



FOREVER REDWOOD

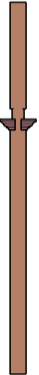
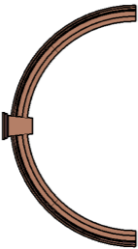
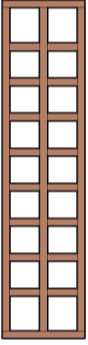
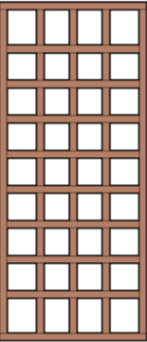
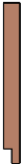
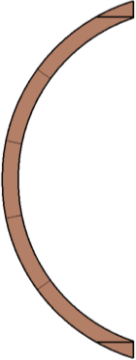
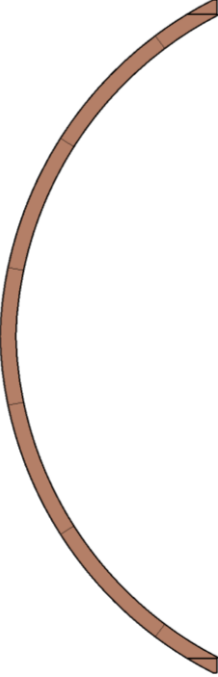
From the Forest, For the Forest since 1995

866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

ASSEMBLY INSTRUCTIONS FOR **THE VICTORIAN TRELLIS**

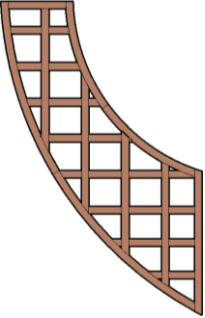
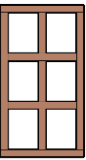
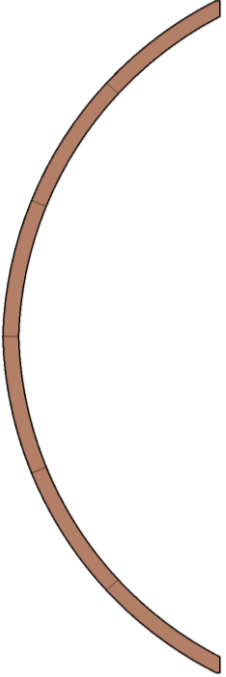




CONTENT OF BOXES				
Qty.	Description	Drawing		No.
6	Posts			1
6	Lateral Posts with Trims			2
6	Lateral Posts			3
3	Lateral Arches			4
13	Wall Trellis			5
2	Long Supports			6
2	Short Supports			7
1	Small Arc			8
2	Perimeter Arches			9

***Note:** Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.*



CONTENT OF BOXES				
Qty.	Description	Drawing	No.	
1	Arc Support		10	
2	Arc Trellis		11	
58	Roof Trellis		12	
9	Arches		13	
1	Roof Fascia		14	
18	Boots		15	
14	Angles	J	16	
4	Standard, Gale Wind or Hurricane Anchors Bases.		17	Standard
	If ordered.	 		Gale Wind Hurricane

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

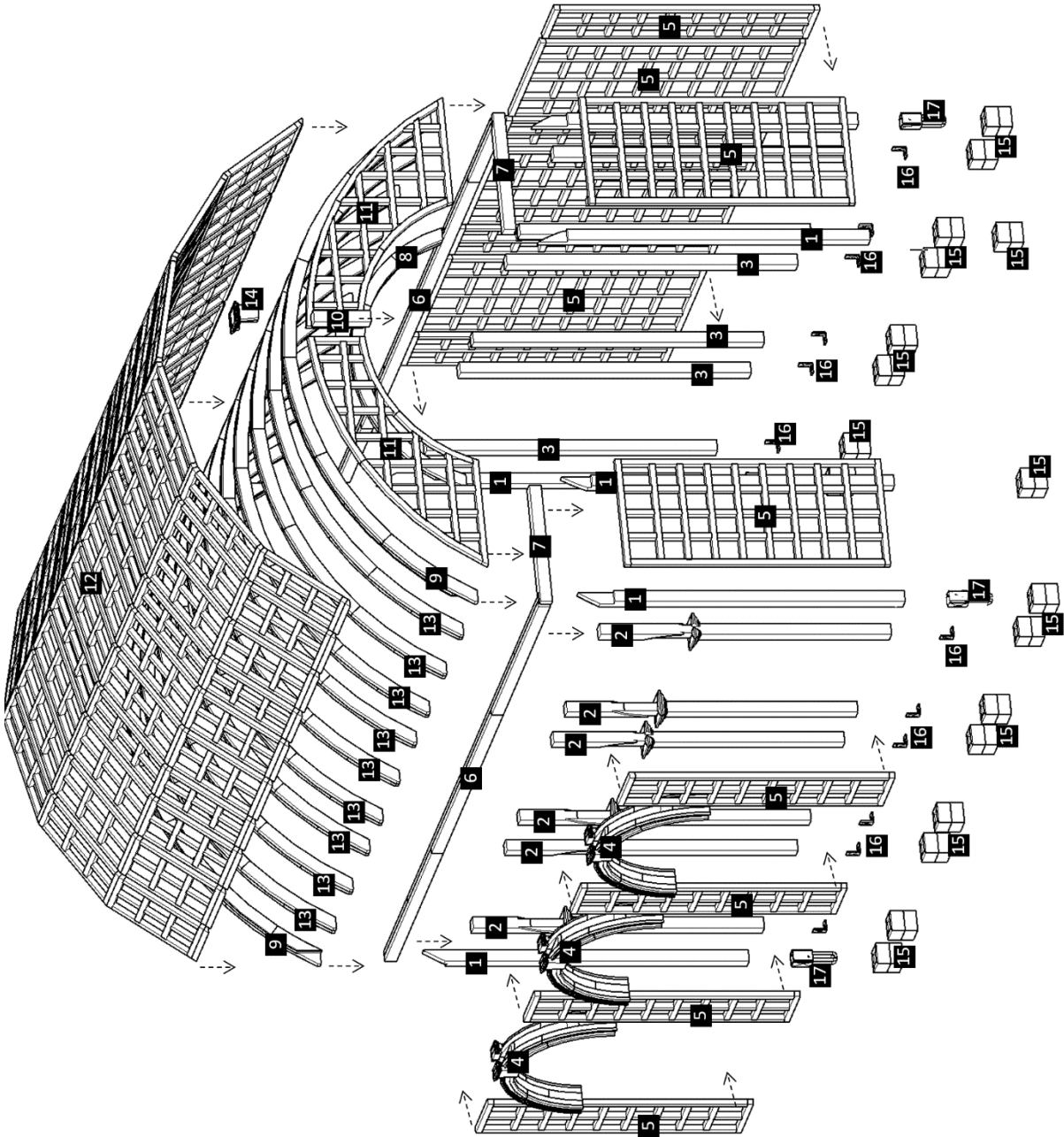


CONTENT OF BOXES		
Description	Drawing	No.
$\frac{1}{2}$ " X 4" Anchor Bolts (To attach the anchor bases and the angles to the ground).		A
$\frac{5}{16}$ " X 3" Lag Bolts (To attach the anchor bases and the wall trellis to the posts. / To attach the wall trellis to the supports).		B
$\frac{3}{8}$ " X 6" Bolts (To attach the lateral arches to the lateral posts with trims).		C
3" Deck Screws + (To attach the post to the angles. / To attach the boots to the posts).		D
$\frac{3}{8}$ " X 9" Bolts (To attach the supports to the lateral arches).		E
$\frac{3}{8}$ " X 8" Lag Bolts with Washers (To attach the short supports to the post and to the long supports. / To attach the long supports to the posts. / To attach the arc support to the frontal arches).		F
$\frac{3}{8}$ " X 6" Lag Bolts (To attach the long supports to the posts)		G
$\frac{5}{16}$ " X 3 $\frac{1}{2}$ " Bolts (To attach the small arc to the posts. / To attach the half arches and the frontal arc to the posts).		H
3" Deck Screw ☐ (To attach the arc trellis to the frontal arches. / To attach the roof trellis together, to the arches and to the long supports. / To attach the arch fascia to the frontal arc).		I
4" Deck Screws + (To attach the arches to the long supports).		J

Note: Dimensions of your hardware will vary depending on size.



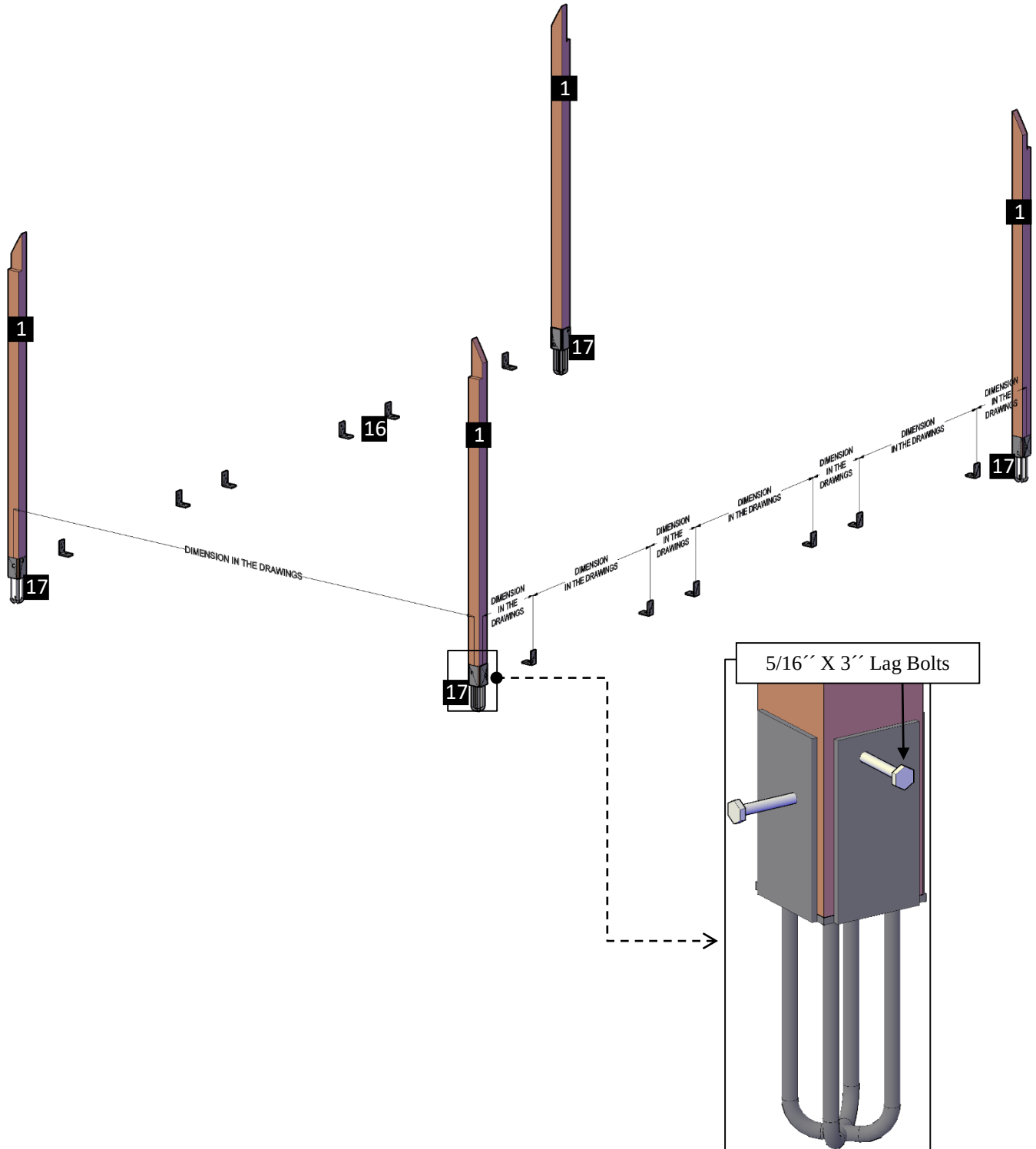
DESCRIPTION	No.
Posts	1
Lateral Posts with Trims	2
Lateral Posts	3
Lateral Arches	4
Wall Trellis	5
Long Supports	6
Short Supports	7
Small Arc	8
Frontal Arc	9
Arc Support	10
Arc Trellis	11
Roof Trellis	12
Arches	13
Roof Fascia	14
Boots	15
Angles	16
Anchor Bases	17



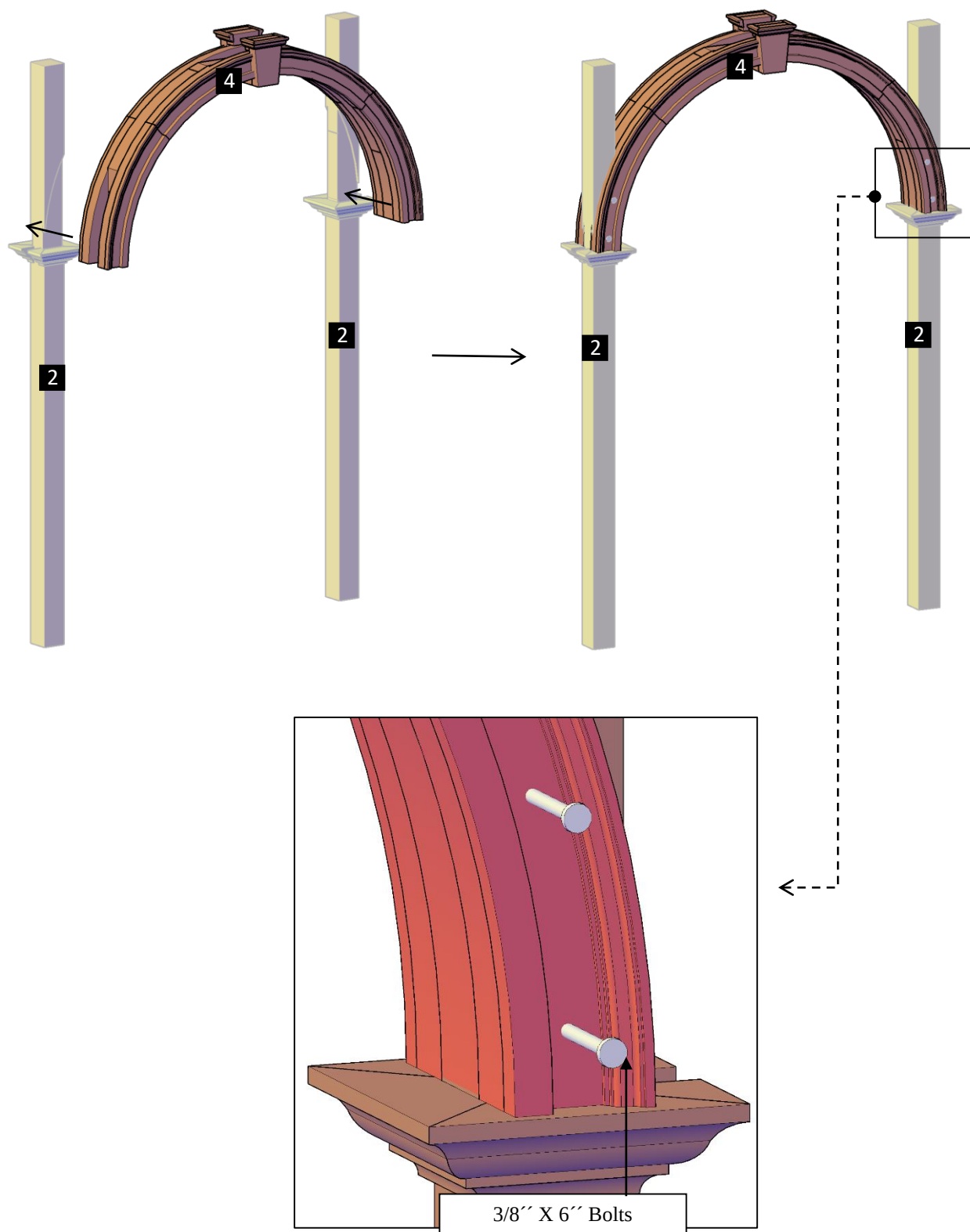
Note: Part numbers in the Drawing are for reference only. These do not match to the numbers marked on the parts sent.

NOTE: In order to know where the post needs to be placed, check the numbers on them. If the post is not marked, then place the single Supports on the ground to locate the markings for each post position and clearly set your bearings. (“Don’t attach yet, only place them on the ground to begin with”).

Step 1: Install the angles (16) and the anchor bases (17) with $\frac{1}{2}$ " X 4" anchor bolts (A) or lag bolts. Please see the “How to anchor your pergola document” for all details. Set your perimeter post (1) in the saddle of the anchor bases (17). Drill a $\varnothing \frac{1}{4}$ " hole in the post prior to anchoring to facilitate the ratcheting of the hardware. After that, use a $\frac{5}{16}$ " X 3" lag bolts (b) to attach each post to the its respective anchor base (17).

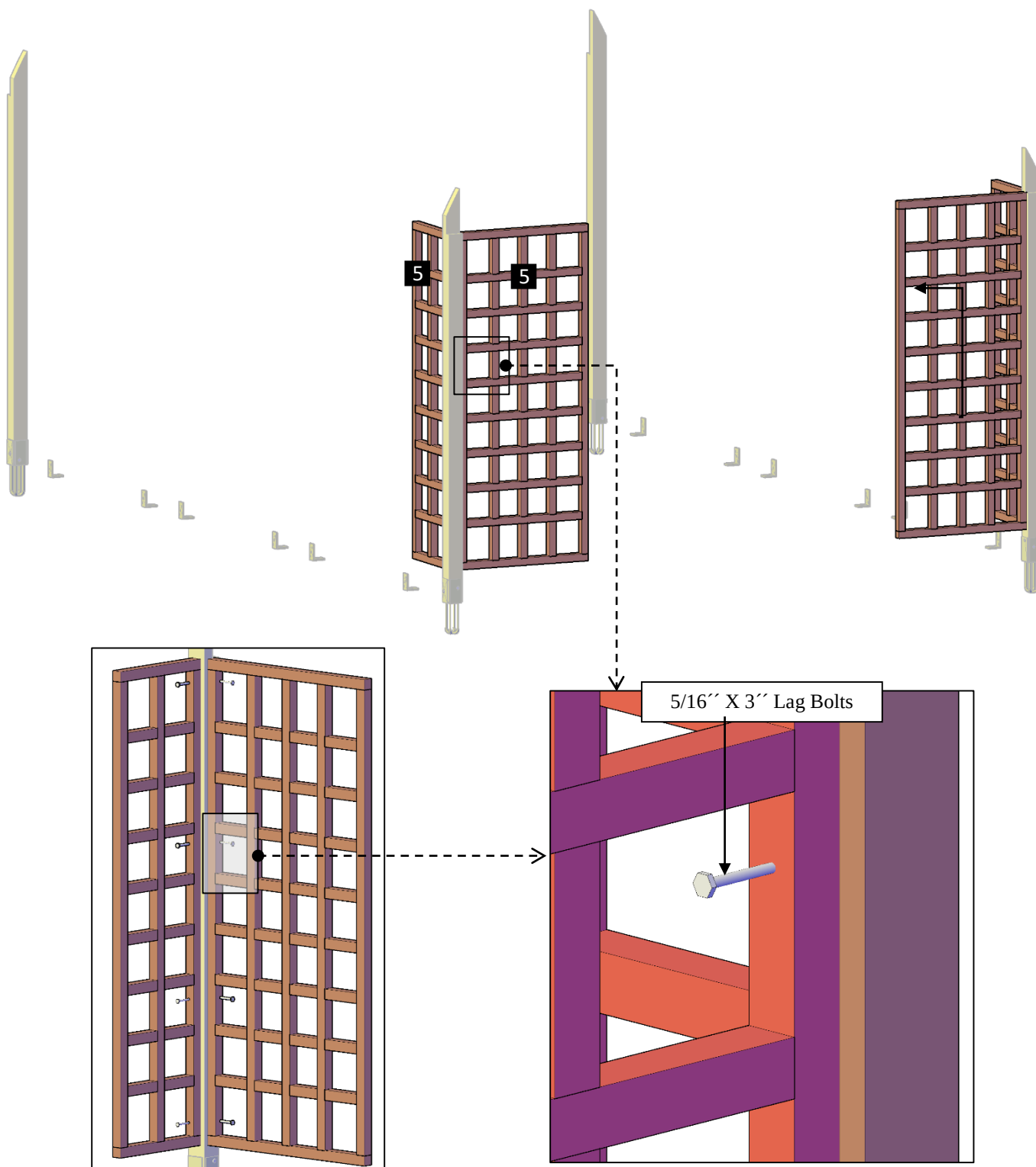


Step 2: Use 3/8" x 6" bolts (C) to attach the lateral arches (4) to the lateral posts with trims (2). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

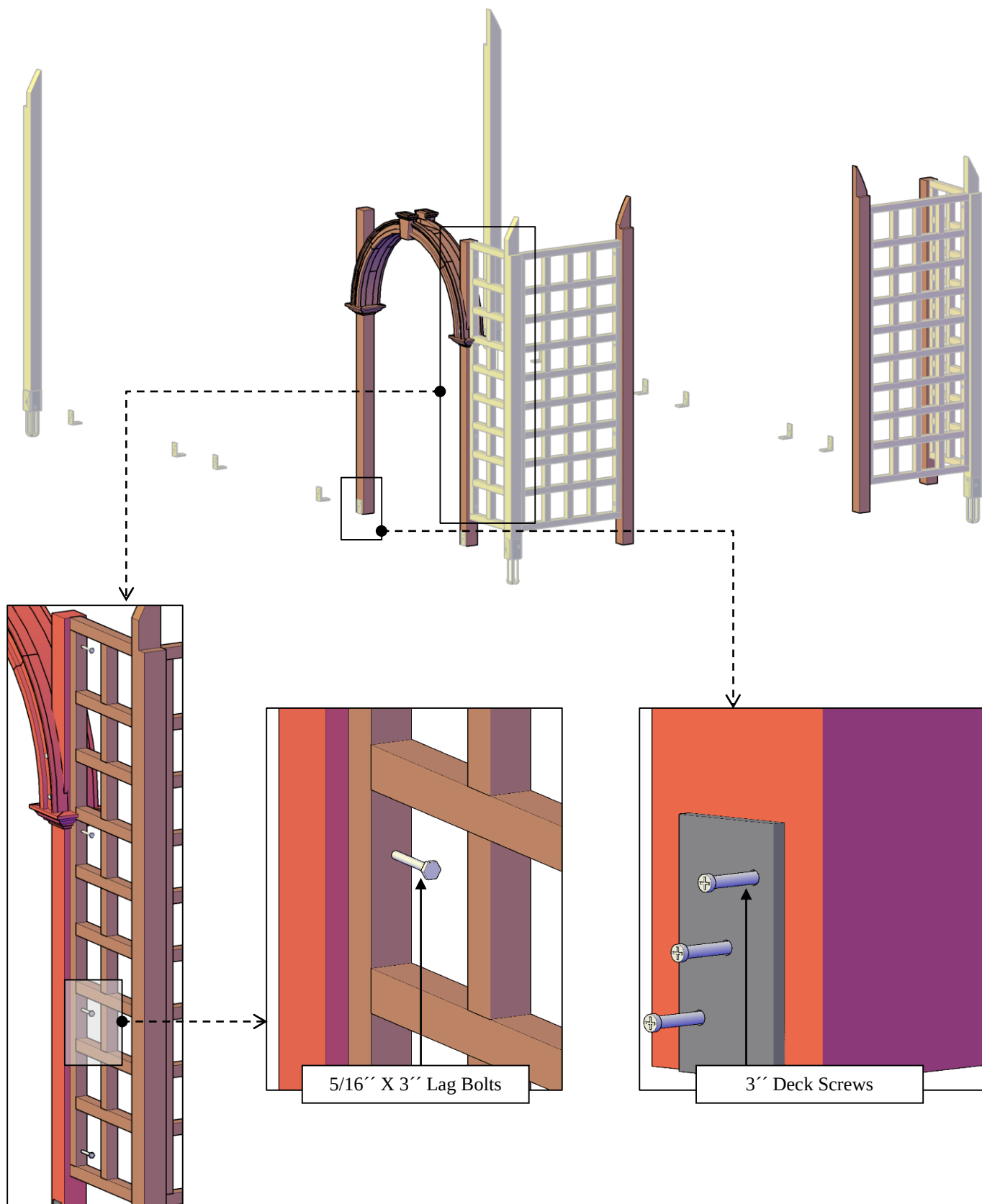


Step 3: Attach the wall trellis, the posts and the posts with arches, as shown below.

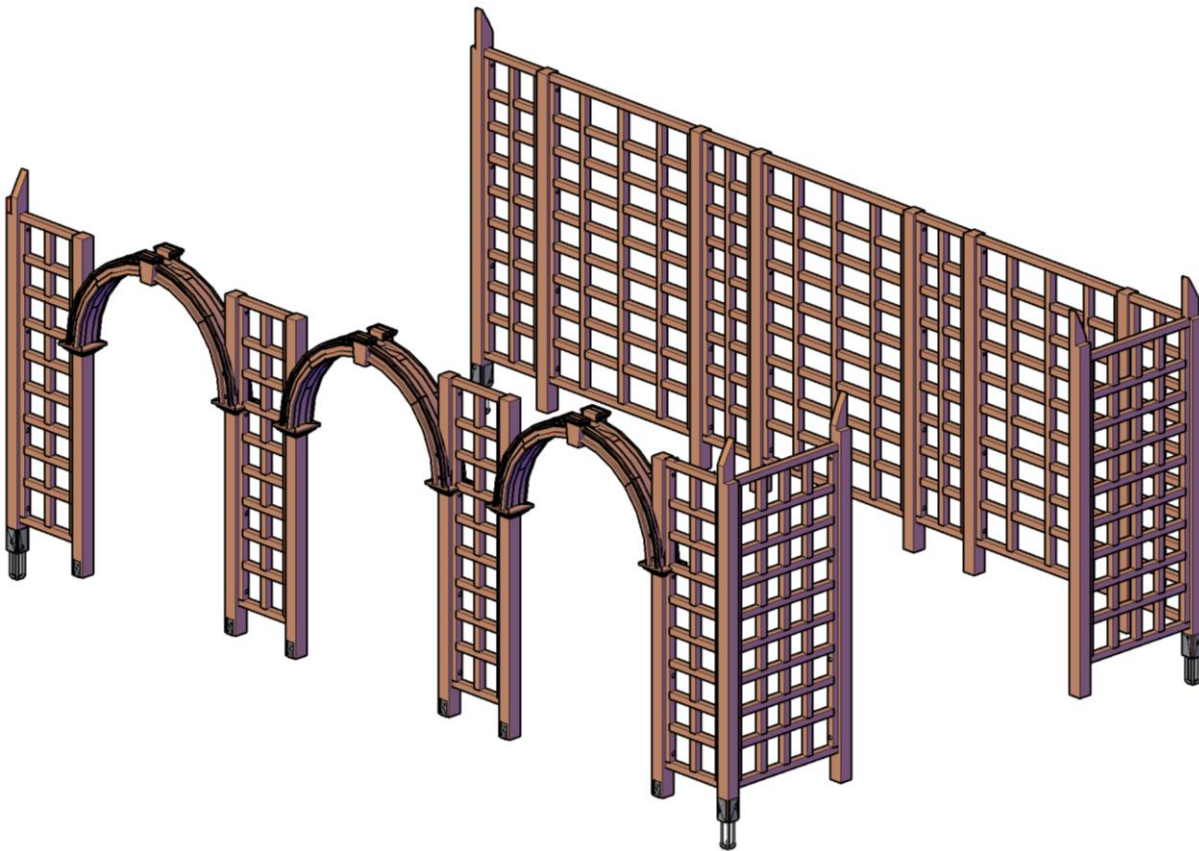
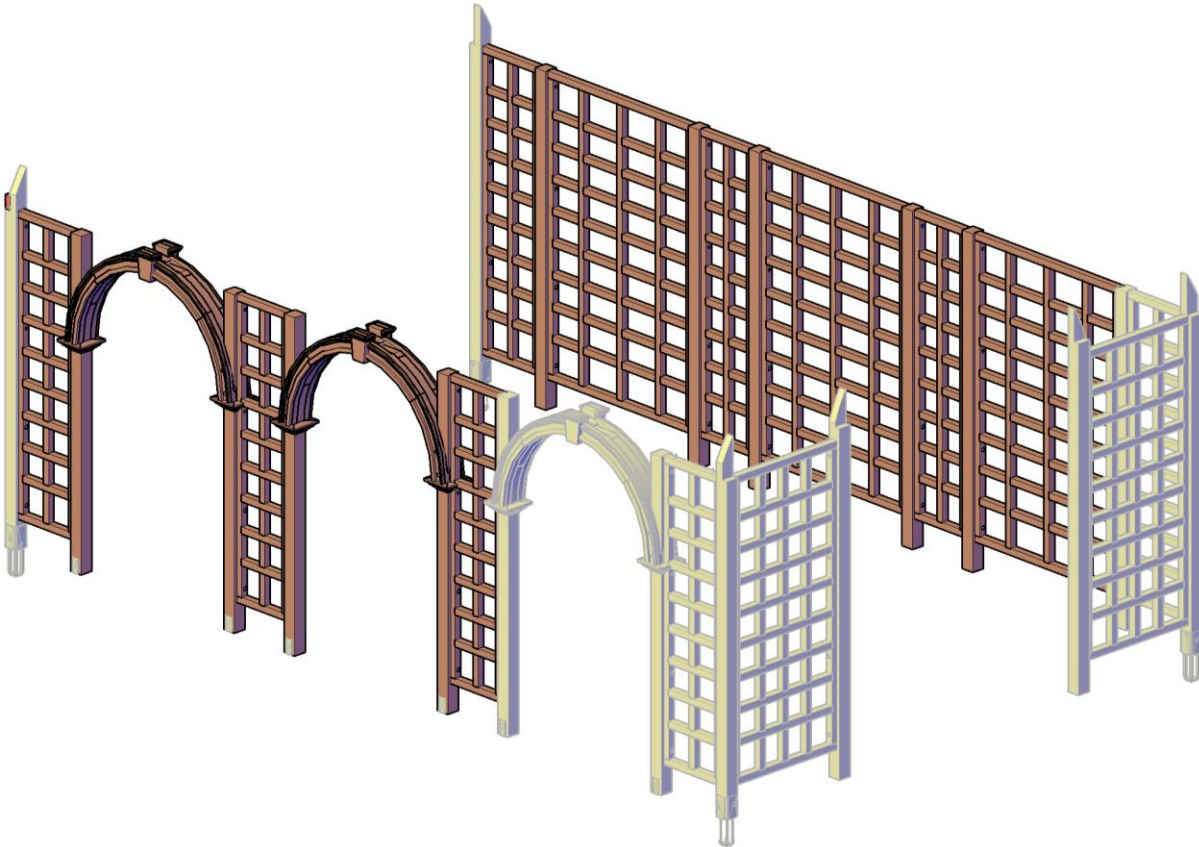
Step 3 .1: Use 5/16" x 3" lag bolts (**B**) and washers to attach the wall trellis (**5**) to the posts. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



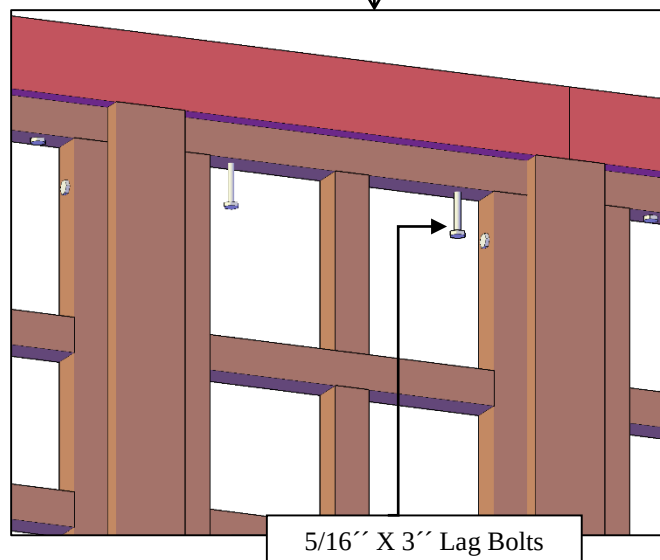
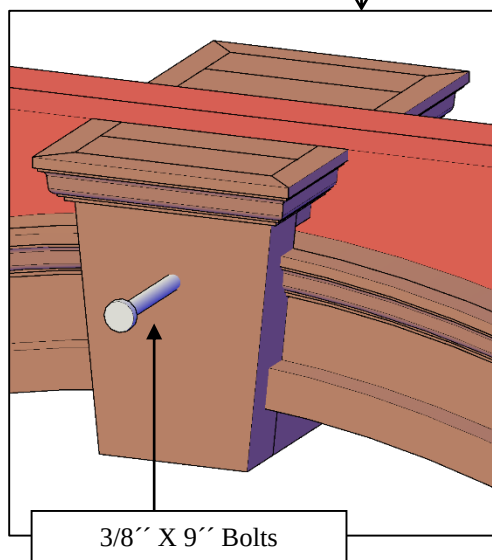
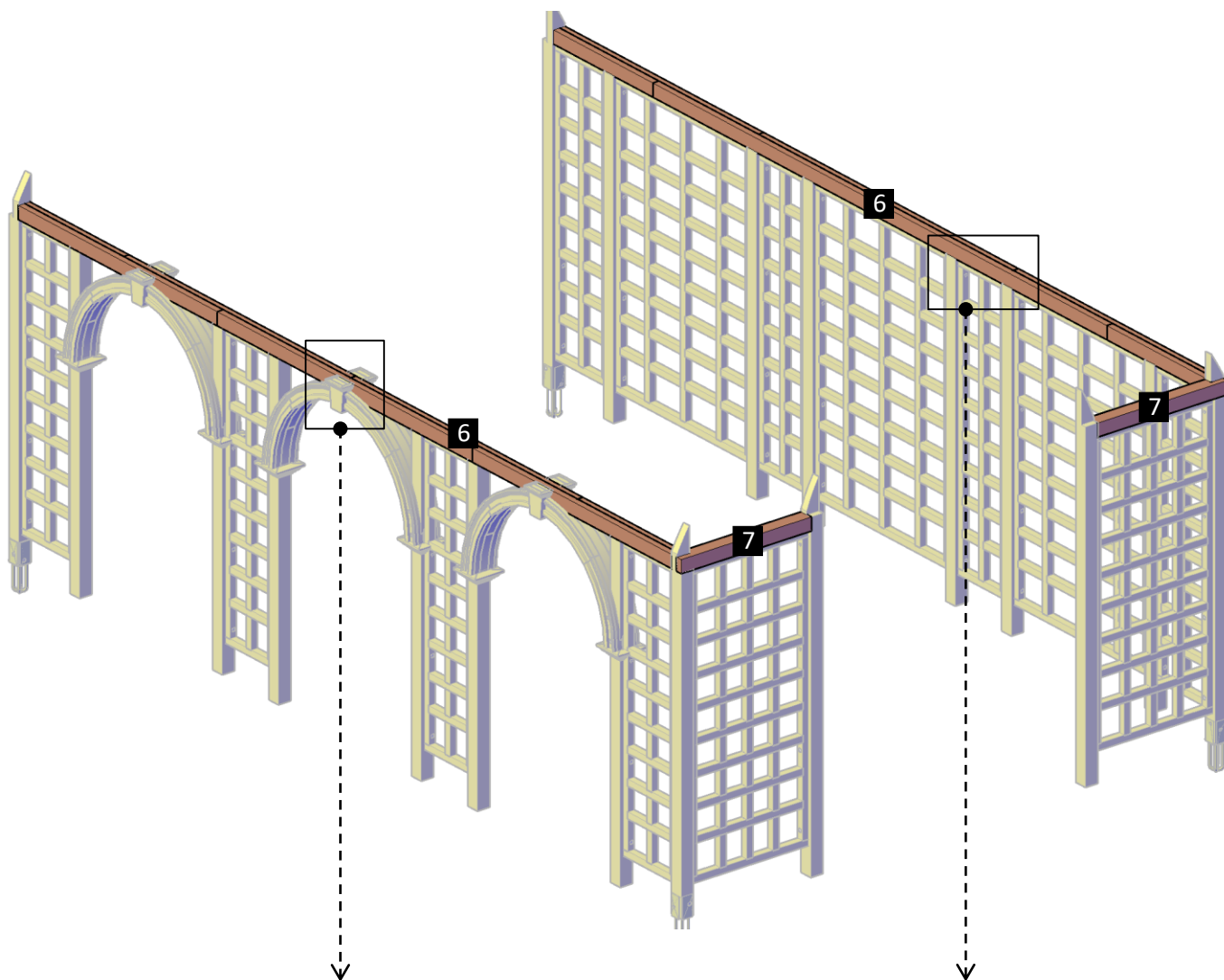
Step 3.2: Use 3'' deck screws + **(D)** to attach the posts to the angles. After that, attach the post to the trellis with 5/16'' x 3'' lag bolts **(B)** and washers. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



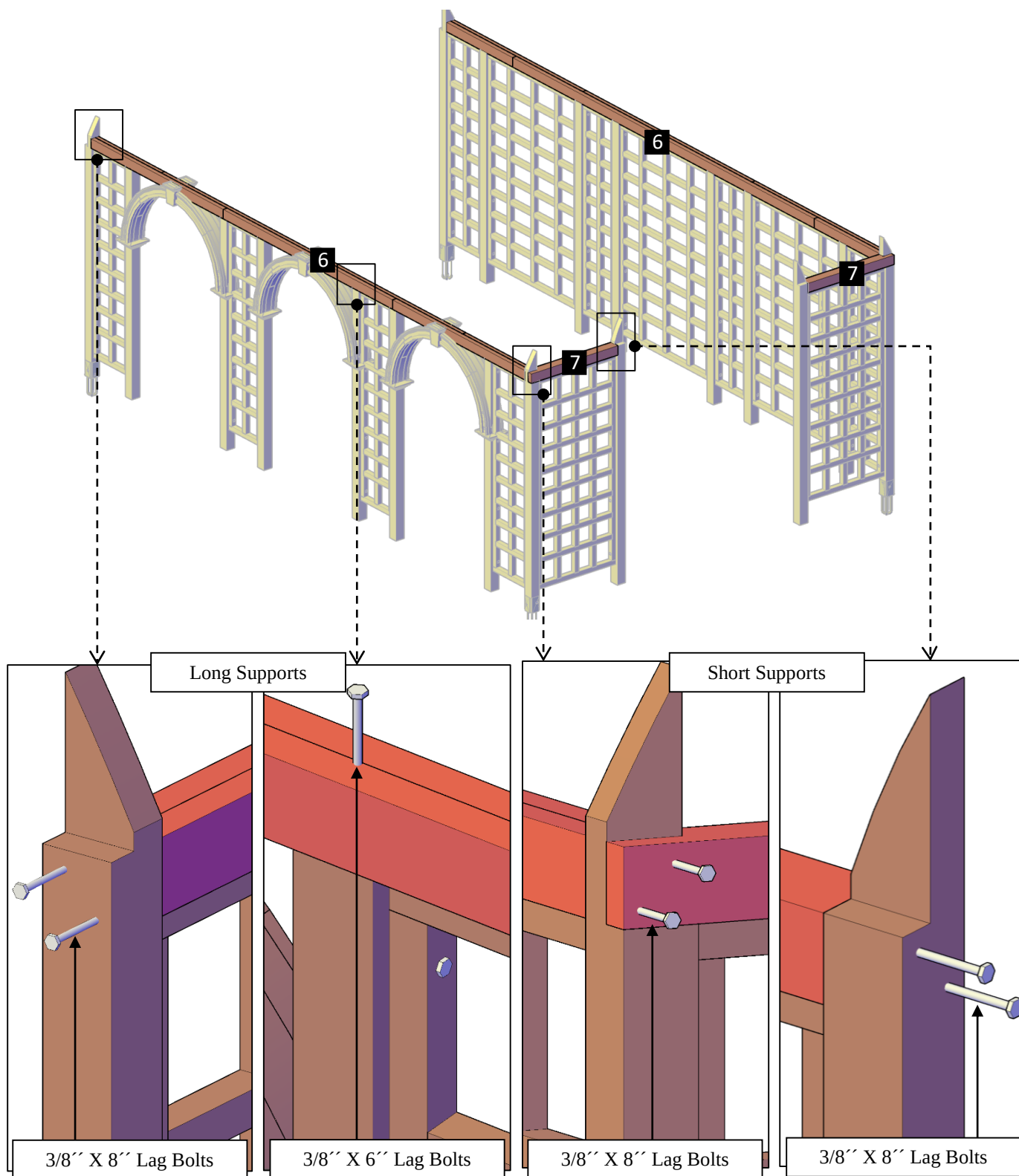
Repeat the operation until the installation is complete.



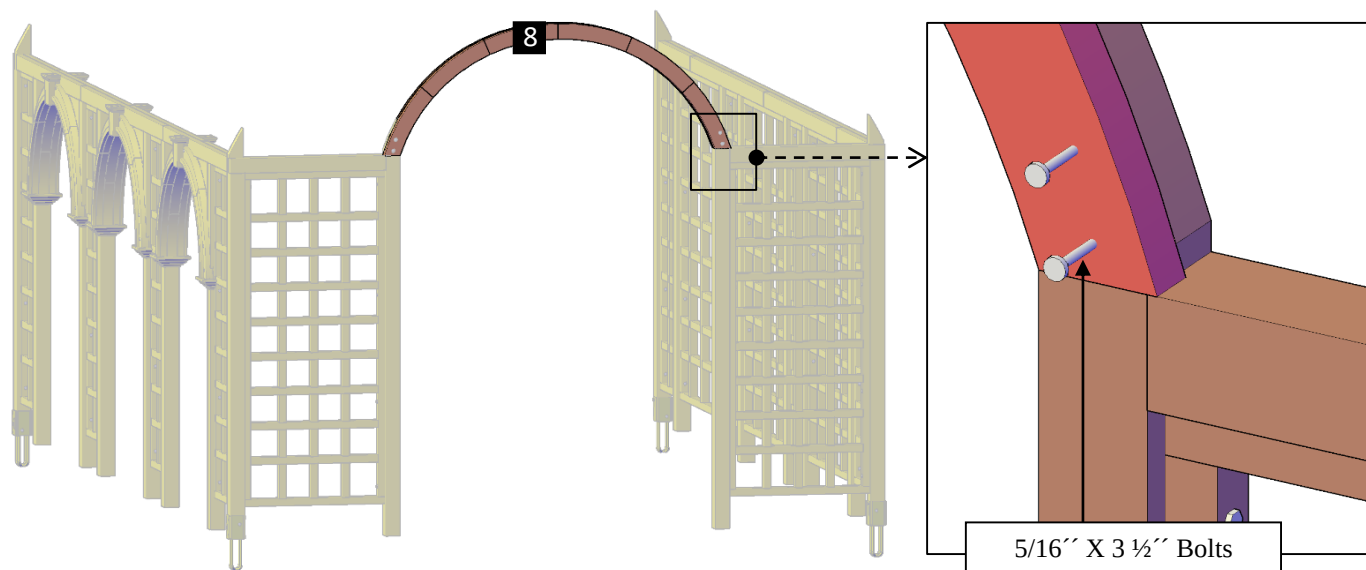
Step 4: Attach the long supports **(6)** and the short supports **(7)** to the trellis with 5/16" x 3" lag bolts with washers **(B)** and to the lateral arches with 3/8" x 9" bolts **(E)**. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



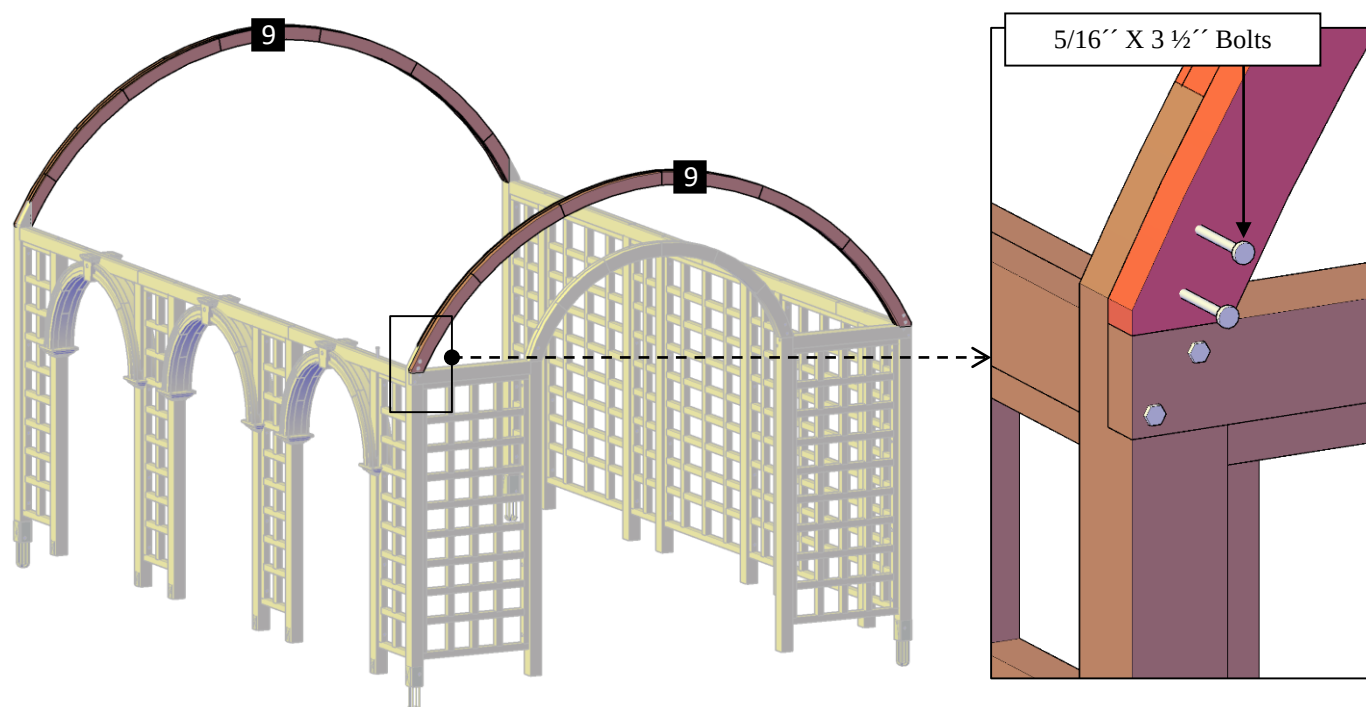
Step 5: Use 3/8" x 8" lag bolts (**F**) and washers to attach the short supports (**7**) to the posts and to the long supports (**6**). After that, attach the long supports (**6**) to the posts with 3/8" x 6" lag bolts (**G**) and 3/8" x 8" Lag bolts (**F**) with Washers, as shown below. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



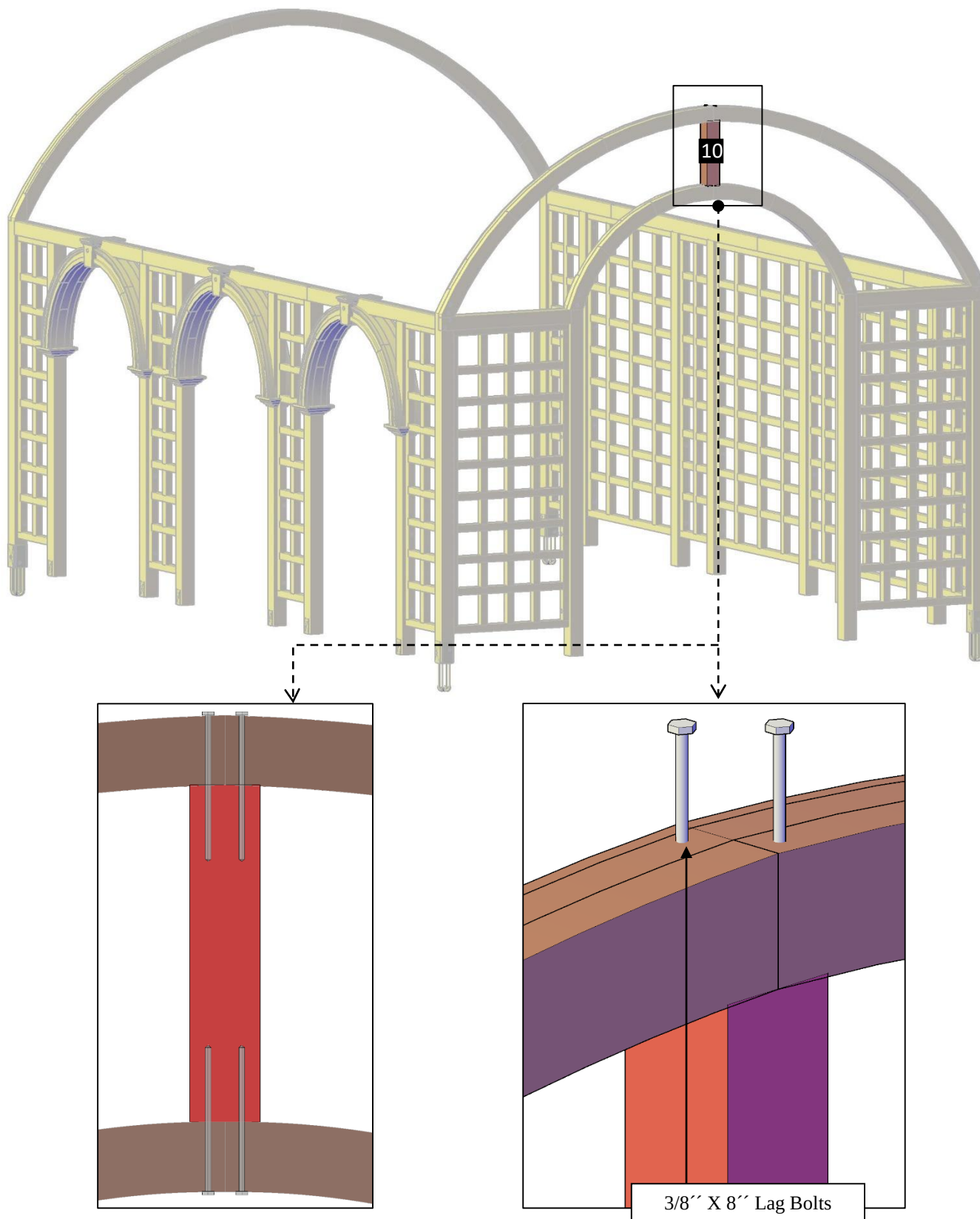
Step 6: Use 5/16" x 3 1/2" Bolts (H) to attach the small arc (8) to the posts. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



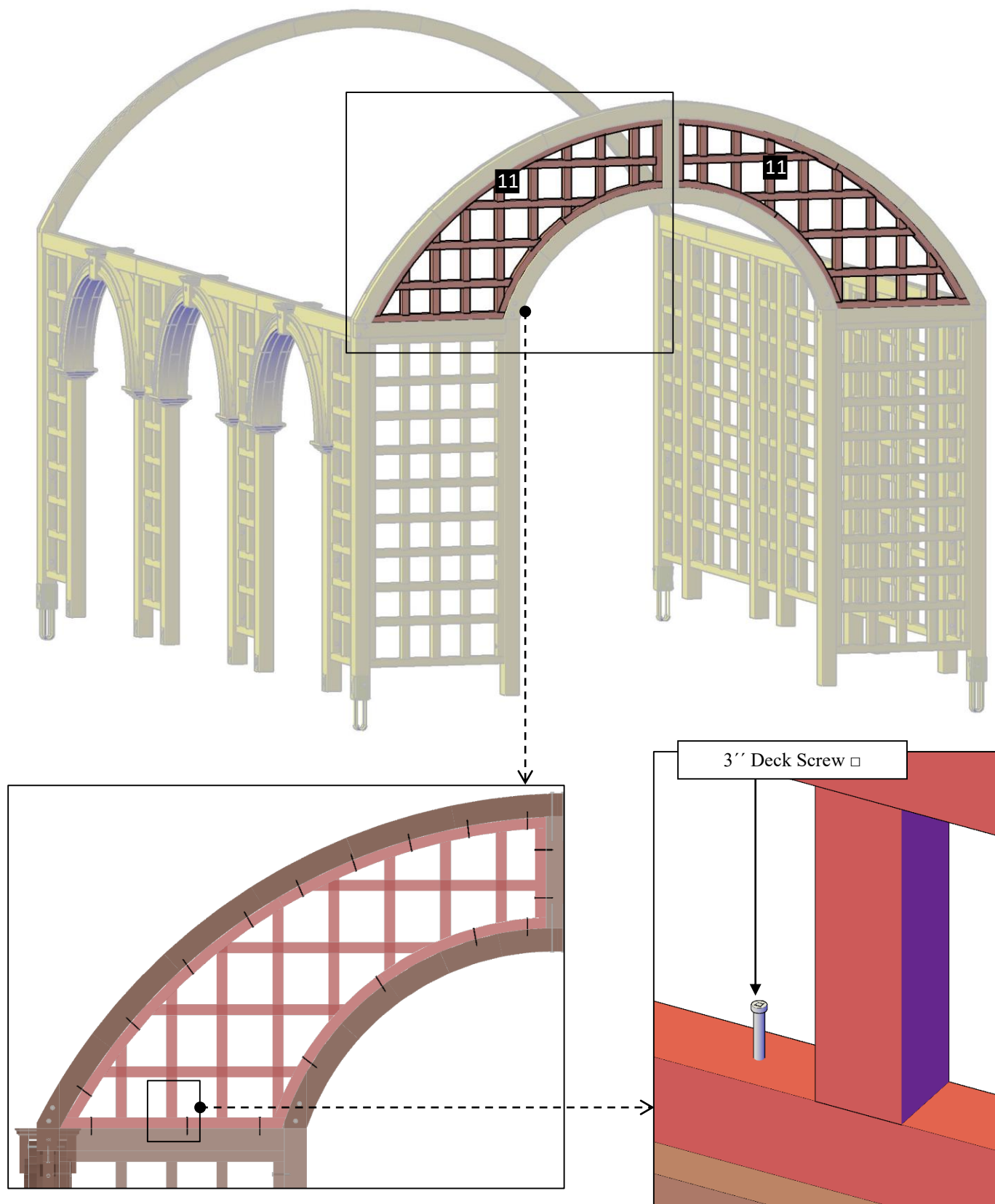
Step 7: Use 5/16" x 3 1/2" Bolts (H) to attach the perimeter arches (9) to the posts. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



Step 8: Attach the arc support **(10)** to the frontal arches with 3/8" x 8" lag bolts **(F)**. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

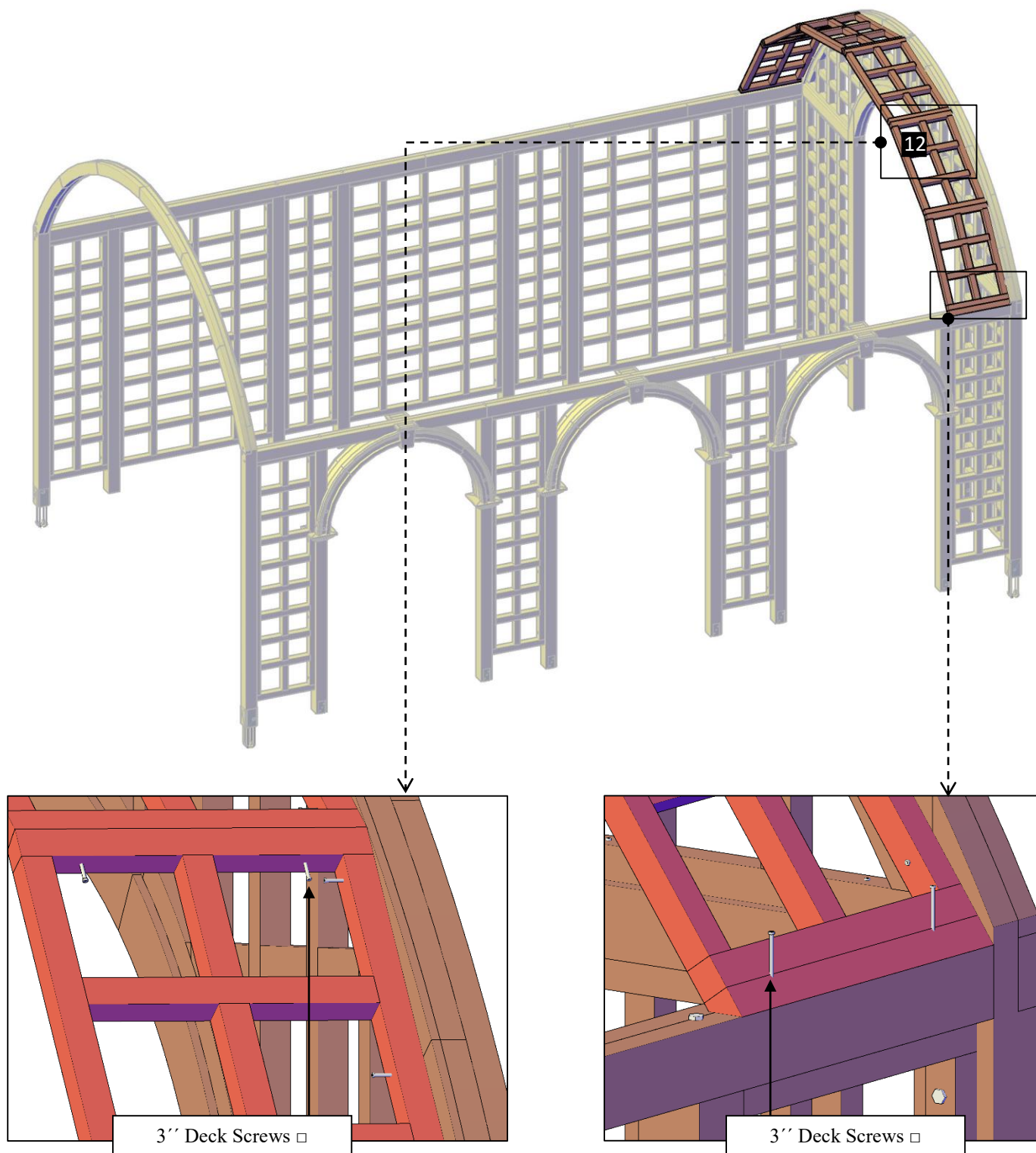


Step 9: Use 3'' Deck Screws □ (I) to attach the arc trellis (11) to the frontal arches. Each part has a series of numbers that indicate where to attach the part with the corresponding number.

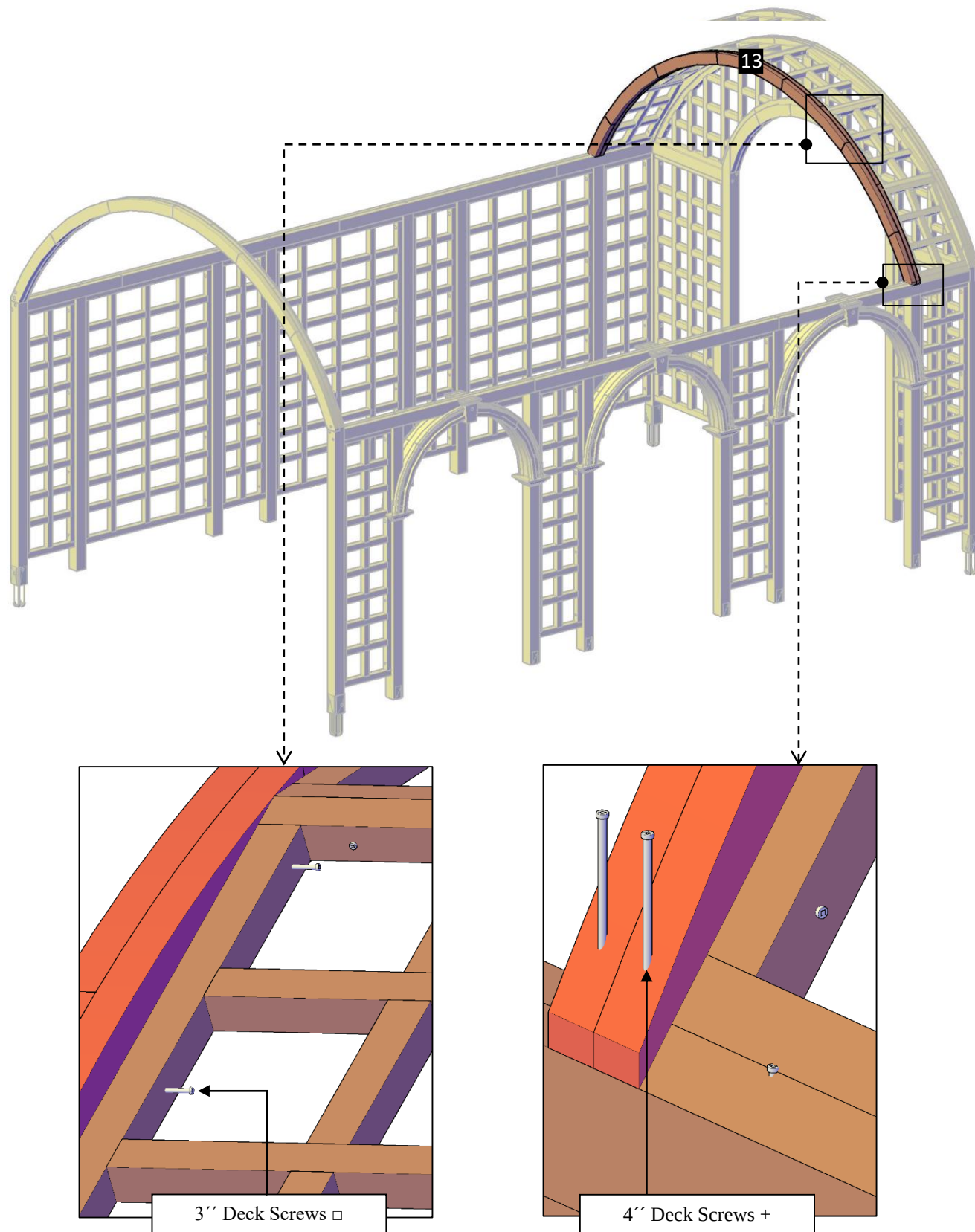


Step 10: Attach the arches and the trellis, as shown below.

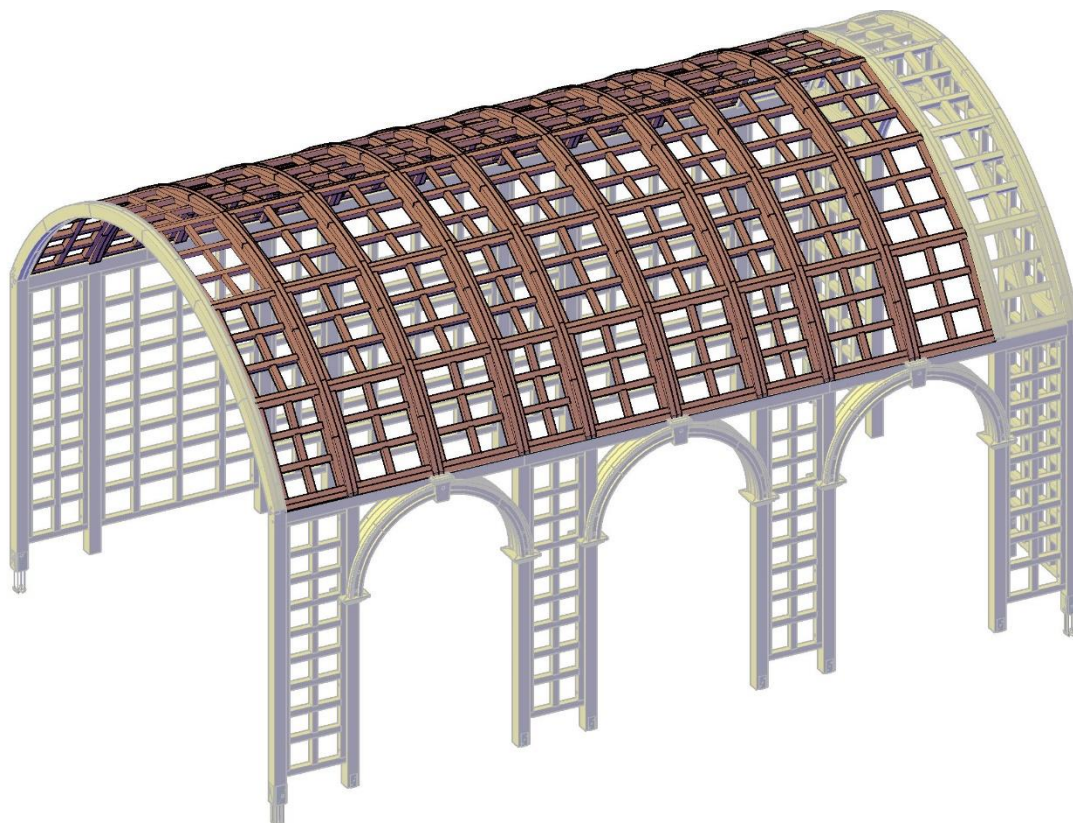
Step 10.1: Attach a row of roof trellis (12) together and to the frontal arc with 3" deck screws □ (I). After that attach to the long supports with 3" deck screws □ (I). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



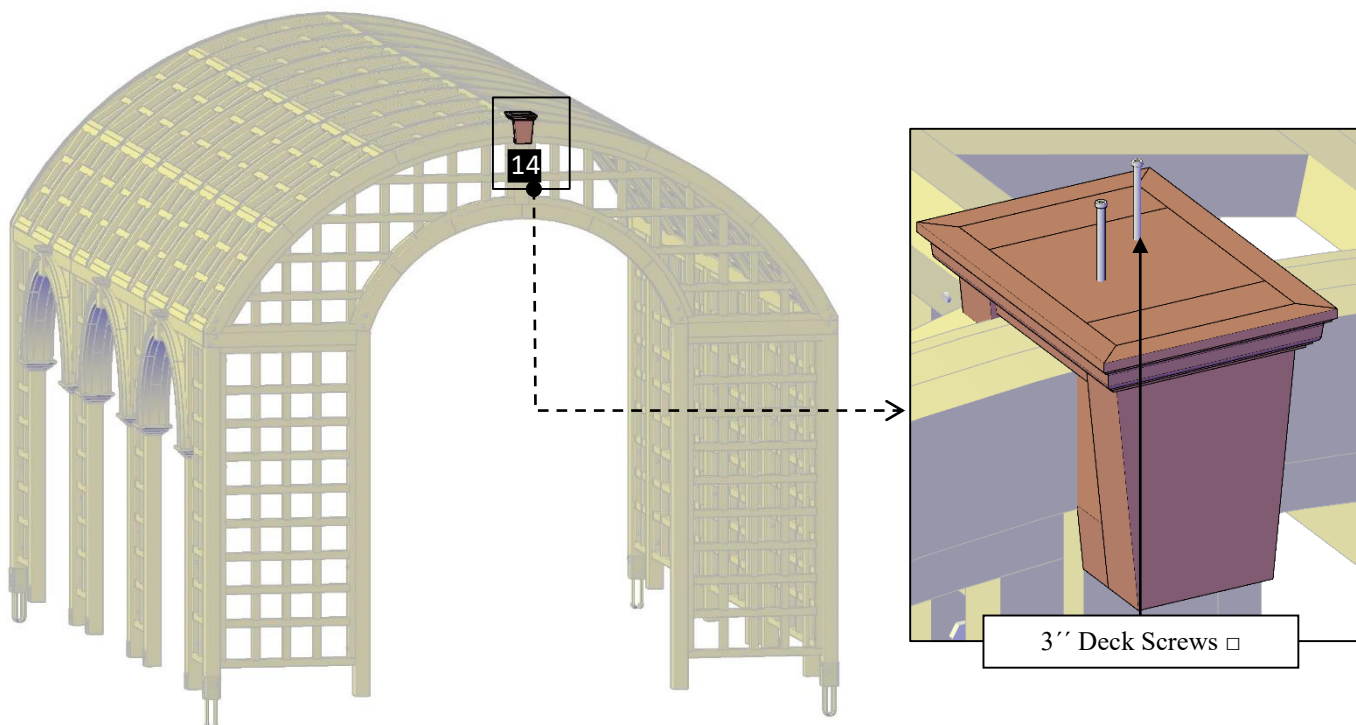
Step 10.2: Attach an arc (13) to the trellis with 3'' deck screws □ (I). After that, attach to the long supports with 4'' deck screws+ (J). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



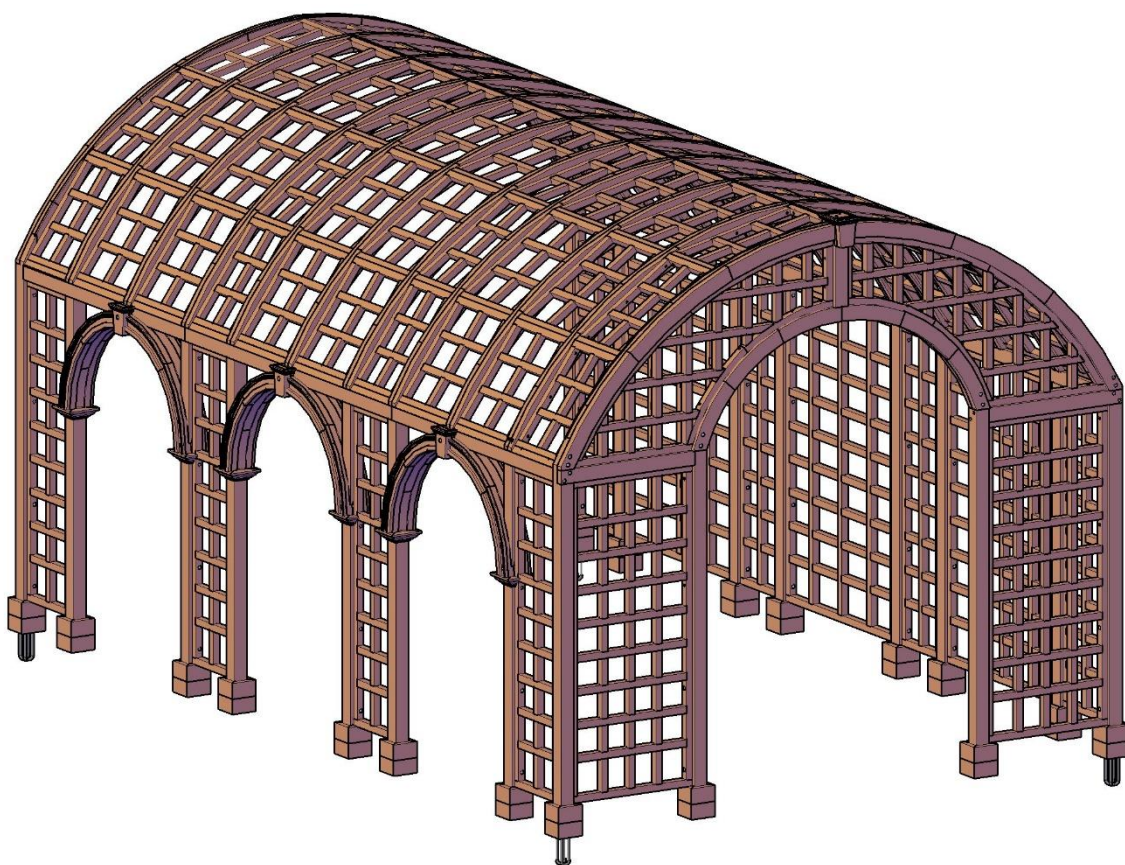
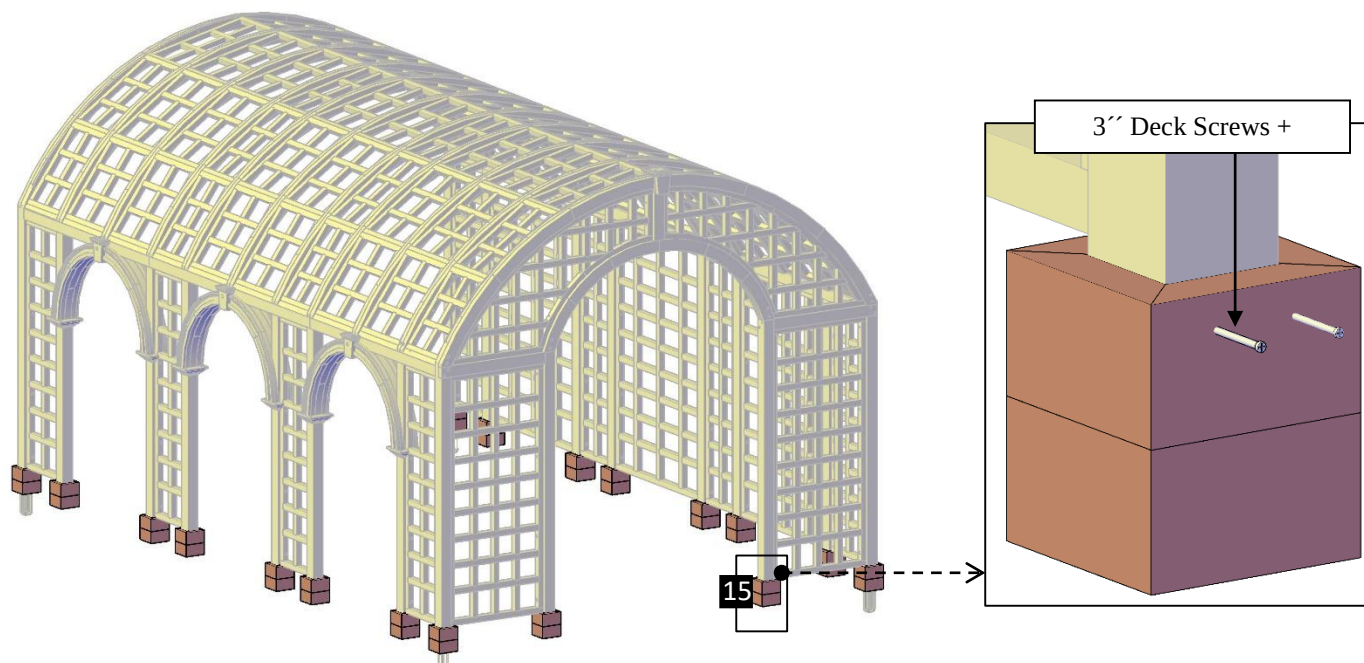
Repeat the operation until the installation is complete.



Step 11: Use 3'' deck screws □ (I) to attach the arc fascia (14) to the frontal arc.



Step 11: Finally, use 3'' deck screws + **(D)** to attach the boots **(15)** to each post.





This completes The Victorian Trellis assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.