

866.332.2403 (TOLL FREE); 7am - 7pm Pacific Time, Monday-Saturday

## ASSEMBLY INSTRUCTIONS FOR THE SILVERADO MODERN PERGOLA CANTILEVERED ROOF

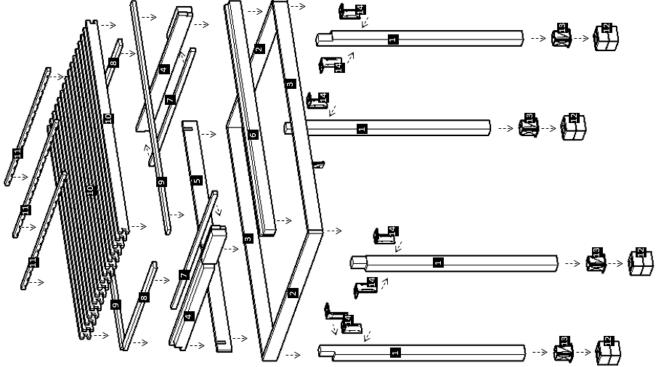


	No.	1	5	3	4	S	9	7	×	6	10	11	12	13		14	
											C				Hurricane		
<b>DF BOXES</b>	Drawing														Gale Wind	L	
ONTENT OF BOXES					L										Stahdard		
	Description	Posts	Single Supports-A	Single Supports-B	Supports-A with In-Between Blocking	Supports-B with In-Between Blocking	Supports-C with In-Between Blocking	Lateral Blockings	In- Between Covers-A	In- Between Cover-B	Rafters	Slats	Boots	Standard, Gale Wind or Hurricane Anchors Bases. If ordered.		L-Plaques	
	Qty.	4	5	7	7	1	1	2	2	1	16	3	4	4		×	

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

	HARDWARE LIST	
Description	Drawing	No.
1/211 X 3 1/211 Anchor Bolts (To attach the anchor bases to the ground).		A
5/16' X 3'' Lag Bolts (To attach the anchor bases to the posts).		В
3/8 <sup>°°</sup> X 7 <sup>°′</sup> Bolts (To attach the Supports-A to the posts. / To attach the Supports-B together. / To attach the Supports-A together. / To attach the Single Support-B to the Support-C with in-between blocking).		U
3/8' X 7 ½' Bolts (To attach the Supports-A to the posts).		D
3/8 ' X 9' Bolts (To attach the Supports-A to the posts and to the lateral blockings. / To attach the Supports-B to the posts. / To attach the Supports-A together and to the lateral blockings).		E
3/8'' X 4'' Lag Bolts (To attach the Single Supports-A to the Supports B&C).		Ц
3/8' X 8' Lag Bolts (To attach the Single Supports-B to the Supports-A with in- between blocking).		G
3 <sup>-7</sup> Deck Screws (To attach the in-between covers A&B to the supports A&B./ To attach the rafters to the lateral blockings. / To attach the slats to the rafters. / To attach the boots to the posts.).		Н
3/8' X 2 <sup>1</sup> /2' Lag Bolts (To attach the L-Plaques to the supports-A).		Ι
3/8 × X 3 × Lag Bolts (To attach the L-Plaques to the posts and to the supports).		J

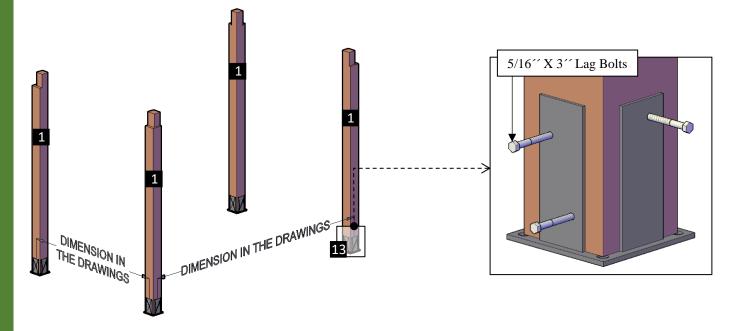
DESCRIPTION	No.
Posts	1
Single Supports-A	5
Single Supports-B	3
Supports-A with In-Between Blocking	4
Supports-B with In-Between Blocking	5
Supports-C with In-Between Blocking	9
Lateral Blockings	L
In- Between Covers-A	8
In- Between Cover-B	6
Rafters	10
Slats	11
Boots	12
Standard Anchor Bases	13
L-Plaques	14



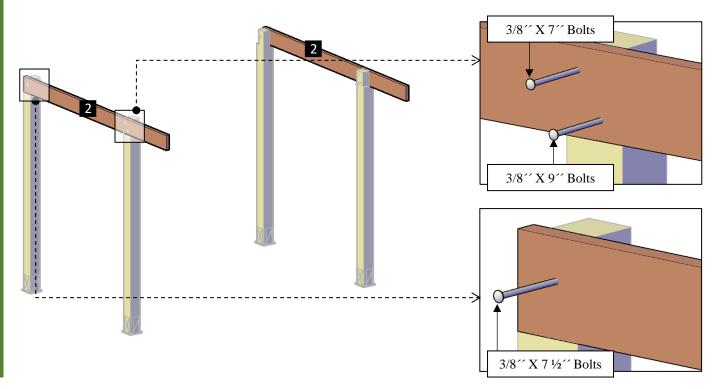
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**NOTE:** In order to know where the post needs to be placed, check the numbers on them. If the post is not marked, then place the single Supports on the ground to locate the markings for each post position and clearly set your bearings. ("Don't attach yet, only place them on the ground to begin with").

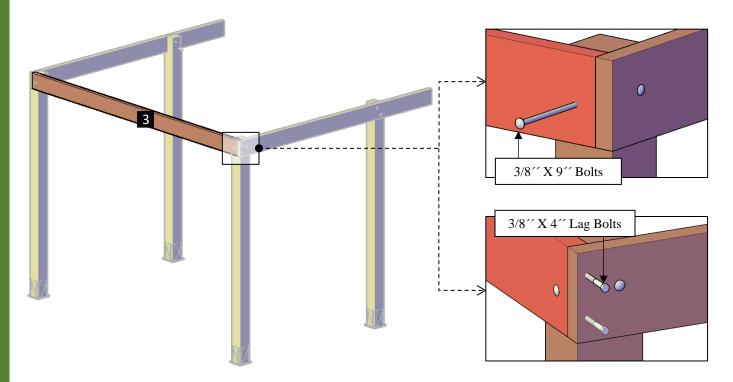
**Step 1:** Install the anchor bases (13) with  $\frac{1}{2}$  X 3  $\frac{1}{2}$  anchor bolts (A). Please see the "How to anchor your pergola document" for all details. Set your post (1) in the saddle of the anchor bases. Drill a  $\frac{9}{4}$  hole in the post prior to anchoring to facilitate the ratcheting of the hardware. After that, use  $\frac{5}{16}$  X 3" lag bolts (B) to attach each post to its respective anchor base.



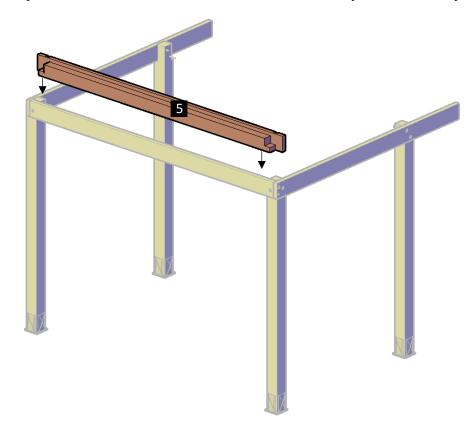
**Step 2:** Use 3/8<sup> $\sim$ </sup> X 7<sup> $\sim$ </sup> bolts (C), 3/8<sup> $\sim$ </sup> X 7  $\frac{1}{2}$ <sup> $\sim$ </sup> bolts (D) & 3/8<sup> $\sim$ </sup> X 9<sup> $\sim$ </sup> bolts (E) to attach the single Supports-A (2) to the posts. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



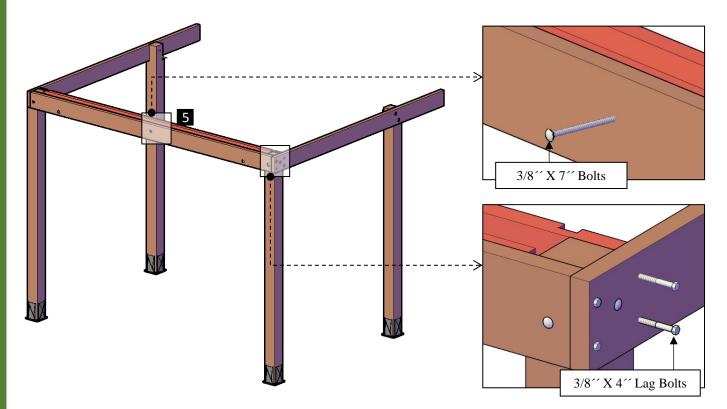
**Step 3:** Attach the Single Support-B (3) to the posts with 3/8 x 9 bolts (E). After that, use 3/8 x 4 lag bolts (F) to attach to the Single Supports-A. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 4:** Place the Support-B with in-between blocking (5), into the post notches as shown and attach to the post with the single Support-B bolts. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



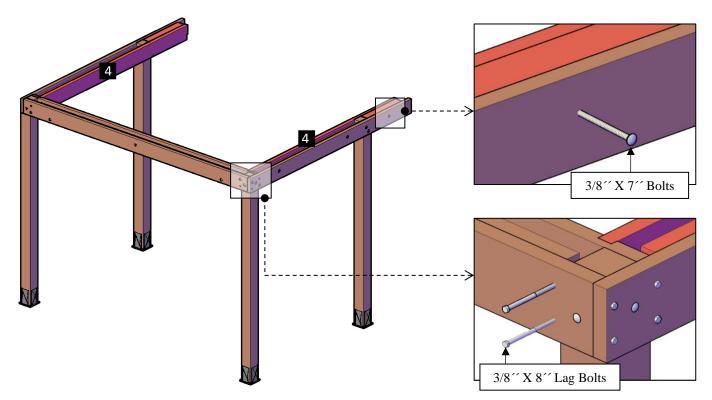
**Step 5:** Attach the Single Support-B to the Support-B with in-between blocking (5), use  $3/8^{\prime\prime} \times 7^{\prime\prime}$  bolts (C). After that, use  $3/8^{\prime\prime} \times 4^{\prime\prime}$  lag bolts (F) to attach the Support-B with in-between blocking to the Single Support-A.



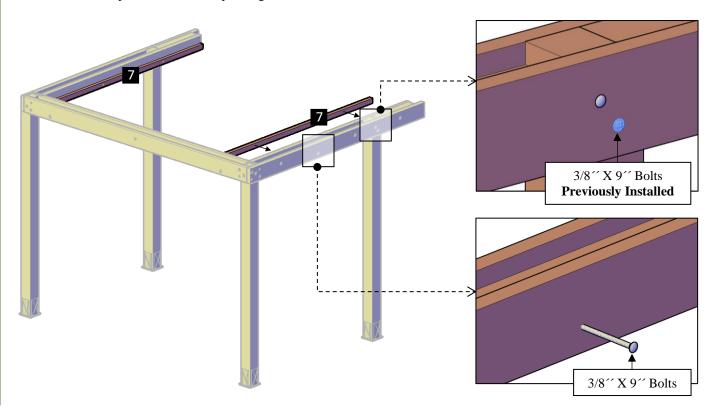
**Step 6:** Place the Supports-A with in-between blocking (4), into the post notches as shown and attach to the post with the single Supports-A bolts. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 7:** Use 3/8<sup> $\prime'$ </sup> X 7<sup> $\prime'$ </sup> bolts (C) to attach the Single Supports-A to the Supports-A with in-between blocking (4). After that, attach the Supports-A with in-between blocking to the Supports-B, use 3/8<sup> $\prime''$ </sup> x 8<sup> $\prime''$ </sup> lag bolts (G).

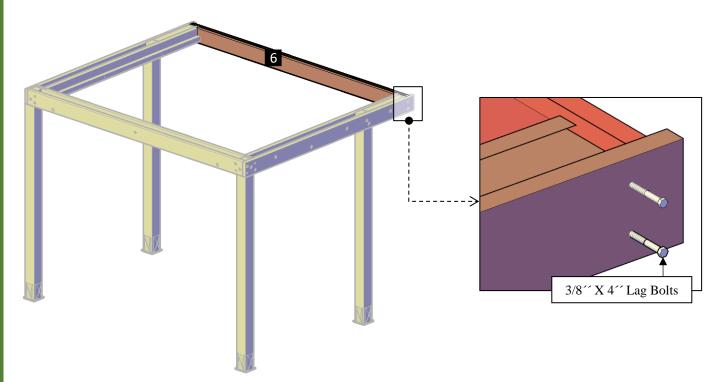


**Step 8:** Attach the lateral blockings (7) to the Supports-A with 3/8 x 9 bolts (E). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

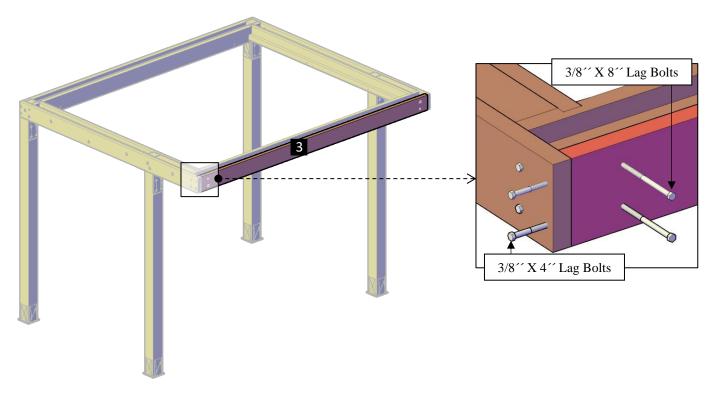


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**Step 9:** Use  $3/8^{\prime\prime} \ge 4^{\prime\prime}$  lag bolts (F) to attach the Support-C with in-between blocking (6) to the Supports-A. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

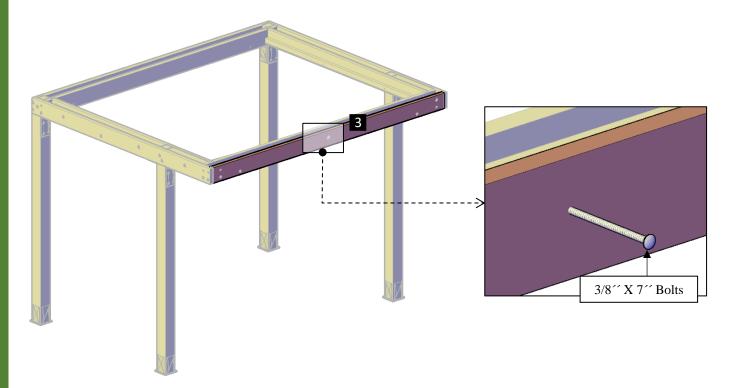


**Step 10:** Attach the Single Support-B (3) to the Single Supports-A with 3/8 x 4 lag bolts (F). After that, use 3/8 x 8 lag bolts (G) to attach to the Supports A&B with in between blocking. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

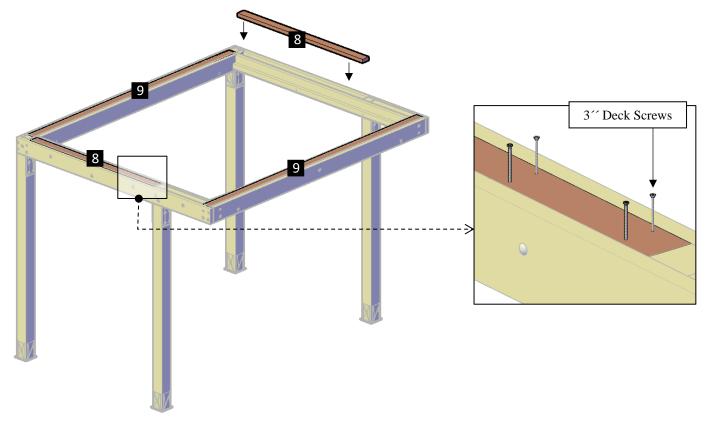


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Step 11: Use 3/8<sup>---</sup> x 7<sup>---</sup> bolts (C) to attach the Single Support-B (3) to the Support-C with in-between blocking.

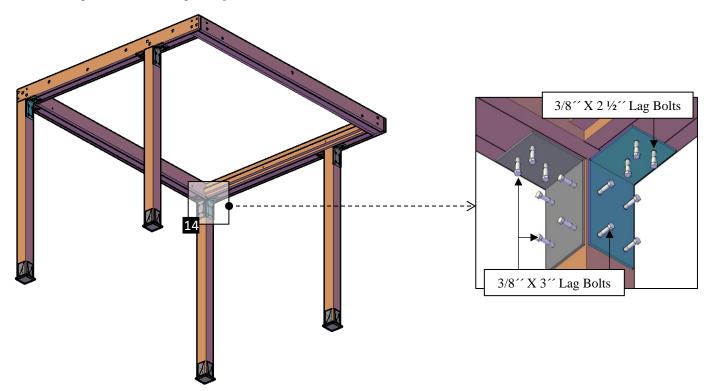


**Step 12:** Attach the in-between covers A&B (8,9) to the Supports A&B with in-between blocking, use 3'' deck screws (H). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

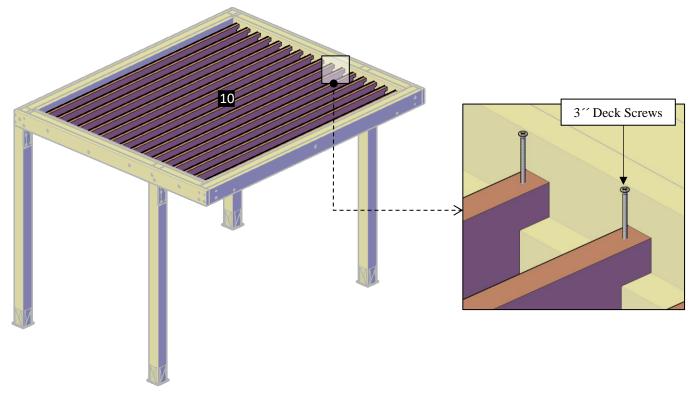


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**Step 13:** Use 3/8 x 3 lag bolts (**J**) to attach the L-Plaques (**14**) to the posts and to the supports. The L-Plaques marked in blue in the drawing will be attached to the supports-A with 3/8 x  $2\frac{1}{2}$  bolts (**I**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

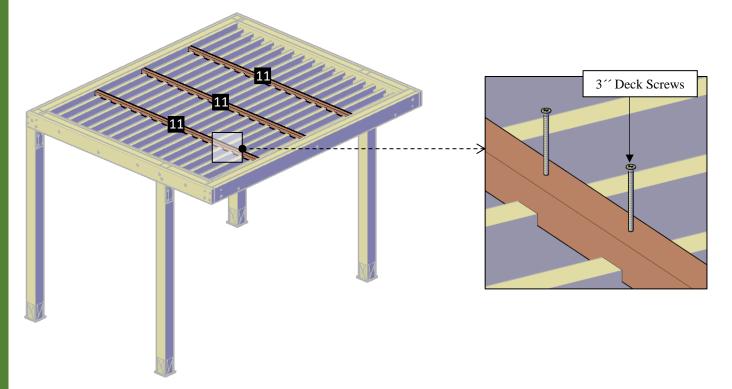


Step 14: Attach the rafters (10) to the lateral blockings with  $3^{\prime\prime}$  deck screws (H). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

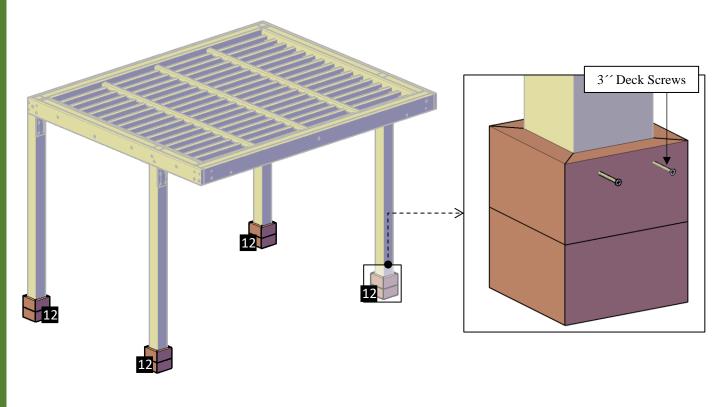


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Step 15: Use  $3^{\prime\prime}$  deck screws (H) to attach the slats (11) to the rafters. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



Step 16: Finally, attach the boots (12) to the posts with 3<sup>''</sup> deck screws (H). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



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This completes the Pergola assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.