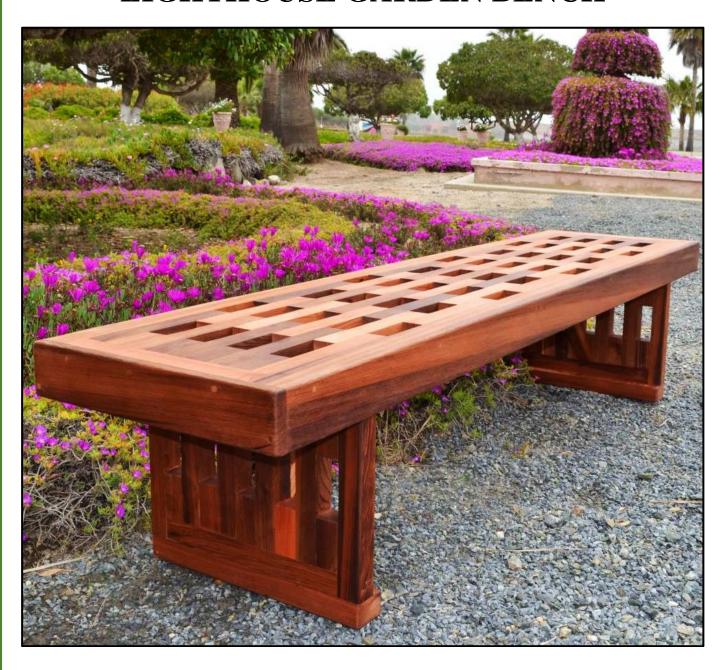


866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

LIGHTHOUSE GARDEN BENCH



CONTENT

I.]	DESCRIPTION	2
II.	SPECIFICATIONS	3
A.	. Dimensions & Drawings	3
B.	. Engraving or Plaque Request	4
C.	Custom Cushions	6
D.	Finish Options	7
III.	ASSEMBLY & CARE	10
IV.	MATERIALS	11
V.	WARRANTY	12
VI.	SHIPPING	12

I. DESCRIPTION

When you order one of these classic Redwood Lighthouse Garden Benches, you get one of the most reliable handcrafted products available today. We double-build all of our benches to make them extra durable, and treat them, so they will withstand years or weather abuse and heavy usage. Assembly is simple, and requires practically no tools, or time in any garage or woodshop. Just snap the pieces together, and you're ready to go!

- Redwood Garden Bench available in 11 standard lengths for seating up to 4 people. Can be made in an L-shape or U-shape layout to define an area. Need a custom size or shape? Just let us know!
- Use More Options below to select cushion, height/width, stain/finish, and engraving options.
- Materials & craftsmanship that lasts a lifetime Thick timbered, finely finished Redwood that outlasts teak or cedar, stainless steel hardware and the best weather resistant sealants.
- Quick simple assembly. All sizes ship in just 5 parts.
- Wooden benches handcrafted from Redwood.

To get started on your order, simply fill out the fields at the top of the page and select your size dimensions. We'll look over your order and start hand making your new bench right away, here in our Forever Redwood shop. Shipping is available all over the Continental US, and each Redwood Lighthouse Garden Bench is guaranteed to last a lifetime. We even have the warrantees to back it up! Contact us now to find out more.

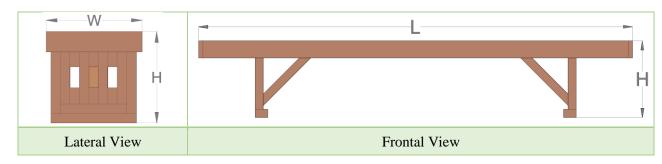
II. SPECIFICATIONS

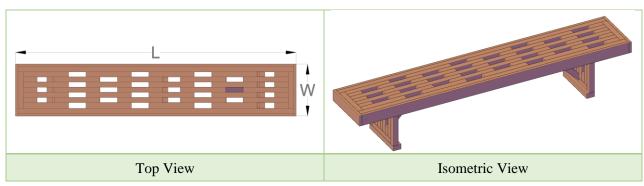
A. Dimensions & Drawings

Weight Capacity: Lighthouse benches are overbuilt and reinforced to easily withstand up to 4 adults sitting at one time.

Lighthouse Bench Dimensions and Weight Limitations

Trim-board around the perimeter of each bench is 3 3/4"H and 3/4"W. The framing structure is made from 1 3/4" thick boards; slats are 1 3/4" by 1 3/4". The Lighthouse benches are rated to easily withstand over 400 lbs. of total weight. If you require additional reinforcement, let us know.





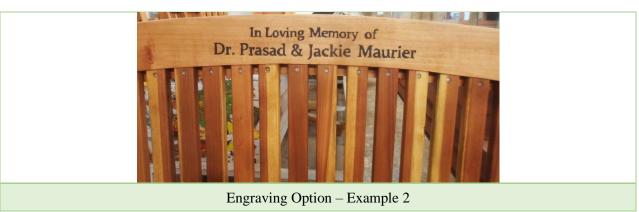
Lighthouse Garden Bench Dimensions			
Length	Width	Height	
1 ½ ft.	10 ¾′′	12 ½′′	
2 ft.	12 ½′′	14′′	
2 ½ ft.	14 1/4**	15 ½′′	
3 ft.	16′′	18 ½′′	
3 ½ ft.	17 34′′	20~	
4 ft.	19 ½′′	21 ½′′	
4 ½ ft.	21 1/4**		
5 ft.	23′′		
6 ft.	24 34′′		
7ft.			
8 ft.			

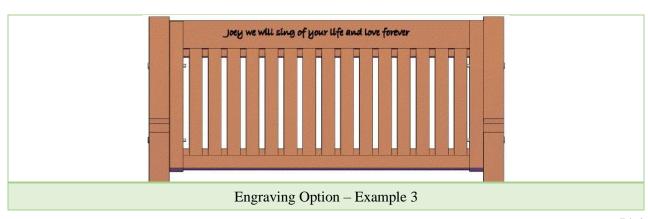
B. Engraving or Plaque Request

If you'd like to add an Engraving message, please type in the message as you'd like it included on your set in the Comment/Special Requests Box below.

Below is an example of our Engraving option. Engraving is the most popular option for placing a message on your furniture.







If you prefer a Plaque, we recommend you have it made at a local engraver or trophy shop so you can be intimately involved with the layout and materials choices and be sure you get exactly what you are envisioning. Plaques have a 3" height limitation for our furniture. Usually there is no width limitation. If you'd like, as a courtesy, we can inlay your plaque on your furniture at no extra cost. This involves cutting out approximately 3/8" of wood where the plaque will sit so it looks best long-term.

If you are adding a plaque and want us to do the inlay work, please mention this in the Comments/Special Requests box that you will be forwarding a plaque to us for inlaying (otherwise your furniture may be on its way before we receive the plaque...).

Some plaque designs do not need to be inlayed and you can just order them locally and add them anytime. Your engraver/trophy shop can explain further.

If you cannot find a local engraver or trophy shop, we have used a local Northern California engraver for many years:

Jay's Engraving 3185 Cleveland Avenue Santa Rosa, CA 95403 (707) 542-3873. www.jaysengraving.com

Contact person is Janet. Let her know Forever Redwood sent you and to forward the finished Plaque directly to us.

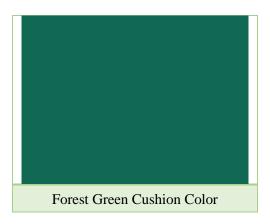
If sending a plaque to be inlayed, the address is:

Forever Redwood 416 W San Ysidro Blvd L-721 San Ysidro, CA 92173.

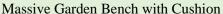
Please be sure to include your order number with the plaque so we are certain to place it on the right order!

C. Custom Cushions

If you'd like a cushion for your chairs, please indicate this in the Advanced Options section. Standard cushions come in forest green however you also have the option to visit <u>Trivantage</u> to choose from the hundreds of outdoor fabrics they have for your cushion.









Ruth Armchairs with Cushions

The most popular fabric choice over the years is the Forest Green. For this reason, we've made it our default fabric choice for all cushions. If you'd like a cushion in a color or pattern other than Forest Green, you can choose from thousands of fabrics by visiting our Sunbrella fabric partner Trivantage Upholstery Fabric at: https://www.trivantage.com/fabric-upholstery.

Just write the name and number of the fabric you'd like us to use to make your cushion in the comment box below the cushion selection. Most Sunbrella fabrics are under \$30/yard and are included in the cushion price. If you prefer a premium fabric over \$30/yard, the cost over \$30/yard will be manually added to your order total.

Trivantage fabric is made to sit out in the sun and not fade or fall apart for years. It's machine washable. Each cushion has a zipper so you can remove the foam and wash the fabric.

D. Finish Options

All our furniture ships finely sanded to 220 grit for a smooth to the touch finish.

The most popular finish is our Transparent Premium Sealant. This sealant leaves your furniture looking natural and helps keep the beautiful wood surface colors from fading for several years. We use Sickens brand finishes because they are the best finishes on the market. For more information about our finishes and how to keep your furniture looking great year after year, please go to: Care & Finish.

Unfinished (fine sanding only):



If you are applying your own stain or want the surface color to fade to a "weathered look" in a few months. We do not recommend you leave your furniture unfinished outdoors for any extended period regardless of wood quality. Outdoor weather changes constantly and it is best to at least seal the wood to protect it from consistently absorbing and losing moisture.

Transparent Premium Sealant - Recommended for Outdoors:

Below are the 5 grades of wood we offer with the Transparent Premium Sealant applied. The color tones shown are close representations of the color your furniture will look like. There is no extra charge for the Transparent Premium Sealant:



We also offer the Transparent Premium Sealant with the following stains. There is a small charge for adding these stains because it increases the total amount of coats to 4 with the sealant as the final coats:





Here is how the Coffee Stain looks like on Redwood



Here is how the Cherry Stain looks like on Redwood



Here is how the Black Premium Stain looks like on Redwood



Here is how the White Wash looks like on Redwood

Tiger Stripe Effect

Douglas-Fir when stained dark creates a "tiger stripe" effect as shown in this photo. It is beautiful and most customers love it. If you are looking for a dark consistent stain and do not want to see a "tiger stripe effect", please go with any of the Redwood grades for a more consistent stain finish.



Primers

- Off-White Oil-Based Primer: If you are painting a light color. We apply two coats so that it is ready for one final coat.
- **Gray Oil-Based Primer**: If you are painting a darker color. We apply two coats so that it is ready for the final coat.

III. ASSEMBLY & CARE

Assembly Instructions for: <u>Lighthouse Garden Bench</u>

All You Need is a Few Tools and a Friend.

Assembly is best done by two people and usually takes about half a day to a day, depending on size. Pergolas need a ratchet wrench, a hammer and a ladder to put them together. In some cases, you might need a drill to attach the posts into concrete. As with all our products, we preassemble pergolas in our shop to ensure everything fits together. All hardware is included and all parts are clearly labeled before it is shipped. We also include detailed step-by-step instructions.

Take a look at our assembly instructions below for specific details. If you plan to pour concrete to hold the posts, the project will require an additional half day prior to assembly. Please do the concrete pour a few days prior to assembly to allow the concrete to cure.

Installation Help.

Special talent is not required to re-assemble our pergolas. But, if you would like help, <u>just let us know</u>. We have our own team for installations in California, Nevada and Southern Arizona and a network of local contractors we recommend for farther afield.

Care: Your Forever Redwood Furniture will last for decades in year-round weather without maintenance.

Depending on the wood grade you choose, even with harsh year-round outdoor conditions, you can expect your furniture to <u>last from ten to forty years without maintenance of any kind</u>.

Being outside year-round is rough on any woods finish. The surface absorbs UV rays, pollution, constant variations in moisture and temperature and it also oxidizes. This is why most wood just doesn't hold up and the surface color slowly changes towards a silver patina over the years. But, with Forever Redwood, you don't have to worry. The silver patina is surface deep only (less than 1/64") and is not indicative of decay. Your set will last decades and is not compromised in any way by the surface color change. For example, we keep our display items as is without refinishing to show off this natural aging (we like the patina!).

Although Forever Redwood is maintenance-free, we recommended you take a few minutes as needed to clean by either hosing down and/or brushing/dusting away accumulated debris (no soap or chemicals needed). If you'd like to keep your set looking its best for decades, please go to: <u>Care and Finish</u>.

IV. MATERIALS

The secret to outdoor longevity begins and ends with the wood. We use generous amounts of the most decay resistant wood available. We encourage our customers to compare photos of our items side by side with any competing product. Thickness counts. Furniture that is thin and light simply won't last in the year round weather.

To keep your furniture beautiful, we use only stainless steel hardware and the highest quality stains and sealants. We use only the Sickens brand of sealants.

Our primary customer has always been the homeowner that appreciates spending a bit more for quality that will last decades.

Our products are installed with organizations that appreciate longevity like the U.S. Forest Service, U.S. military installations, State and City parks, golf clubs and hotels.

We are favored by many landscape architects and contractors because they can count on exceptional quality and quick personal service to complete projects.

We build each item by hand. This insures your set is finely finished and carefully inspected. Old-fashioned hand building also allows us to adjust the size or design of any item to fit your needs.



Because we are a forestry company, we can offer 5 exceptional wood grades to choose from our carefully managed forests with warranties of up to 30 years against decay in any weather. Click for more about our 5 wood grades.

V. WARRANTY

Wood decay is warrantied up to 30 years depending on the wood grade. No other outdoor furniture manufacturer has warranties like this. The key is the excellent quality of our wood and the extra-thick timber designs of all our pieces.

Wood Grades and Decay Warranty:

• Douglas-fir: 10 years

• Mosaic Eco-Wood: 10 years

Redwood: 15 years

Mature Redwood: 20 yearsOld-Growth Redwood: 30 years

Forever Redwood stands behind its products. We are committed to quickly resolving any issues that might occur. For more information please see our <u>Warranty</u> page.

VI. SHIPPING

We offer 4 Shipping Options in the U.S.:

- Rush Shipping (ships in 3 weeks).
- Priority Shipping (ships in 6 weeks).
- Standard Shipping (ships in 10 weeks).
- Free Shipping in the Continental U.S. (ships in 14 weeks).

Notes for Orders requiring drawings or approvals:

All Shade Structure orders (Pergolas, Pavilions, Gazebos and Arbors) require drawings to make sure all details are agreed upon prior to building and to give our customers the ability to customize their structures to meet their needs. We also sometimes make custom changes to Swings, Planters, Benches, Tables and other standard production items per customer requests. If your order has a custom detail or is a shade structure, you will receive your first drawings via email within 5 business days of receiving your completed order with a deposit.

We will go back and forth with you as needed to fine tune the design to your liking prior to building it. Once you sign off on your drawings, your timeline for shipping will begin. Please keep this in mind. If you need a Rush Order and also drawings, it is best you call in your order so that we can organize ourselves to both complete your drawings on an expedited basis and meet your shipping deadline.

Yes, you can have free shipping plus save 3% off your order! We carefully hand build each Forever Redwood item. When you choose a longer ship out date, you give us more time to build. This lowers our cost and we pass the savings to you. If you choose the Wait & Save Shipping option and prefer we ship out on a specific date (up to 6 months in advance), just enter the date in the Comment Box at Checkout. If no note is included, we'll ship in 3 months.

Orders ship from San Diego, CA. Add 3 to 6 business days transit time (depending on location). We ship to any country. Canada orders ship in 6 weeks. To see Canadian shipping costs, just add item to cart.

For orders outside the U.S. or Canada, just enter your country in the shipping information section at checkout or in the shopping cart to see your freight cost. We ship outside the U.S. or Canada in 6 weeks. For all international shipments, the shipping companies handle any customs paperwork and then contact you to arrange delivery.

Assembly Service Available Nationwide: All orders over \$3,000. in size can choose to have Forever Redwood assemble for you. Just choose White Glove Service in the Shopping Cart or at Checkout. For more information on White Glove, please go to: <u>WHITE GLOVE.</u>



If your artistically inclined, the crating makes a great canvas to:

Lion of the Tribe of Juda by Patricia Vallejo



Some of the ugly guys from our install crew that will scare your children when they come install your order!