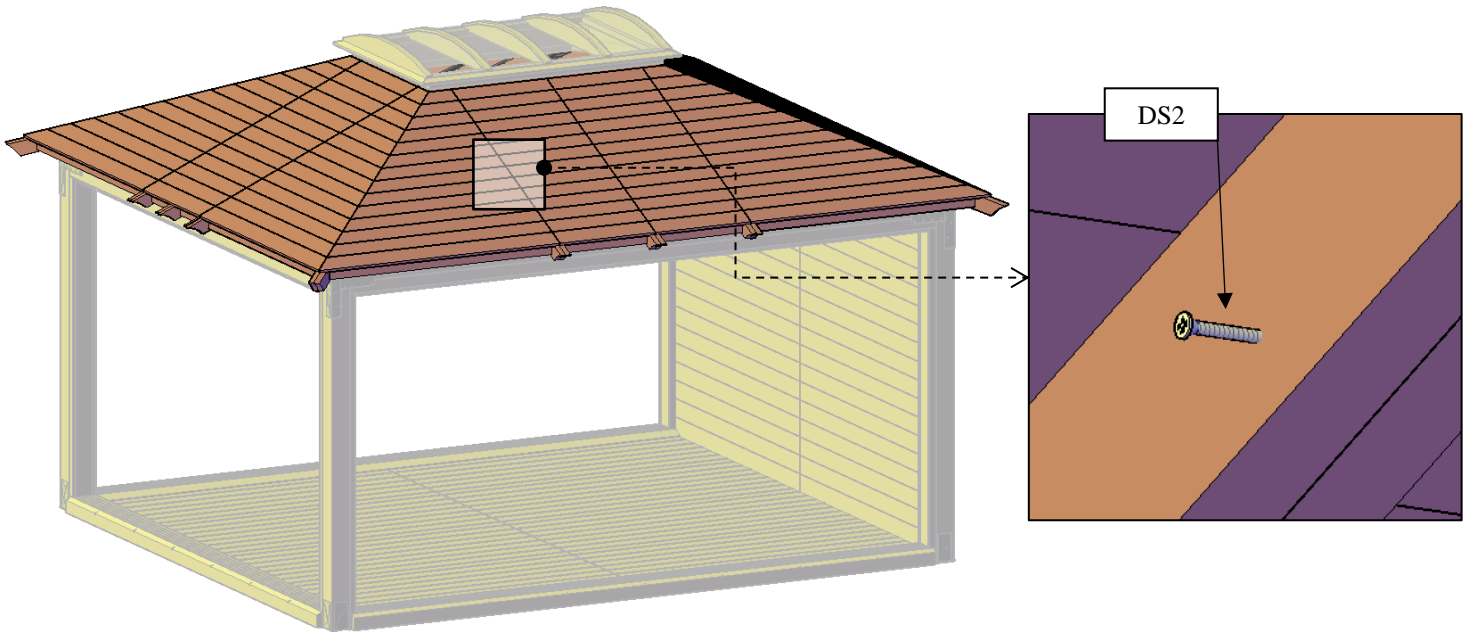
Step 17: Attach the roof panels (17) together with 2 ½" deck screws (DS2)



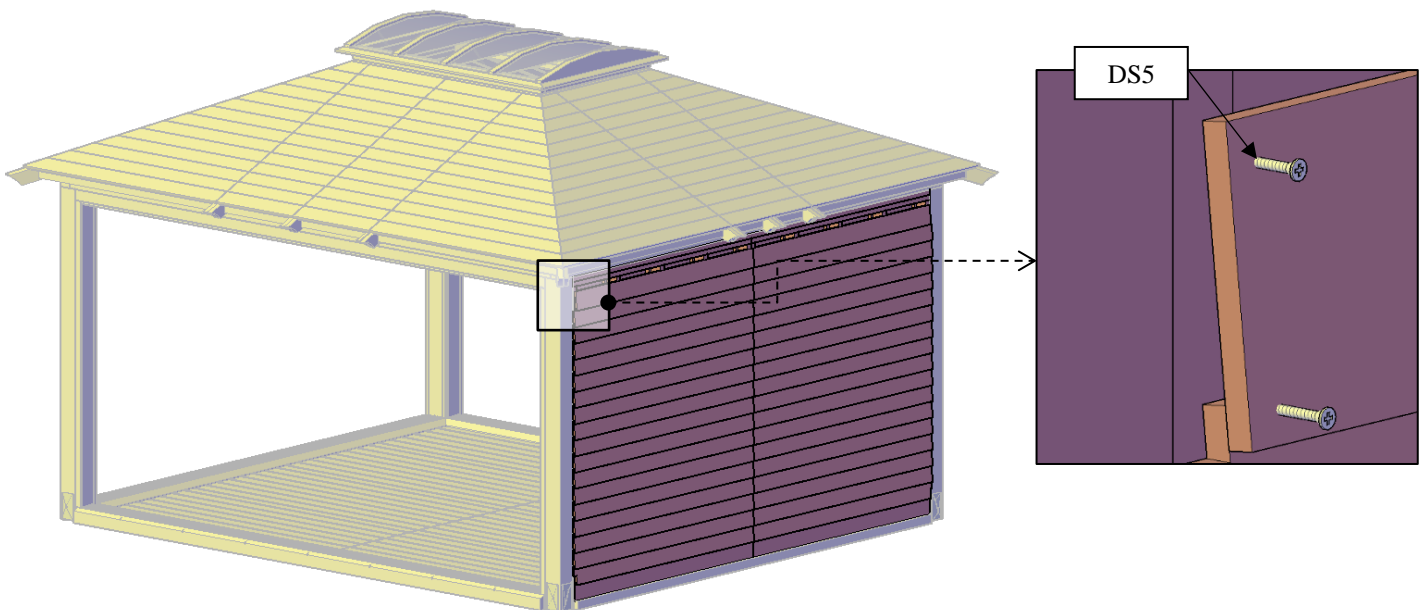
Step 18: Place the roof boards that were removed from the corner roof panels.



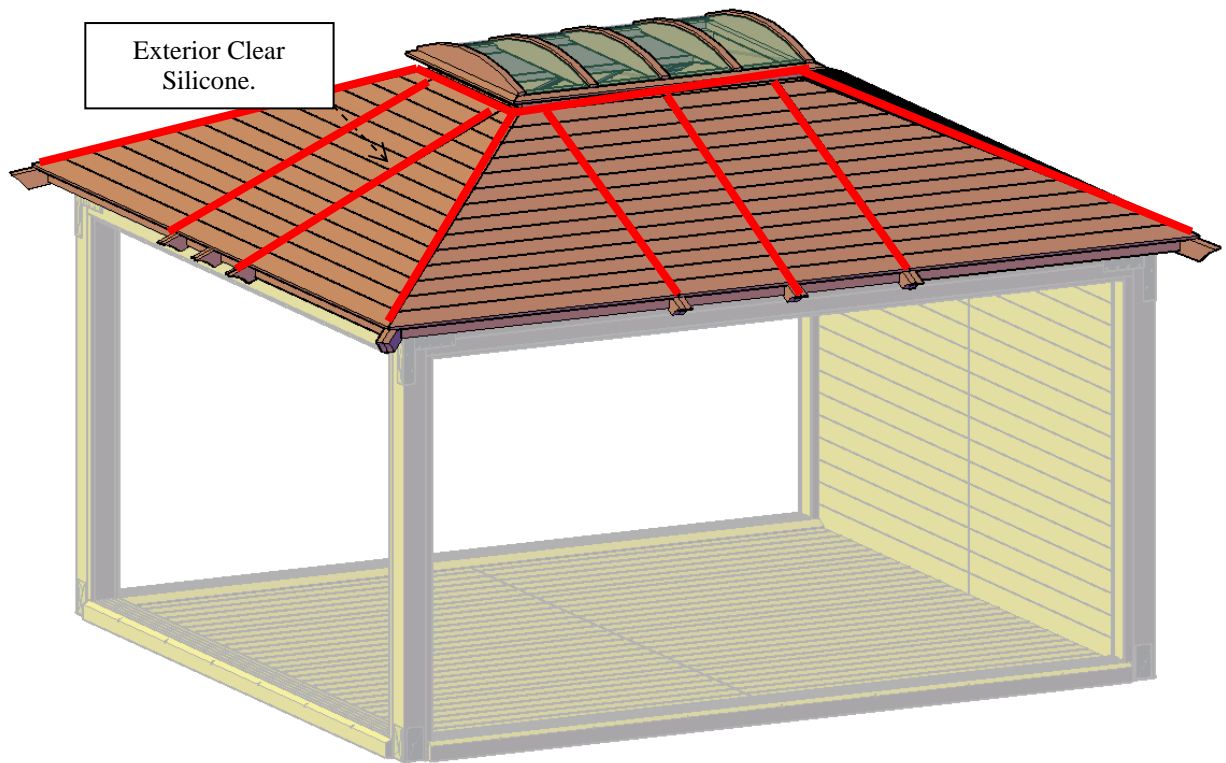
Step 19: Attach the roof panels together with 2 ½" deck screws (DS2).



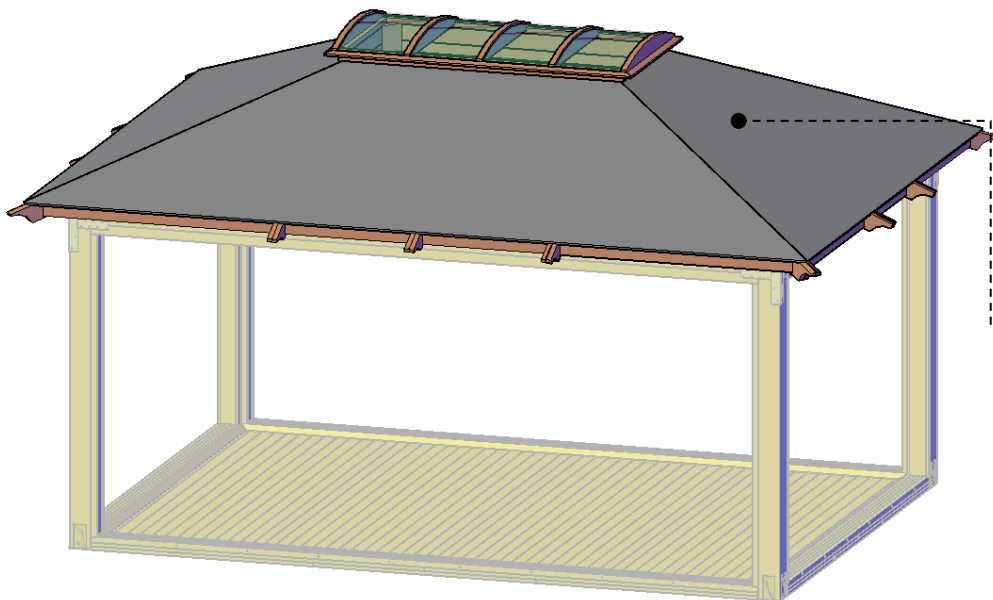
Step 20: Attach the overlapping boards (9) to the wall panels with 1 5/8" deck screws (DS4).



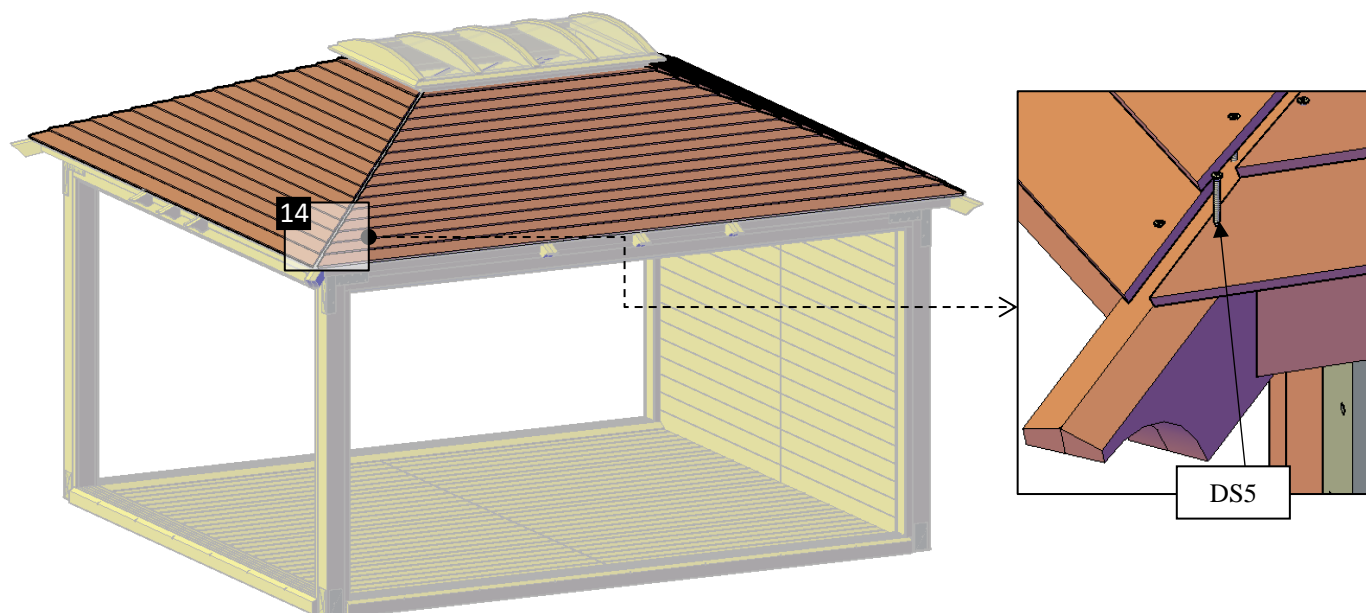
Step 21: Put exterior clear silicone on the roof panels joints.



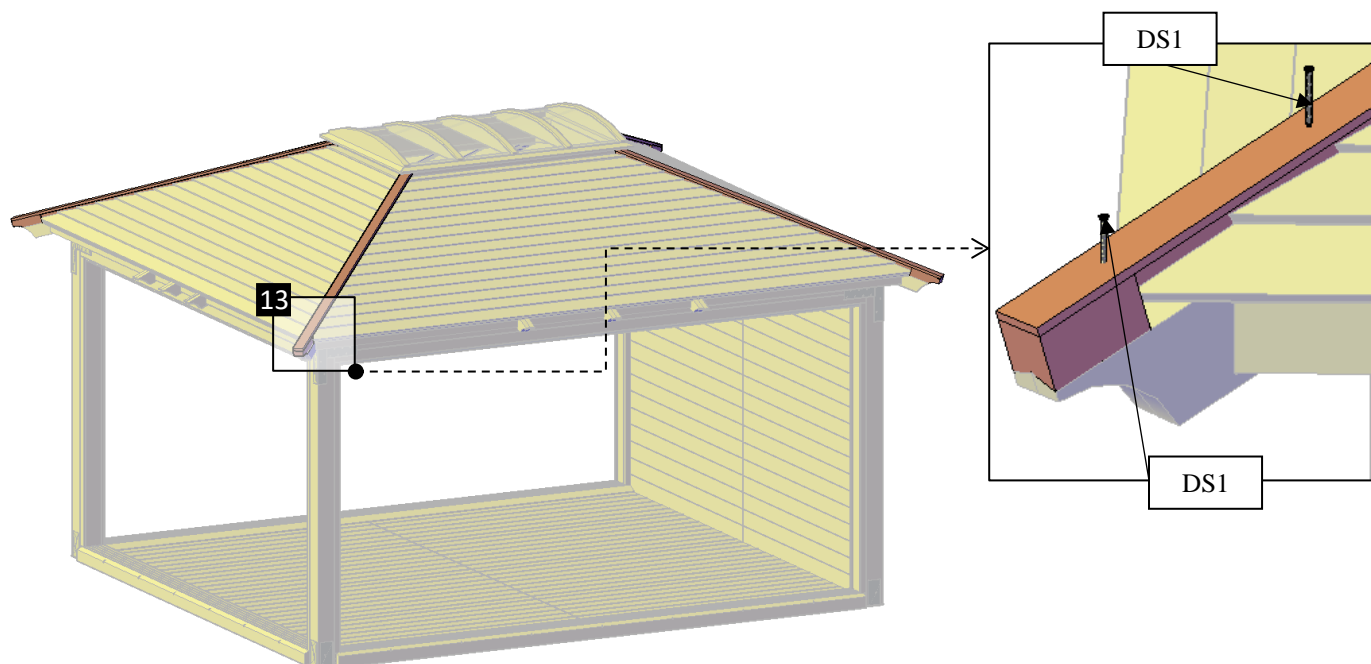
Step 22: First, measure the roof panels. After that, cut the Weather Watch 36 in. x 50 ft., 150 sq. ft. Mineral-Surfaced Peel and Stick Roof Leak Barrier Roll to the roof panels



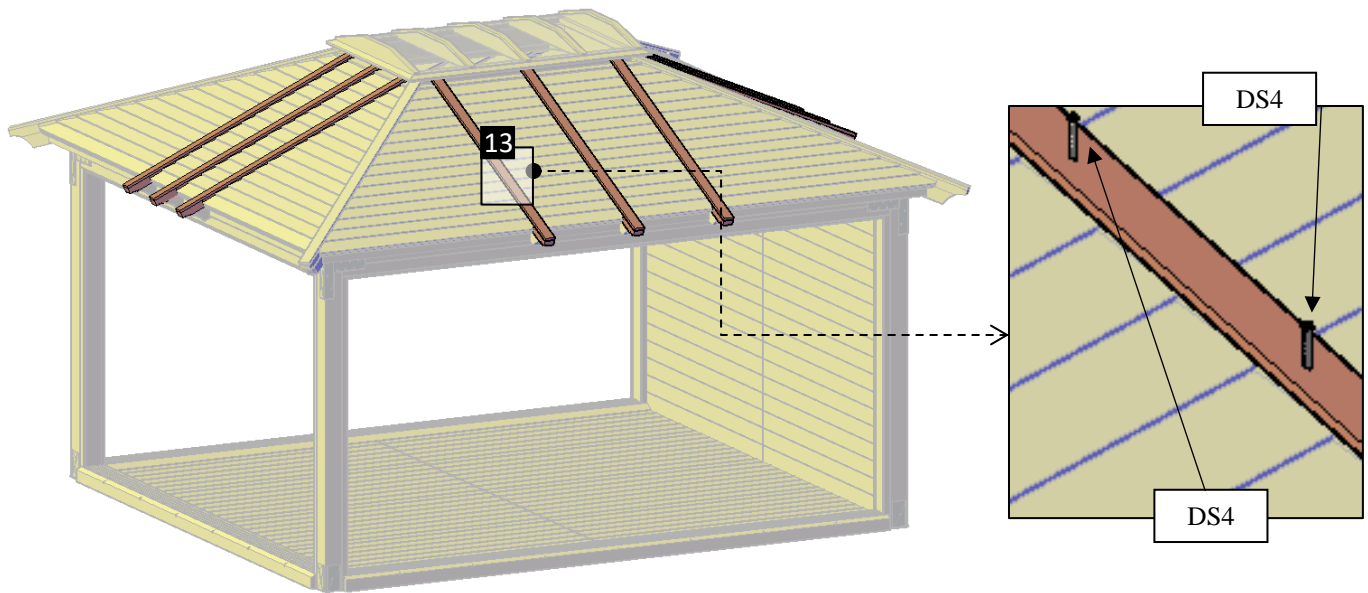
Step 23: Attach overlapping board (14) to the roof panels with 1 5/8" deck screws (DS5). Check the marked number on each overlapping board and place as drawings shown.



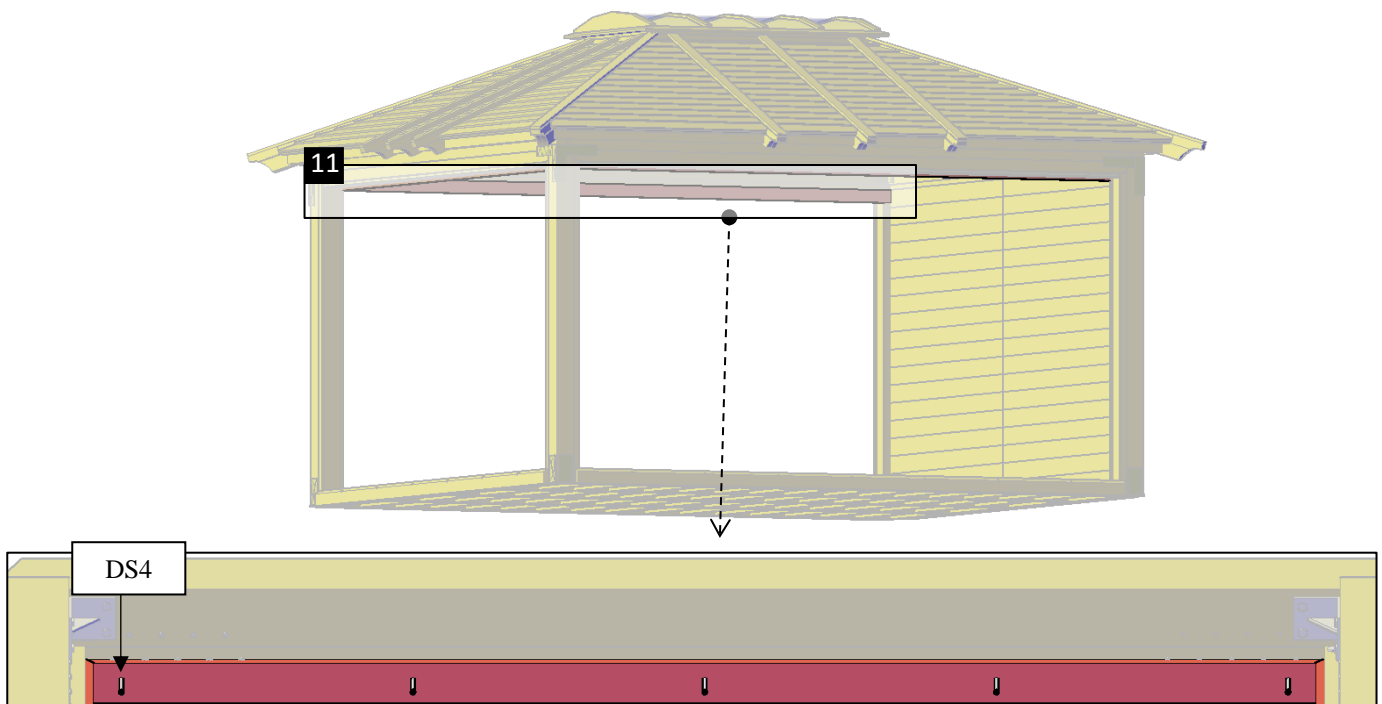
Step 24: Use 4" deck screws (DS1) to attach the diagonal trims (13) to the roof panels. Check the marked number on each diagonal trims and place as drawings shown.



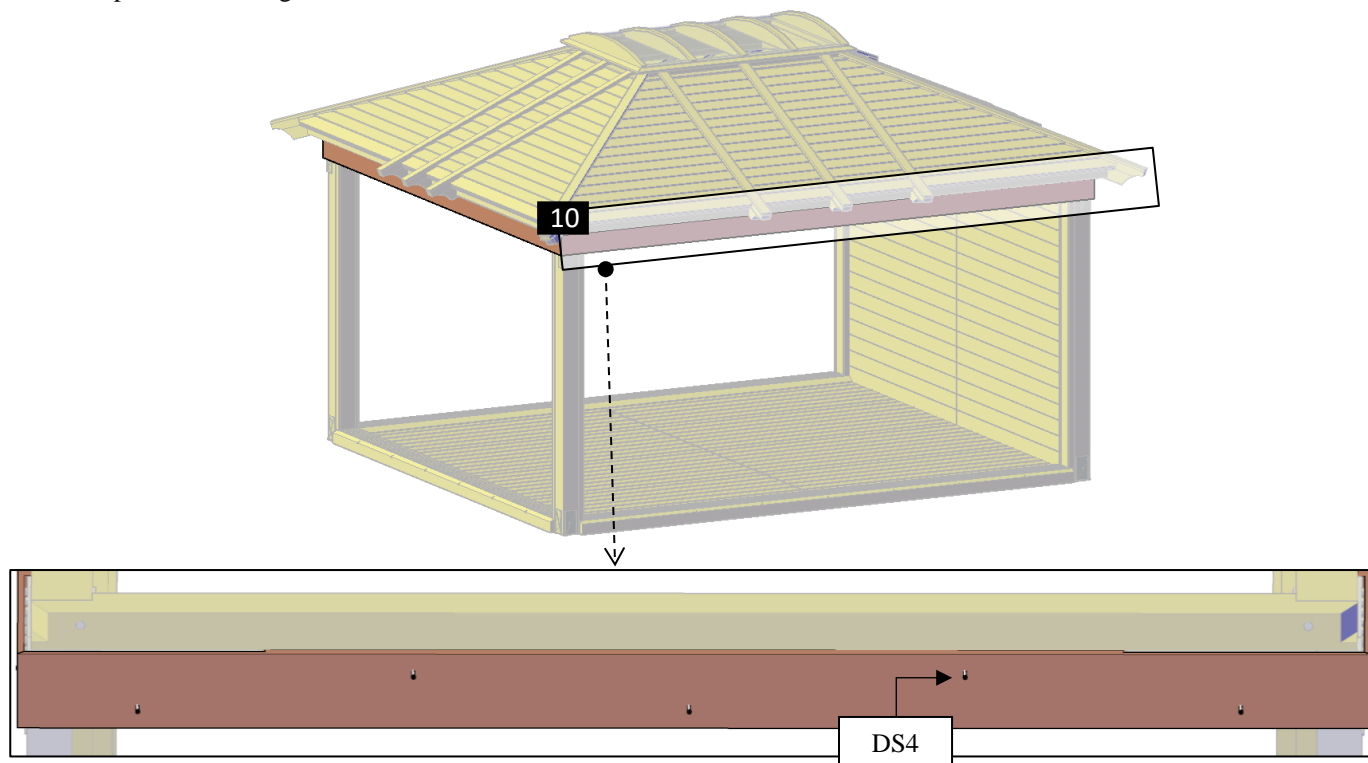
Step 25: Use 3" deck screws (**DS4**) to attach the roof trims (**13**) to the roof panels. Check the marked number on each middle roof trims and place as drawings shown.



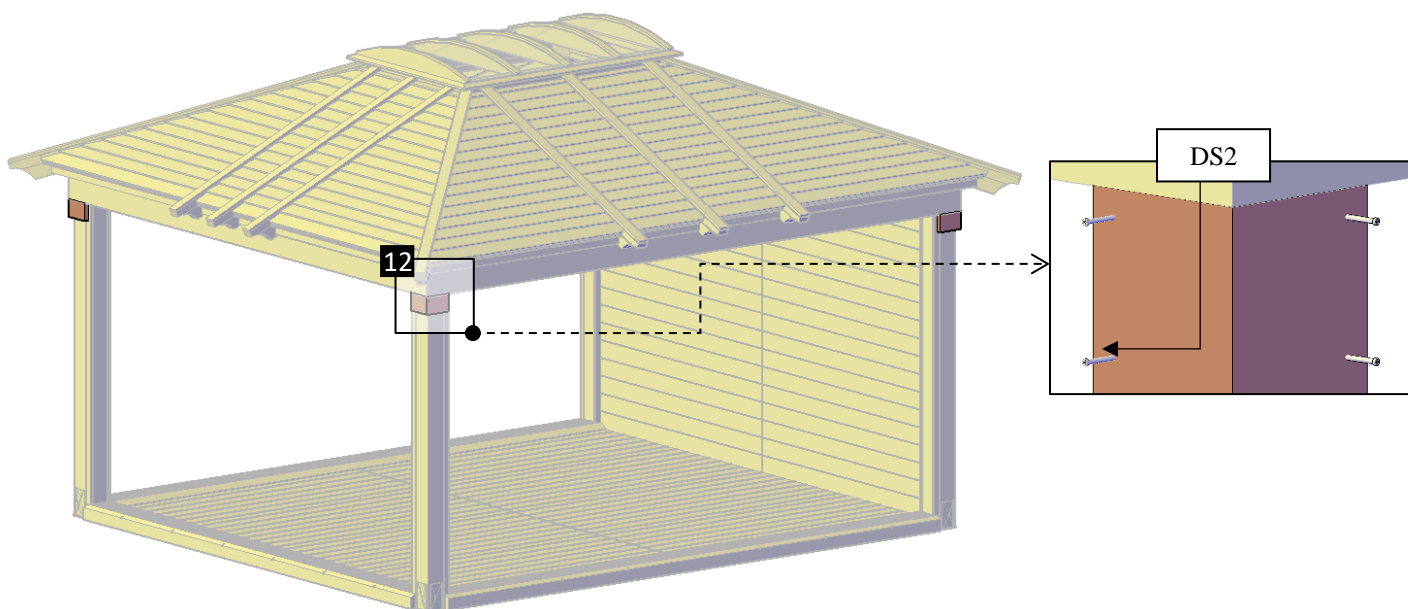
Step 26: Use 3" deck screws (**DS4**) to attach the interior trims (**11**) to the wall frames. Check the marked number on each interior trims and place as drawings shown.



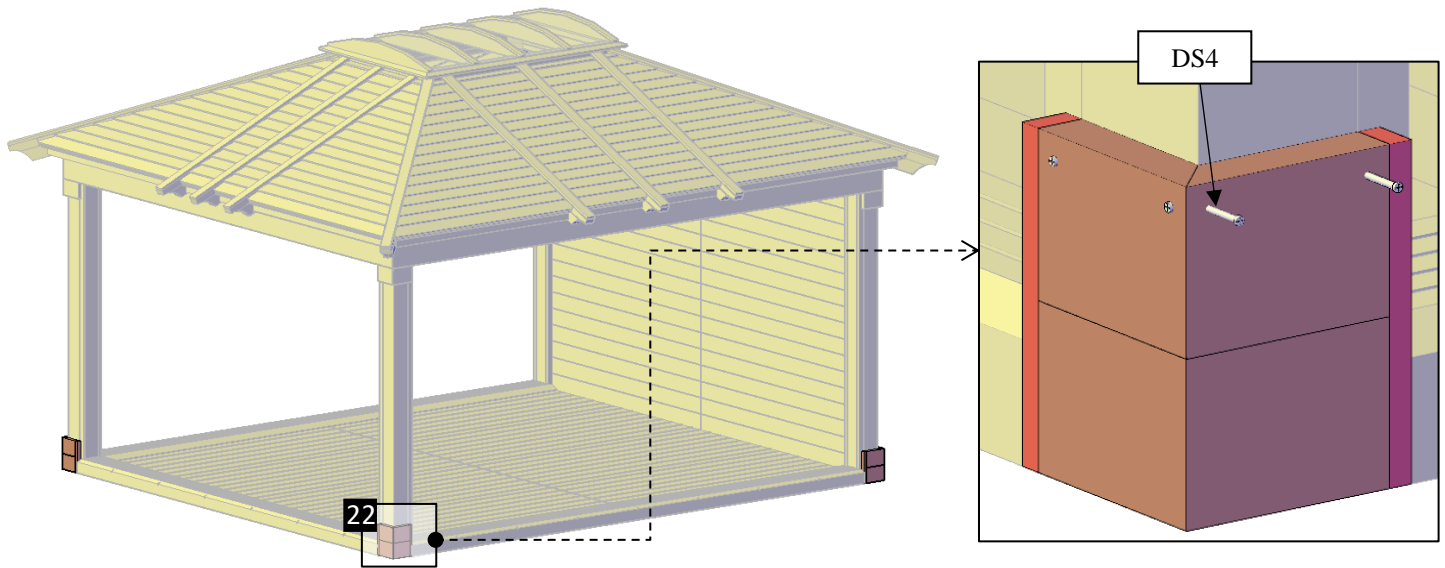
Step 27: Use 3" deck screws (**DS4**) to attach the exterior trims (**10**) to the wall frames. Check the marked number on each exterior trims and place as drawings shown.



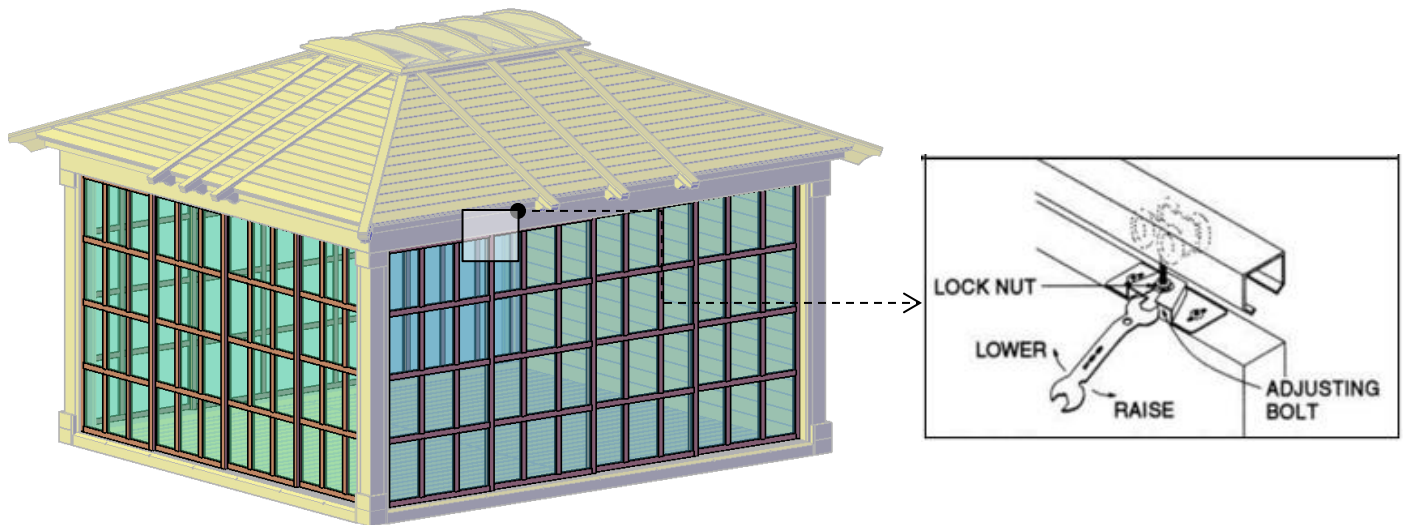
Step 28: Use 2 ½" deck screws (**DS2**) to attach the post trims (**12**) to the posts. Check the marked number on each post trims and place as drawings shown.



Step 29: Attach the boots (22) to each post with 3" deck screws (DS4).



Step 30: Finally, Attach the bracket to the Hanging Door Rolling Mechanism by lifting door and inserting adjusting bolt into slot until the bolt head becomes seated. Align the doors by turning adjusting bolt with a wrench. After final adjustment, tighten lock nut down to bracket.





This completes the Gazebo assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.