



# FOREVER REDWOOD

*From the Forest, For the Forest since 1995*

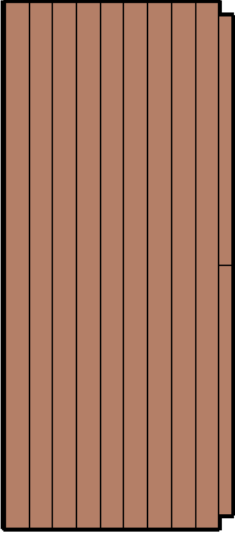
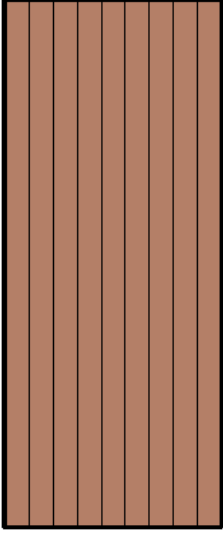



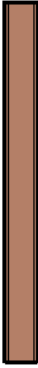

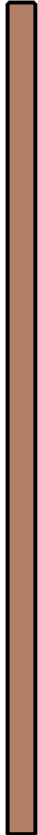

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866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

## ASSEMBLY INSTRUCTIONS FOR THE **SUN GAZEBO WITH SLIDING DOORS**

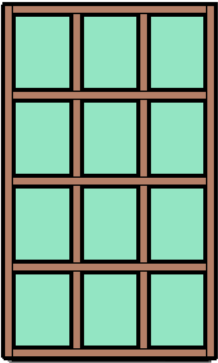
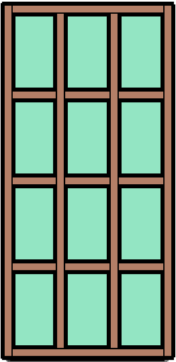



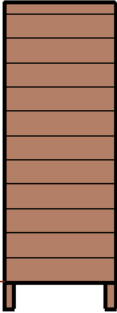
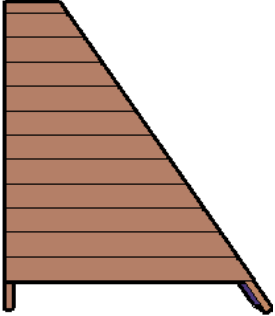




| CONTENT OF BOXES    |                                    |  |     |
|---------------------|------------------------------------|--|-----|
| Qty.                | Description                        | Drawing  | No. |
| Quantity will vary. | Lateral Floor Panels<br>If ordered |    | 1   |
| Quantity will vary. | Central Floor Panels<br>If ordered |    | 2   |
| 2                   | Floor Frames                       |    | 3   |
| 4                   | Posts                              |     | 4   |
| 4                   | Frames with Grooves                |    | 5   |
| 8                   | Lateral Wall Frames                |   | 6   |
| 4                   | Wall Frames with metal rails.      |  | 7   |
| 2                   | Long Roof Frames                   |  | 8   |
| 2                   | Short Roof Frames                  |  | 9   |

**Note:** Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.



| CONTENT OF BOXES    |                                |   |     |
|---------------------|--------------------------------|---|-----|
| Qty.                | Description                    | Drawing   | No. |
| Quantity will vary. | Window Wall Panel (Long Side)  |    | 10  |
| Quantity will vary. | Window Wall Panel (Short Side) |    | 11  |
| 4                   | Interior Trim                  |   | 12  |
| 4                   | Exterior t                     |   | 13  |
| 4                   | Post Trims                     |    | 14  |
| Quantity will vary. | Central Roof Panels            |   | 15  |
| 8                   | Corner Roof Panels             |  | 16  |

**Note:** Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.





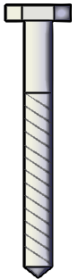

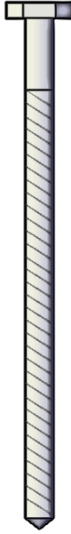
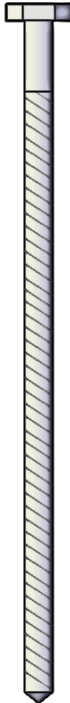

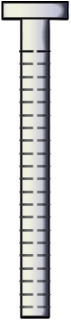
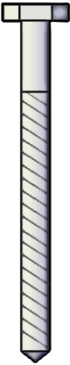


| CONTENT OF BOXES    |  |         |     |
|---------------------|--|---------|-----|
| Qty.                | Description                              | Drawing | No. |
| 1                   | Skylight<br><b>If ordered.</b>           |         | 17  |
| Quantity will vary. | Roof Boards or Steel Roof Panels         |         | 18  |
|                     |  |         |     |
| Quantity will vary. | Roof Trims                               |         | 19  |
| 4                   | Corner Roof Trims                        |         | 20  |
| 4                   | Boots                                    |         | 21  |
| 4                   | Angles                                   |         | 22  |
| 4                   | T-Supports                               |         | 23  |
| 4                   | Metal Plaques                            |         | 24  |
| 4                   | Anchor Bases                             |         | 25  |
| 1                   | Stick for Elevator<br><b>If ordered.</b> |         | 26  |

**Note:** Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

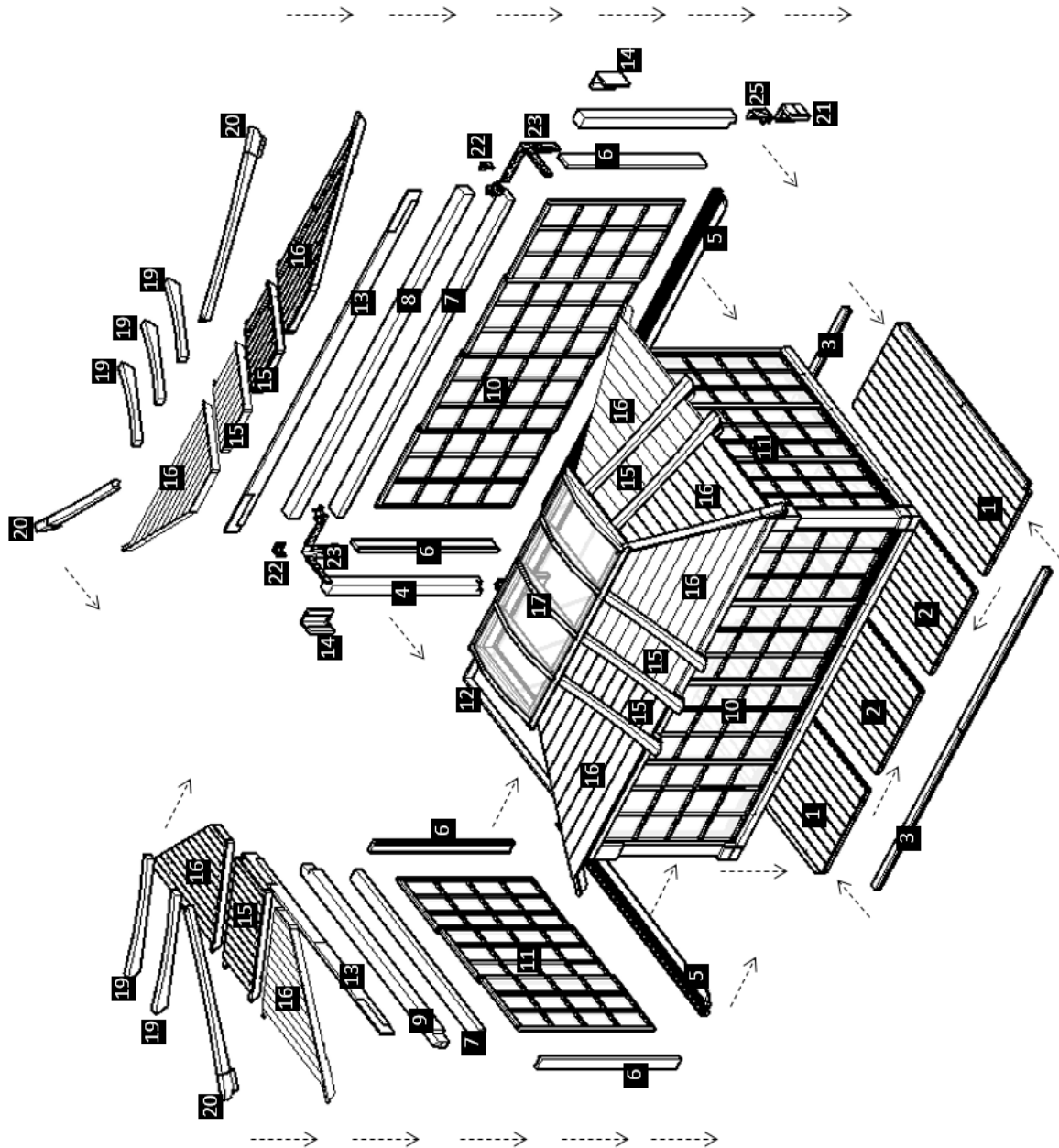


## HARDWARE LIST

| Description  | Drawing   | No. |
|--|---|-----|
| <p>2'' Deck Screws</p> <p>(To attach the floor panels together / To attach the floor panels to the floor frames / To attach the roof boards to the roof panels).</p>   |    | A   |
| <p>½'' X 4'' Anchor Bolts</p> <p>(To attach the anchor bases to the ground).</p>   |    | B   |
| <p>5/16'' X 3'' Lag Bolts</p> <p>(To attach the anchor bases to the posts / To attach the lateral wall frames to the posts / To attach the angles to the roof frames / To attach the metal plaques to the roof frames).</p>                                    |    | C   |
| <p>3'' Deck Screws</p> <p>(To attach the frames with grooves to the lateral wall frames and to the floor / To attach the roof trims and the corner roof trims to the skylight).</p>  |    | D   |
| <p>3/8'' X 6'' Lag Bolts</p> <p>(To attach the wall frames with the metal rails to the lateral wall frames / To attach the roof frames to the wall frames with metal rails / To attach the central roof panels and corner roof panels to the roof frames).</p> |    | E   |
| <p>3/8'' X 8'' Lag Bolts</p> <p>(To attach the roof frames together / To attach the roof trims and the corner roof trims to the roof panels).</p>  |  | F   |
| <p>2 ½'' Deck Screws</p> <p>(To attach the interior trims and the exterior trims to the wall frames / To attach the post trims to the posts).</p>  |  | G   |
| <p>5/16'' X 3 ½'' Bolts</p> <p>(To attach the central roof panels and the corner roof panels to the skylight).</p>   |  | H   |
| <p>5/16'' X 4'' Lag Bolts</p> <p>(To attach the corner roof panels to the metal plaques To attach T-Supports to the roof frames and to the wall frames).</p>   |  | I   |

**Note:** Dimensions of your hardware will vary depending on size.

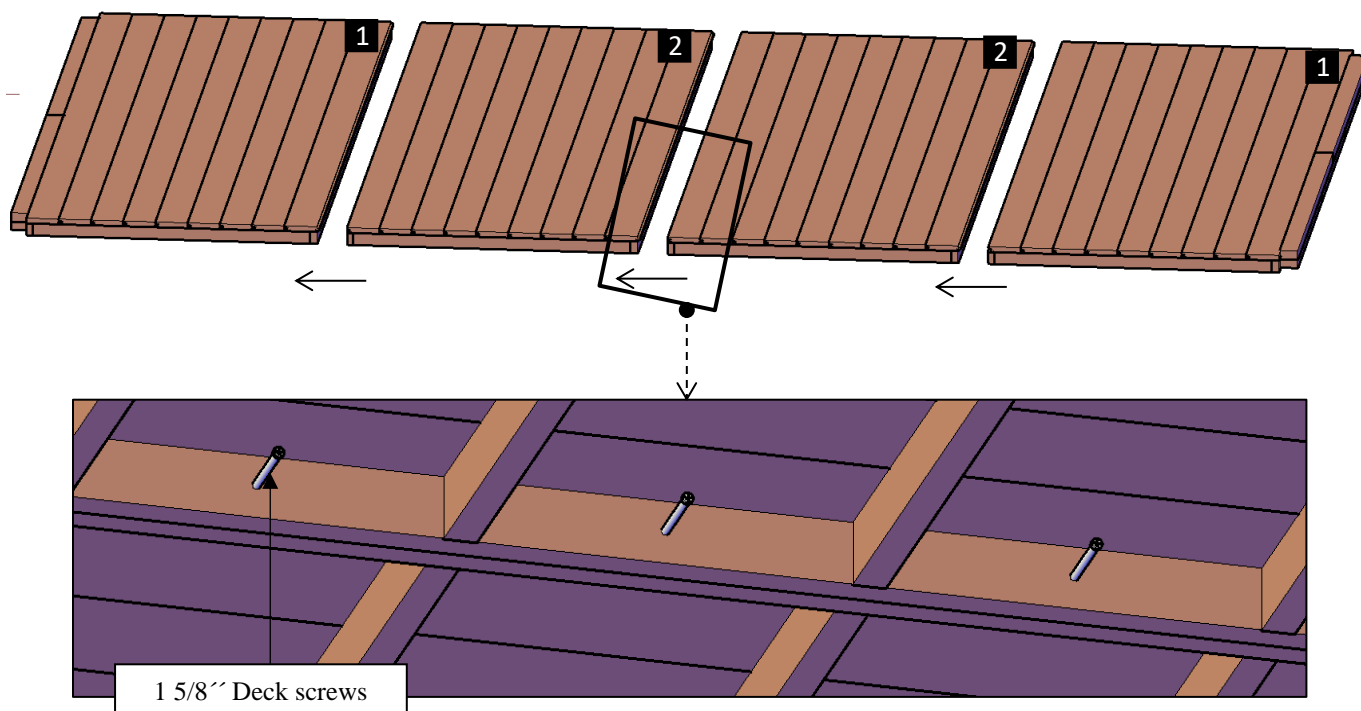
| DESCRIPTION                      | No. |
|----------------------------------|-----|
| Lateral floor panels             | 1   |
| Central floor panels             | 2   |
| Floor frames                     | 3   |
| posts                            | 4   |
| Frames with grooves              | 5   |
| Lateral wall frames              | 6   |
| Wall frames with metal rails     | 7   |
| Long roof frames                 | 8   |
| Short roof frames                | 9   |
| Windows wall panels (long side)  | 10  |
| Windows wall panels (short side) | 11  |
| Interior trims                   | 12  |
| Exterior trims                   | 13  |
| Post trims                       | 14  |
| Central roof panels              | 15  |
| Corner roof panels               | 16  |
| skylight                         | 17  |
| Roof boards                      | 18  |
| Roof trims                       | 19  |
| Corner roof trims                | 20  |
| boots                            | 21  |
| angles                           | 22  |
| T-Supports                       | 23  |
| Metal plaques                    | 24  |
| Anchor bases                     | 25  |



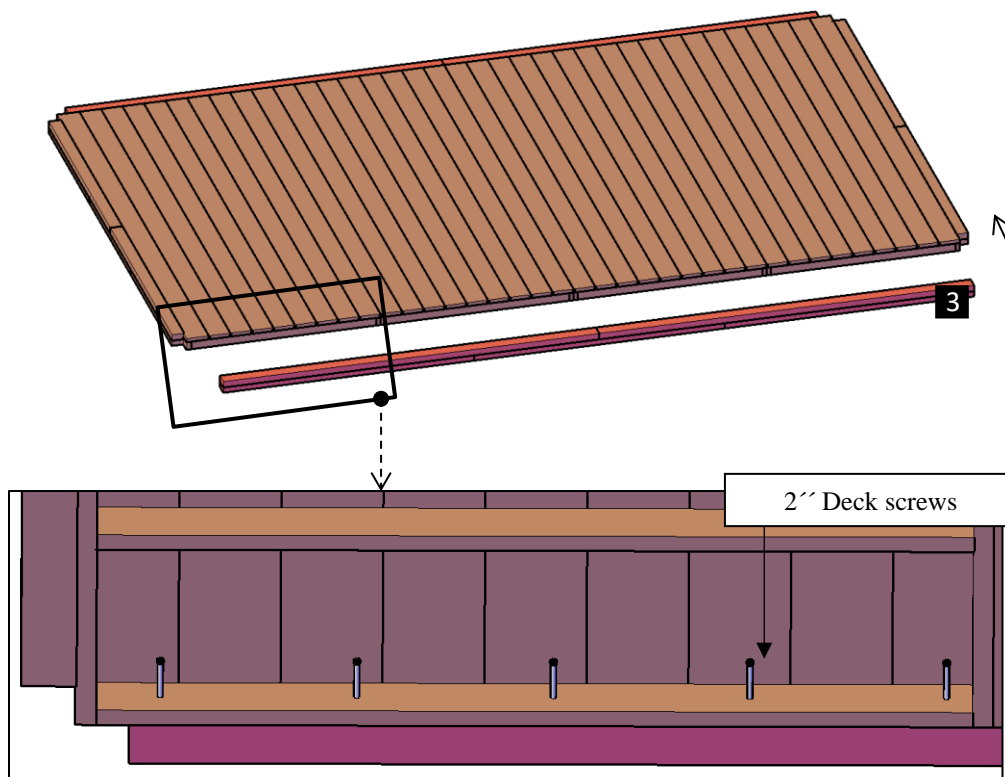
**Note:** Part numbers in the Drawing are for reference only.  
These do not match to the numbers marked on the parts



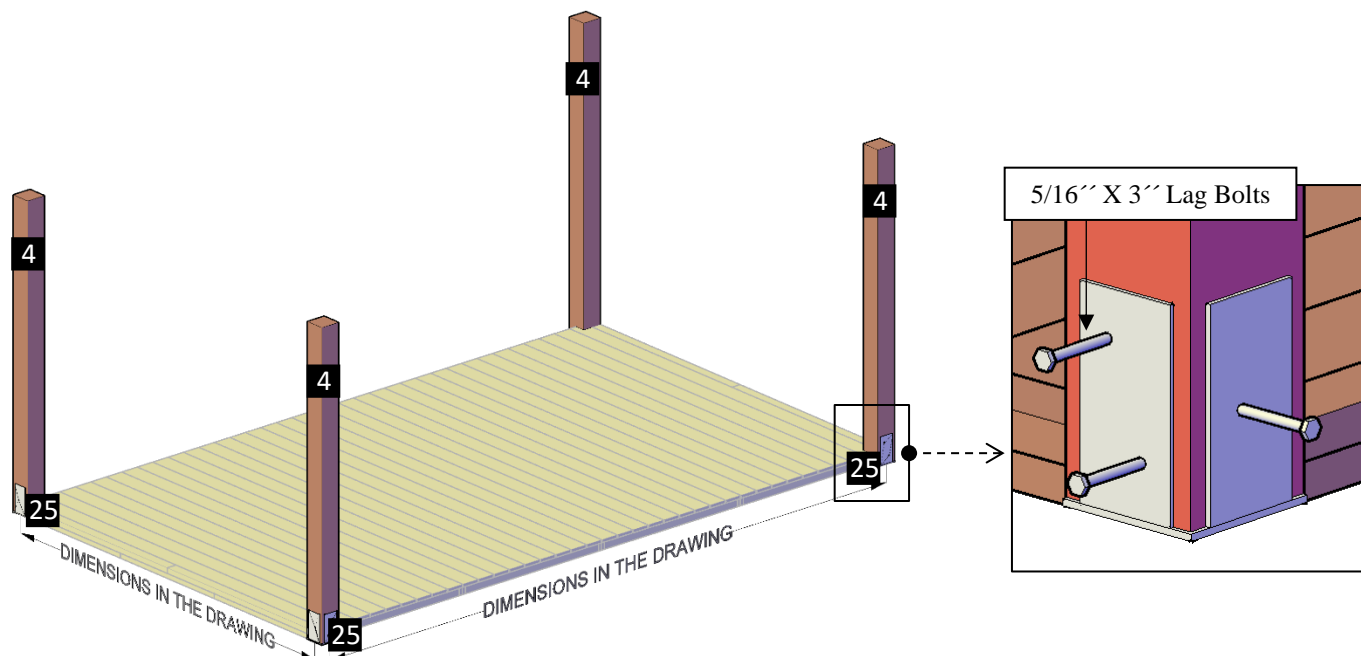
**Step 1:** The floor panels (1,2) will be attached together with 1/8" deck screws (A). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



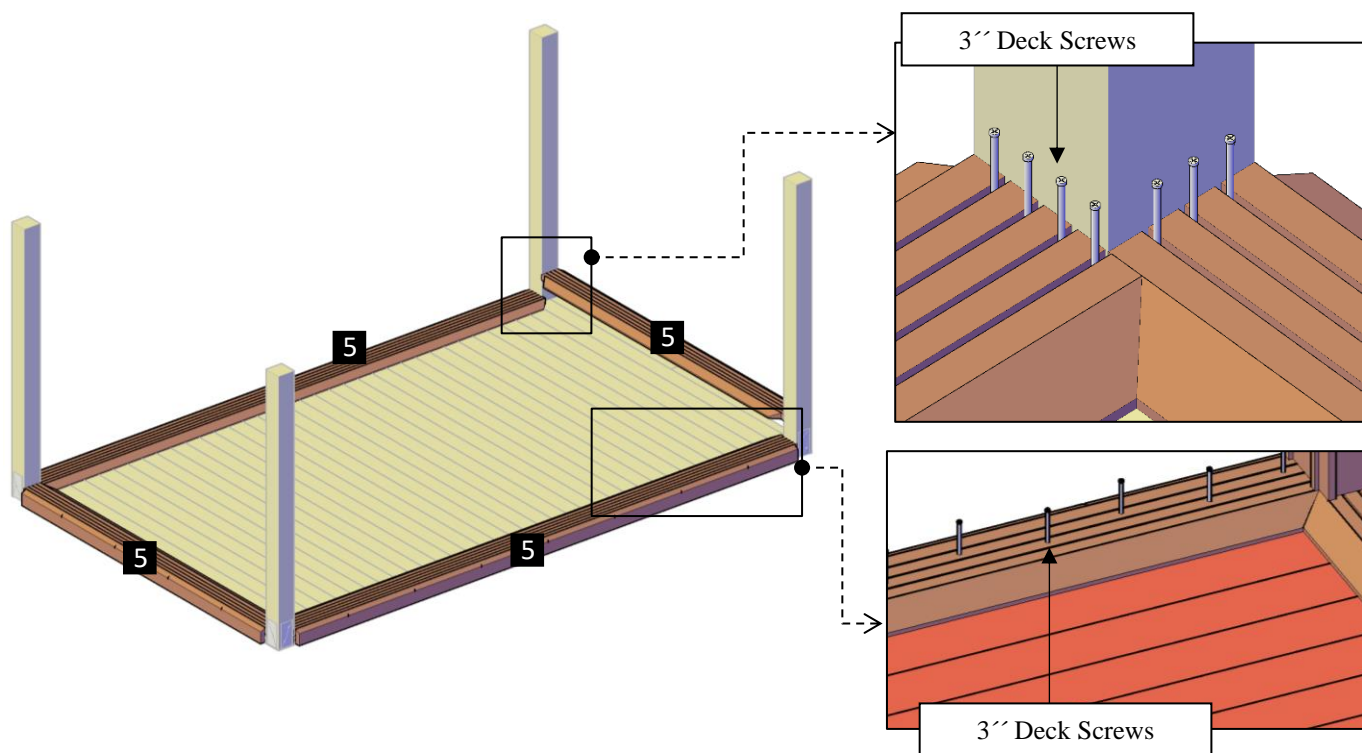
**Step 2:** Attach the floor frames (3) to the floor with 2" deck screws (A). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 3:** Install the anchor bases (25) with  $\frac{1}{2}$ " x 4" anchor bolts (B) or  $\frac{5}{16}$ " x 3" lag bolts (C). Please see the "How to anchor your pergola document" for all details. Set your post (4) in the saddle of the anchor bases (25). Drill a  $\phi \frac{1}{4}$ " hole prior to anchoring in each post to facilitate the ratcheting of the hardware. After that, use a  $\frac{5}{16}$ " x 3" lag bolts (C) to attach each post to the anchor bases (25).

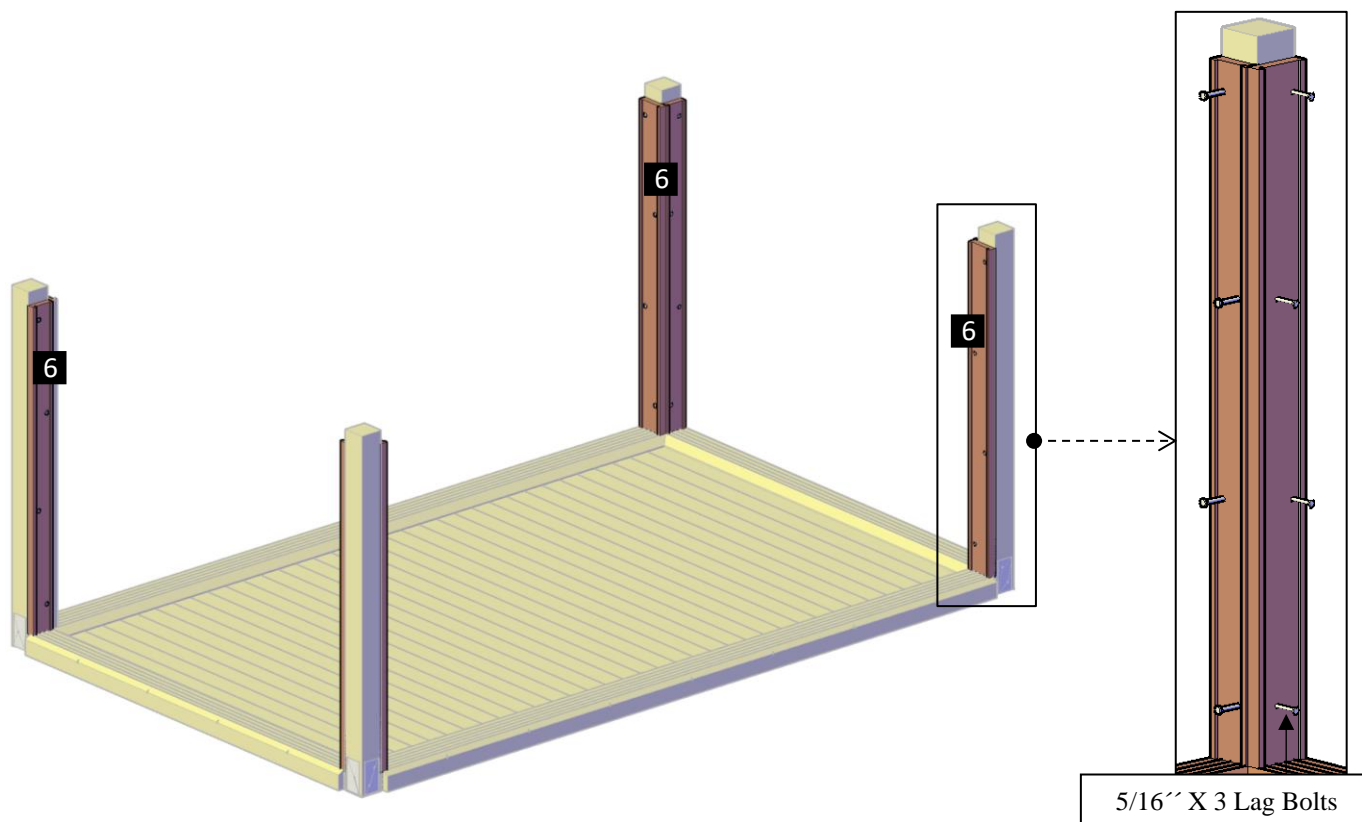


**Step 4:** Attach the wall frame with grooves (5) to the floor with 3" deck screws (D). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

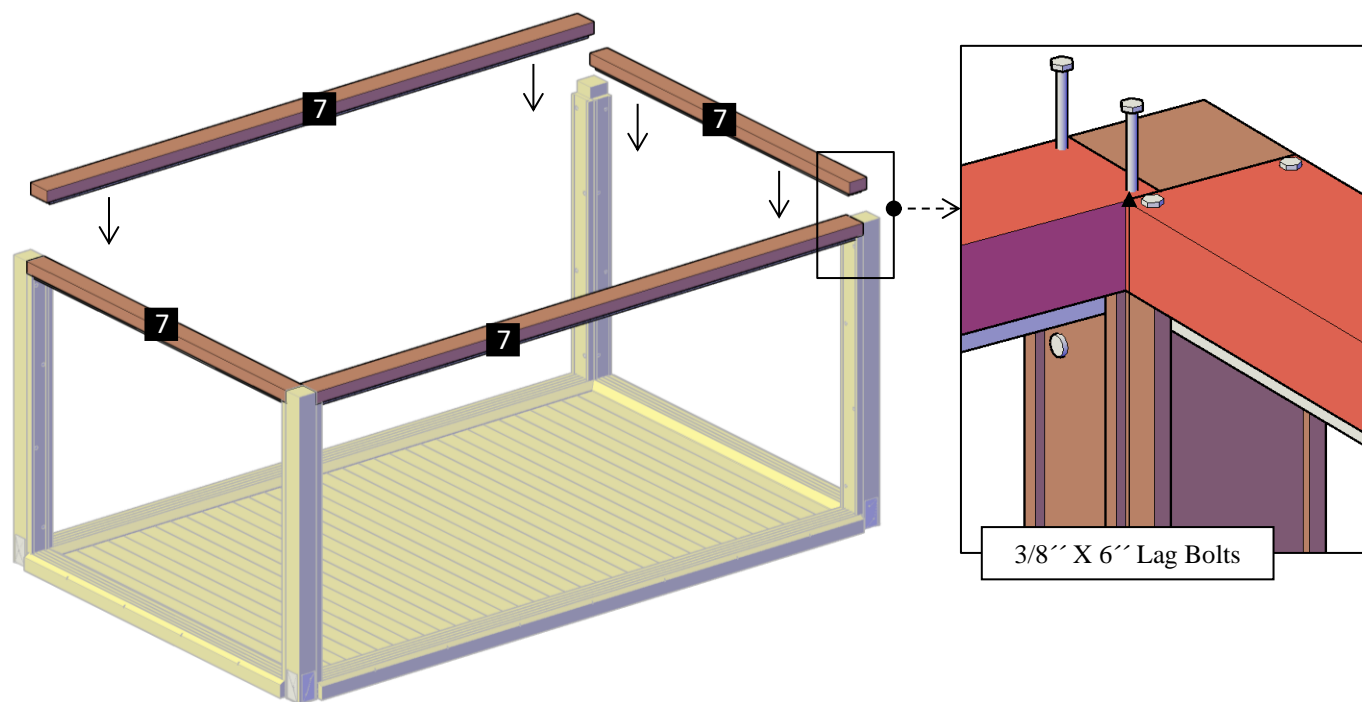




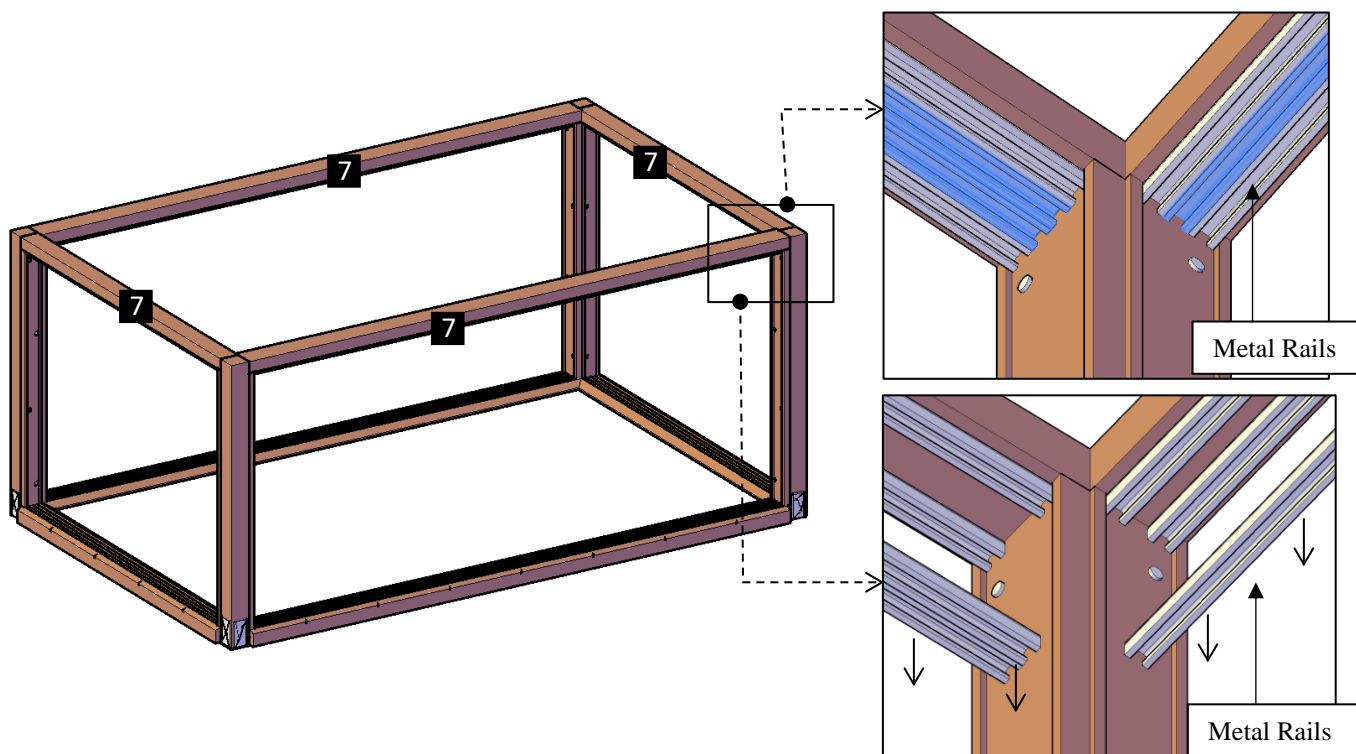
**Step 5:** Use 5/16" x 3 lag bolts (C) to attach the lateral wall frames (7) to the posts. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



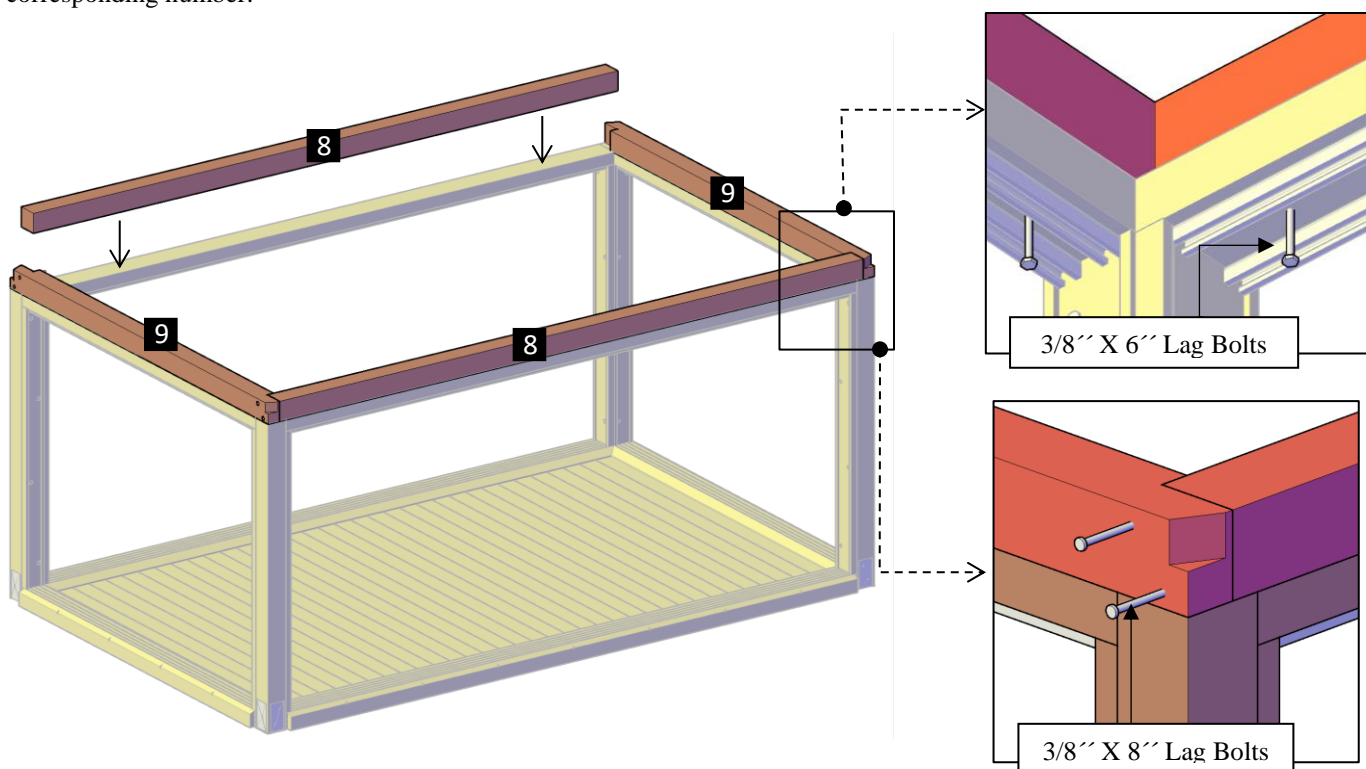
**Step 6:** Use 3/8" x 6" Lag bolts (E) to attach the wall frame with metal rails (7) to the lateral wall frames. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



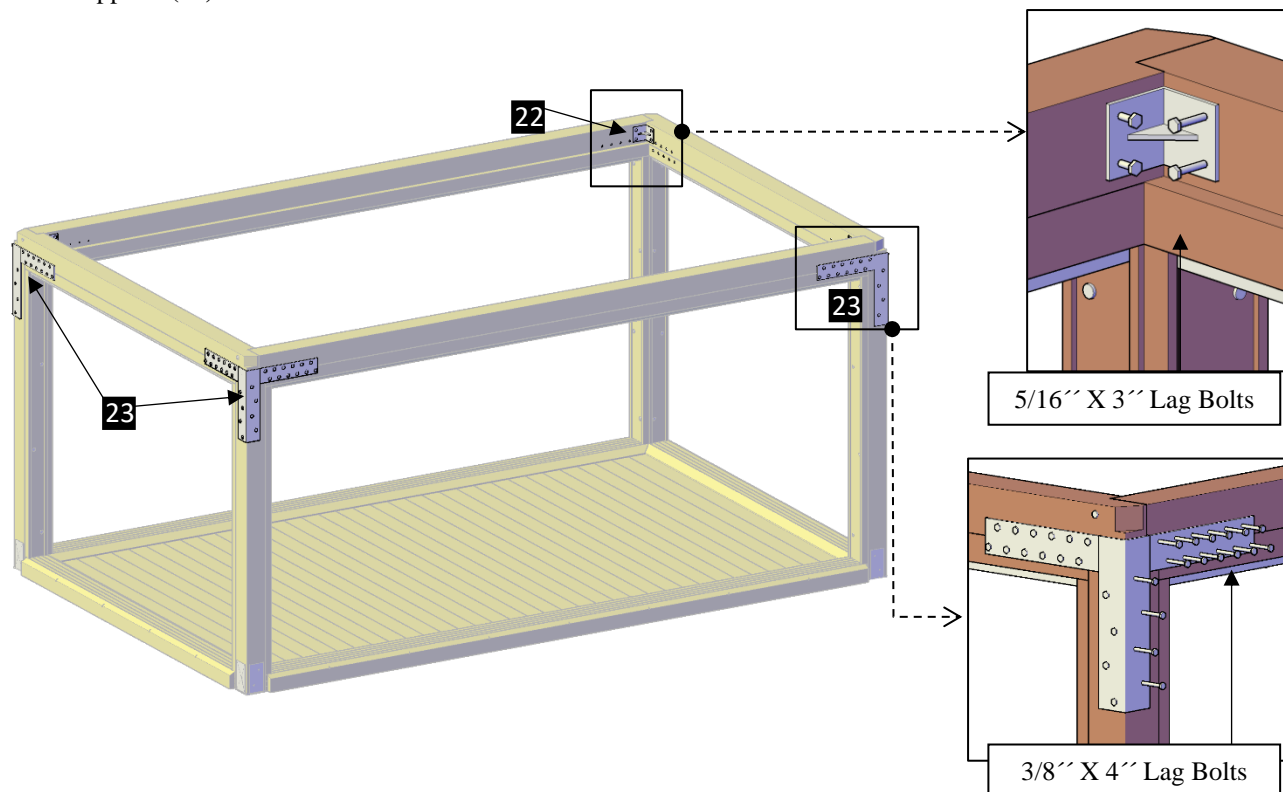
**Step 7:** Remove the central rails from the wall frames with metal rails. (7)



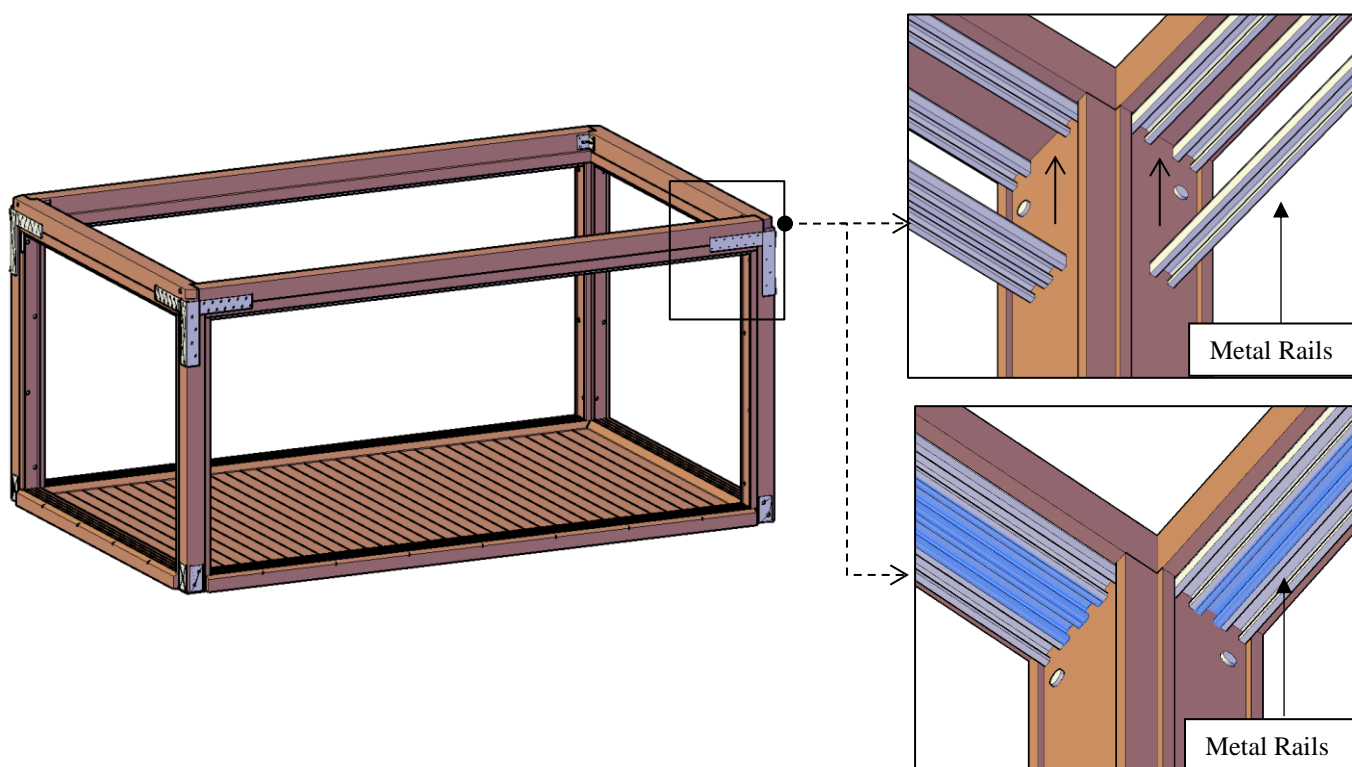
**Step 8:** Use 3/8" x 6" lag bolts (E) to attach the roof frames (8,9) to the wall frames with metal rails. The roof frames will be attached together with 3/8" x 8" lag bolts (F). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



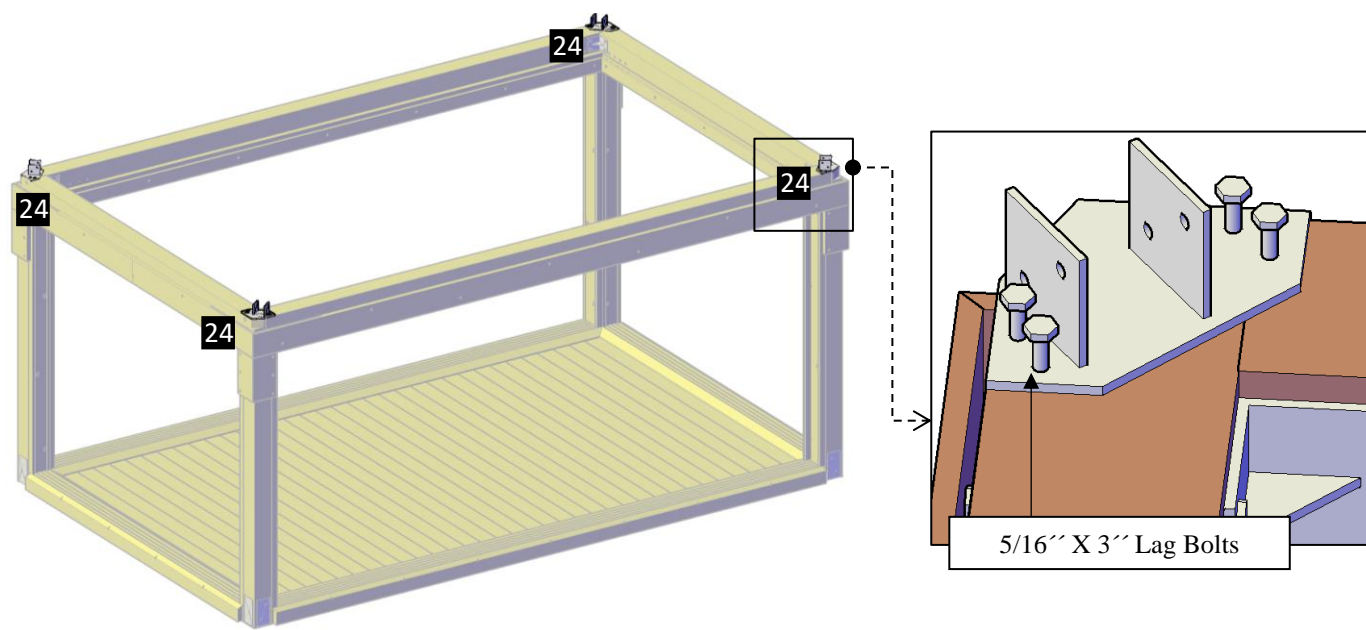
**Step 9:** Use 5/16" x 3" lag bolts (C) to attach the angles (22) to the roof frames. After that, use 3/8" x 4" lag bolts (x) to attach the T-Supports (23) to the roof frames and to the wall frames.



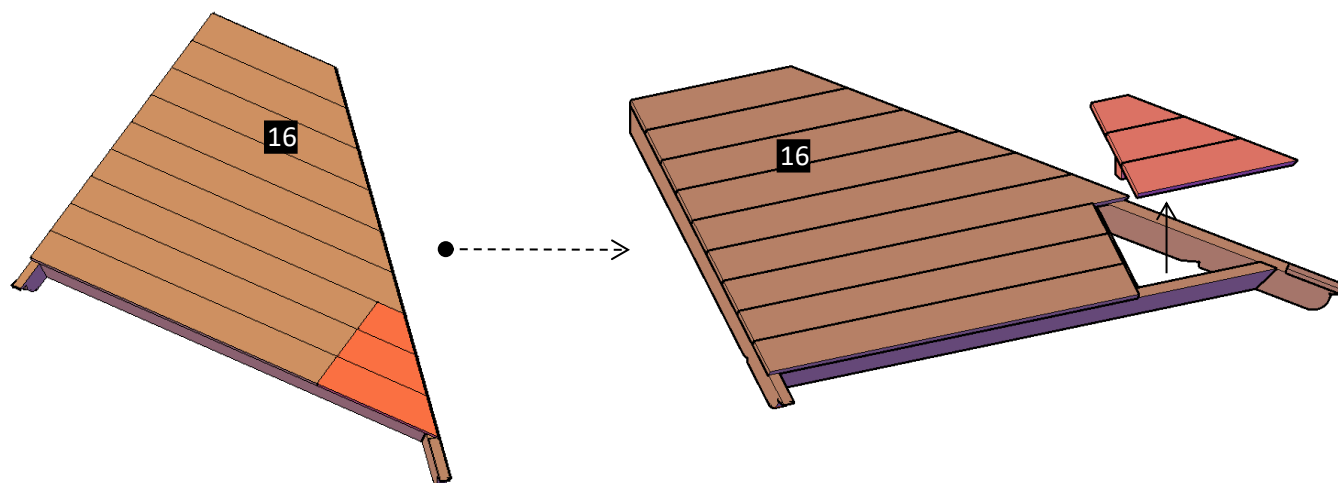
**Step 10:** Place again the metal rails in their place.



**Step 11:** Attach the metal plaques (24) to the roof frames with 5/16" x 3" lag bolts (C).



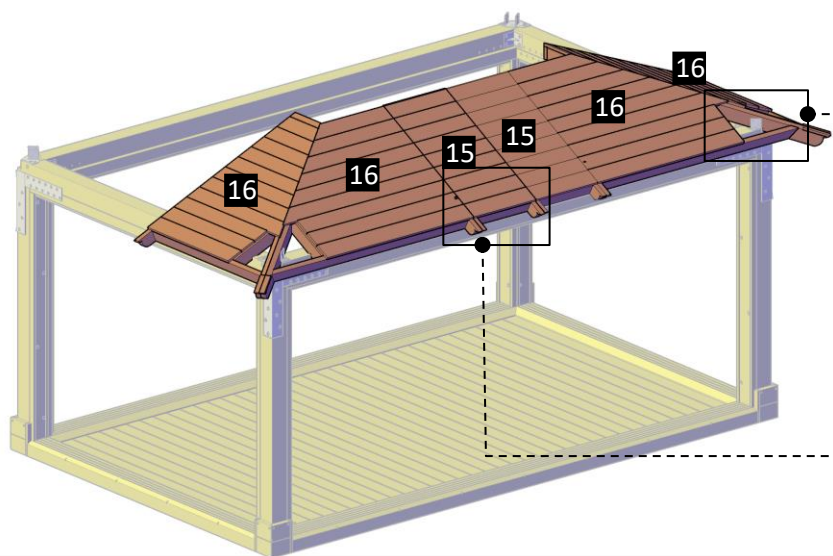
**Step 12:** Remove the lower tables from the corner roof panels (16), as is shown below.



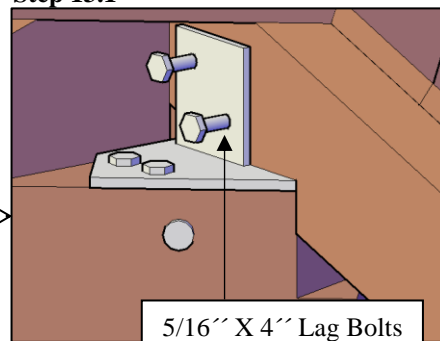
**Step 13:** Attach the corner roof panels (16) and the central roof panels (15) to the roof frames, as shown below. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

**Step 13.1:** Attach the corner roof panels (16) to the metal plaques (24) with 5/16" x 4" lag bolts (x).

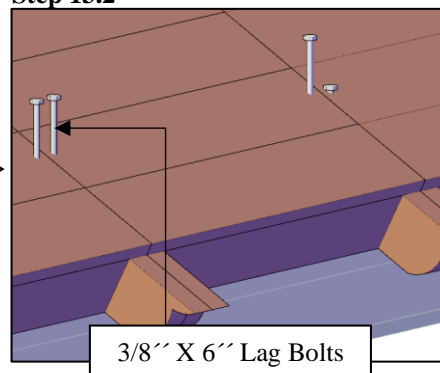
**Step 13.2:** Use 3/8" x 6" lag bolts (E) to attach the corner roof panels (16) and the central roof panels (15) to the roof frame.



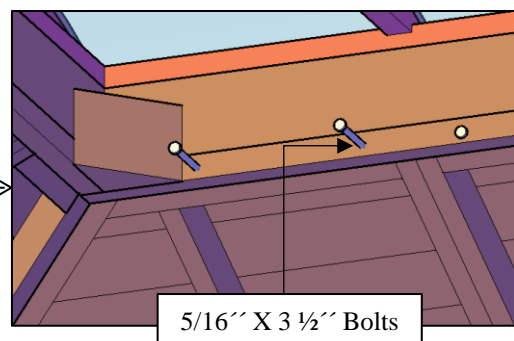
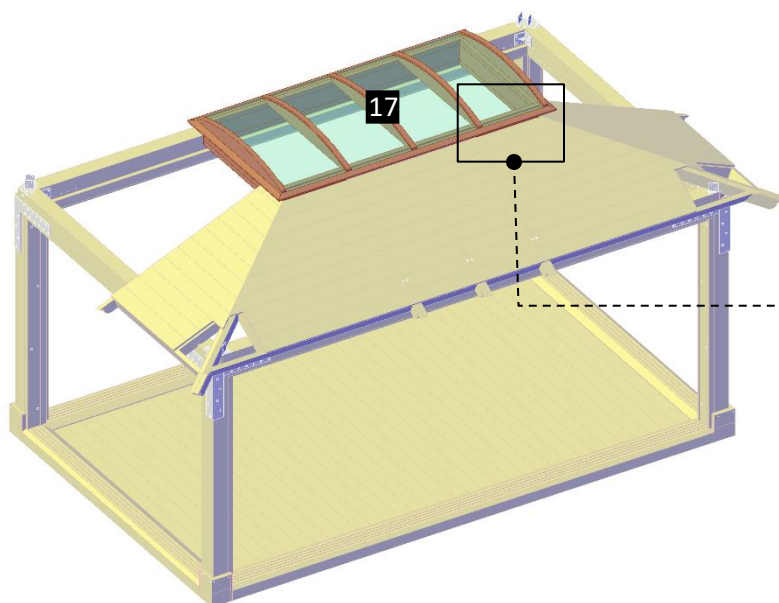
**Step 13.1**



**Step 13.2**



**Step 14:** Use 5/16" x 3 1/2" bolts (H) to attach the skylight (17) to the roof panels (15,16) at the height indicated in the drawings. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



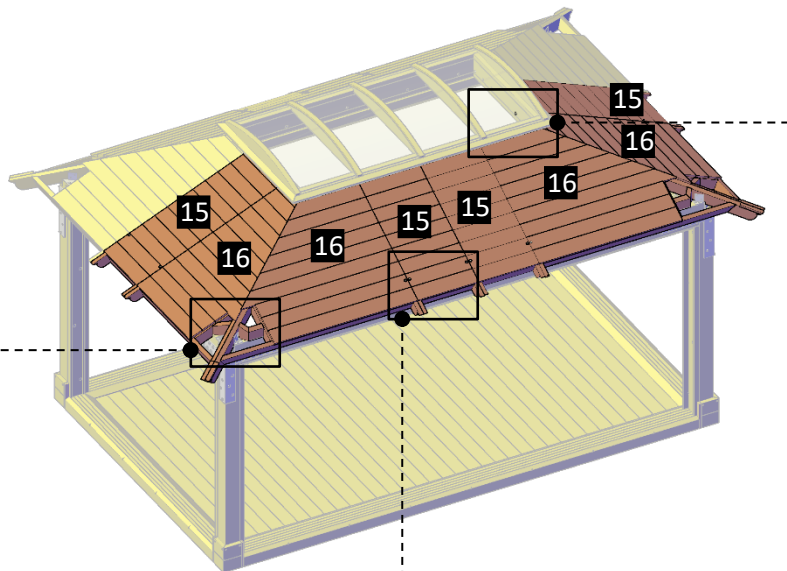


**Step 15:** Attach the others roof panels (15,16) to the roof frames, as shown below. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

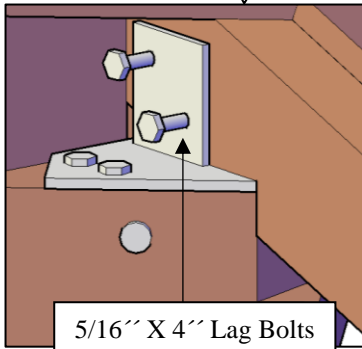
**Step 15.1:** Attach the corner roof panels (16) to the metal plaques (24) with 5/16" x 4" lag bolts (x).

**Step 15.2:** Use 3/8" x 6" lag bolts (E) to attach the corner roof panels (16) and the central roof panels (15) to the roof frame.

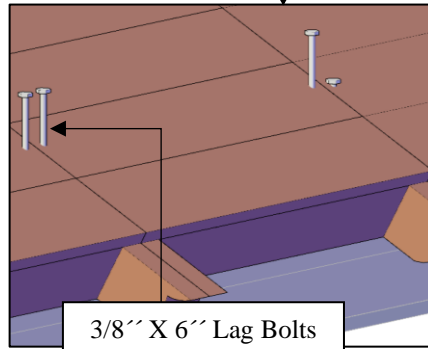
**Step 15.3:** Use 5/16" x 3 1/2" bolts (H) to attach the skylight (1F) to the roof panels (15,16)



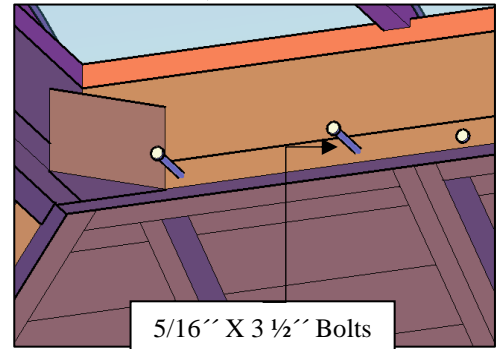
Step 15.1



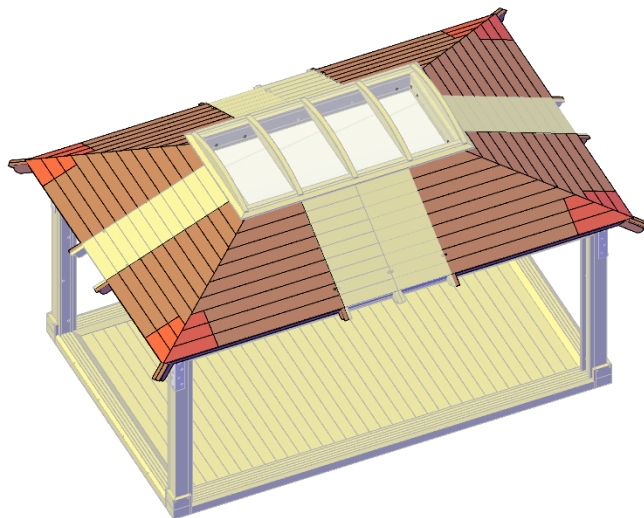
Step 15.2



Step 15.3

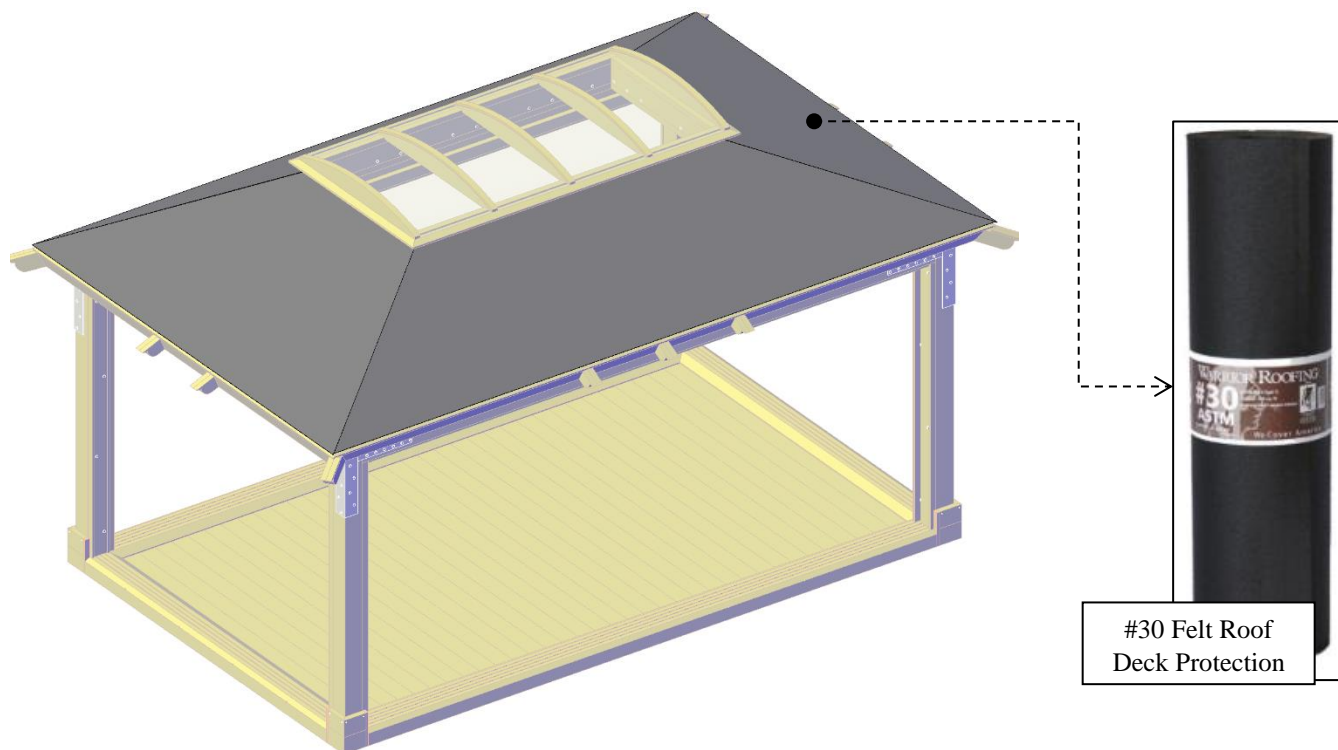


**Step 16:** Place the tables that were removed from the corner roof panels. After that, put exterior clear silicone on the perimeter of the skylight.



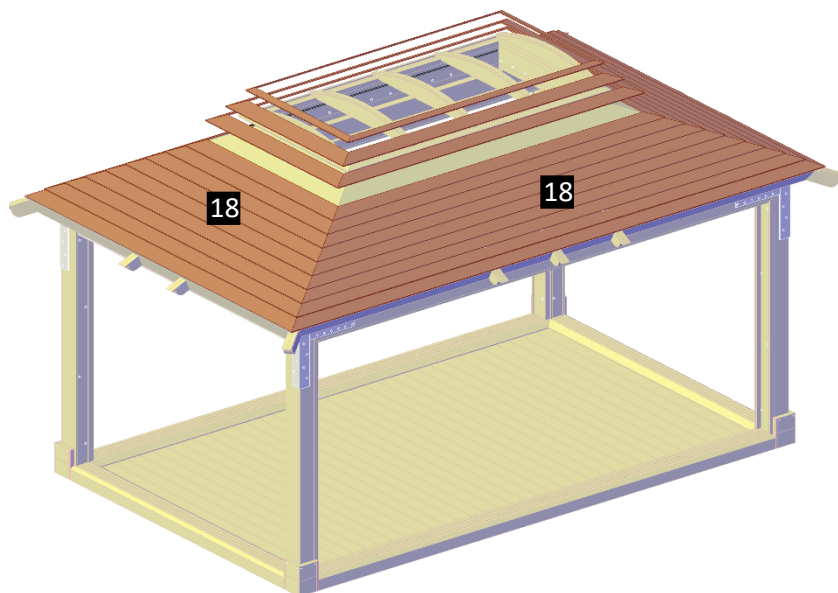


**Step 17:** First, measure the roof panels. After that, cut the #30 Felt Roof Deck Protection to those measures. Use staples to attach the #30 Felt Roof Deck Protection to the roof panels.



#### Option A: With Roof Boards

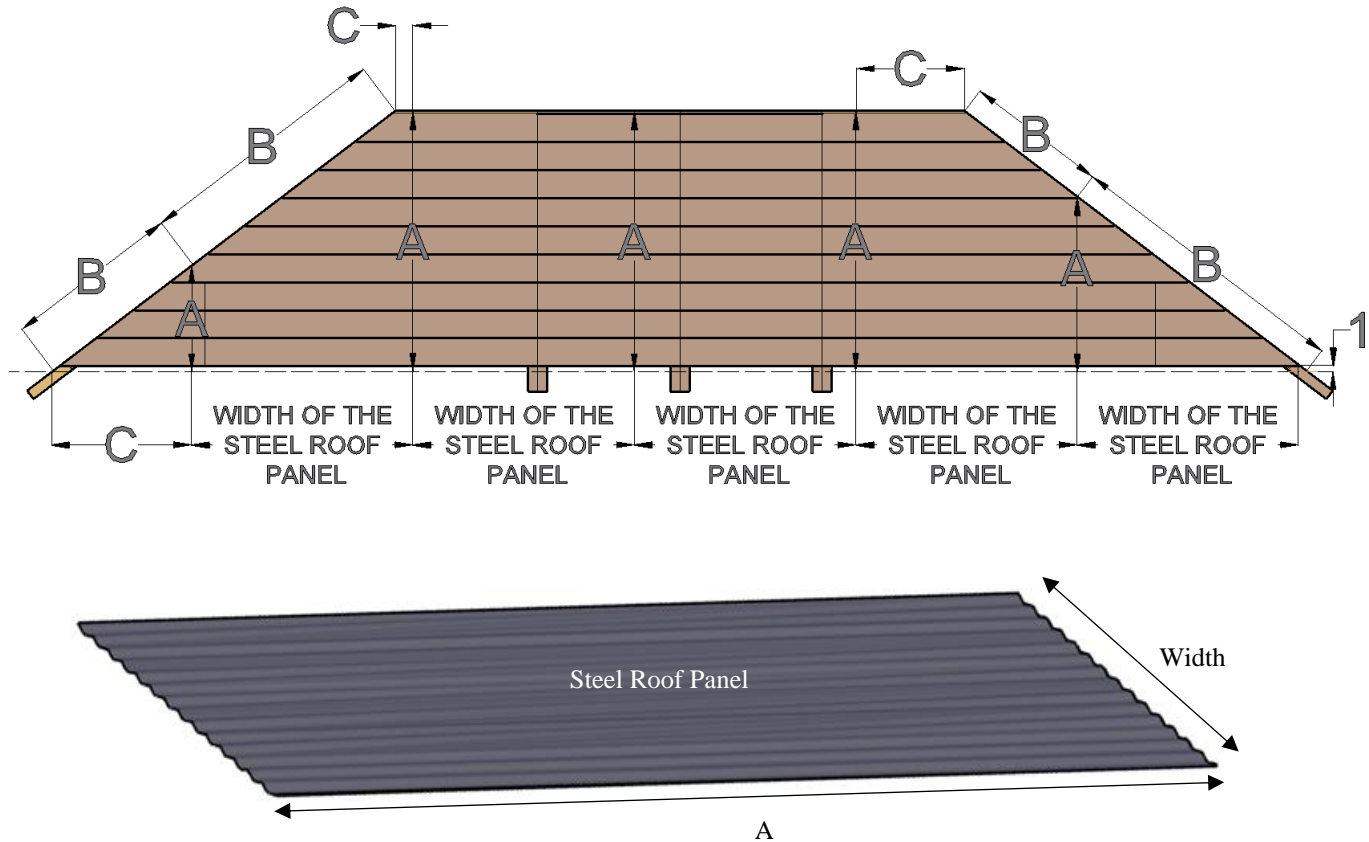
**Step 18:** Use 2'' deck screws (A) to attach the roof boards (18) to the roof panels. Put the boards from the bottom to the top, the overlapping between these boards it will be of  $\frac{3}{4}$ ". After that, put exterior clear silicone on the roof boards joints. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



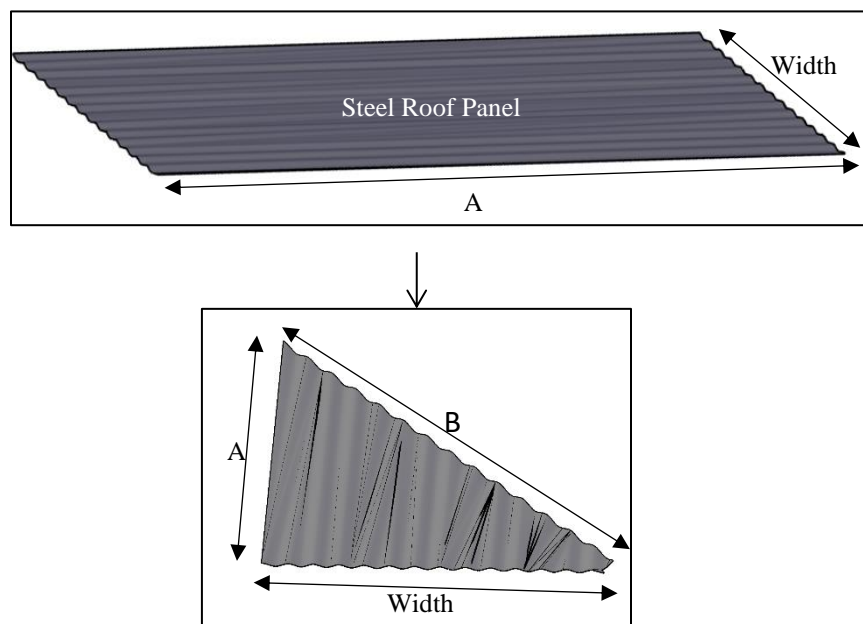
**Note:** If your gazebo roof is like Option A, then go to step 24.

## Option B: With Steel Roof Panels

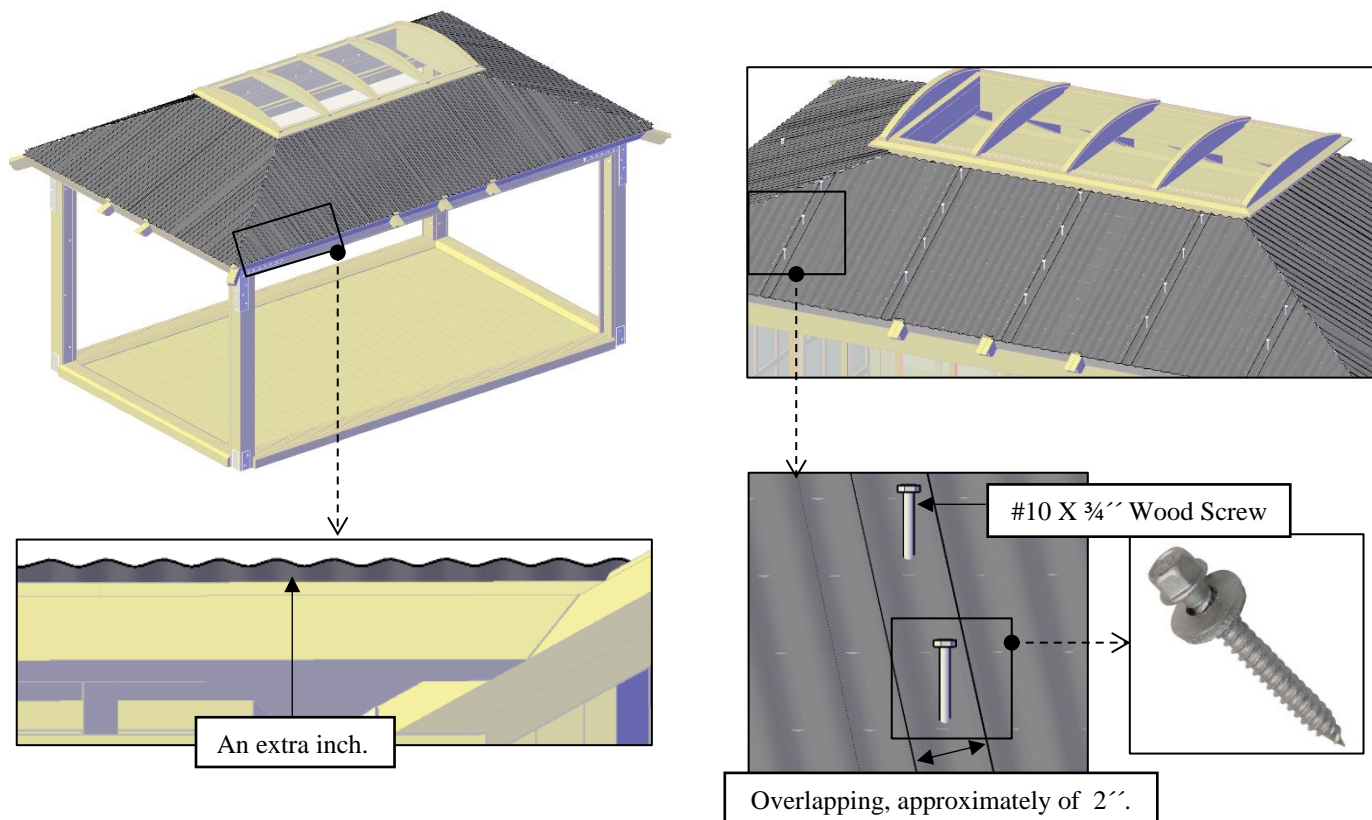
**Step 19:** First, measures the roof panels, start at the corner. Leave an extra inch along (A) of the steel roof panel.



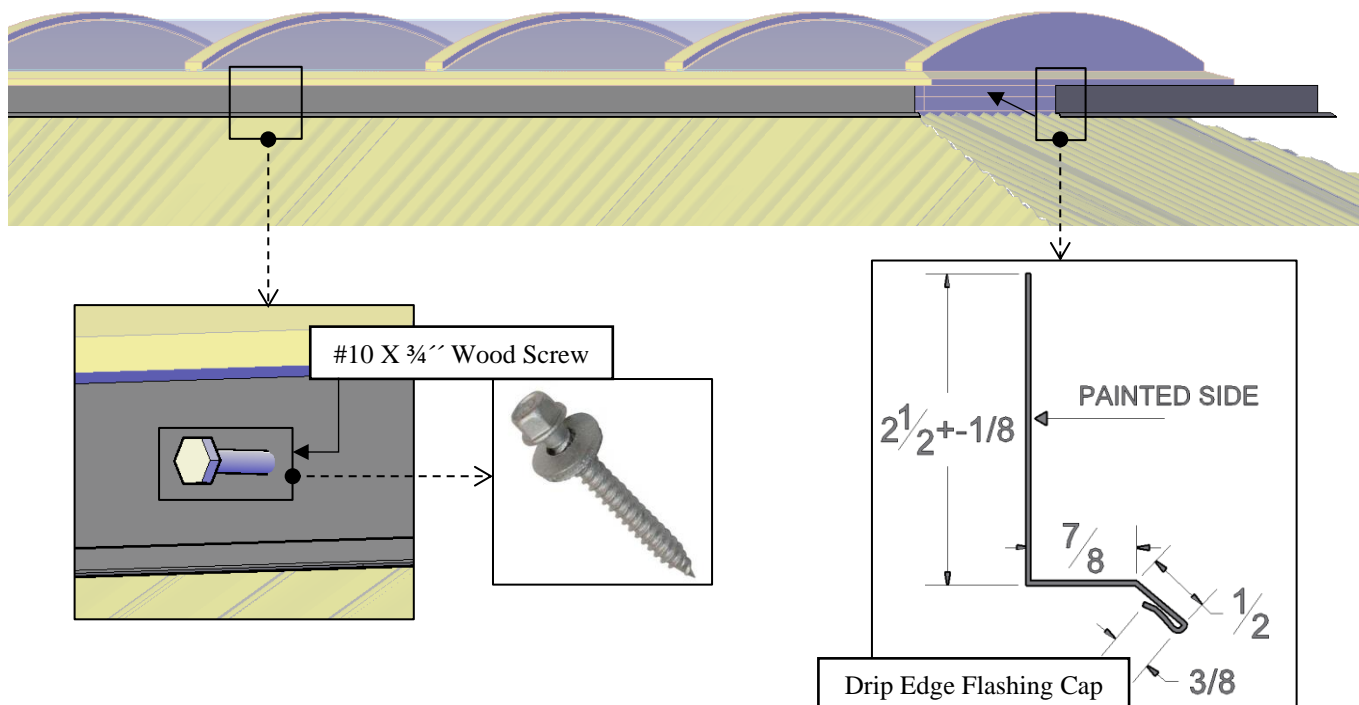
**Step 20:** Cut the steel roof panels to the above measurements.



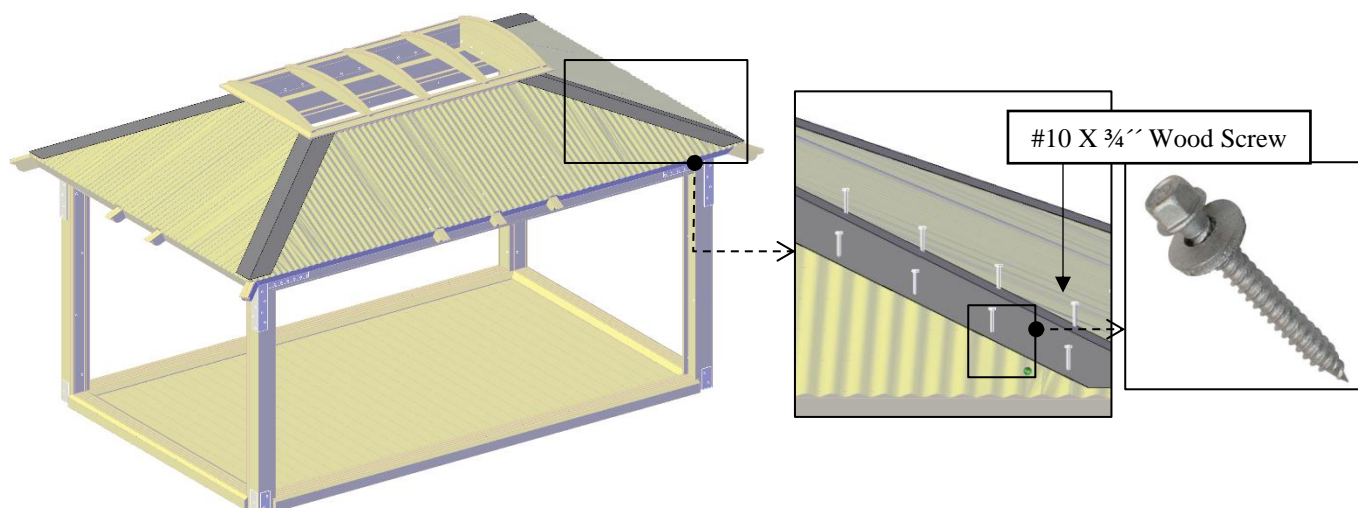
**Step 21:** Use #10 X ¾" Wood Screw, hex head with Neoprene Washer to attach the steel roof panels to the roof panels. The overlapping between these steel roof panels it will be approximately of 2".



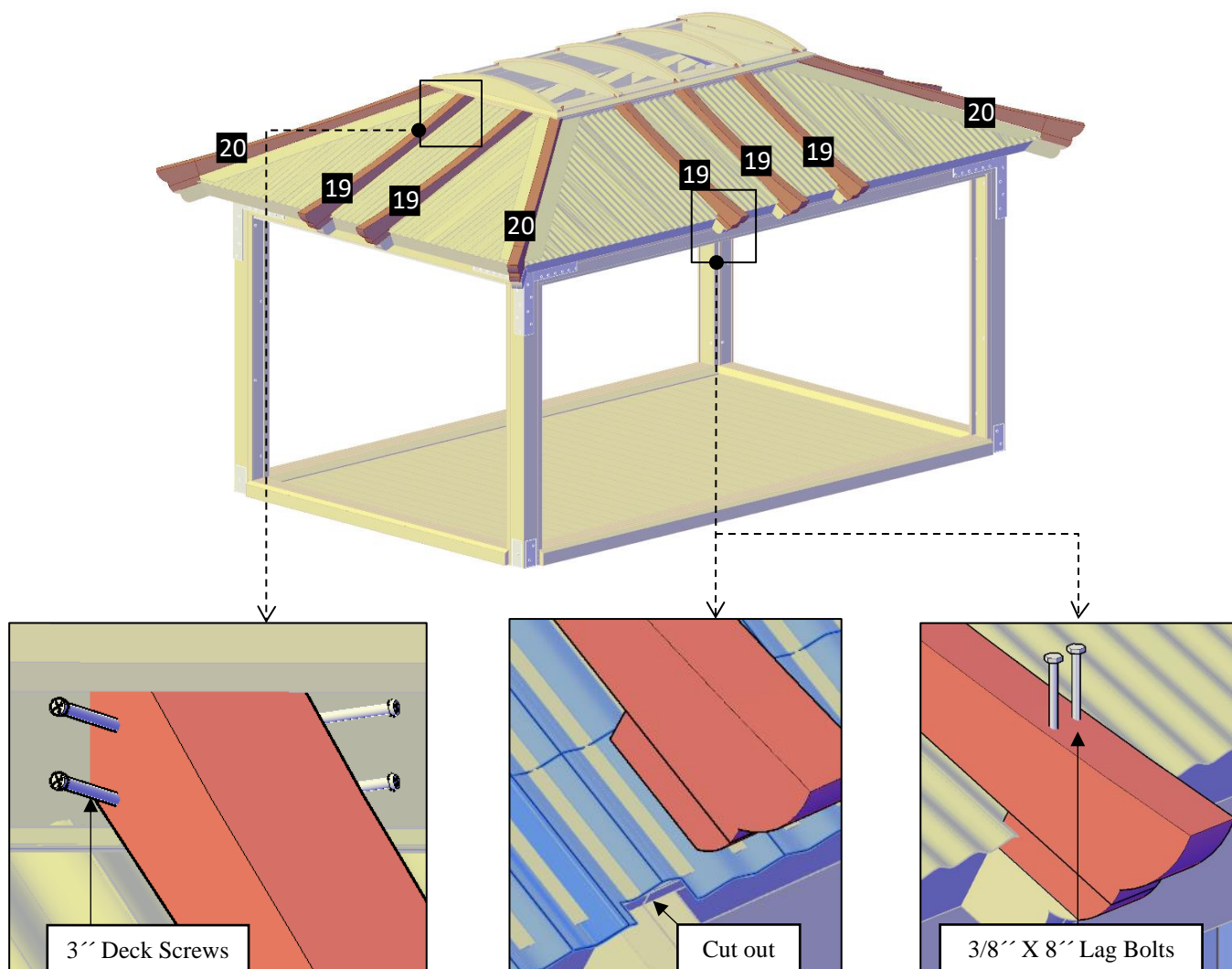
**Step 22:** Use #10 X ¾" Wood Screw, hex head with Neoprene Washer to attach the Drip Edge Flashing Cap to the skylight. After that, put exterior clear silicone on the top of the Drip Edge Flashing Cap.



**Step 23:** Use #10 X ¾" Wood Screw, hex head with Neoprene Washer to attach the Ridge Cap to the roof panels.

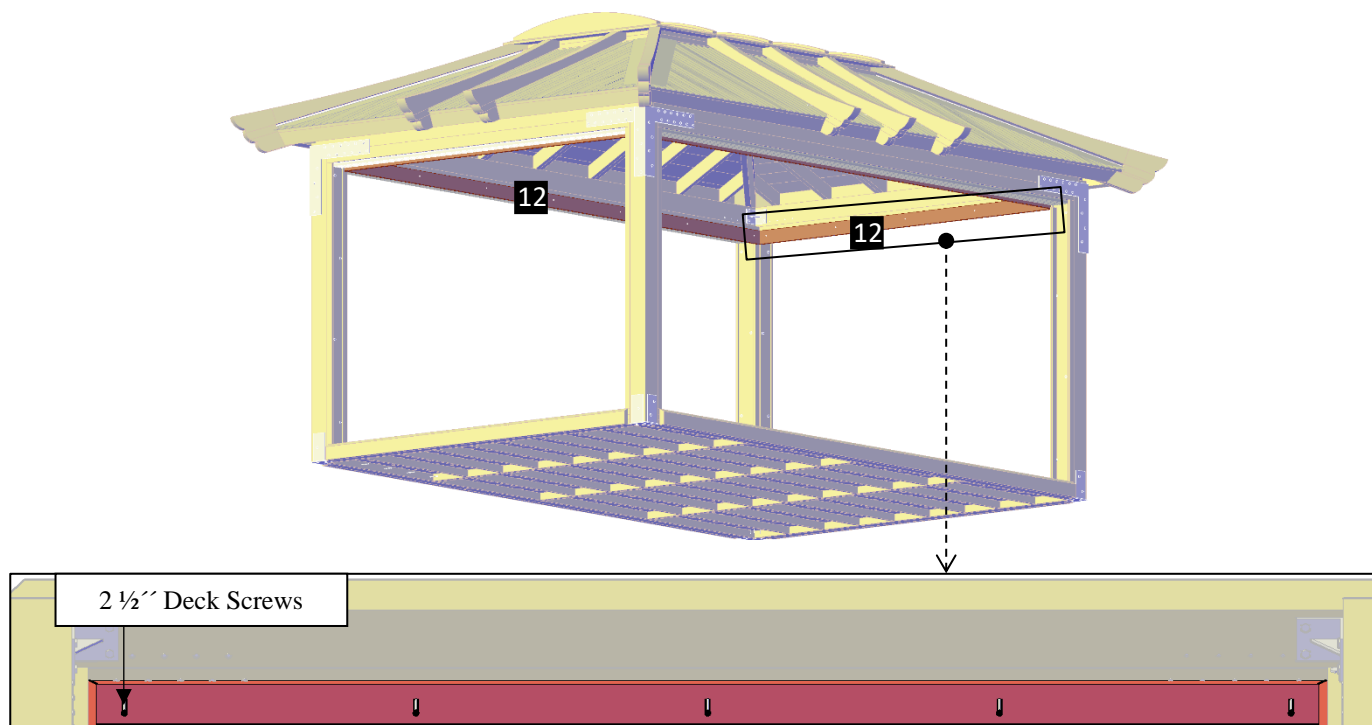


**Step 24:** Use 3" deck screws to attach the roof trims (19) and the corner roof trims (20) to the skylight, and use 3/8" x 8" lag bolts to attach to roof boards or metal roof panels. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

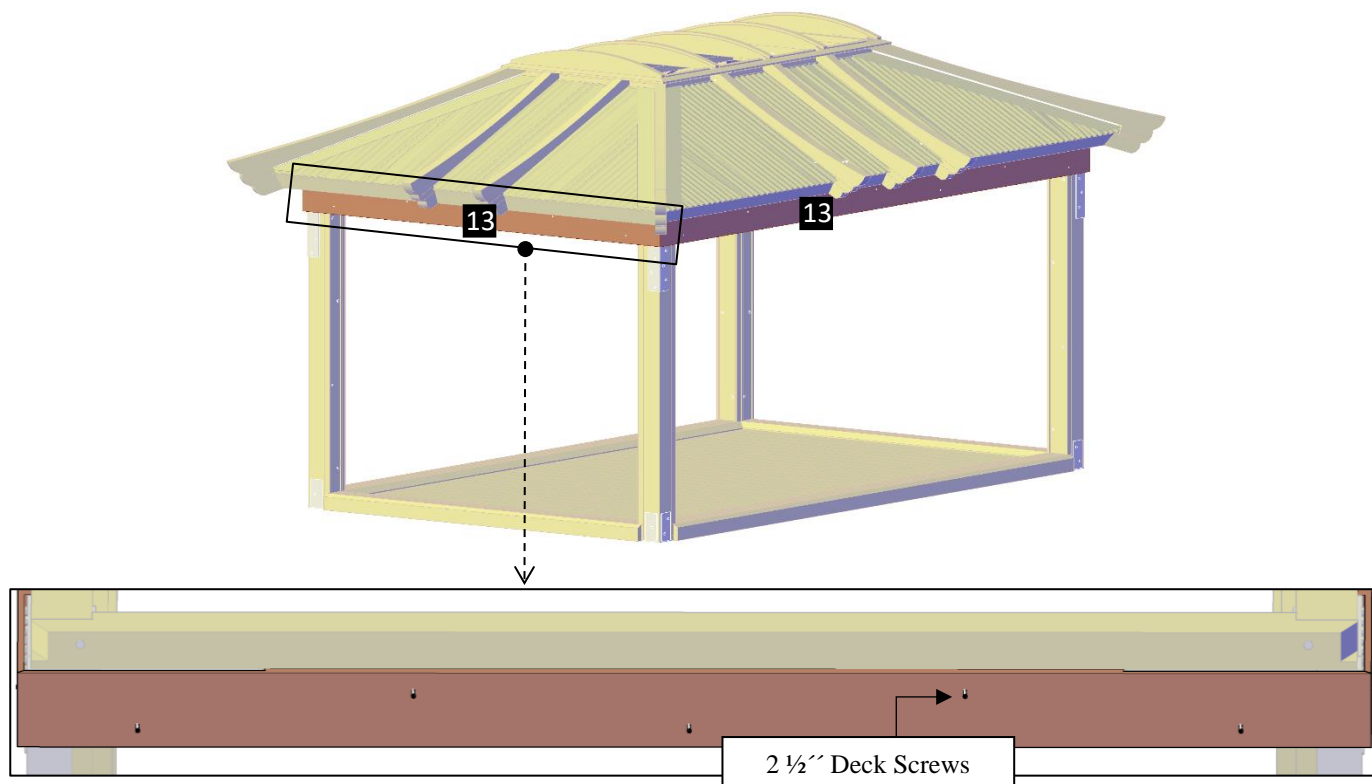




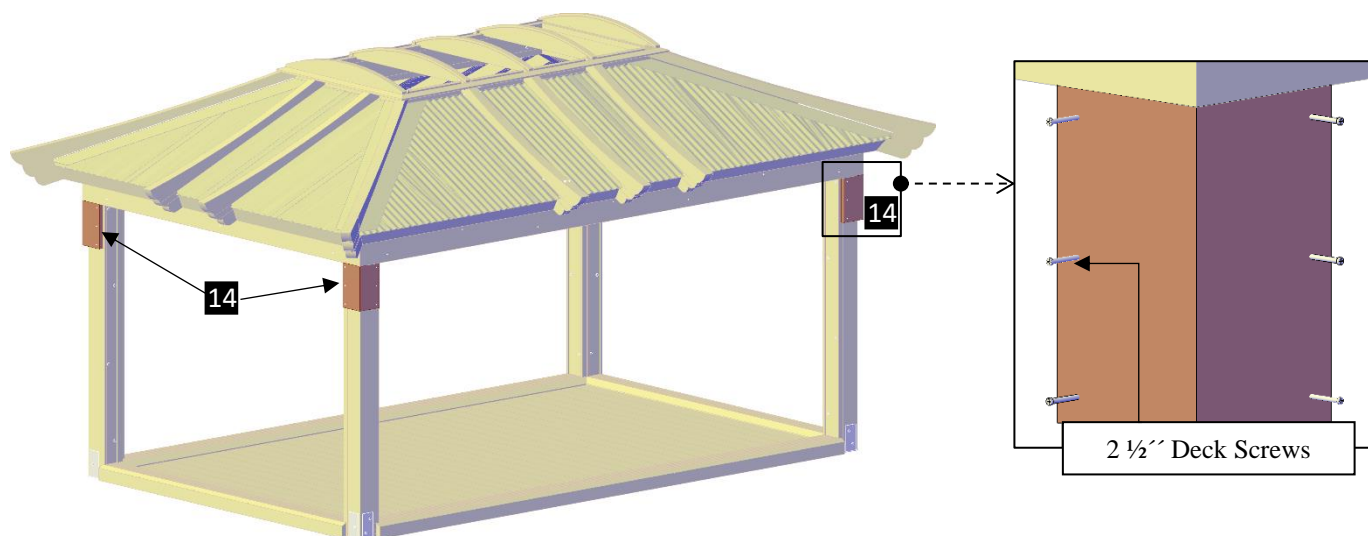
**Step 25:** Use 2 ½" deck screws (G) to attach the interior trims (12) to the wall frames. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



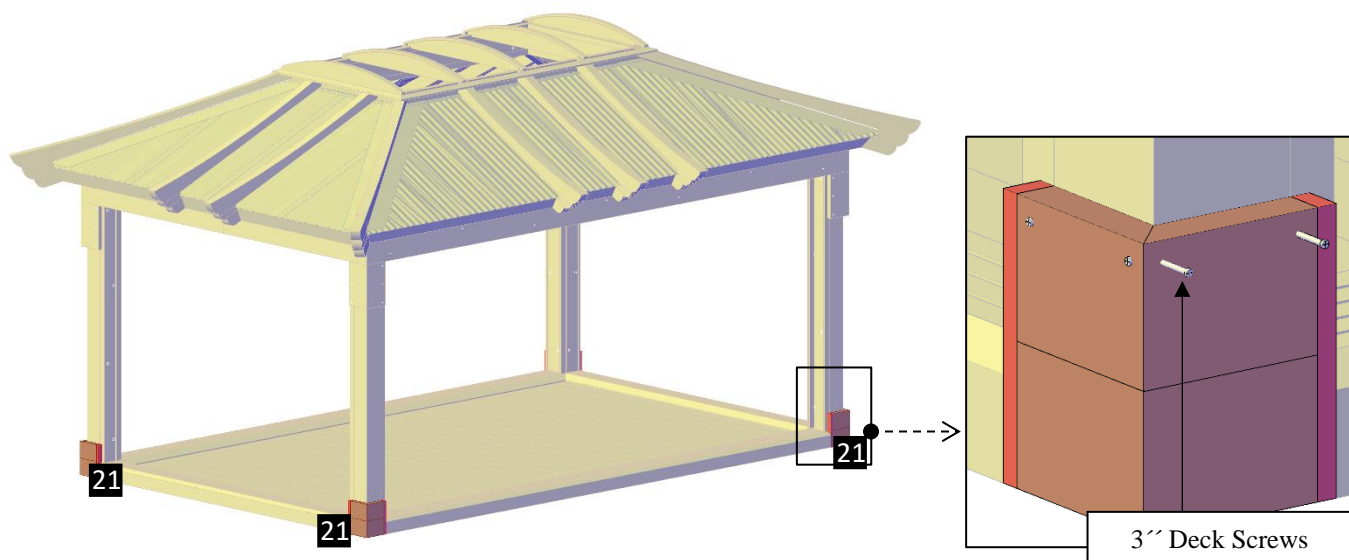
**Step 26:** Use 2 ½" deck screws (G) to attach the exterior trims (13) to the wall frames. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 27:** Use 2 ½" deck screws (G) to attach the post trims (14) to the posts. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

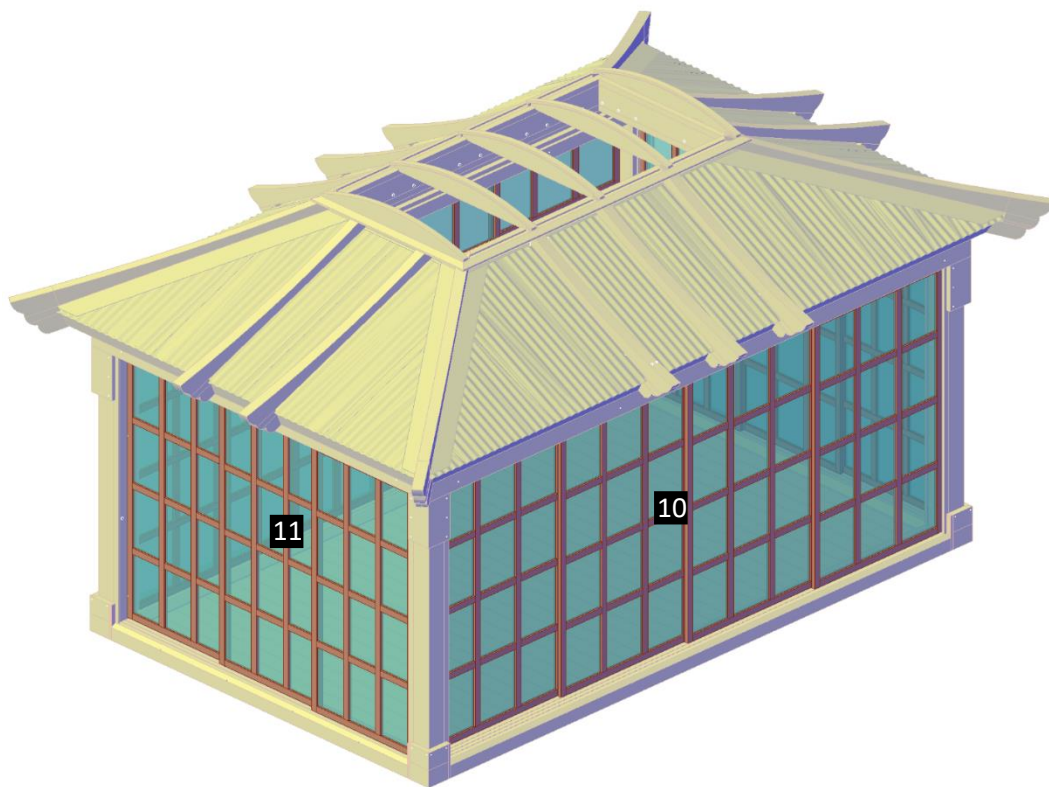


**Step 28:** Attach the boots (21) to each post with 3" deck screws. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

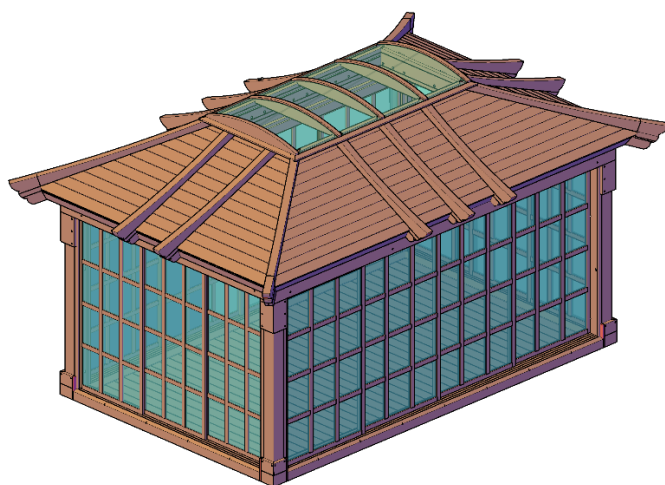




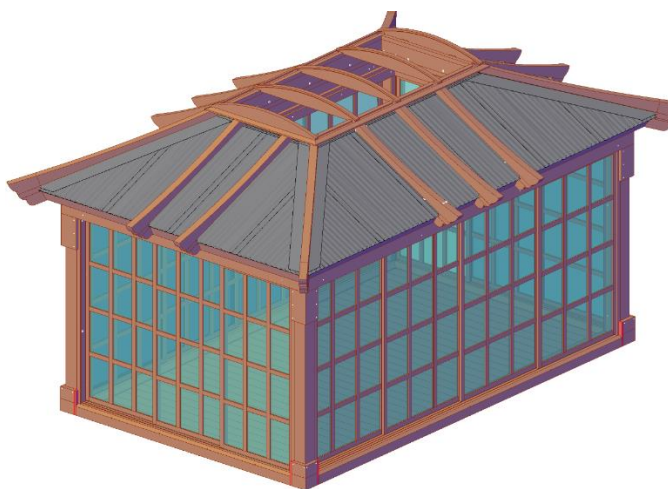
**Step 29:** Finally, place the windows wall panels (**10,11**) in their place. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Option A – With Roof Board**



**Option B – With Steel Roof Panels**





*This completes the Gazebo assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.*