

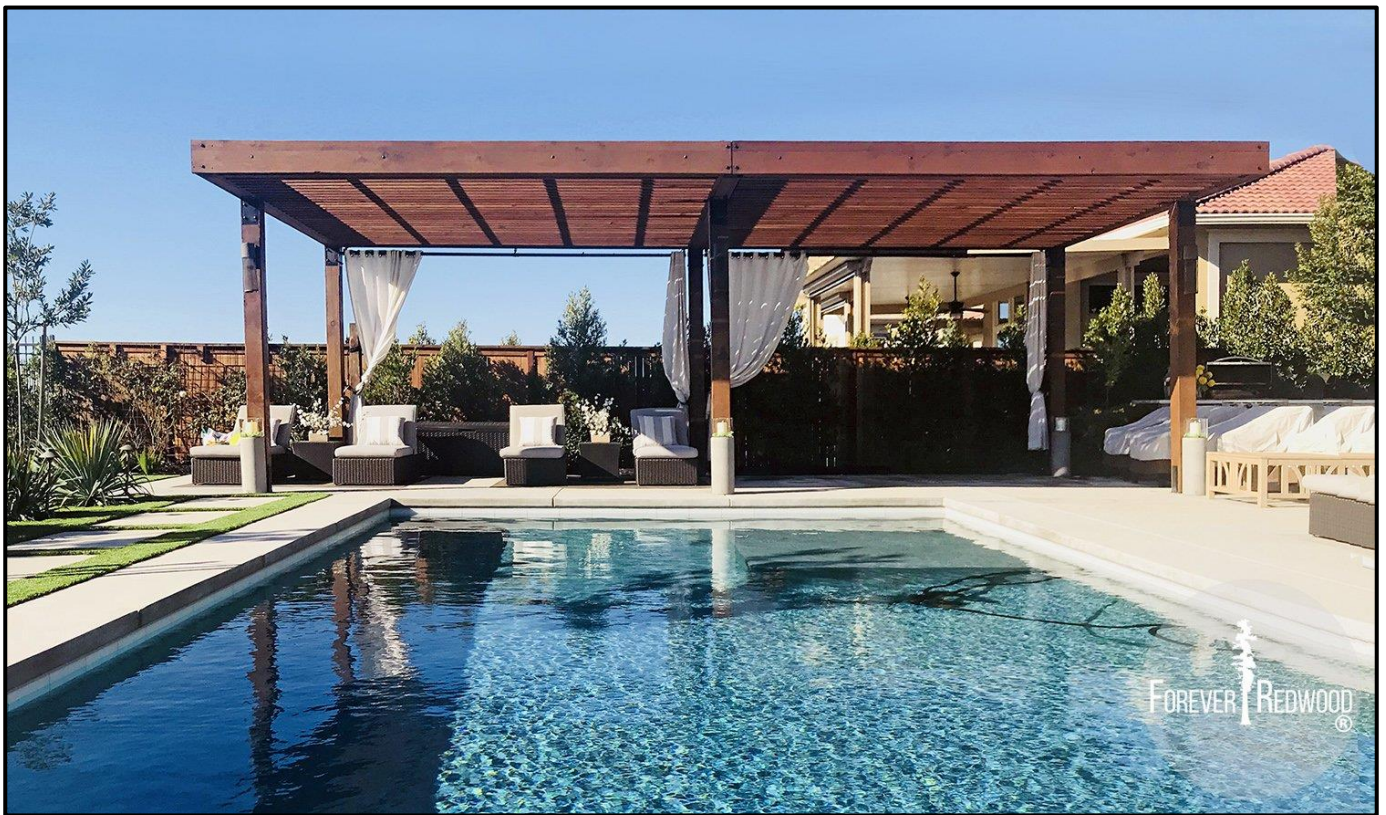


FOREVER REDWOOD

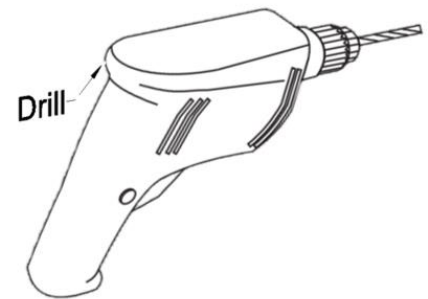
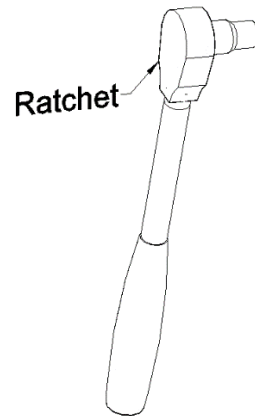
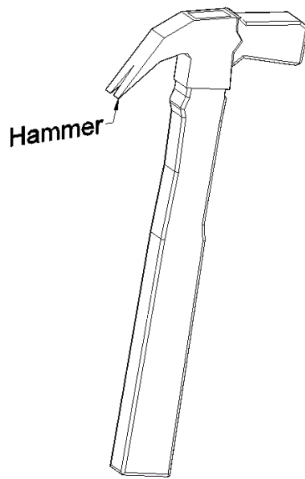
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866.332.2403 (TOLL FREE) (707) 640.29.05 (Option 4) Direct Line for the Design Department; 7am – 7pm Pacific Time, Monday-Saturday

ASSEMBLY INSTRUCTIONS FOR THE SILVERADO MODERN PERGOLA

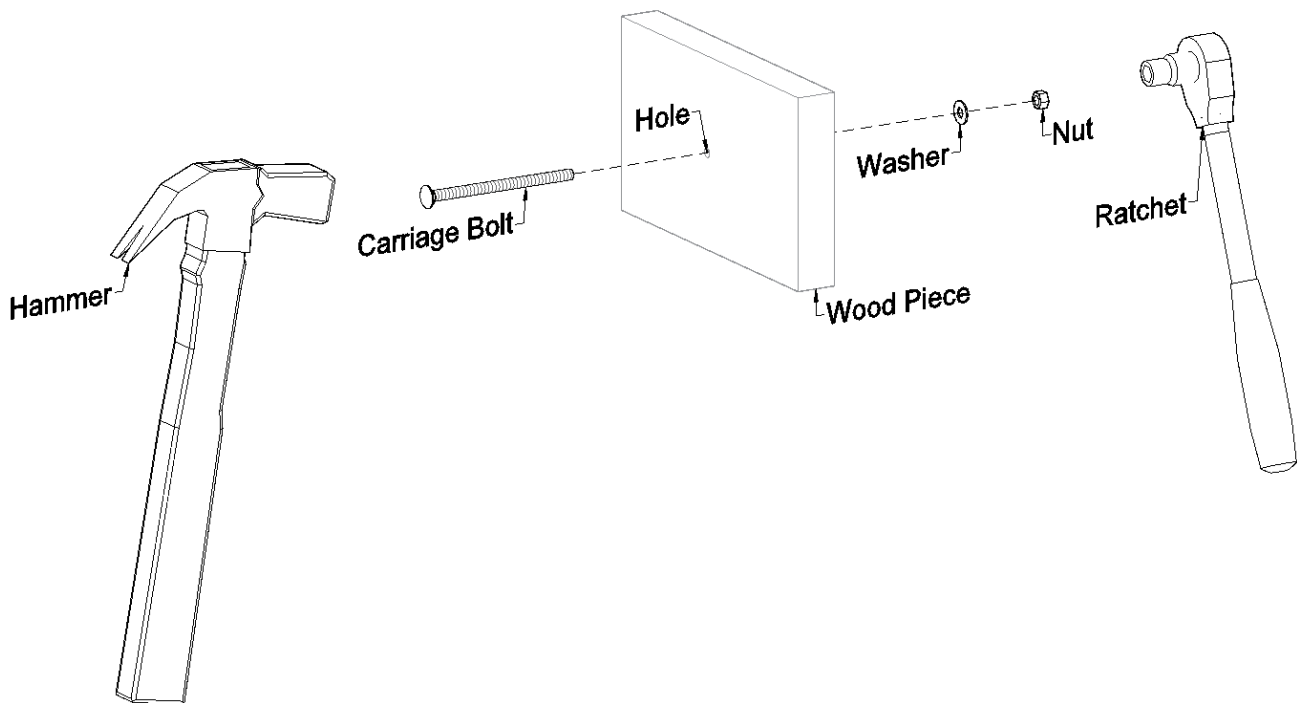


NOTE: Assembly is best done by two people. To assemble your product, you need a Hammer, a Ratch or a wrench and if required a Drill.



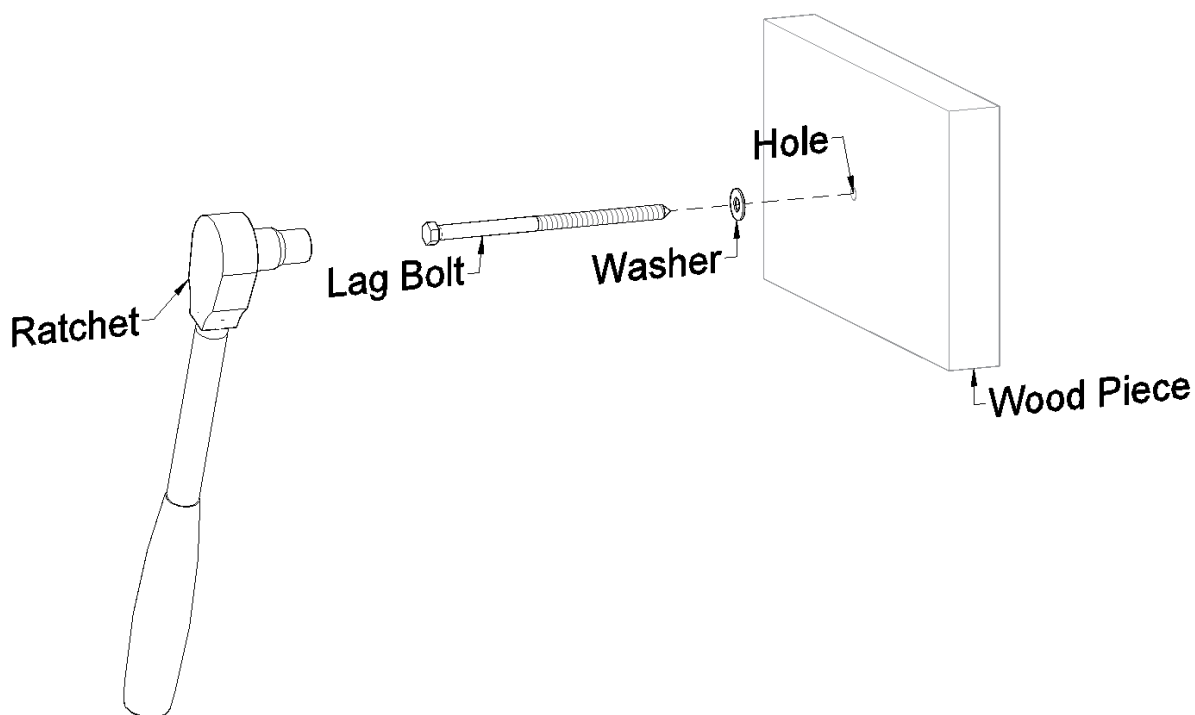
Required Tools (Are not included in your hardware packing).

PROCESS TO INSTALL THE HARDWARE PROVIDED.



To install the bolts.

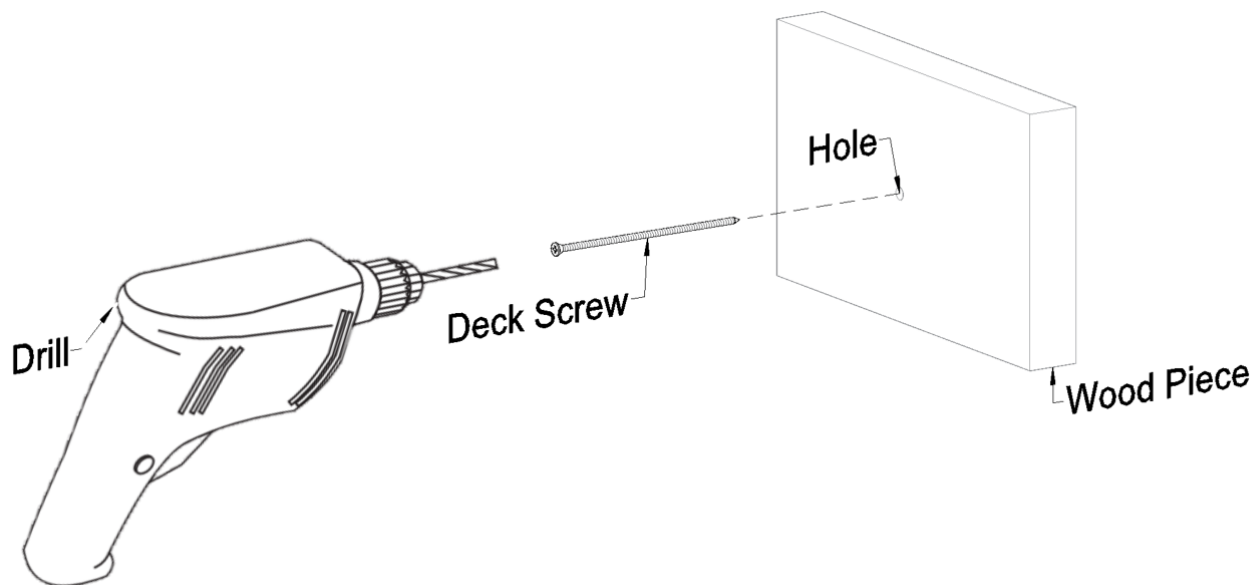
Insert the carriage bolts into the holes and lightly tap with a hammer until the square neck fit in the wood piece and the bolt head must flush with the wood piece. Finally, place the washer and the nut and carefully tighten it using a ratchet with the necessary socket or a wrench.



To install the lag bolts.













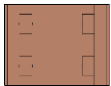






Place the washers in their lag bolts. After that, insert the lag bolts into the holes and carefully tighten it using a **ratchet** with the necessary **socket**.

Use the washers only for the Wood Pieces.














To install the deck screws.

Insert the deck screws into the holes and carefully tighten it using a drill.

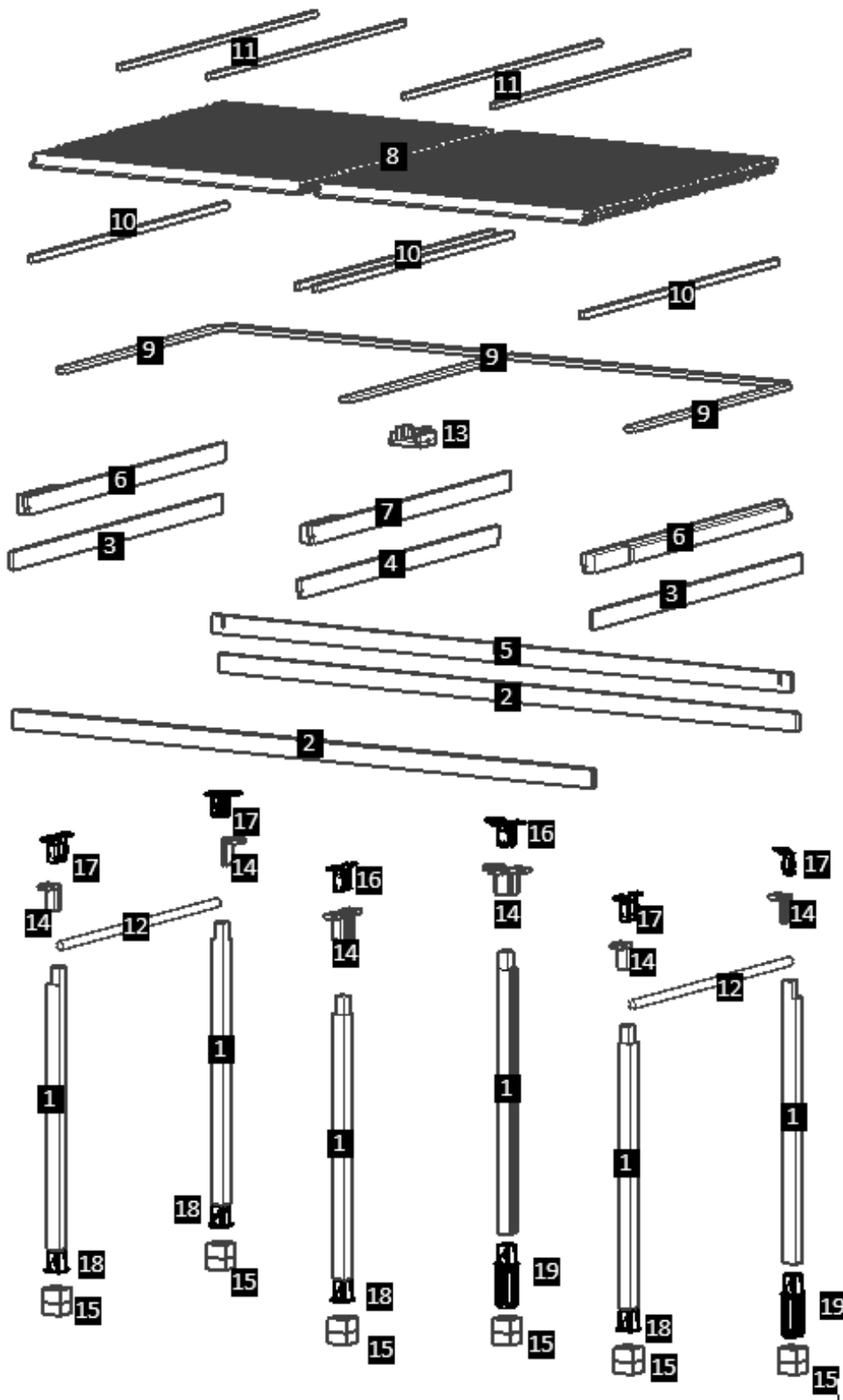
CONTENT OF BOXES		
Description	Drawing	No.
Posts		1
Single Supports-A		2
Single Supports-B		3
Single Supports-C		4
Supports with In-Between Blocking-A		5
Supports with In-Between Blocking-B		6
Supports with In-Between Blocking-C		7
Rafter		8
In-between blocking cover		9
increase of rafter		10
Slat		11
Curtain roads		12
Ceiling fan base		13
L-plaques cover		14
Boots		15
L-plaques		16
Curtain bases		17
Anchor bases		18
High wind anchor bases		19

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

HARDWARE LIST		
Description	Drawing	No.
½" x 3 ½" anchor bolts		AB1
5/16" x 3" lag bolts		LB1
3/8" X 10" lag bolts		LB2
3/8" x 4" lag bolts		LB3
3/8" x 2 ½" lag bolts		LB4
3/8" x 5" lag bolts		LB5
3/8" X 7 ¼" bolts		BL1
3/8" X 8" bolts		BL2
3/8" x 10 ½" bolts		BL3
3" deck screws		DS1
2" Deck Screws		DS2

Note: Dimensions of your hardware will vary depending on size.

DESCRIPTION	No.
Posts	1
Single Supports-A	2
Single Supports-B	3
Single Supports-C	4
Supports with In-Between Blocking-A	5
Supports with In-Between Blocking-B	6
Supports with In-Between Blocking-C	7
Rafter	8
In-between blocking cover	9
increase of rafter	10
Slat	11
Curtain roads	12
Ceiling fan base	13
L-plaques cover	14
Boots	15
L-plaques	16
Curtain bases	17
Anchor bases	18
High wind anchor bases	19

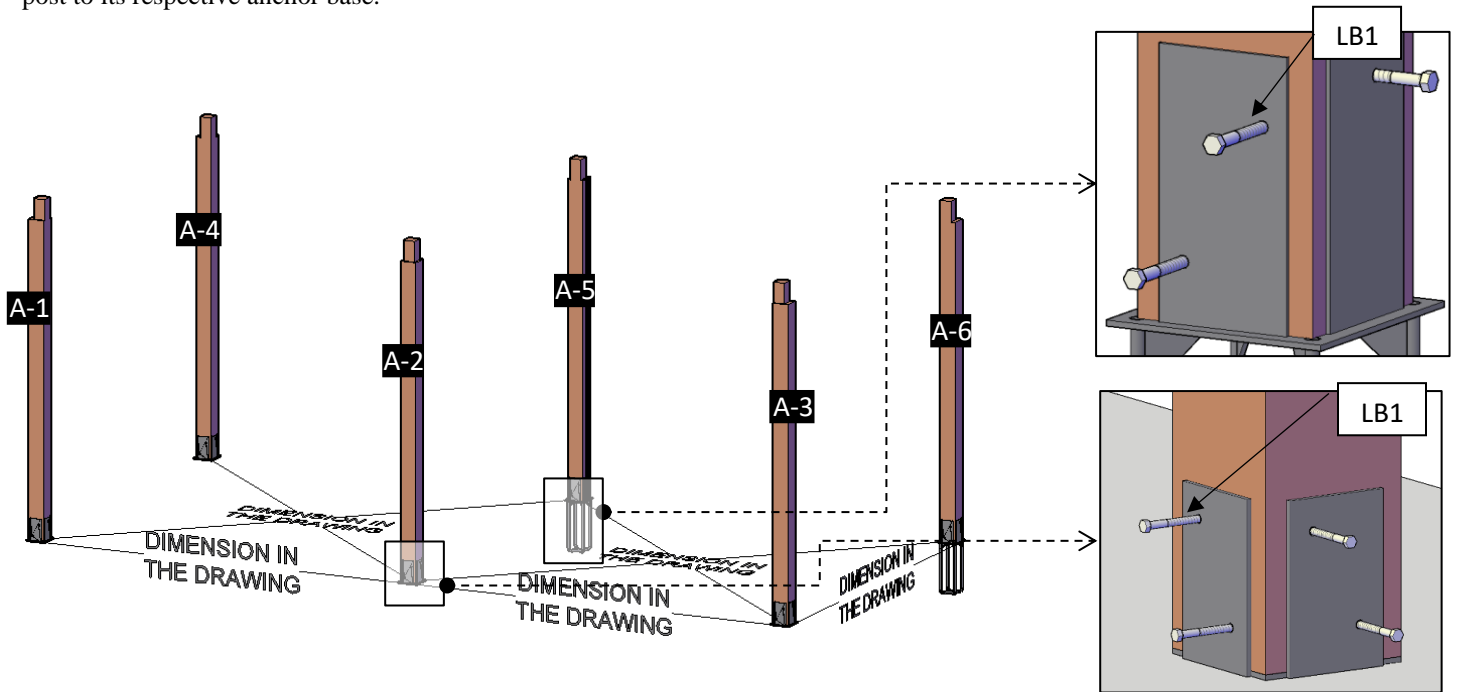


Note: Part numbers in the Drawing are for reference only. These do not match to the numbers marked on the parts sent.

NOTE: In order to know where the post needs to be placed, check the numbers on them. If the post is not marked, then place the single Supports on the ground to locate the markings for each post position and clearly set your bearings. (“Don’t attach yet, only place them on the ground to begin with”).

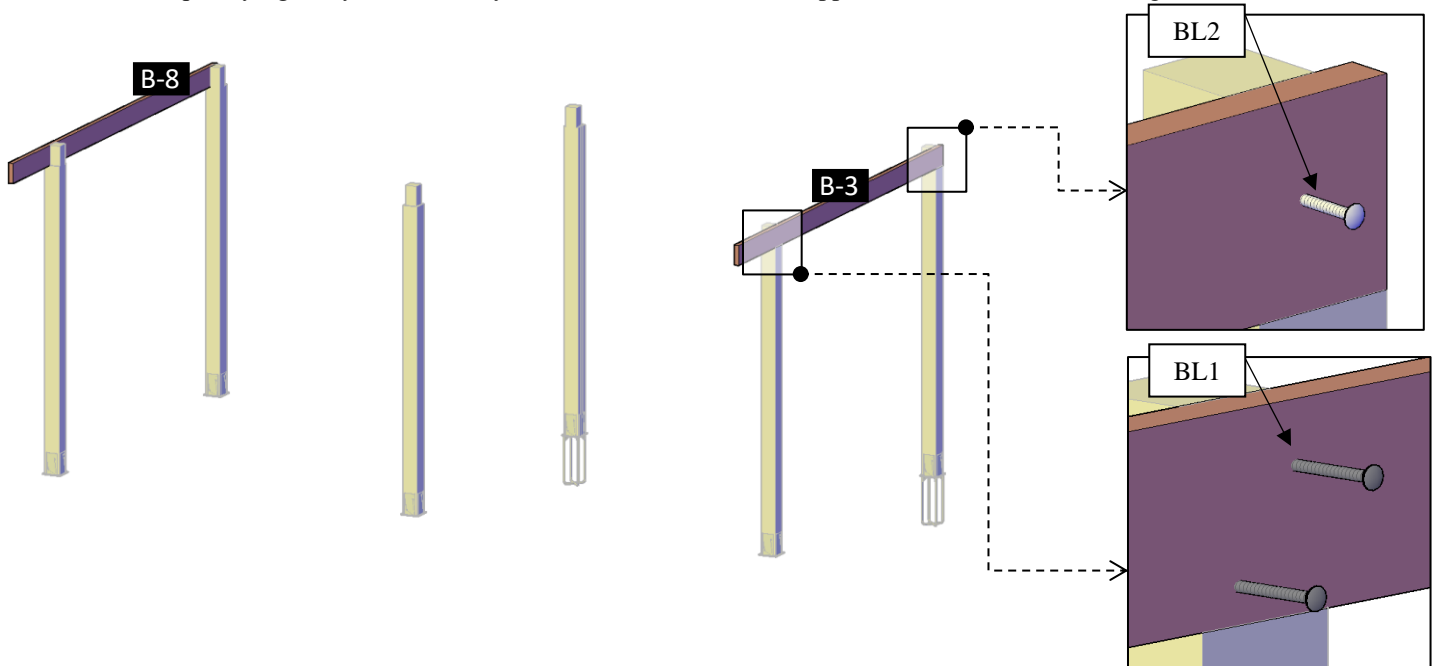
Note: Before install the anchor bases make sure that the ground is level using a carpenter’s level or hydro-level (water level).

Step 1: Install the high wind anchor bases (19) and Anchor Bases (18) with $\frac{1}{2}$ " x 3 $\frac{1}{2}$ " anchor bolts (AB1). Please see the “How to anchor your pergola document” for all details. Set your post (1) in the saddle of the anchor bases. Drill a ϕ $\frac{1}{4}$ " hole in the post prior to anchoring to facilitate the ratcheting of the hardware. After that, use 5/16" x 3" Lag Bolts (LB1) to attach each post to its respective anchor base.



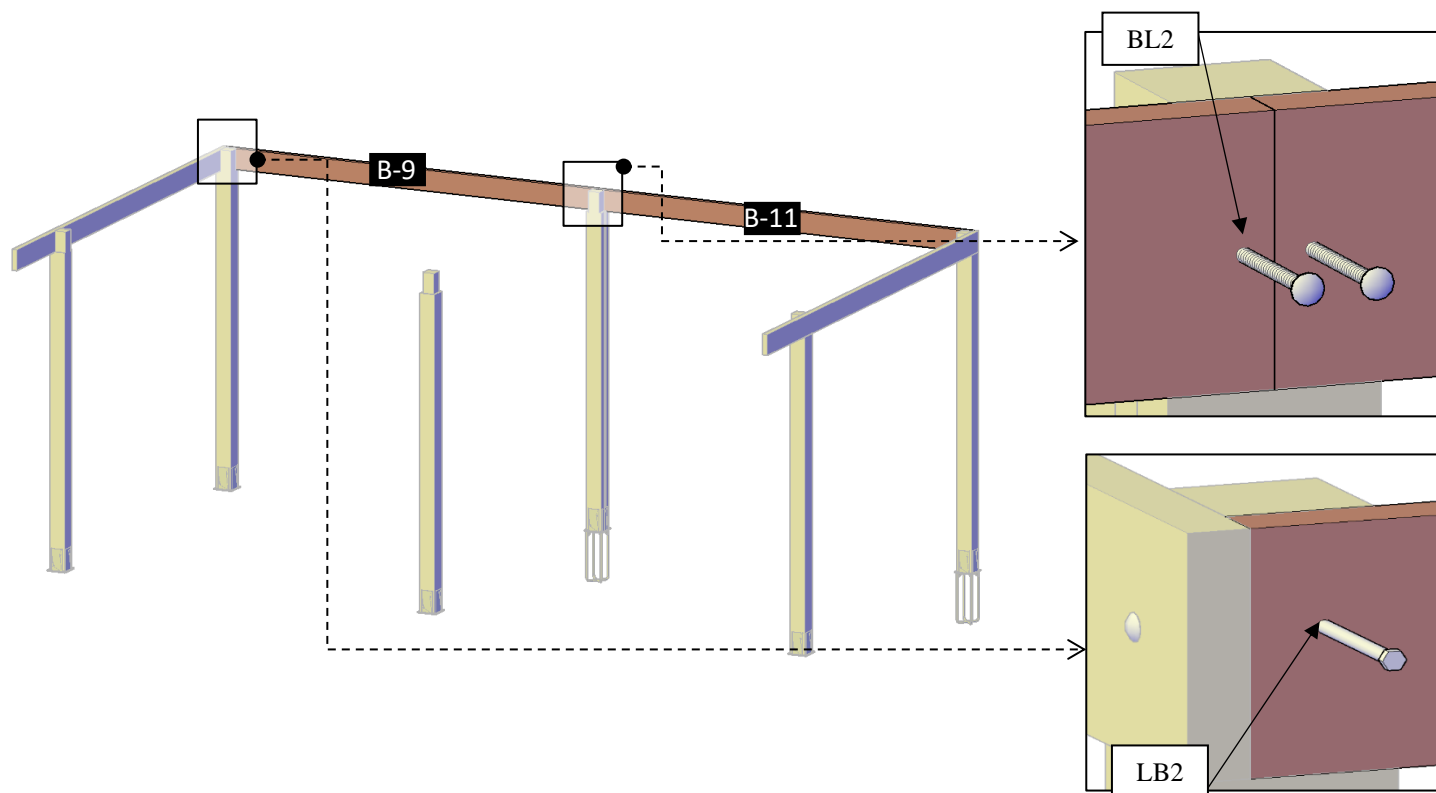
Step 2: Use 3/8" X 7 $\frac{1}{4}$ " bolts (BL1) and 3/8" X 8" bolts (BL2) to attach the single Supports-B (3) to the posts (1). Check the marked on each support and place as drawings shown.

Note: Don’t completely tighten yet the bolts– you will need the install the supports with in between blocking first.

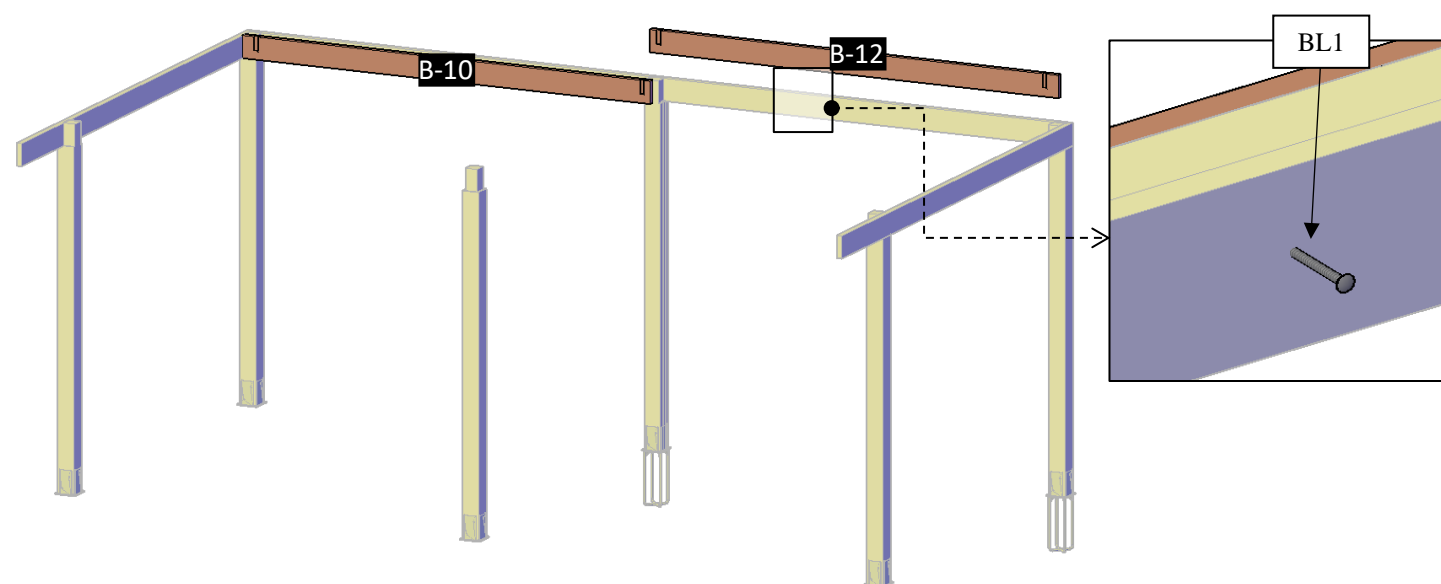


Step 3: Use 3/8" X 10" lag bolts (**LB2**) and 3/8" X 8" bolts (**BL2**) to attach the single Supports-A (2) to the posts (1). Check the marked on each support and place as drawings shown.

Note: Don't completely tighten yet the bolts— you will need the install the supports with in between blocking first.

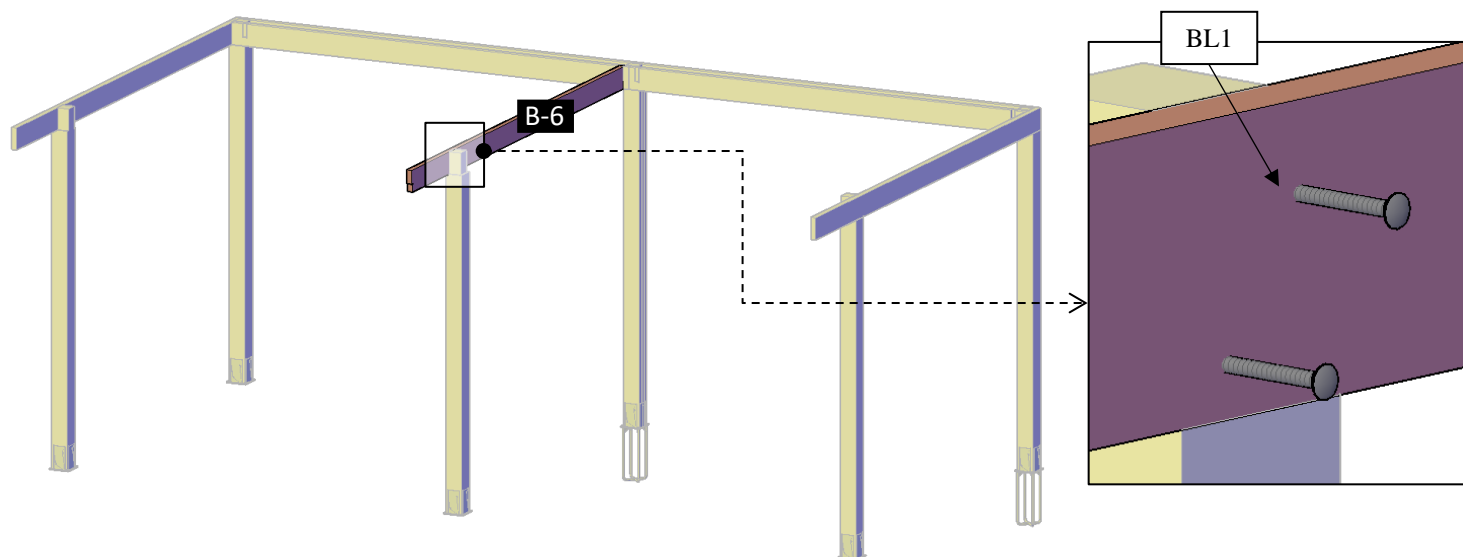


Step 4: Place the supports with in between blocking-A (5) into the post notches. Return to the bolts described in the step 3 and tighten fully. After that use 3/8" X 7 1/4" bolts (**BL1**) to attach the supports together. Check the marked numbers on each support with in-between blocking and place as drawings shown.

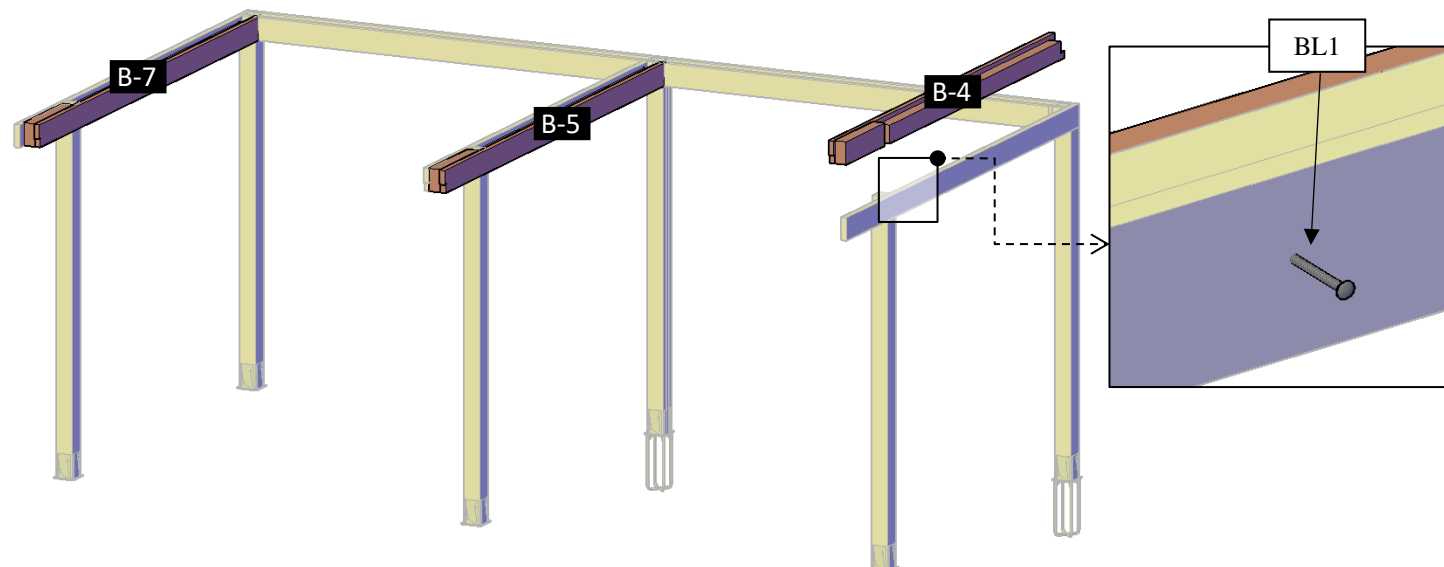


Step 5: Use 3/8" X 7 1/4" bolts (**BL1**) to attach the single Supports-C (**4**) to the posts (**1**). Check the marked on each support and place as drawings shown.

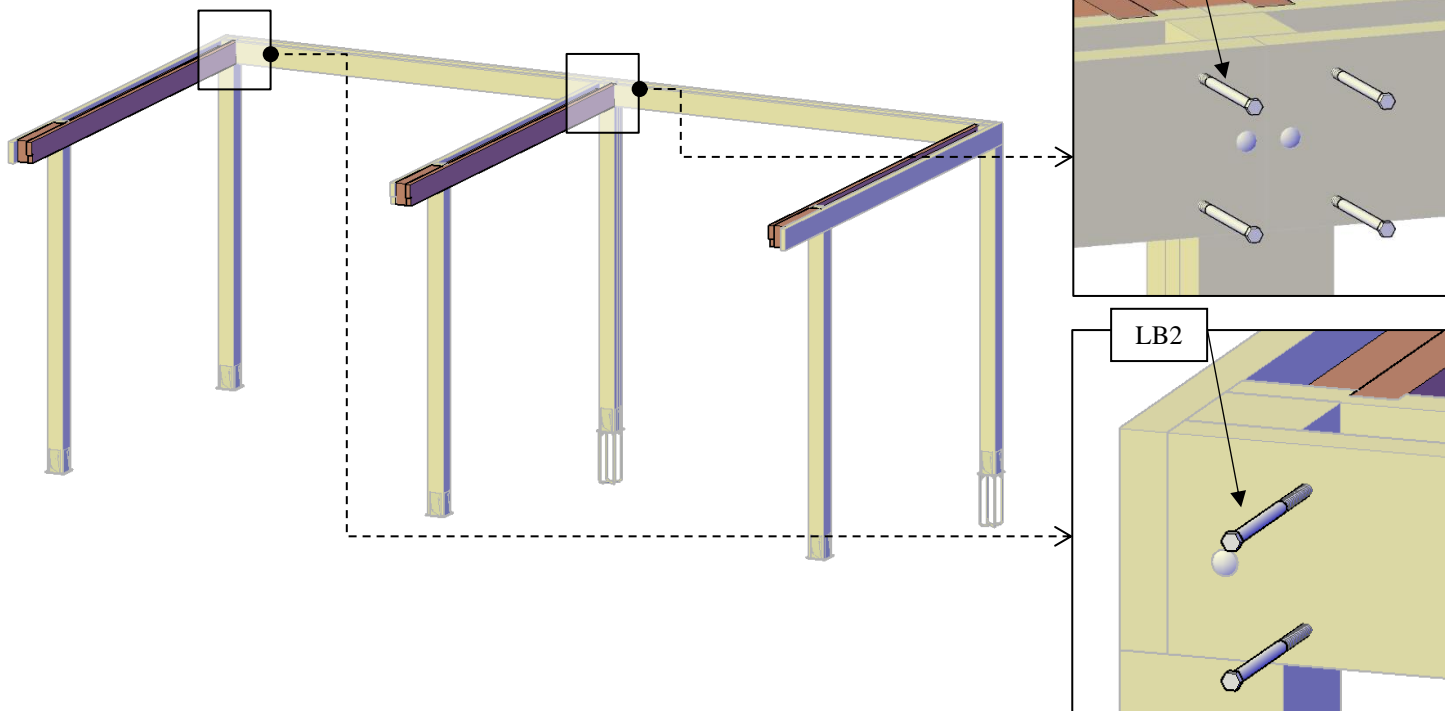
Note: Don't completely tighten yet the bolts– you will need the install the supports with in between blocking first.



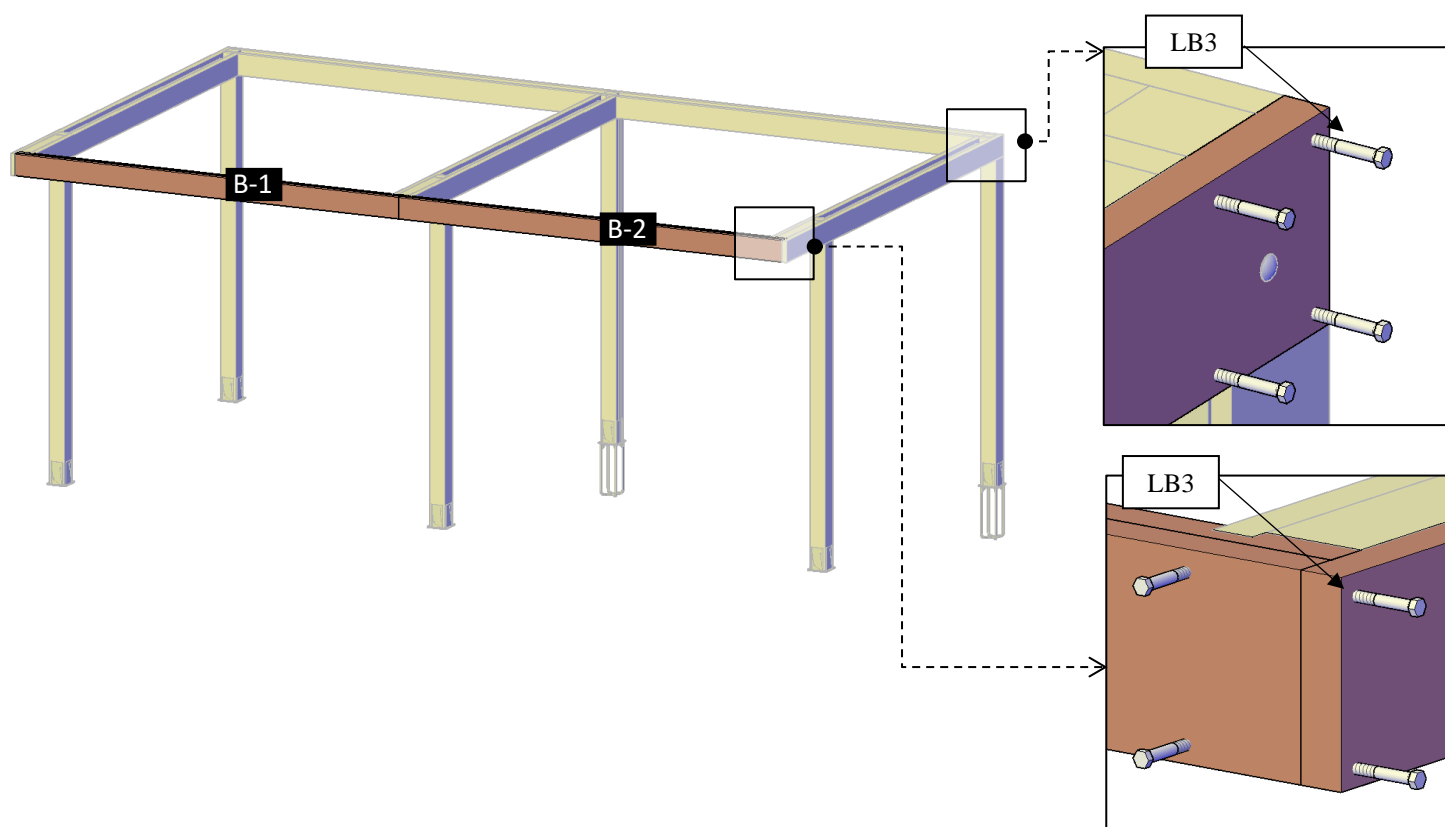
Step 6: Place the supports with in between blocking-B&C (**6, 7**) into the post notches. Return to the bolts described in the step 3 and tighten fully. After that use 3/8" X 7 1/4" bolts (**BL1**) to attach the supports together. Check the marked numbers on each support with in-between blocking and place as drawings shown.



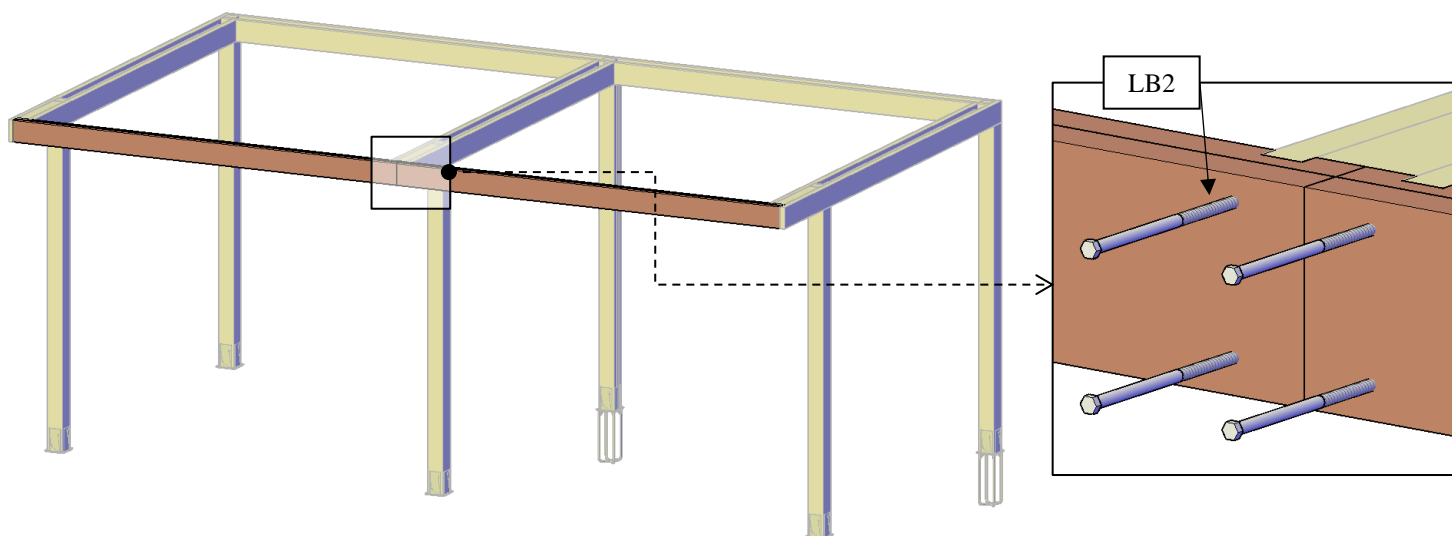
Step 7: Use 3/8" x 10" lag bolts (**LB2**) to attach the supports together.



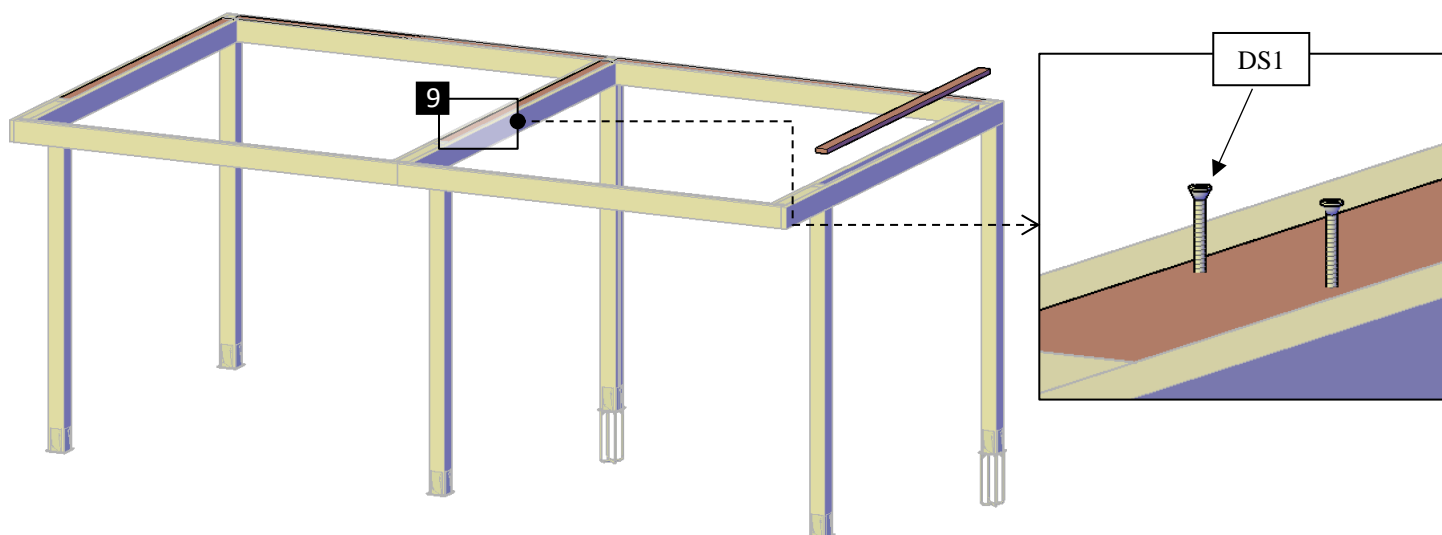
Step 8: Use 3/8" x 4" lag bolts (**LB3**) to attach the supports together. Check the marked numbers on each support and place as drawings shown.



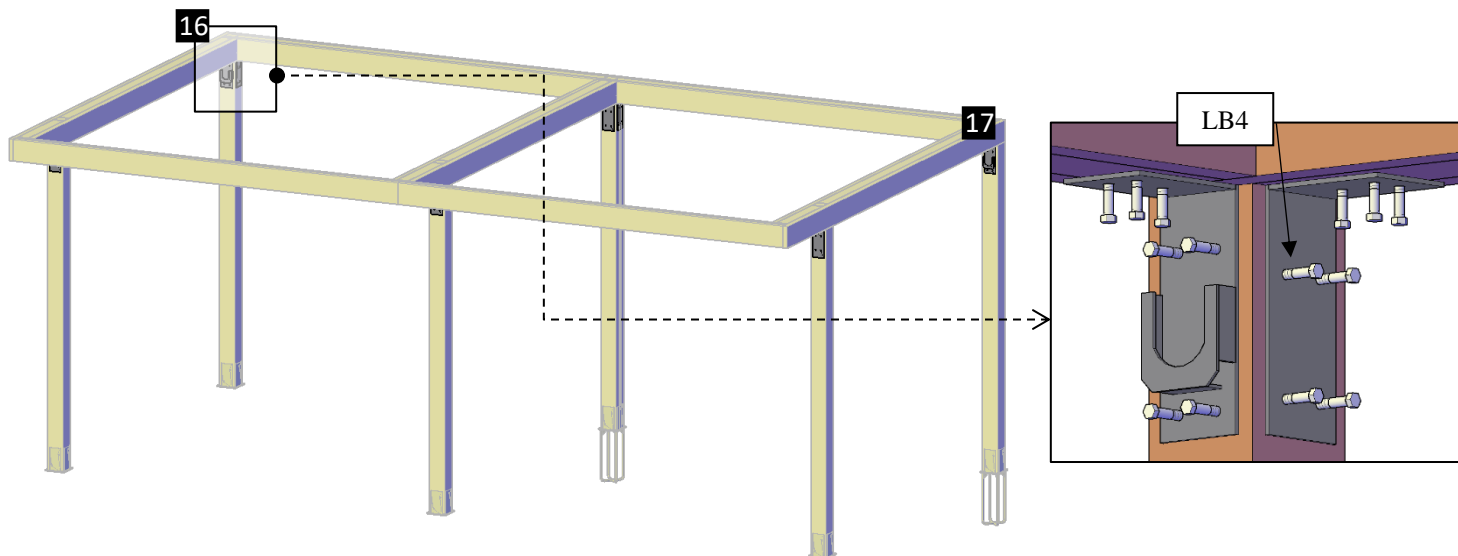
Step 9: Use 3/8" x 10" lag bolts (**LB2**) to attach the supports together. Check the marked numbers on each support and place as drawings shown.



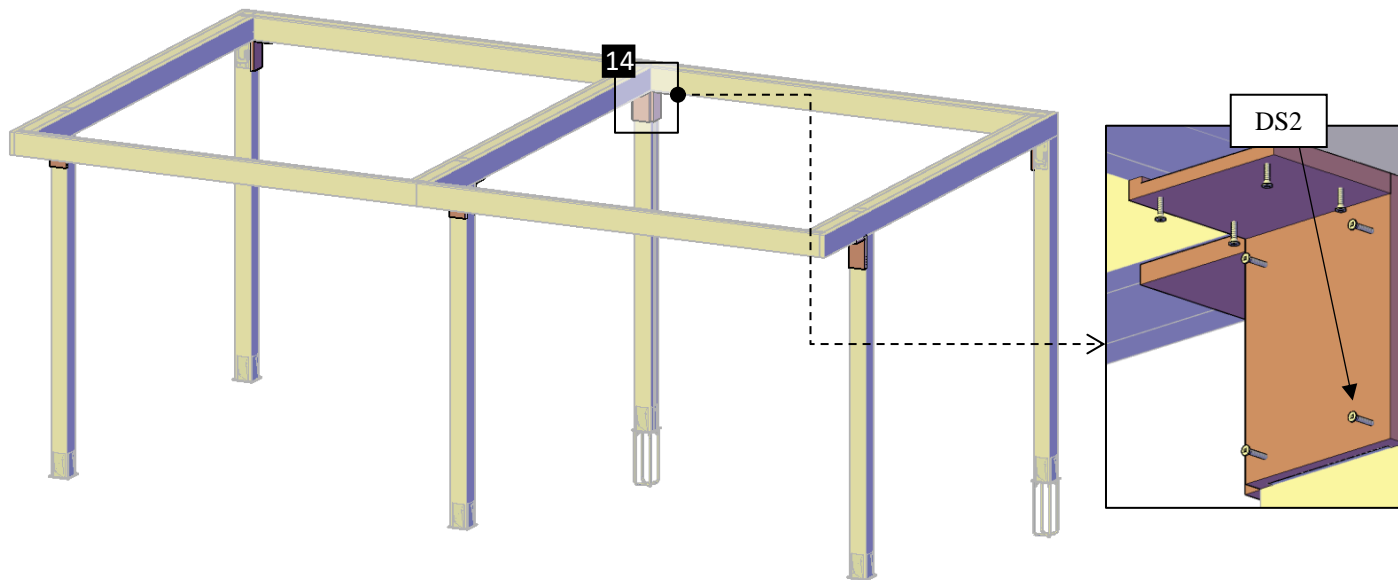
Step 10: Use 3" deck screws (**DS1**) to attach the in-between blocking cover (9) to the supports with in-between blocking.



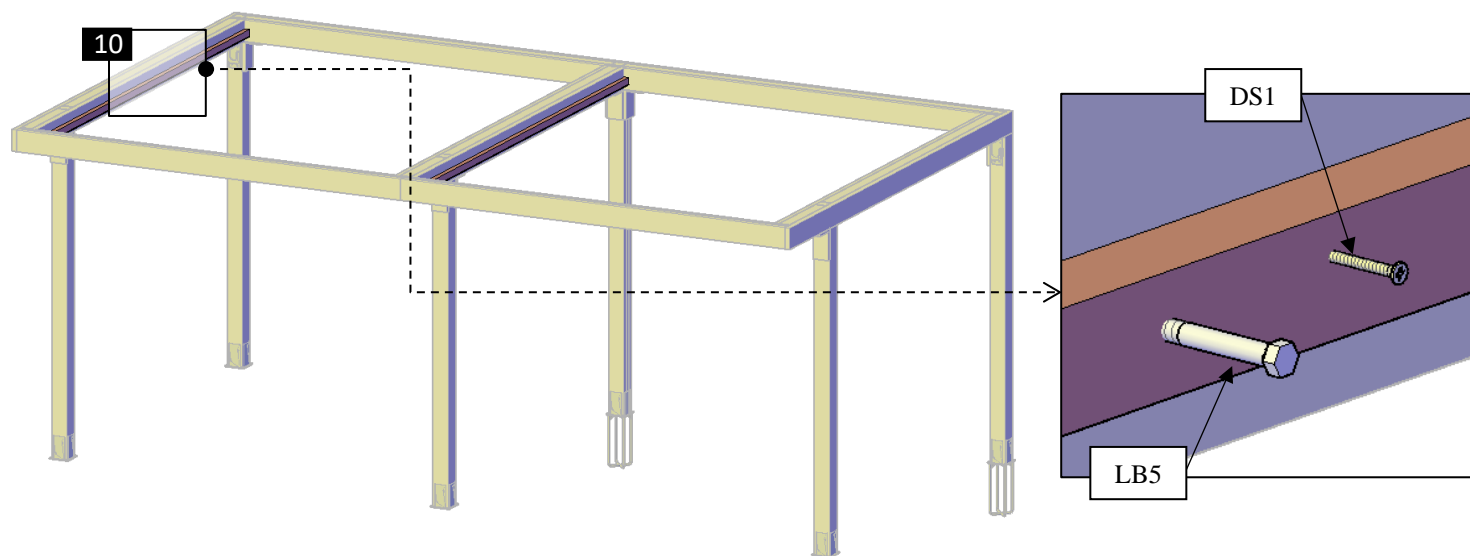
Step 11: Use 3/8" x 2 1/2" lag bolts (**LB4**) to attach the L-Plaques (**16**) and curtain bases (**17**) to the posts and to the supports.



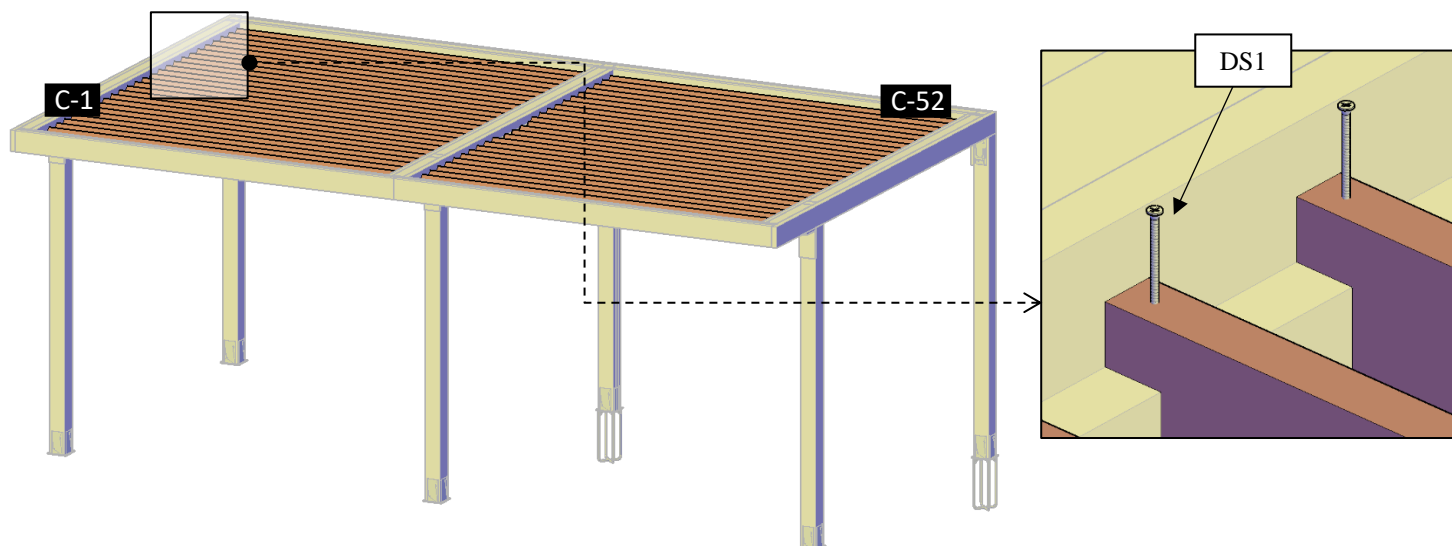
Step 12: Use 2" Deck Screws (**DS2**) to attach the L-plaques cover (**14**) to the posts and to the supports.



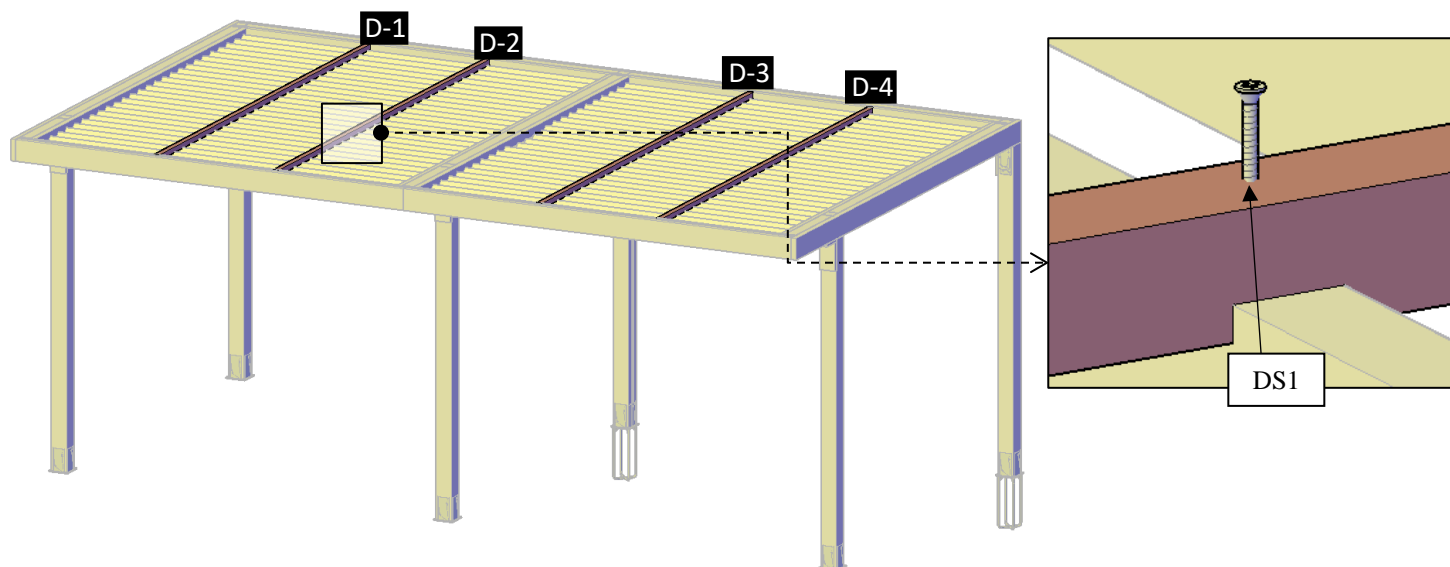
Step 13: Attach the increase of rafter (10) to the supports with 3" Deck Screws (DS1) and 3/8" x 5" lag bolts (LB5). Check the marked on each increase rafter and place as drawings shown.



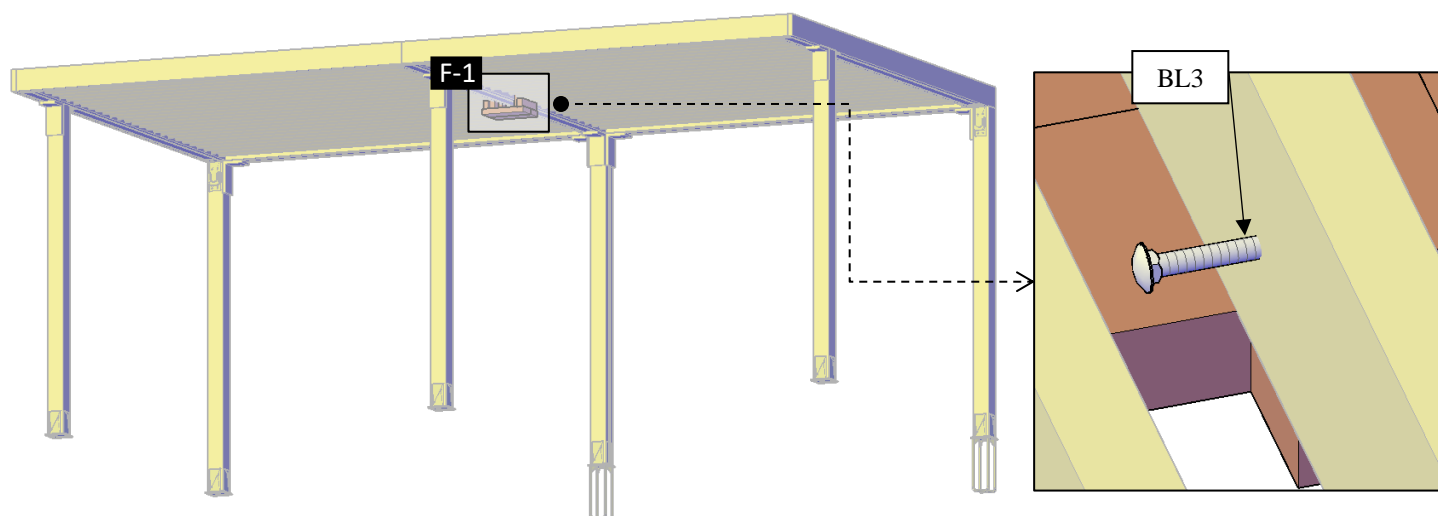
Step 14: Attach the rafters (8) to the Increase of rafters (10) with 3" deck screws (DS1). Check the marked on each rafter and place as drawings shown (C-1 at C-52).



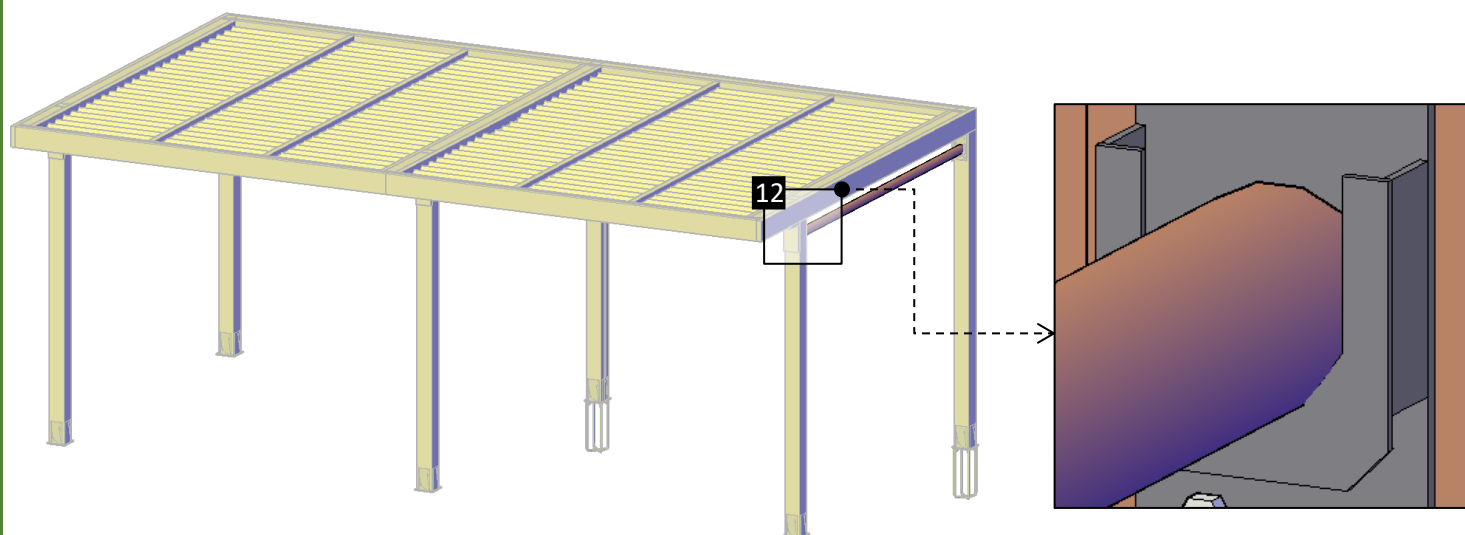
Step 15: Use 3" deck screws (**DS1**) to attach the slats (**11**) to the rafters (**8**). Check the marked on each slat and place as drawings shown.



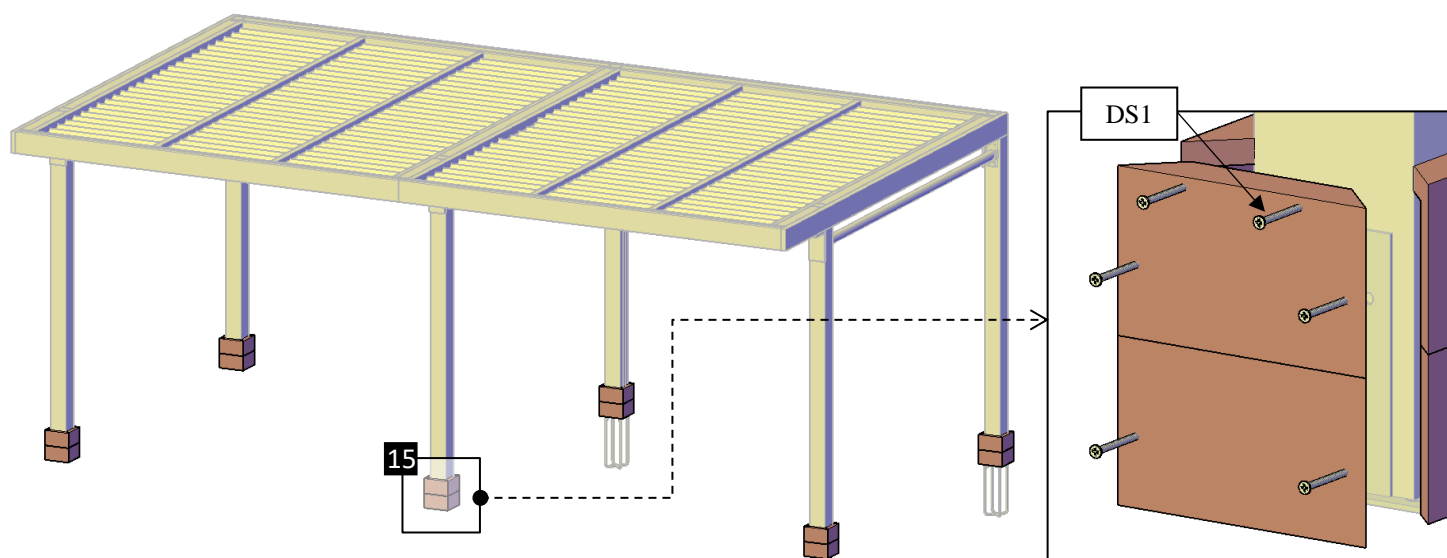
Step 16: Use 3/8" x 10 1/2" bolts (**BL3**) to attach the ceiling fan base (**13**) to the rafters (**8**). Check the marked on each ceiling fan and place as drawings shown.

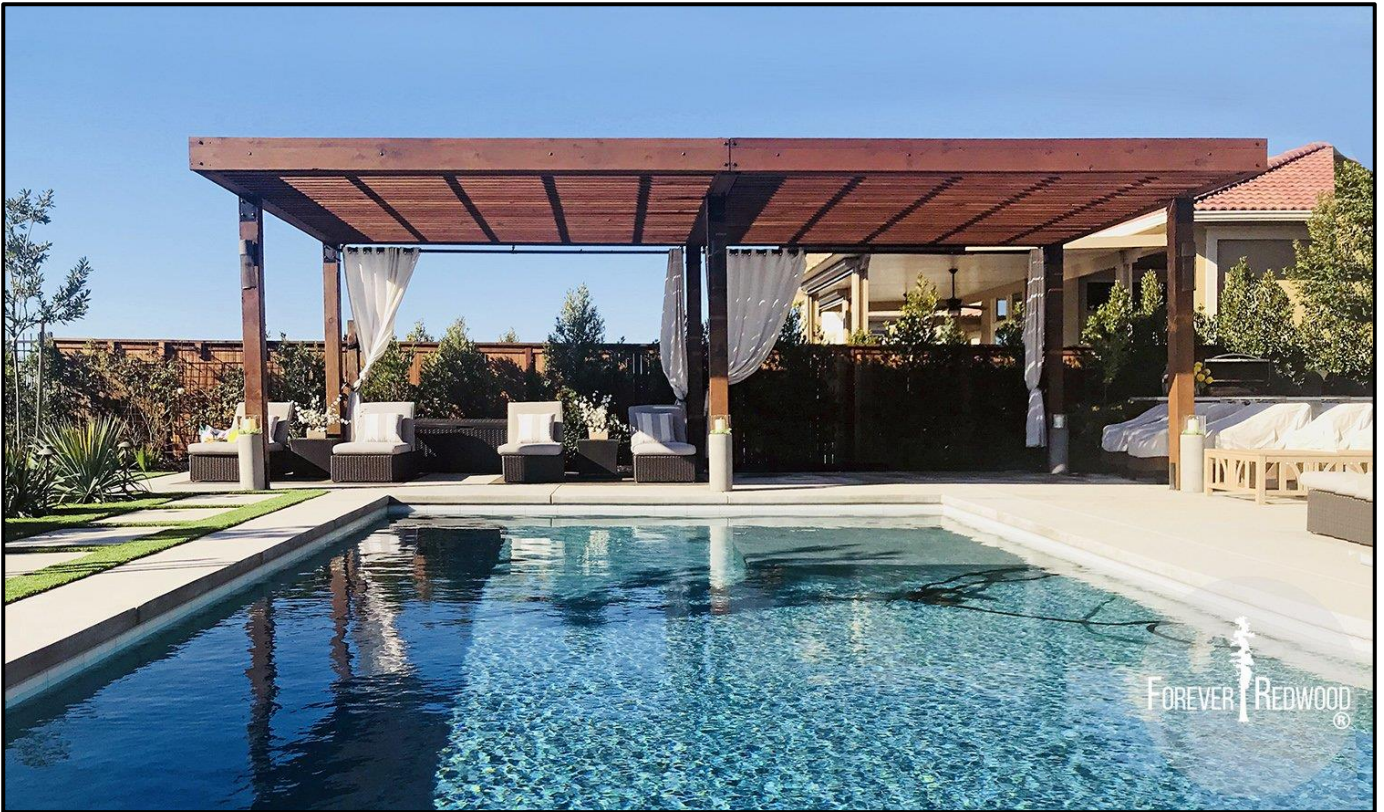


Step 17: Put the curtain roads (12) in place.



Step 18: Finally, attach the boots (15) to the posts with 3" deck screws (DS1).





This completes the Pergola assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.