

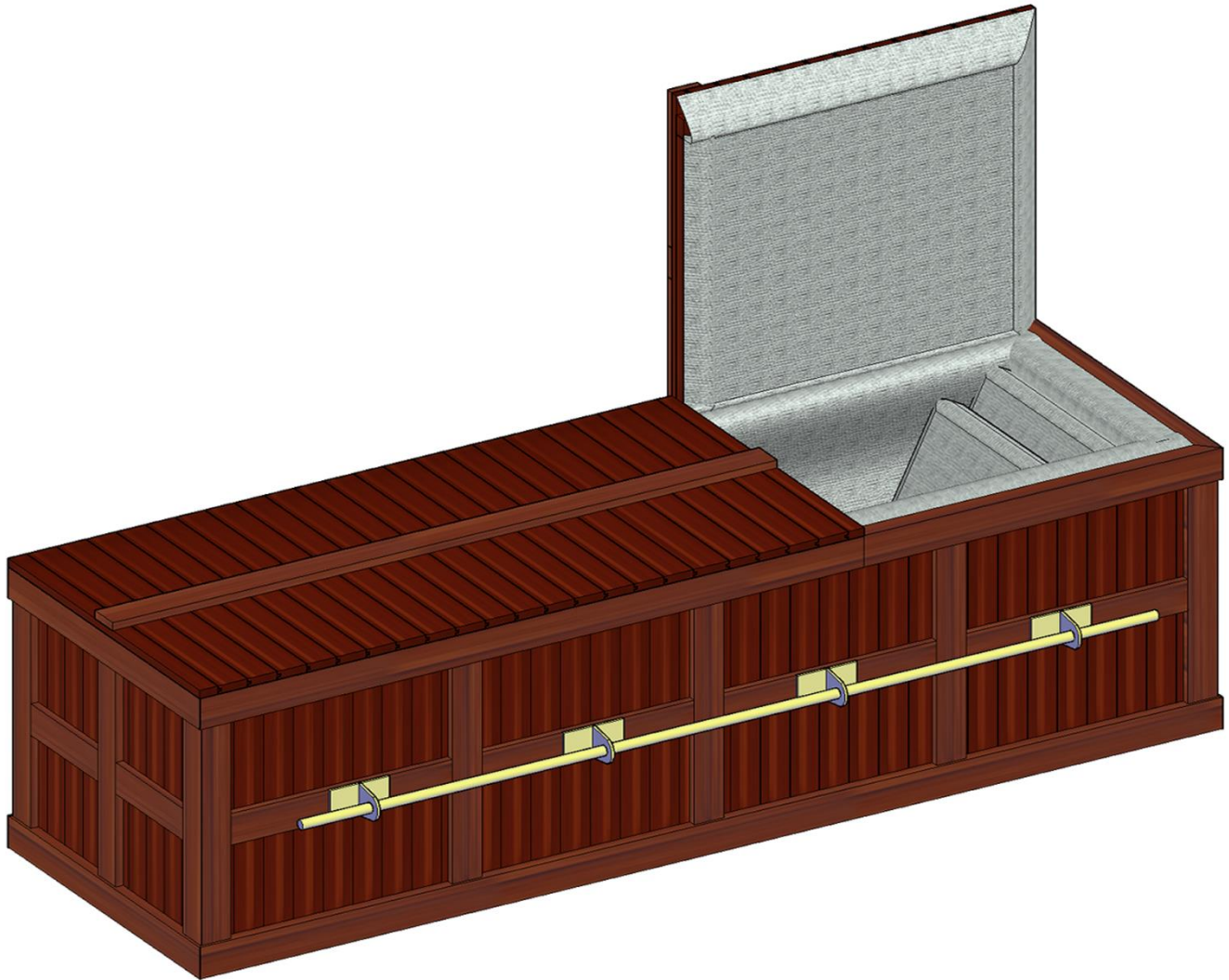


FOREVER I REDWOOD

From the Forest, For the Forest since 1995

866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

FOREVER ALL NATURAL WOOD CASKET



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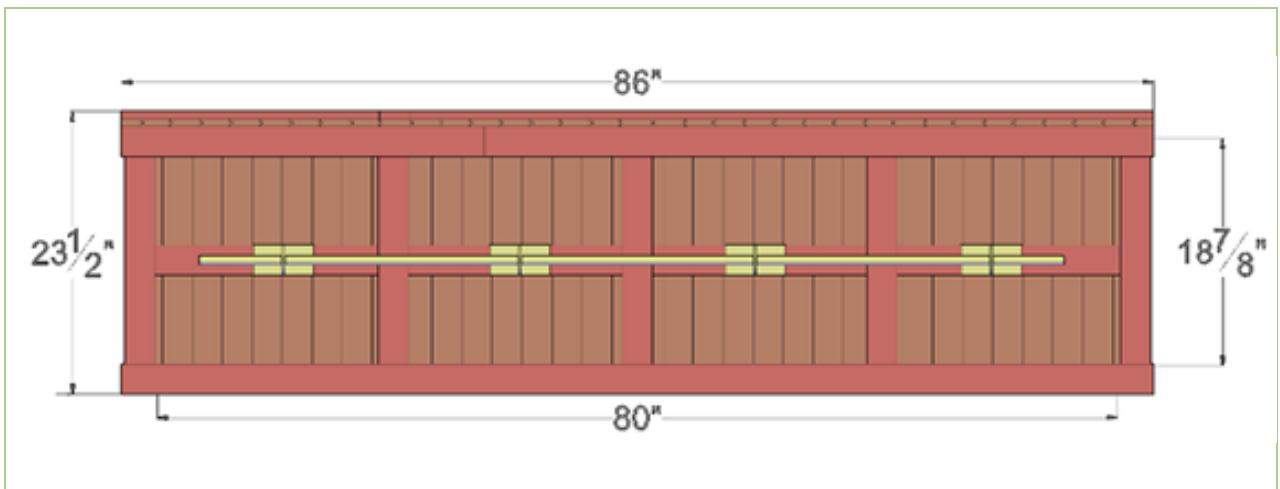
I. DESCRIPTION

Redwood trees are among the largest and oldest living organisms on the planet. We have received requests over the years for simple, minimally ornate coffins from family that wish a completely natural resting place for loved ones. This design is one way to do it. If you have a custom design you prefer, share it with us and we will build it per your requests.

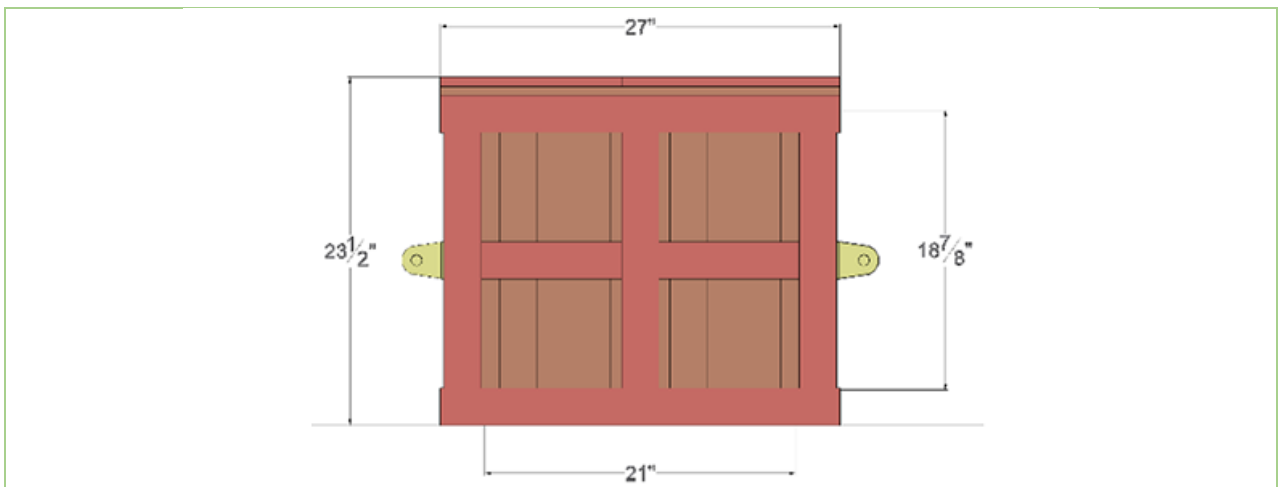
II. SPECIFICATIONS

A. Dimensions & Drawings

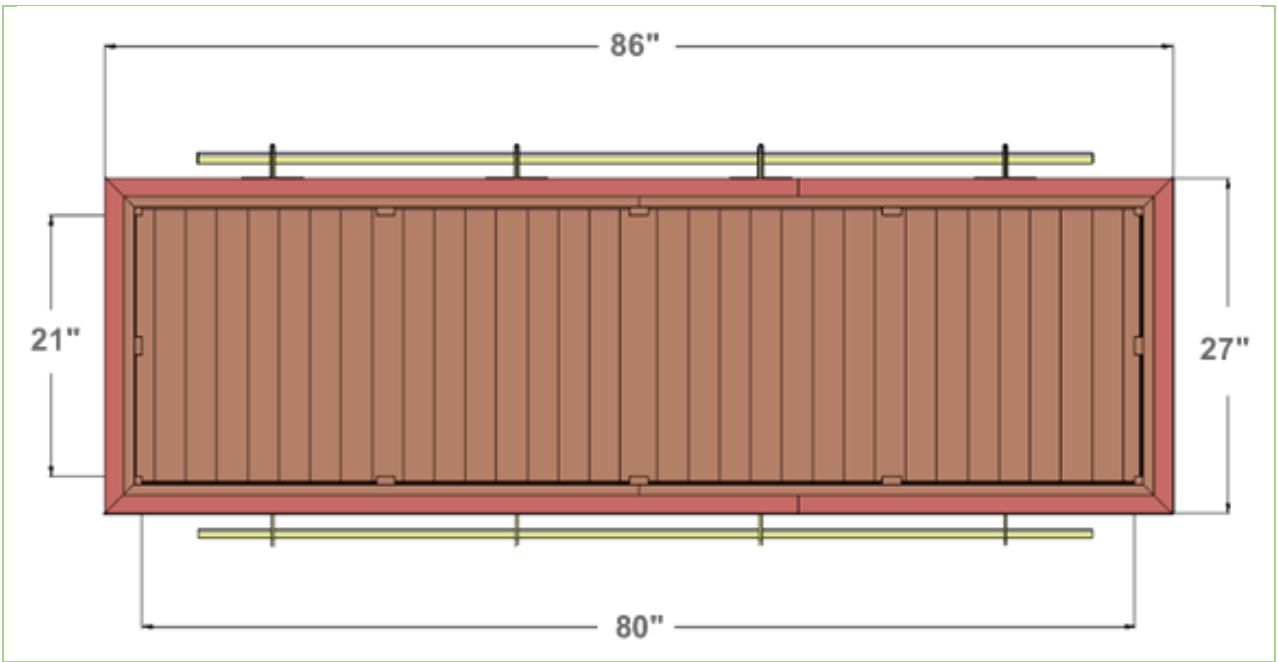
Forever All Natural Wood Casket



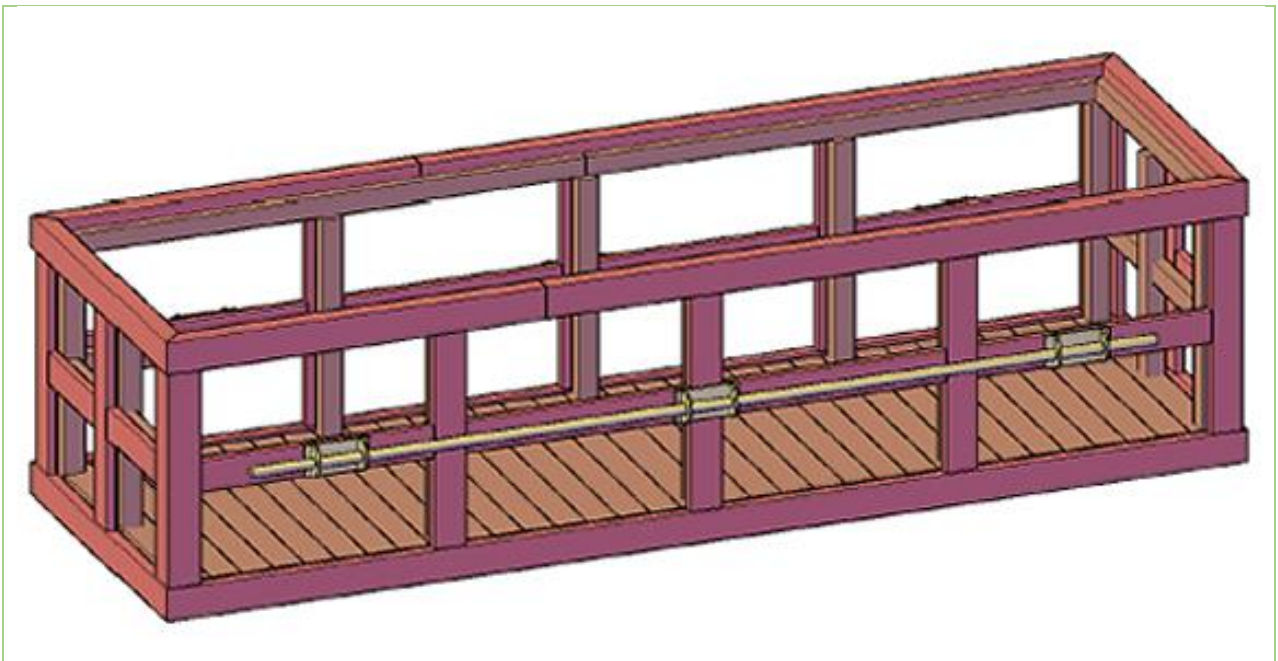
Front View



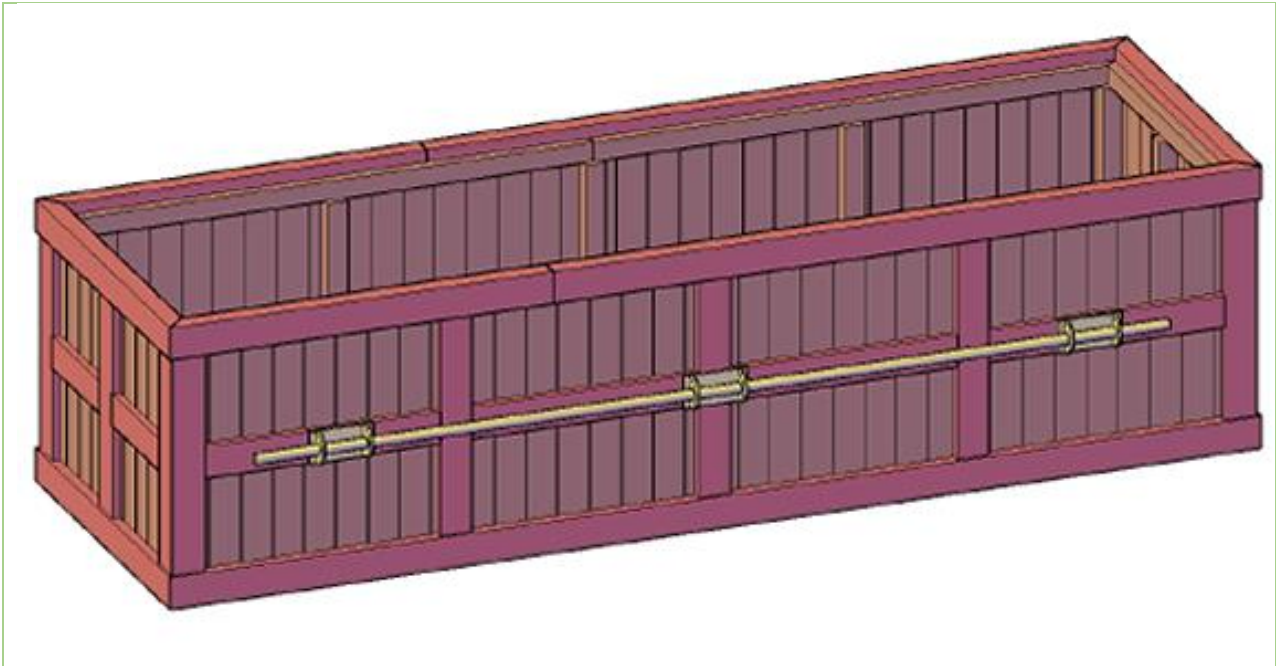
Side View



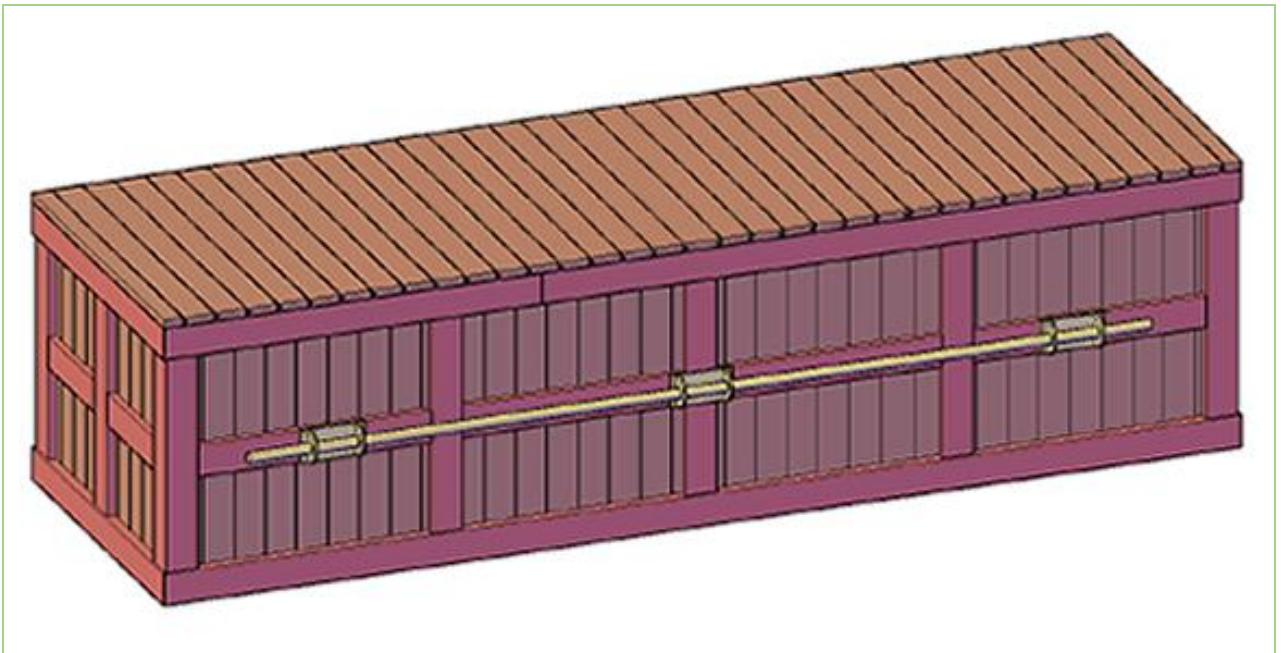
Frame View



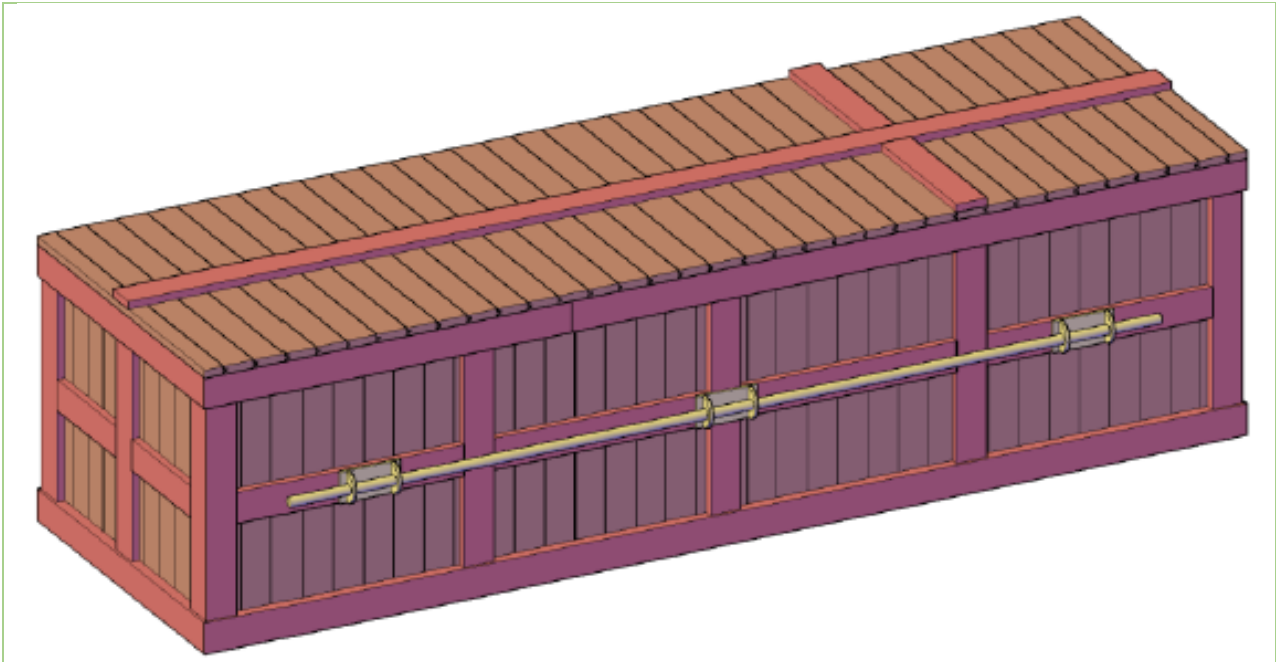
Isometric View with Walls



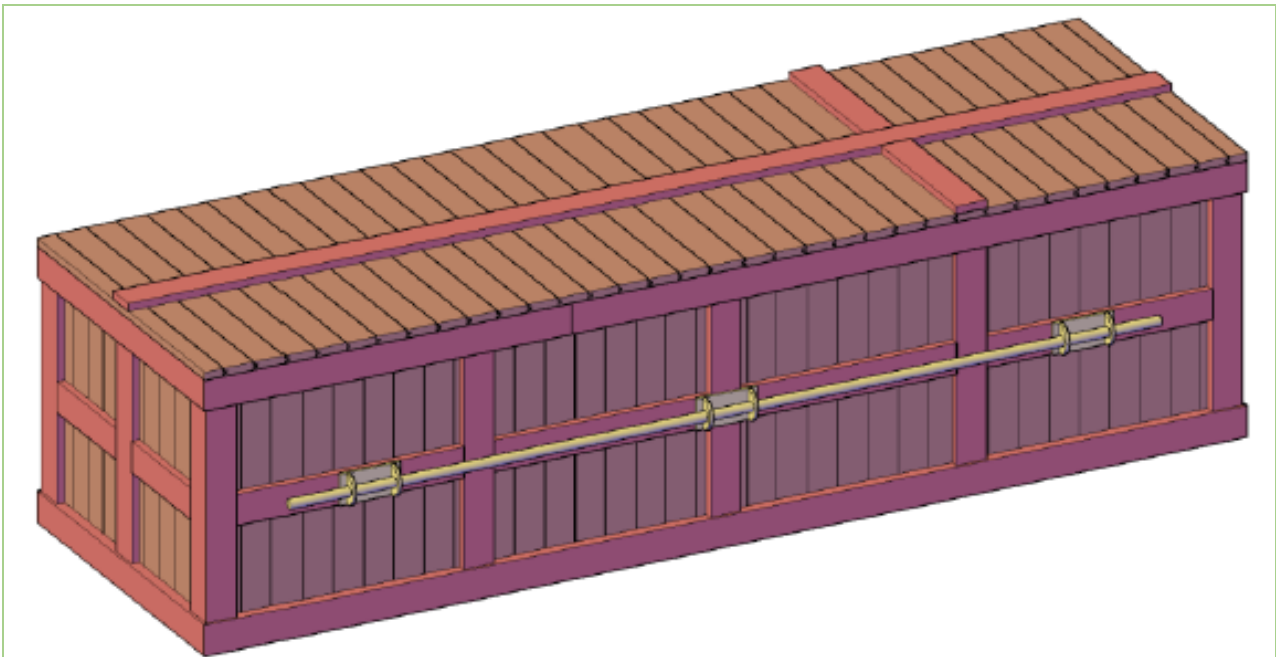
Isometric View with Wood Cover



Isometric View with Standard Cover



Isometric View with Cross Cover



Isometric View with Cross Cover Open






B. Wood grade & Warranty

Forever Redwood offers 5 types of Redwood Wood Grades. Below are images showing the different types of wood grades with the most popular sealant option (the recommended Transparent Premium Sealant). From left to right: Douglas-fir, Mosaic Eco-wood, California Redwood, Mature Redwood and Old-Growth Redwood:



Wood Samples

Below are scanned images with our Transparent Premium Sealant added. Unfinished boards are lighter in tone. Exact colors vary somewhat since each individual tree's wood color is not exactly the same:

				
<p><u>Douglas-fir</u> <u>#1 Structural</u> <u>Select Grade (or</u> <u>better)</u> <u>Mostly Open</u> <u>Grain</u></p>	<p><u>Mosaic Eco-Wood</u> <u>All Reclaimed</u> <u>Wood</u> <u>Combination of</u> <u>the Other 4</u> <u>Grades of Wood</u></p>	<p><u>California</u> <u>Redwood</u> <u>Con-Common</u> <u>Grade</u> <u>(or better)</u> <u>Open-Grain</u></p>	<p><u>Mature Redwood</u> <u>Select-Heart</u> <u>Grade</u> <u>(or better)</u> <u>Open-Grain</u></p>	<p><u>Old-Growth</u> <u>Redwood</u> <u>All Reclaimed</u> <u>Wood</u> <u>Select-Heart</u> <u>Grade</u> <u>(or better)</u> <u>Tight-Grain</u></p>

Forever Redwood offers warranties of up to thirty years. The secret to longevity begins and ends with the wood:

- Redwood is the most moisture and insect resistant wood species that grows naturally in N. America.
- All Forever Redwood furniture boards are cut extra-thick for added longevity. Just compare the girth of our products with our competitors. Thin and light wood furniture just can't survive decades out in the weather.
- All boards are air and/or kiln-dried to a 12% moisture content for the best long-term finish and stability.
- Each Forever Redwood item is hand built. Each board is hand selected for optimal results. For example, tabletops, armrests, bench seats and other furniture sections that come into regular human contact are made with vertical grain boards. Vertical grain is the most expensive lumber on the market because it is stronger, more dimensionally stable, and insures no splintering in future years/decades.
- Forever Redwood is rustic yet elegant furniture. To keep the rustic flavor, interesting grain patterns and some small sound knots are included in each piece to add contrast and highlights. We combine the rustic flavor with fine sanding (220 grit) for a smooth-to-the-touch finish.
- Although not recommended, if you prefer 100% knot-free furniture in any wood grade, just let us know. Knot-free is not recommended because the knots normally included are small and sound and knot-free lumber has less interesting grain patterns (mostly straight lines). There is a surcharge for knot-free orders that varies according to the item.

1. California Redwood



Like all wood species, Redwood is available in several grades depending on where the board is cut in a tree trunk, how old the tree is, how the wood developed and in what direction the board was cut. Our Redwood grade is an attractive high-quality wood from trees averaging 50 to 80 years of age. The grades of Redwood vary from con-common to A-grade clear. Most boards have open grain (less than eight growth rings per inch).

The only difference between Redwood and the Mature Redwood grade is the inclusion of “sapwood”. Sapwood is the wood that grew in the last 20 years or so of a tree’s life prior to being harvested (outer perimeter of a tree trunk). Sapwood has less decay resistance than the “heartwood” that grew earlier in the tree’s life. Sapwood is vanilla/tan color and makes up varying percentages of each Redwood grade board (on average under 30%). The heartwood of the Redwood grade is similar in color to the light reddish brown of the Mature Redwood (the only variation is the natural slight differences in wood color that occur from tree to tree). In the Redwood swatch above, you can see the lighter colored sapwood on the left side versus the majority of the board.

Left out in the harsh year-round sun, rain and snow without maintenance, Redwood is guaranteed not to decay in any climate for 15 years. In most cases, you can expect it to last longer. [Click here to see how to keep your furniture looking new and lasting even longer.](#) Redwood is an excellent choice for most outdoor applications and is our most popular grade. Furniture built in Redwood saves you over 20% versus having it made identically in Mature Redwood.

2. Mature Redwood



Is a beautiful premium quality Redwood grade (from trees averaging 100 years of age). It is all-heartwood and most boards have open grain (less than eight growth rings/inch). Grades vary from select-heart to clear heart. Mature Redwood is usually a lighter shade of reddish brown than Old-Growth (see above photos).

Left out in the harsh year-round sun, rain and snow without maintenance, our Mature Redwood is guaranteed not to decay in any climate for 20 years. In almost all cases, it can be expected to last much longer. Redwood is the most moisture and insect resistant wood species that grows naturally in N. America. Mature Redwood has decay and moisture resistance equal to or greater than the highest grades of Teak available today. [Click here to see how to keep your furniture looking new and lasting even longer.](#)

Mature Redwood is an excellent value because of its great moisture and insect resistance and significant cost savings in relation to the Old-Growth Redwood. You won't have to replace the set for decades whether you decide to do some aesthetic maintenance every few years or not.

3. Mosaic Eco-Wood



Is a beautiful wood grade manufactured in our shop since 2009. Each board is a mosaic of small reclaimed pieces of all 4 Redwood and Douglas-fir grades. The contrast of colors and grains is eye-catching, but best of all—the wood is 100% recycled material.

Mosaic Eco-Wood is made via labor intensive hand-jointing techniques in our shop to convert small pieces back into beautiful strong “thick-timber” boards. Although Mosaic Eco-Wood is labor intensive, we are thrilled to finally stop sending these small beautiful pieces of wood to the local landfill. It is 100% post-manufacturing recycled material.

The Mosaic Eco-Wood boards purposefully have an occasional tiny knot included to add interesting and contrasting grain patterns to the furniture.

Left out in the harsh year-round sun, rain and snow without maintenance, our Mosaic Eco-Wood is guaranteed not to decay in any climate for 10 years. [Click here to see how to keep your furniture looking new and lasting even longer.](#) Mosaic Eco-Wood is an excellent choice for most applications. Indoors, furniture made from Mosaic Eco-Wood boards can be expected to last decades. To add a bit more protection for most outdoor applications we recommend our premium sealant options (see [Finish Options & Furniture Care](#)).

4. Old-Growth Redwood



Is an exceptional quality wood (from trees over 200 years old). Forever Redwood's Old-Growth comes from logs left on the ground when the forest was first logged between 1880 and 1970. Yes, it's 100% reclaimed lumber. The all-heartwood Old-Growth is extremely resistant to decay/insects and remains perfect after lying outdoors for up to 130 years!

Most boards have tight grain because the trees grew slowly in a competitive environment—more than 10 annual growth rings/inch (sometimes up to 30 rings/inch). Grades are select-heart to clear-heart.

Some of these trees were alive over 1,500 years ago. Unfortunately, because of over-logging, very little of this precious wood is available anywhere anymore. Forever Redwood is the only company that still makes furniture from Old-Growth Redwood (that we know of!). Forever Redwood's conservative forest management practices works with the forest to naturally bring back the giant old trees overtime. The main point is to harvest significantly less than the forest naturally produces. By doing this, the forest trees on average get larger with each passing decade. It is not rocket science, but, unfortunately, it is rarely practiced elsewhere.

Left out in the harsh year-round sun, rain and snow without maintenance, Old-Growth Redwood is guaranteed not to decay in any climate for 30 years. In most cases, it will last longer. Old-Growth Redwood has no peers in terms of decay resistance. It easily outlasts plantation-grown Teak. [Click here to see how to keep your furniture looking new and lasting even longer.](#)

5. Douglas-Fir



Is a strong economical alternative (from trees averaging 50 to 100 years of age). Although the Forever Redwood forestlands are mostly Redwood, about 30% of the conifer trees are Douglas-fir. Douglas-fir is our least expensive wood grade and an excellent way to get any item in our catalog at a fraction of the cost of having it made in Redwood. For example, an identical item made from Old-Growth Redwood will cost over 60% more than if made using Douglas-fir.

The Douglas-fir grades vary from #1 structural select up to clear vertical grain. Most boards have open grain (less than eight growth rings per inch). It is a combination of a light tan color with occasional streaks of slightly darker shades.

Left out in the harsh year-round sun, rain and snow without maintenance, Douglas-fir is guaranteed not to decay in any climate for 10 years. Douglas-fir has significant decay resistance and is structurally stronger and heavier than Redwood. It is lower priced because it will not last as long as Redwood outdoors. But, it holds up surprising well in moist, as well as dry or severe, climates in year-round outdoor weather. To add protection for wetter or harsher climates, we recommend our premium sealant options (see [Finish Options & Furniture Care](#) to see how to keep your furniture looking new and lasting even longer).

We've been building furniture for employees and custom orders out of Douglas-fir with great results for years. So, in 2008, we let the secret out: Douglas-fir is an excellent choice for both outdoor and indoor furniture. If you are in a dry climate (under 15 inches of rain per year) or are considering an indoor or covered patio application, Douglas-fir is our recommended wood grade since the limited moisture will insure it will last much longer than the 10 year guarantee. Give it a shot, you'll be pleasantly surprised by its natural beauty while saving a chunk of change.

Wood Samples: If you'd like to experience the quality of our wood before placing a furniture order—or if you'd like to see first-hand the difference between our five grades of wood—we offer a set of wood samples. For \$21 we'll expedite your samples anywhere in the U.S. or Canada (includes HI and AK). The purchase price will be refunded on your first furniture order.

C. RESTORATION FORESTRY

Old-Growth Again practices restoration forestry. Restoration forestry severely limits timber harvesting so the forest will mature to old-growth again. Restoration forestry is a gentle approach that truly protects and restores forestland in stark contrast to the standards of industrial forestry. Restoration forestry is true conservation forestry with much higher standards than the “sustainable forestry” practices now in widespread use. To learn more about our [forestry practices, please click here](#).

D. COLOR OPTIONS

The photos above are good color and grain examples of our five wood grades. [Please click here for more information on our finishes and color options](#).

E. WOOD QUANTITY MATTERS

Our Forever Redwood Furniture is built to last for decades without maintenance. The secret is in the wood. Although many furniture outlets advertise as "heavy-duty" or "made to last," you can easily separate fact from fiction by checking the weight. If a piece is light, it is made from thin wood and the odds are poor that it will last for decades in year-round weather.

Forever Redwood furniture is unique because we mill our own wood to full inch dimensions. For example, a standard 2 by 6 is actually only 1 ½” thick and 5 ¼” wide. Our full-dimension 2 by 6 is 2” thick and 6” wide with 52% more wood. The thick timber significantly increases the feel, appearance, sturdiness and durability of the furniture. For example, our Eight-Foot Picnic Table with attached benches weighs 250 pounds.

The guarantees offered by other manufacturers point out the longevity expected. Most warranties are for 1 to 5 years. Forever Redwood offers warranties of 10 to 30 years against decay (depending on the wood grade). You may invest a bit more upfront to have a Forever Redwood handcrafted piece, but you’ll save significantly over the decades by never having to replace it.

F. AGE MATTERS

Wood quantity and resistance to decay increases as a tree ages. Because of over-logging, almost all wood available today is from young trees. Although a few other tree species also have excellent resistance to weather, the reputation of wood to resist decay was established in decades past when old-growth (over 200 year-old trees) was plentiful. Compared to old-growth, young wood has less resistance because it takes centuries of slow growth to develop great decay resistance.

G. SPLINTERS?

Forever Redwood products will never splinter. They may develop a light crack after a few years out in the weather, but never a splinter.

The secret to avoiding splinters is always to follow these 5 steps:

- Use dry lumber only. Wet lumber cracks aggressively when it dries and it begins the splintering process.
- Use vertical grain lumber on the most exposed surfaces. Vertical grain lumber cannot splinter because of the angle that it is cut.
- Sand to a smooth to the touch finish with all the leading edges rounded. We sand all our items to 220 grit and round all the edges of the boards.
- Seal the finished wood with the best sealant on the market. We hand rub 3 coats of the Sikkens Brand of finishes. We believe Sikkens is the best sealant for outdoor wood products based on our 20 years of experience.
- Use dimensionally stable high quality lumber. Redwood is the most decay resistant wood that grows naturally in N. America. And it is the very stable dimensionally (rarely warps, sags or twists).

III. ASSEMBLY & CARE

The **Forever All Natural Wood Casket** ship fully assembled.

All You Need is a Few Tools and a Friend.

Assembly is best done by two people and usually takes about half a day to a day, depending on size. Pergolas need a ratchet wrench, a hammer and a ladder to put them together. In some cases, you might need a drill to attach the posts into concrete. As with all our products, we preassemble pergolas in our shop to ensure everything fits together. All hardware is included and all parts are clearly labeled before it is shipped. We also include detailed step-by-step instructions.

Take a look at our assembly instructions below for specific details. If you plan to pour concrete to hold the posts, the project will require an additional half day prior to assembly. Please do the concrete pour a few days prior to assembly to allow the concrete to cure.

Installation Help.

Special talent is not required to re-assemble our pergolas. But, if you would like help, [just let us know](#). We have our own team for installations in California, Nevada and Southern Arizona and a network of local contractors we recommend for farther afield.

Care: Your Forever Redwood Furniture will last for decades in year-round weather without maintenance.

Depending on the wood grade you choose, even with harsh year-round outdoor conditions, you can expect your furniture to last from ten to forty years without maintenance of any kind.

Being outside year-round is rough on any woods finish. The surface absorbs UV rays, pollution, constant variations in moisture and temperature and it also oxidizes. This is why most wood just doesn't hold up and the surface color slowly changes towards a silver patina over the years. But, with Forever Redwood, you don't have to worry. The silver patina is surface deep only (less than 1/64") and is not indicative of decay. Your set will last decades and is not compromised in any way by the surface color change. For example, we keep our display items as is without refinishing to show off this natural aging (we like the patina!).

Although Forever Redwood is maintenance-free, we recommended you take a few minutes as needed to clean by either hosing down and/or brushing/dusting away accumulated debris (no soap or chemicals needed). If you'd like to keep your set looking its best for decades, please go to: [Care and Finish](#).

IV. MATERIALS

The secret to outdoor longevity begins and ends with the wood. We use generous amounts of the most decay resistant wood available. We encourage our customers to compare photos of our items side by side with any competing product. Thickness counts. Furniture that is thin and light simply won't last in the year round weather.

To keep your furniture beautiful, we use only stainless steel hardware and the highest quality stains and sealants. We use only the Sickens brand of sealants.

Our primary customer has always been the homeowner that appreciates spending a bit more for quality that will last decades.

Our products are installed with organizations that appreciate longevity like the U.S. Forest Service, U.S. military installations, State and City parks, golf clubs and hotels.

We are favored by many landscape architects and contractors because they can count on exceptional quality and quick personal service to complete projects.

We build each item by hand. This insures your set is finely finished and carefully inspected. Old-fashioned hand building also allows us to adjust the size or design of any item to fit your needs.

Because we are a forestry company, we can offer 5 exceptional wood grades to choose from our carefully managed forests with warranties of up to 30 years against decay in any weather. [Click for more about our 5 wood grades.](#)

V. WARRANTY

Wood decay is warranted up to 30 years depending on the wood grade. No other outdoor furniture manufacturer has warranties like this. The key is the excellent quality of our wood and the extra-thick timber designs of all our pieces.

Wood Grades and Decay Warranty:

- Douglas-fir: 10 years
- Mosaic Eco-Wood: 10 years
- Redwood: 15 years
- Mature Redwood: 20 years
- Old-Growth Redwood: 30 years

Forever Redwood stands behind its products. We are committed to quickly resolving any issues that might occur. For more information please see our [Warranty](#) page.

VI. SHIPPING

We offer 4 Shipping Options in the U.S.:

- Rush Shipping (ships in 3 weeks).
- Priority Shipping (ships in 6 weeks).
- Standard Shipping (ships in 10 weeks).
- Free Shipping in the Continental U.S. (ships in 14 weeks).

Notes for Orders requiring drawings or approvals:

All Shade Structure orders (Pergolas, Pavilions, Gazebos and Arbors) require drawings to make sure all details are agreed upon prior to building and to give our customers the ability to customize their structures to meet their needs. We also sometimes make custom changes to Swings, Planters, Benches, Tables and other standard production items per customer requests. If your order has a custom detail or is a shade structure, you will receive your first drawings via email within 5 business days of receiving your completed order with a deposit.

We will go back and forth with you as needed to fine tune the design to your liking prior to building it. Once you sign off on your drawings, your timeline for shipping will begin. Please keep this in mind. If you need

a Rush Order and also drawings, it is best you call in your order so that we can organize ourselves to both complete your drawings on an expedited basis and meet your shipping deadline.

Yes, you can have free shipping plus save 3% off your order! We carefully hand build each Forever Redwood item. When you choose a longer ship out date, you give us more time to build. This lowers our cost and we pass the savings to you. If you choose the Wait & Save Shipping option and prefer we ship out on a specific date (up to 6 months in advance), just enter the date in the Comment Box at Checkout. If no note is included, we'll ship in 3 months.

Orders ship from San Diego, CA. Add 3 to 6 business days transit time (depending on location). We ship to any country. Canada orders ship in 6 weeks. To see Canadian shipping costs, just add item to cart.

For orders outside the U.S. or Canada, just enter your country in the shipping information section at checkout or in the shopping cart to see your freight cost. We ship outside the U.S. or Canada in 6 weeks. For all international shipments, the shipping companies handle any customs paperwork and then contact you to arrange delivery.

Assembly Service Available Nationwide: All orders over \$3,000. in size can choose to have Forever Redwood assemble for you. Just choose White Glove Service in the Shopping Cart or at Checkout. For more information on White Glove, please go to: [WHITE GLOVE](#).



If your artistically inclined, the crating makes a great canvas to:
Lion of the Tribe of Juda by Patricia Vallejo



Some of the ugly guys from our install crew that will scare your children when they come install your order!