

866.332.2403 (TOLL FREE); 7am - 7pm Pacific Time, Monday-Saturday

## ASSEMBLY INSTRUCTIONS FOR THE SILVERADO MODERN PERGOLA STANDARD ROOF

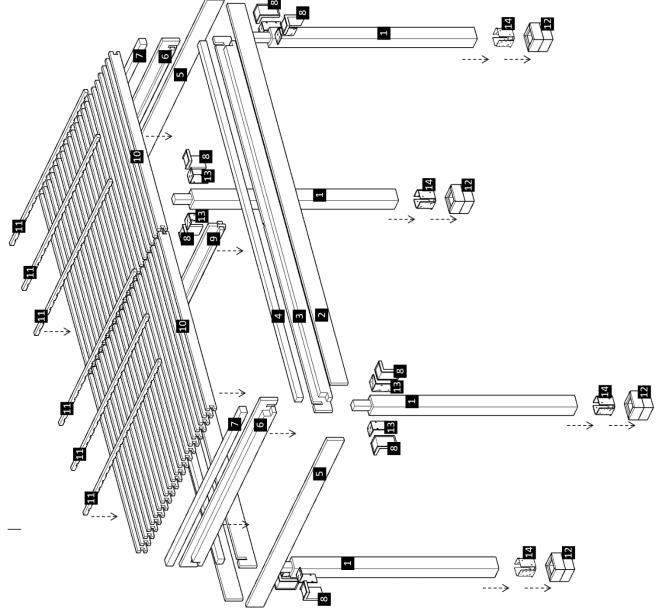


	No.	1	2	e	4	5	Q	7	8	6	10	11	12	13	14	
																Hurricane
OF BOXES	Drawing								<b>-</b>					<b></b>		Gale Wind
CONTENT OF BOXES																Standard
	Description	Posts	Long Single Supports	Long Supports with In-Between Blocking	Long In-Between Covers	Short Single Supports	Short Support with In-Between Blocking	Short In-Between Covers	Angle Covers	Central Supports	Rafters	Slats	Boots	Angles	Standard, Gale Wind or Hurricane Anchors Bases.	TI Olucica.
	Qty.		I	I	<u> </u>	I		<u> </u>	Ouantity	will vary.		I	I	I		

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

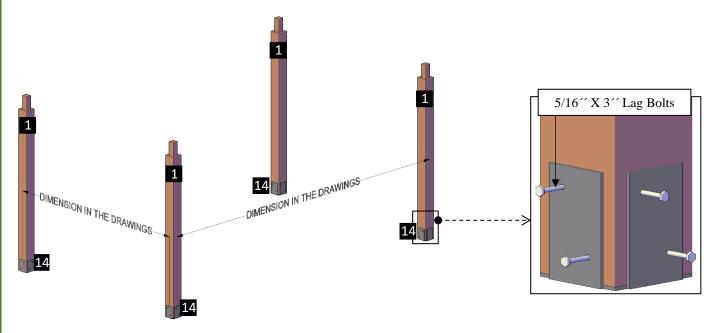
Description         Drawing         No.           (To attach the asther bolts         (To attach the asther basis)         A           (To attach the asther basis)         (To attach the past)         B           (To attach the past)         (To attach the past)         B           (To attach the past)         (To attach the past)         B           (To attach the supports to the post).         (To attach the supports to the post).         B           (To attach the supports to the post).         (To attach the supports to the post).         B           (To attach the supports with in between blocking to the post).         (To attach the supports with in between blocking to the post).         B           (To attach the supports with in between blocking to the post).         (To attach the supports with in between blocking to the post).         B           (To attach the supports with in between blocking to the post).         (To attach the supports with in between blocking to the post).         B           (To attach the angles to the boots ingle supports.         (To attach the angles to the post).         B         B           (To attach the angles to the boots ingle supports.         (To attach the angles to the post).         B         B           (To attach the angles to the boots ingle supports.         (To attach the angles to the boots ingle supports.         I         I           (To attach		HARDWARE LIST	
	cription	Drawing	No.
	Anchor Bolts or bases to the ground).		A
	3 '' Lag Bolts s to the anchor bases).		В
	X 8' Bolts e supports to the posts).		С
	4" Lag Bolts supports together).		D
	X 7'' Bolts rts with in-between blocking to nd to the long in-between cover/ een cover to the short supports).		Е
	X 9 <sup></sup> Bolts rts with in-between blocking to single support).		F
	1/2" X 3" Lag Bolts (To attach the angles to the posts).		G
	3" Lag Bolts o the in-between blocking).		Н
	eck Screws to the posts and to the supports).		Ι
	3/8 ' X 12 ' Lag Bolts (To attach the central support to the long supports. / To attach the rafters to the short supports).		J
	4 <sup></sup>		К
	3'' Deck Screws (To attach the slats to the rafters. / To attach the boots to the posts).		L

Posts1Long Single Supports2Long Supports with3In-Between Blocking4Long In-Between Covers4Short Single Supports5Short Single Supports5Short Support with6In-Between Blocking6Short Support with6In-Between Blocking7Short Support with10Short In-Between Covers7Short In-Between Covers7Short In-Between Covers8Short In-Between Covers10Short In-Between Covers9Rafters10Slats11Boots8Angles13Anchor Bases14Anchor Bases14	DESCRIPTION	No
g Single Supports ang Supports with Between Blocking In-Between Covers t Single Supports ant Support with Between Blocking In-Between Covers Angle Covers Angle Covers Angle Covers Slats Slats Slats Slats Angles Anchor Bases	Posts	1
ng Supports with Between Blocking In-Between Covers t Single Supports t Single Supports ort Support with between Blocking In-Between Covers Angle Covers Angle Covers Angle Covers Slats Slats Slats Slats Angles Anchor Bases	Long Single Supports	2
In-Between Covers         tt Single Supports         ort Support with         between Blocking         In-Between Covers         Angle Covers         Angle Covers         Slats         Slats         Boots         Angles         Angles	Long Supports with In-Between Blocking	ŝ
	In-Between	4
	Short Single Supports	5
	Short Support with In-Between Blocking	6
Covers Supports fiters fats oots or Bases	Short In-Between Covers	7
Supports fters lats oots gles r Bases	Angle Covers	8
		9
	Rafters	10
	Slats	11
	Boots	12
	Angles	13
	Anchor Bases	14

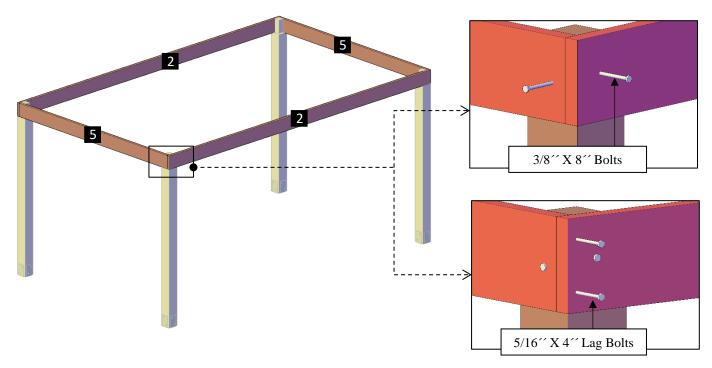


**NOTE:** In order to know where the post needs to be placed, check the numbers on them. If the post is not marked, then place the single Supports on the ground to locate the markings for each post position and clearly set your bearings. ("Don't attach yet, only place them on the ground to begin with").

**Step 1:** Install the anchor base (14) with  $\frac{1}{2}$  X 4<sup>''</sup> anchor bolts (A) or lag bolts. Please see the "How to anchor your pergola document" for all details. Set your post (1) in the saddle of the anchor bases (14). Drill a  $\frac{9}{4}$  hole in the post prior to anchoring to facilitate the ratcheting of the hardware. After that, use a  $\frac{5}{16}$  X 3<sup>''</sup> lag bolts (B) to attach each post to its respective anchor base (14).

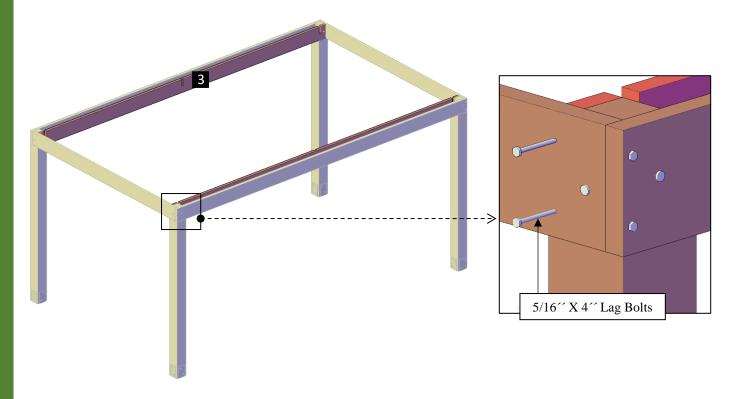


**Step 2:** Attach the single supports (2,5) to the posts with 3/8 x 8 bolts (C). After that, use 5/16 x 4 lag bolts (D) to attach the supports together. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

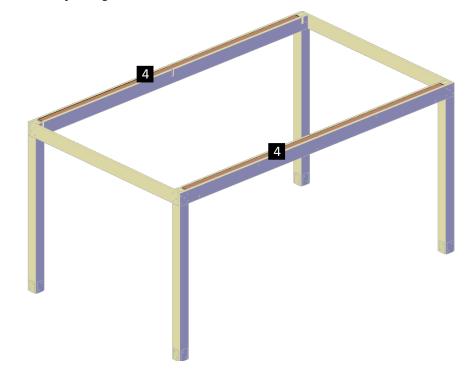


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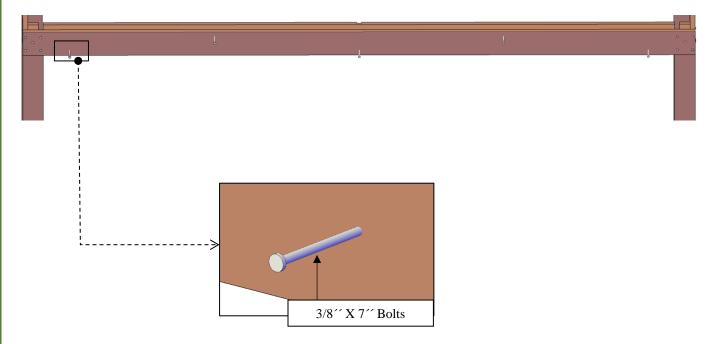
**Step 3:** Put up the long supports with in-between blocking (3) into the post notches and attach to the posts with the long single support bolt. After that, attach the long supports with in-between blocking (3) to the long single supports (2), use  $5/16'' \times 4''$  lag bolts (D). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



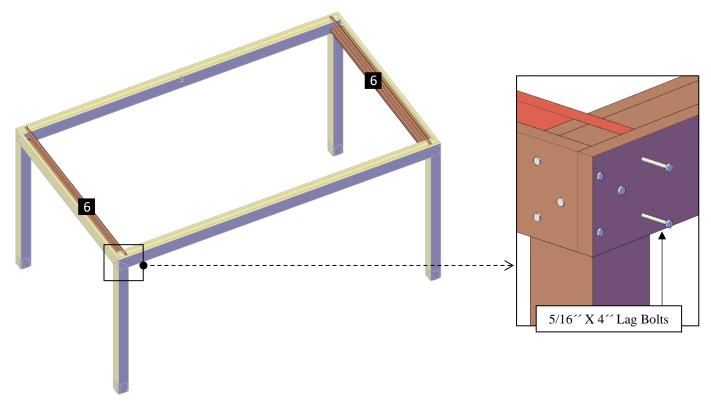
**Step 4:** Put the long in-between cover (4) in their place as shown below. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 5:** Attach the long supports with in-between blocking (3) to the long single supports (2) and to the long in-between cover (4) with 3/8 x 7 bolts (E). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

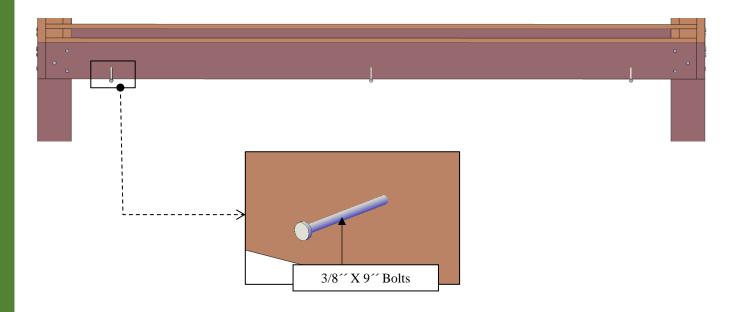


**Step 6:** Put up the short supports with in-between blocking (6) into the post notches and attach to the posts with the short single support bolt. After that, attach the short supports with in-between blocking (6) to the short single supports, used  $5/16'' \times 4''$  lag bolts (**D**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

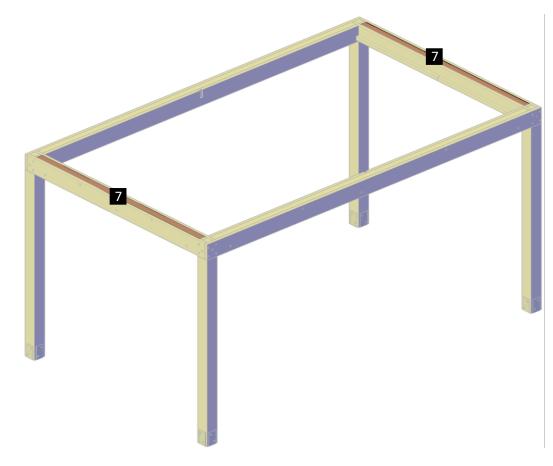


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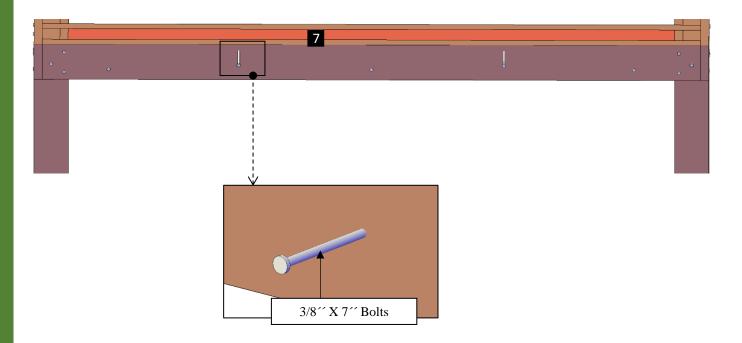
**Step 7:** Attach the short supports with in-between blocking (6) to the short single supports (5) with 3/8 x 9 bolts (F). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



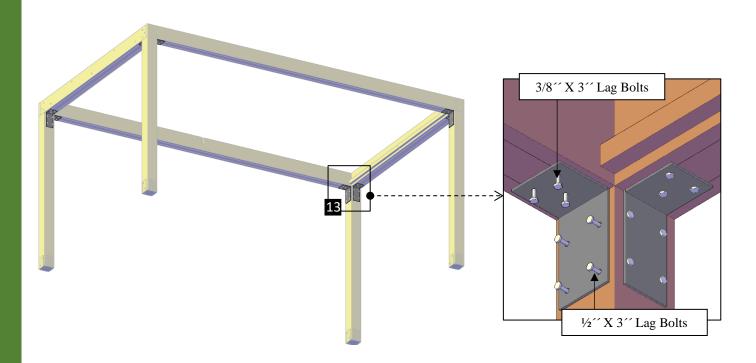
**Step 8:** Put the short in-between cover (7) in their place as shown below. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



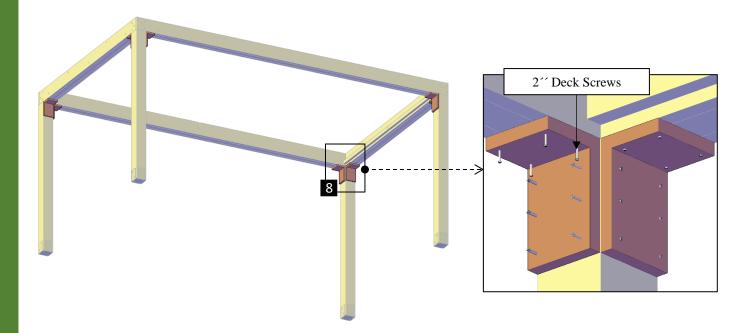
Step 9: Use 3/8 x 7 bolts (E) to attach the short in-between cover (7) to the short supports. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



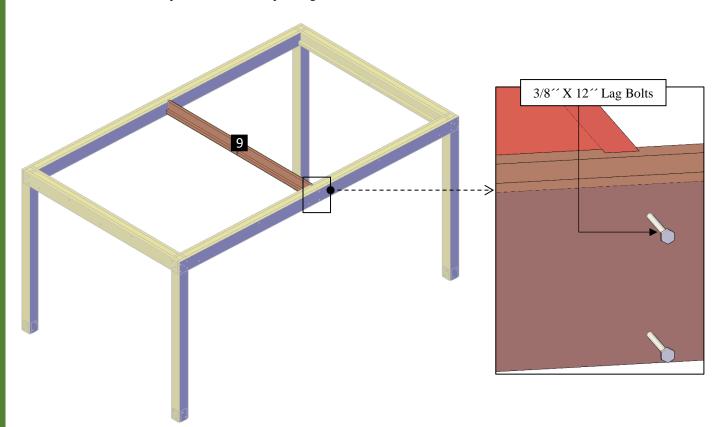
**Step 10:** Attach the angles (13) to the posts with  $\frac{1}{2}$  x 3<sup> $\sim$ </sup> lag bolts (G) and to the in-between blocking with  $\frac{3}{8}$  X 3<sup> $\sim$ </sup> lag bolts (H). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



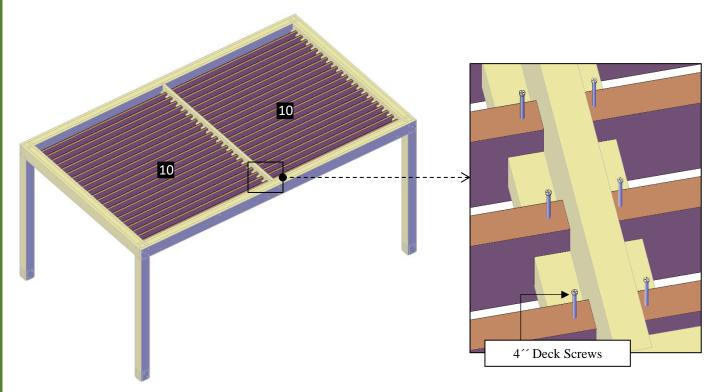
Step 11: Use 2<sup>--</sup> Deck Screws (I) to attach the angle covers (8) to the posts and to the supports. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



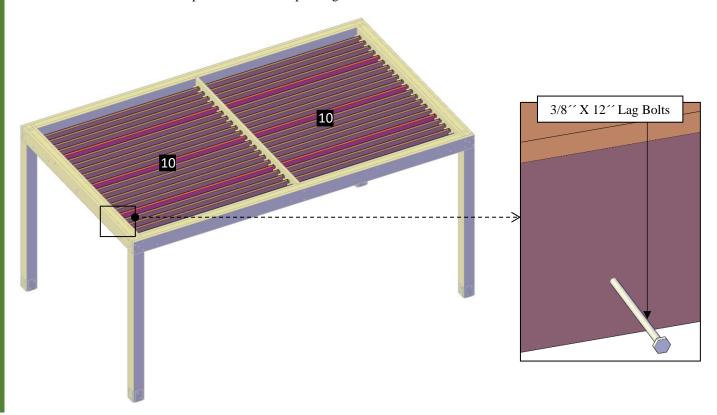
**Step 12:** Attach the central support (9) to the long supports with 3/8 x 12 lag bolts (J). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



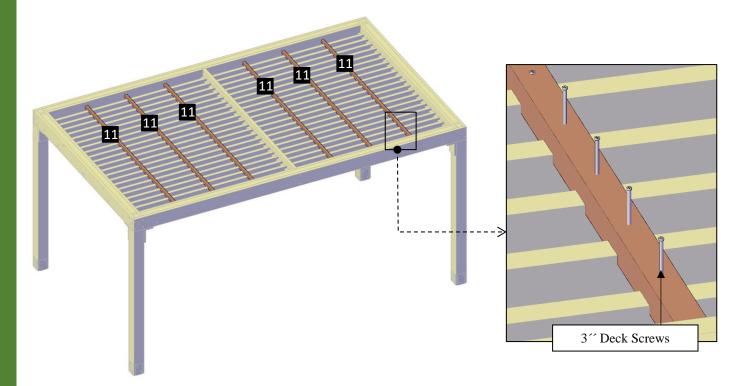
Step 13: Use  $4^{\prime\prime}$  Deck Screws (K) to attach the rafters (10) to the short supports with in-between blocking and to the central support. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



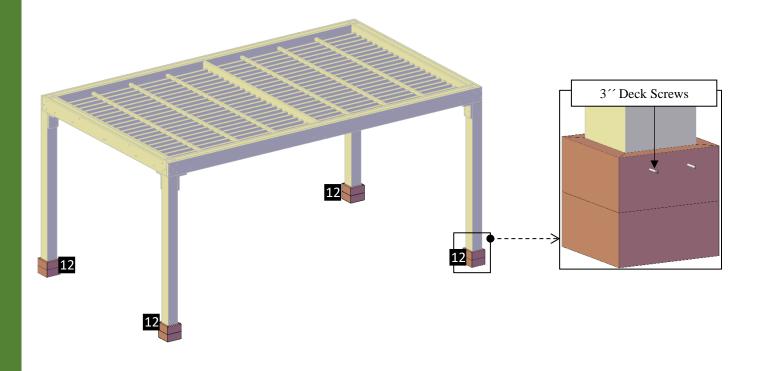
**Step 14:** Use 3/8 x 12 lag bolts (J) to attach the marked rafters (10) to the short supports. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



Step 15: Attach the slats (11) to the rafters with  $3^{\prime\prime}$  deck screws (L). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



Step 16: Finally, attach the boots (12) to the posts with 3<sup>''</sup> deck screws (L). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



 $\label{eq:standard} \begin{array}{l} \textbf{THE SILVERADO MODERN PERGOLA} - \textbf{STANDARD ROOF} \\ www.ForeverRedwood.com \end{array}$ 



This completes the Pergola assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.